

RELIABILITY REPORT  
FOR  
**MAX8869EUE**  
PLASTIC ENCAPSULATED DEVICES

November 10, 2002

**MAXIM INTEGRATED PRODUCTS**

120 SAN GABRIEL DR.

SUNNYVALE, CA 94086

Written by



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Reviewed by



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## Conclusion

The MAX8869 successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

## Table of Contents

I. ....Device Description	V. ....Quality Assurance Information
II. ....Manufacturing Information	VI. ....Reliability Evaluation
III. ....Packaging Information	
IV. ....Die Information	.....Attachments

### I. Device Description

#### A. General

The MAX8869 low-dropout linear regulator operates from a +2.7V to +5.5V input and delivers a guaranteed 1A load current with a low 200mV dropout. The high-accuracy ( $\pm 1\%$ ) output voltage is preset at +5V, +3.3V, +2.5V, +1.8V, or +1.0V or is adjustable from +0.8V to +5V with an external resistor-divider.

The MAX8869 uses MicroCap™ technology and requires only a small 1 $\mu$ F output capacitor for guaranteed stability. An internal PMOS pass transistor allows low 500 $\mu$ A supply current, making this regulator useful for networking and telecom hardware as well as battery-operated equipment. Other features include soft-start, low-power shutdown, short-circuit protection, and thermal shutdown protection.

The MAX8869 is available in a 1.5W, 16-pin TSSOP package, which is 30% smaller than a SOT223 and only 1.1mm high.

#### B. Absolute Maximum Ratings

<u>Item</u>	<u>Rating</u>
IN, SHDN , RST , SS to GND	-0.3V to +6V
OUT, SET to GND	-0.3V to (VIN + 0.3V)
Output Short-Circuit Duration	Indefinite
Continuous Power Dissipation (TA = +70°C)	
16-Pin TSSOP-EP (derate 19mW/°C above +70°C).....	1.5W
Operating Temperature Range	-40°C to +85°C
Junction Temperature	+150°C
Storage Temperature Range	-65°C to 150°C
Lead Temperature (soldering, 10s)	+300°C
Continuous Power Dissipation (TA = +70°C)	
16-Pin TSSOP-EP	1.5W
Derates above +70°C	
16-Pin TSSOP-EP	19.0mW/°C

## II. Manufacturing Information

- A. Description/Function: 1A, MicroCap, Low-Dropout, Linear Regulator
- B. Process: S8 - Standard 8 micron silicon gate CMOS
- C. Number of Device Transistors: 1088
- D. Fabrication Location: California, USA
- E. Assembly Location: Korea
- F. Date of Initial Production: April, 2000

## III. Packaging Information

- A. Package Type: **16-Lead TSSOP**
- B. Lead Frame: Copper
- C. Lead Finish: Solder Plate
- D. Die Attach: Silver-filled Epoxy
- E. Bondwire: Gold (1.2 mil dia.)
- F. Mold Material: Epoxy with silica filler
- G. Assembly Diagram: Buildsheet # 05-2301-0034
- H. Flammability Rating: Class UL94-V0
- I. Classification of Moisture Sensitivity per JEDEC standard JESD22-A112: Level 1

## IV. Die Information

- A. Dimensions: 60 X 84 mils
- B. Passivation:  $\text{Si}_3\text{N}_4/\text{SiO}_2$  (Silicon nitride/ Silicon dioxide)
- C. Interconnect: TiW/ AlCu/ TiWN
- D. Backside Metallization: None
- E. Minimum Metal Width: .8 microns (as drawn)
- F. Minimum Metal Spacing: .8 microns (as drawn)
- G. Bondpad Dimensions: 5 mil. Sq.
- H. Isolation Dielectric:  $\text{SiO}_2$
- I. Die Separation Method: Wafer Saw

## V. Quality Assurance Information

- A. Quality Assurance Contacts: Jim Pedicord (Reliability Lab Manager)  
Bryan Preeshl (Executive Director of QA)  
Kenneth Huening (Vice President)
- B. Outgoing Inspection Level: 0.1% for all electrical parameters guaranteed by the Datasheet.  
0.1% For all Visual Defects.
- C. Observed Outgoing Defect Rate: < 50 ppm
- D. Sampling Plan: Mil-Std-105D

## VI. Reliability Evaluation

### A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in **Table 1**. Using these results, the Failure Rate ( $\lambda$ ) is calculated as follows:

$$\lambda = \frac{1}{\text{MTTF}} = \frac{1.83}{192 \times 4389 \times 240 \times 2} \quad (\text{Chi square value for MTTF upper limit})$$

△ Temperature Acceleration factor assuming an activation energy of 0.8eV

$$\lambda = 4.52 \times 10^{-9} \quad \lambda = 4.52 \text{ F.I.T. (60\% confidence level @ 25°C)}$$

This low failure rate represents data collected from Maxim's reliability qualification and monitor programs. Maxim also performs weekly Burn-In on samples from production to assure reliability of its processes. The reliability required for lots which receive a burn-in qualification is 59 F.I.T. at a 60% confidence level, which equates to 3 failures in an 80 piece sample. Maxim performs failure analysis on rejects from lots exceeding this level. The Burn-In Schematic (Spec.# 06-5538) shows the static circuit used for this test. Maxim also performs 1000 hour life test monitors quarterly for each process. This data is published in the Product Reliability Report (**RR-1M**) located on the Maxim website at <http://www.maxim-ic.com>.

### B. Moisture Resistance Tests

Maxim evaluates pressure pot stress from every assembly process during qualification of each new design. Pressure Pot testing must pass a 20% LTPD for acceptance. Additionally, industry standard 85°C/85%RH or HAST tests are performed quarterly per device/package family.

### C. E.S.D. and Latch-Up Testing

The PY38 die type has been found to have all pins able to withstand a transient pulse of  $\pm 2500\text{V}$ , per Mil-Std-883 Method 3015 (reference attached ESD Test Circuit). Latch-Up testing has shown that this device withstands a current of  $\pm 50\text{mA}$ .

**Table 1**  
Reliability Evaluation Test Results

**MAX8869EUE**

<b>TEST ITEM</b>	<b>TEST CONDITION</b>	<b>FAILURE IDENTIFICATION</b>	<b>SAMPLE SIZE</b>	<b>NUMBER OF FAILURES</b>
<b>Static Life Test</b> (Note 1)				
	Ta = 135°C biased Time = 192 hrs.	DC Parameters & functionality	240	0
<b>Moisture Testing</b> (Note 2)				
Pressure Pot	Ta = 121°C P = 15 psi. RH= 100% Time = 168hrs.	DC Parameters & functionality	77	0
85/85	Ta = 85°C RH = 85% Biased Time = 1000hrs.	DC Parameters & functionality	77	0
<b>Mechanical Stress</b> (Note 2)				
Temperature Cycle	-65°C/150°C 1000 Cycles Method 1010	DC Parameters	77	0

Note 1: Life Test Data may represent plastic D.I.P. qualification lots.

Note 2: Generic process/package data

## Attachment #1

TABLE II. Pin combination to be tested. 1/ 2/

	Terminal A (Each pin individually connected to terminal A with the other floating)	Terminal B (The common combination of all like-named pins connected to terminal B)
1.	All pins except $V_{PS1}$ 3/	All $V_{PS1}$ pins
2.	All input and output pins	All other input-output pins

1/ Table II is restated in narrative form in 3.4 below.

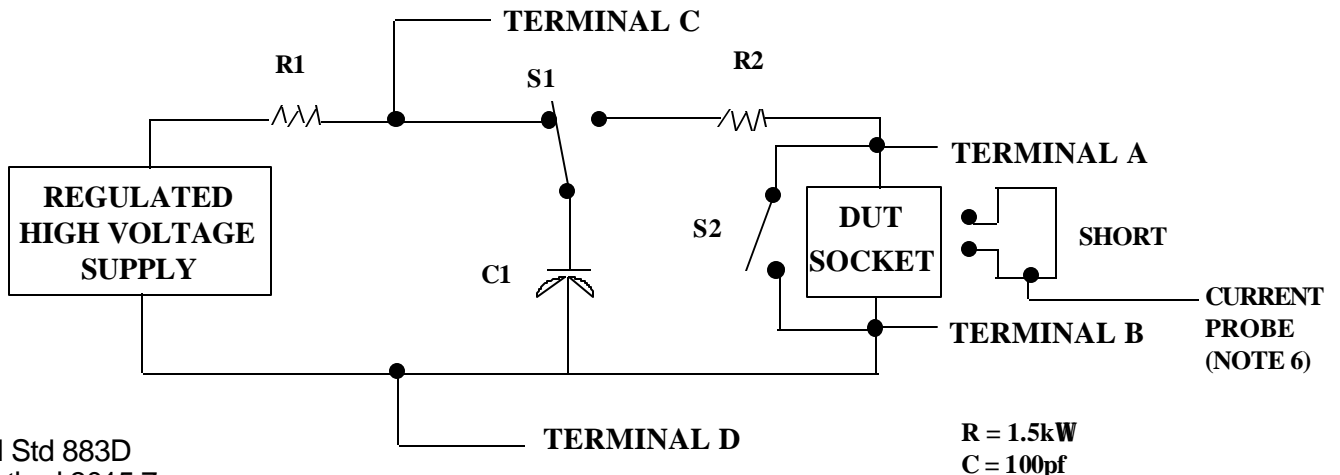
2/ No connects are not to be tested.

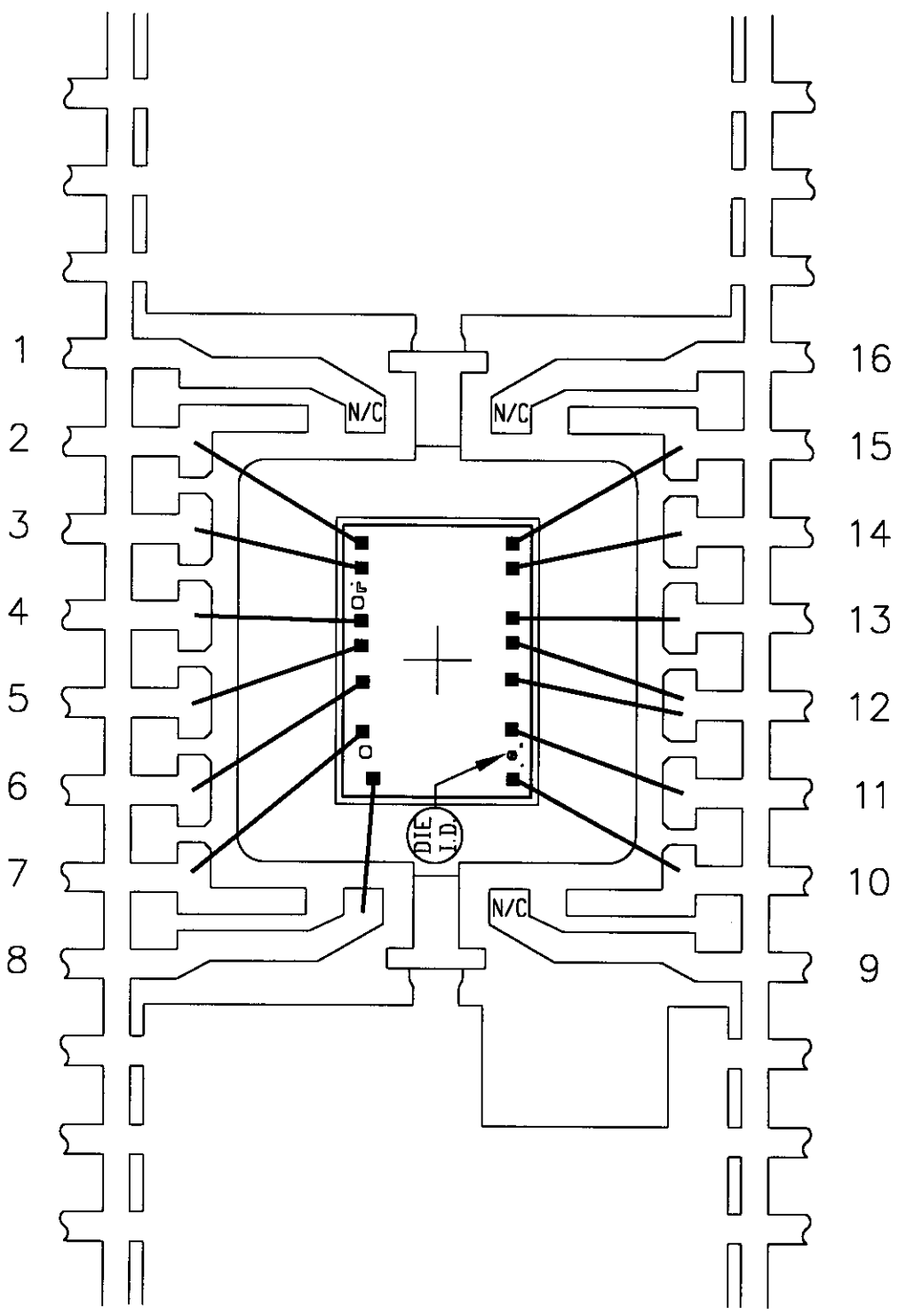
3/ Repeat pin combination I for each named Power supply and for ground

(e.g., where  $V_{PS1}$  is  $V_{DD}$ ,  $V_{CC}$ ,  $V_{SS}$ ,  $V_{BB}$ , GND,  $+V_S$ ,  $-V_S$ ,  $V_{REF}$ , etc).

### 3.4 Pin combinations to be tested.

- a. Each pin individually connected to terminal A with respect to the device ground pin(s) connected to terminal B. All pins except the one being tested and the ground pin(s) shall be open.
- b. Each pin individually connected to terminal A with respect to each different set of a combination of all named power supply pins (e.g.,  $V_{SS1}$ , or  $V_{SS2}$  or  $V_{SS3}$  or  $V_{CC1}$ , or  $V_{CC2}$ ) connected to terminal B. All pins except the one being tested and the power supply pin or set of pins shall be open.
- c. Each input and each output individually connected to terminal A with respect to a combination of all the other input and output pins connected to terminal B. All pins except the input or output pin being tested and the combination of all the other input and output pins shall be open.





PKG. CODE: U16E-3

SIGNATURES

DATE

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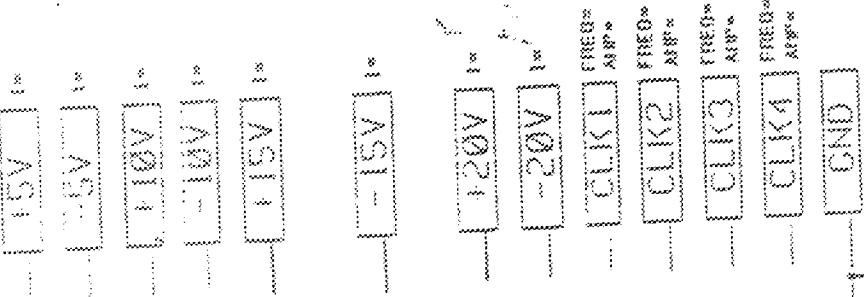
CAV./PAD SIZE:  
118x118

PKG.  
DESIGN

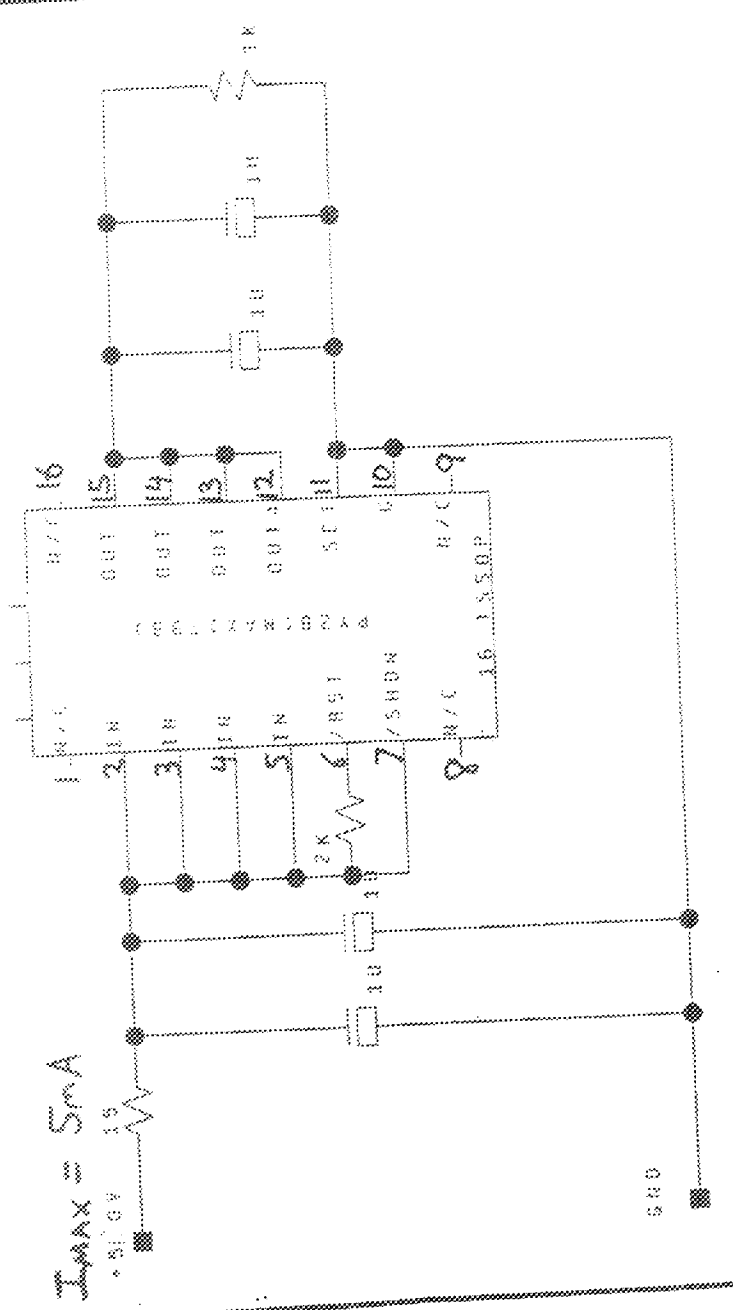
BOND DIAGRAM #:  
05-2301-0034

REV:  
A

UNCL PER BOARD



WHEEL PER SCHEMATIC



$I_{MAX} = 5mA$   
 \* 5V 15

STEADY STATE LIFE TEST IS PER IHL-501 AND IHL-1005.  
 BURN-IN IS PER IHL-510-883 REVISION 1015. COND. B

MAX IM DURN-IN SCHEMATIC

SPEC. 06-5538 REV. B

NOTES:

1. TEMPERATURE: 125C OR EQUIVALENT
2. TIME: 100 HOURS MIN. OR EQUIVALENT
3. ALL COMPONENTS AND MATERIAL MUST BE AT 150C CONTINUOUS
4. APPROVED FOR (X) COMMERCIAL (A) (8/88)

MAX IM DURN-IN SCHEMATIC  
 DEVICE TYPE: MAX 1793  
 MAX 8869

DATE: 12/07/99

DRAWN BY: T. BEJ SOVEC