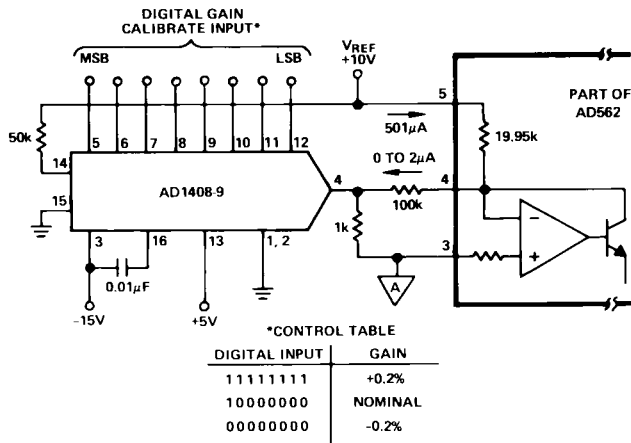


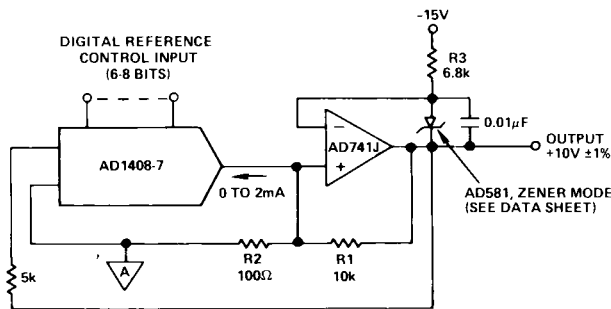




In the circuit of Figure 4a, an AD1408-9 (256 adjustment steps) provides the incremental adjustment range for the scale factor of an AD562 12-bit DAC. When pin 5 of the AD562 is connected to a 10V reference, the gain will be 0.2% high. In this circuit, a programmable 0 to  $-2\mu\text{A}$  current applied at the summing point will provide a  $\pm 0.2\%$  range of gain change in 15.6ppm/LSB increments (1/16 of an LSB in the AD562).



(a) D/A gain calibration.



(b) Direct reference voltage calibration.

Figure 4. Gain calibration methods.

The performance of the components used to achieve this function is not highly critical, since their contribution to overall gain error is reduced by their small weighting. The use of this scheme with an AD562 DAC is a simple example, but it is applicable wherever automatic calibration to high absolute accuracy is required.<sup>5</sup> Coarser steps (fewer bits) could have been used (6 bits of a 1408-7) if appropriate.

In Figure 4b, a related scheme is used to calibrate the output of a buffered reference circuit. The basic reference is an AD581 10V bandgap reference, connected as a 2-terminal "Zener diode", in the feedback path of an op amp. The 1% positive feedback increases the output voltage to 10.1V, and the 2mA full-scale output from the AD1408-7 DAC, flowing in the 100Ω resistor, can reduce the output voltage to about 9.9V. Thus, the adjustable range is 10V  $\pm 0.1\text{V}$ , in increments of about 780µV/bit, for 8-bit control.

Amplifier gain can also be trimmed by using a DAC to set incremental gain values in the neighborhood of nominal gain. A typical scheme for programming inverting-amplifier gain would employ a CMOS DAC, with its input attenuated, in shunt with the input resistor of an inverting operational amplifier.

<sup>5</sup>For another example, see the AD572 12-bit ADC data sheet, Figure 11.

## PROGRAMMABLE OFFSET

A programmed constant offset (or offset-zeroing voltage) can be introduced at the reference input of an instrumentation amplifier, to provide an output offset, independent of gain. Figure 5 shows how an AD521 instrumentation amplifier might operate in conjunction with an AD561 10-bit d/a converter. In this case, the nominal full-scale output range of the AD561 is  $\pm 1\text{V}$ , when loaded by 2.5kΩ. Larger offset ranges than  $\pm 1.67\text{V}$  would be available by using a follower-with-gain between the DAC output and the amplifier's reference input, or by providing a portion of the AD521 gain via sense feedback,<sup>5</sup> the offset would be amplified by the same amount. Smaller offset voltages are obtained by simply reducing  $R_x$ .

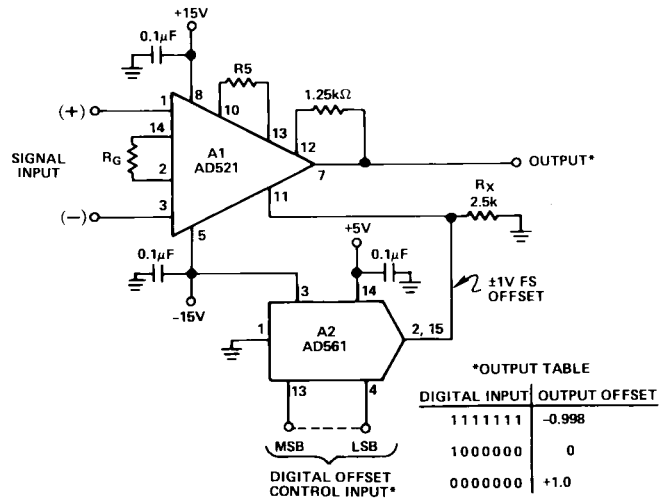


Figure 5. Programmable offset instrumentation amplifier.

## 4-20mA CURRENT CONTROLLER

A common requirement in industry is for transmission of analog data in the form of a 4-20mA current, to minimize the effects of ground-potential differences, series resistance, and voltage-noise pickup. 4mA corresponds to zero, 20mA to full scale.

Figure 6 shows a circuit to accomplish this with 10-bit resolution. An AD561 is used, in conjunction with an op amp and a Darlington transistor. With an all-0's digital input, the 1kΩ offset pot is adjusted for 4mA of output current. With all 1's, the scale-adjust pot is set for 20mA (or 19.98mA) of output current.

Although the load is shown here as being referred to a +15V supply, it may—in general—be returned to any positive voltage within the breakdown rating of the transistor used. The diode protects against reverse-polarity faults, the fuse against shorts.

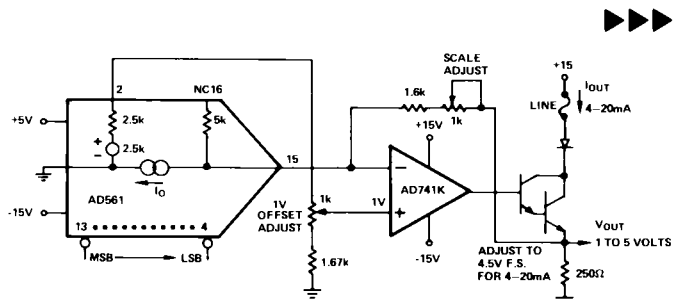


Figure 6. Process control current source.