

RELIABILITY REPORT  
FOR  
**MAX8564xEUB**  
PLASTIC ENCAPSULATED DEVICES

August 23, 2006

**MAXIM INTEGRATED PRODUCTS**

120 SAN GABRIEL DR.  
SUNNYVALE, CA 94086

Written by

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## Conclusion

The MAX8564 successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

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### I. Device Description

#### A. General

The MAX8564 ultra-low-output dual LDO controller allows flexible and inexpensive point-of load voltage conversion in motherboards, desknotes, notebooks, and other applications.

The part features a 0.5V reference voltage with  $\pm 1\%$  accuracy providing tight regulation of the output voltage. The MAX8564 has two controller outputs.

The controller output is adjustable from 0.5V to 3.3V when  $V_{DD} = 12V$  and between 0.5V and 1.8V when  $V_{DD} = 5V$ . Each output is independently enabled and asserts a POK signal when the output reaches 94% of the set value. Each output is protected against a soft short-circuit condition by an undervoltage comparator that disables the output when it drops to under 80% of the set voltage for more than 50 $\mu$ s. For a catastrophic short condition, the regulators are shut down immediately if the output drops below 60% of the set voltage.

MAX8564 is available in a 10-pin  $\mu$ MAX<sup>®</sup> package.

#### B. Absolute Maximum Ratings

<u>Item</u>	<u>Rating</u>
VDD to GND	-0.3V to +14V
DRV1, DRV2, DRV3, EN1, EN2, EN3 to GND	-0.3V to (VDD + 0.3V)
FB1, FB2, FB3, POK1, POK2, POK3 to GND	-0.3V to +6V
Continuous Power Dissipation (TA = +70°C)	
10-Pin $\mu$ MAX (derate 5.6mW/°C above +70°C)	444.4mW
16-Pin QSOP (derate 8.3mW/°C above +70°C)	666.7mW
Operating Temperature Range	-40°C to +85°C
Junction Temperature	+150°C
Storage Temperature Range	-65°C to +150°C
Lead Temperature (soldering, 10s)	+300°C

## II. Manufacturing Information

- A. Description/Function:  $\pm 1\%$ , Ultra-Low Output Voltage, Dual Linear n-FET Controllers
- B. Process: B8 (Standard 0.8 micron silicon gate CMOS)
- C. Number of Device Transistors: 1801
- D. Fabrication Location: California, USA
- E. Assembly Location: Malaysia, Philippines, or Thailand
- F. Date of Initial Production: July, 2004

## III. Packaging Information

- A. Package Type: 10-Pin  $\mu$ MAX
- B. Lead Frame: Copper
- C. Lead Finish: Solder Plate or 100% Matte Tin
- D. Die Attach: Silver-filled Epoxy
- E. Bondwire: Gold (1.0 mil dia.)
- F. Mold Material: Epoxy with silica filler
- G. Assembly Diagram: # 05-9000-0900
- H. Flammability Rating: Class UL94-V0
- I. Classification of Moisture Sensitivity per JEDEC standard J-STD-020-C: Level 1

## IV. Die Information

- A. Dimensions: 60 x 74 mils
- B. Passivation:  $\text{Si}_3\text{N}_4/\text{SiO}_2$  (Silicon nitride/ Silicon dioxide)
- C. Interconnect: Aluminum/Si (Si = 1%)
- D. Backside Metallization: None
- E. Minimum Metal Width: 0.8 microns (as drawn)
- F. Minimum Metal Spacing: 0.8 microns (as drawn)
- G. Bondpad Dimensions: 5 mil. Sq.
- H. Isolation Dielectric:  $\text{SiO}_2$
- I. Die Separation Method: Wafer Saw

## V. Quality Assurance Information

- A. Quality Assurance Contacts: Jim Pedicord (Manager, Reliability Operations)  
Bryan Preeshl (Managing Director of QA)
- B. Outgoing Inspection Level: 0.1% for all electrical parameters guaranteed by the Datasheet.  
0.1% For all Visual Defects.
- C. Observed Outgoing Defect Rate: < 50 ppm
- D. Sampling Plan: Mil-Std-105D

## VI. Reliability Evaluation

### A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in **Table 1**. Using these results, the Failure Rate ( $\lambda$ ) is calculated as follows:

$$\lambda = \frac{1}{\text{MTTF}} = \frac{1.83}{192 \times 4340 \times 48 \times 2} \quad (\text{Chi square value for MTTF upper limit})$$

△ Temperature Acceleration factor assuming an activation energy of 0.8eV

$$\lambda = 12.91 \times 10^{-9}$$

$$\lambda = 12.91 \text{ F.I.T. (60\% confidence level @ 25°C)}$$

This low failure rate represents data collected from Maxim's reliability monitor program. In addition to routine production Burn-In, Maxim pulls a sample from every fabrication process three times per week and subjects it to an extended Burn-In prior to shipment to ensure its reliability. The reliability control level for each lot to be shipped as standard product is 59 F.I.T. at a 60% confidence level, which equates to 3 failures in an 80 piece sample. Maxim performs failure analysis on any lot that exceeds this reliability control level. Attached Burn-In Schematic (Spec. # 06-6295) shows the static Burn-In circuit. Maxim also performs quarterly 1000 hour life test monitors. This data is published in the Product Reliability Report (**RR-1N**). Current monitor data for the B8 Process results in a FIT Rate of 0.26 @ 25C and 4.64 @ 55C (0.8 eV, 60% UCL)

### B. Moisture Resistance Tests

Maxim pulls pressure pot samples from every assembly process three times per week. Each lot sample must meet an LTPD = 20 or less before shipment as standard product. Additionally, the industry standard 85°C/85%RH testing is done per generic device/package family once a quarter.

### C. E.S.D. and Latch-Up Testing

The PN39-1/2 die type has been found to have all pins able to withstand a transient pulse of  $\pm 2500\text{V}$ , per Mil-Std-883 Method 3015 (reference attached ESD Test Circuit). Latch-Up testing has shown that this device withstands a current of  $\pm 250\text{mA}$ .

**Table 1**  
Reliability Evaluation Test Results

**MAX8564EUB**

<b>TEST ITEM</b>	<b>TEST CONDITION</b>	<b>FAILURE IDENTIFICATION</b>	<b>PACKAGE</b>	<b>SAMPLE SIZE</b>	<b>NUMBER OF FAILURES</b>
<b>Static Life Test (Note 1)</b>					
	Ta = 135°C Biased Time = 192 hrs.	DC Parameters & functionality		48	0
<b>Moisture Testing (Note 2)</b>					
Pressure Pot	Ta = 121°C P = 15 psi. RH= 100% Time = 168hrs.	DC Parameters & functionality	uMAX	77	0
85/85	Ta = 85°C RH = 85% Biased Time = 1000hrs.	DC Parameters & functionality		77	0
<b>Mechanical Stress (Note 2)</b>					
Temperature Cycle	-65°C/150°C 1000 Cycles Method 1010	DC Parameters & functionality		77	0

Note 1: Life Test Data may represent plastic DIP qualification lots.

Note 2: Generic Package/Process data

## Attachment #1

TABLE II. Pin combination to be tested. 1/ 2/

	Terminal A (Each pin individually connected to terminal A with the other floating)	Terminal B (The common combination of all like-named pins connected to terminal B)
1.	All pins except $V_{PS1}$ <u>3/</u>	All $V_{PS1}$ pins
2.	All input and output pins	All other input-output pins

1/ Table II is restated in narrative form in 3.4 below.

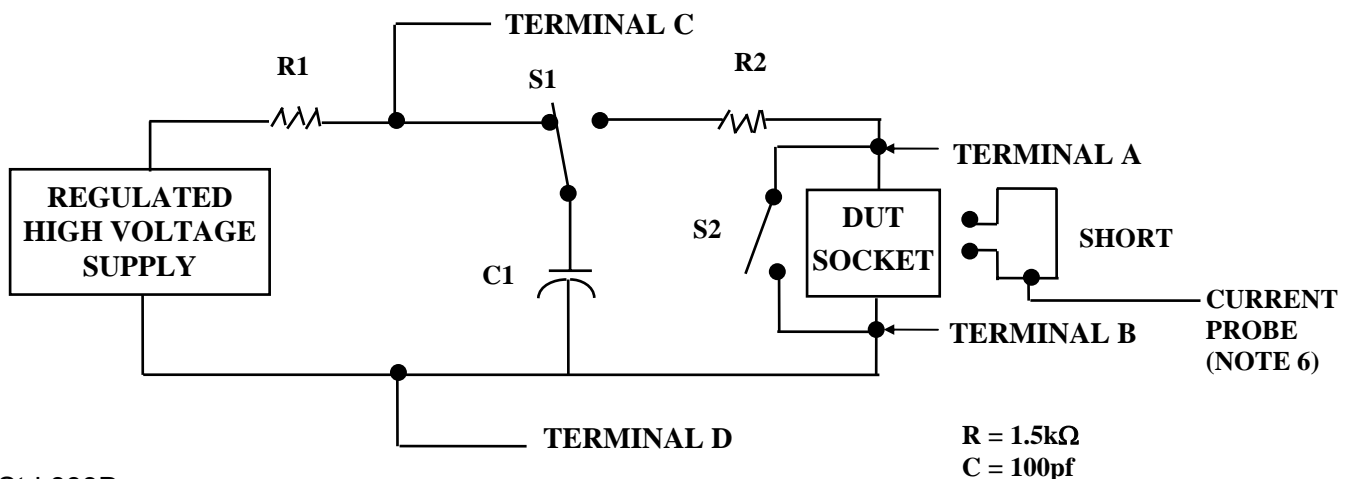
2/ No connects are not to be tested.

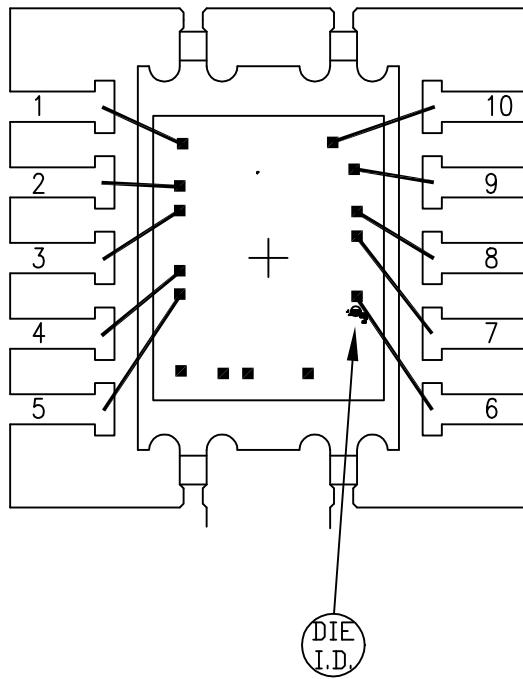
3/ Repeat pin combination I for each named Power supply and for ground

(e.g., where  $V_{PS1}$  is  $V_{DD}$ ,  $V_{CC}$ ,  $V_{SS}$ ,  $V_{BB}$ , GND,  $+V_S$ ,  $-V_S$ ,  $V_{REF}$ , etc).

### 3.4 Pin combinations to be tested.

- a. Each pin individually connected to terminal A with respect to the device ground pin(s) connected to terminal B. All pins except the one being tested and the ground pin(s) shall be open.
- b. Each pin individually connected to terminal A with respect to each different set of a combination of all named power supply pins (e.g.,  $V_{SS1}$ , or  $V_{SS2}$  or  $V_{SS3}$  or  $V_{CC1}$ , or  $V_{CC2}$ ) connected to terminal B. All pins except the one being tested and the power supply pin or set of pins shall be open.
- c. Each input and each output individually connected to terminal A with respect to a combination of all the other input and output pins connected to terminal B. All pins except the input or output pin being tested and the combination of all the other input and output pins shall be open.





PKG. CODE: U10-2		SIGNATURES	DATE	 CONFIDENTIAL & PROPRIETARY	
CAV./PAD SIZE: 68x94	PKG. DESIGN			BOND DIAGRAM #: 05-9000-0900	REV: A

