



RELIABILITY REPORT
FOR
MAX4487AUD+T
PLASTIC ENCAPSULATED DEVICES

December 11, 2017

MAXIM INTEGRATED

160 RIO ROBLES
SAN JOSE, CA 95134

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Conclusion

The MAX4487AUD+T successfully meets the quality and reliability standards required of all Maxim Integrated products. In addition, Maxim Integrated's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim Integrated's quality and reliability standards.

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I. Device Description

A. General

The MAX4484/MAX4486/MAX4487 single/dual/quad low cost general-purpose op amps operate from a single +2.7V to +5.5V supply. The op amps are unity-gain stable with a 7MHz gain-bandwidth product, capable of driving an external 2k Ω load with rail-to-rail output swing. The amplifiers are stable with capacitive loads of up to 100pF. The MAX4484/MAX4486/MAX4487 are specified from -40°C to +125°C, making them suitable for a variety of harsh environments. The single MAX4484 is available in the ultra-small 5-pin SC70, while the dual MAX4486 is packaged in the space saving 8-pin SOT23 and iMAXM packages. The quad MAX4487 is available in the 14-pin SO and TSSOP packages.

II. Manufacturing Information

A. Description/Function:	Single/Dual/Quad, Low-Cost, Single-Supply 7MHz, Rail-to-Rail Op Amps
B. Process:	B8
C. Fabrication Location:	USA
D. Assembly Location:	Malaysia, Philippines, Thailand
E. Date of Initial Production:	October 21, 2000

III. Packaging Information

A. Package Type:	14-pin TSSOP
B. Lead Frame:	Copper
C. Lead Finish:	100% matte Tin
D. Bondwire:	Au (1 mil dia.)
E. Mold Material:	Epoxy with silica filler
F. Assembly Diagram:	#05-2501-0092
G. Flammability Rating:	Class UL94-V0
H. Classification of Moisture Sensitivity per JEDEC standard J-STD-020-C	Level 1
I. Single Layer Theta Ja:	110°C/W
J. Single Layer Theta Jc:	30°C/W
K. Multi Layer Theta Ja:	100.4°C/W
L. Multi Layer Theta Jc:	30°C/W

IV. Die Information

A. Dimensions:	52X57 mils
B. Passivation:	Si ₃ N ₄ /SiO ₂ (Silicon nitride/ Silicon dioxide)
C. Interconnect:	Al/0.5%Cu with Ti/TiN Barrier
D. Backside Metallization:	None
E. Minimum Metal Width:	0.8 microns (as drawn)
F. Minimum Metal Spacing:	0.8 microns (as drawn)
G. Isolation Dielectric:	SiO ₂
H. Die Separation Method:	Wafer Saw

V. Quality Assurance Information

- A. Quality Assurance Contacts: Eric Wright (Reliability Engineering)
Brian Standley (Manager, Reliability)
Bryan Preeshl (Vice President of QA)
- B. Outgoing Inspection Level: 0.1% for all electrical parameters guaranteed by the Datasheet.
0.1% for all Visual Defects.
- C. Observed Outgoing Defect Rate: < 50 ppm
- D. Sampling Plan: Mil-Std-105D

VI. Reliability Evaluation

A. Accelerated Life Test

The results of the 135C biased (static) life test are shown in Table 1. Using these results, the Failure Rate (λ) is calculated as follows:

$$\lambda = \frac{1}{\text{MTTF}} = \frac{1.83}{192 \times 4340 \times 80 \times 2} \quad (\text{Chi square value for MTTF upper limit})$$

(where 4340 = Temperature Acceleration factor assuming an activation energy of 0.8eV)

$$\lambda = 13.7 \times 10^{-9}$$

$$\lambda = 13.7 \text{ F.I.T. (60\% confidence level @ 25°C)}$$

The following failure rate represents data collected from Maxim Integrated's reliability monitor program. Maxim Integrated performs quarterly life test monitors on its processes. This data is published in the Reliability Report found at <http://www.maximintegrated.com/qa/reliability/monitor>. Cumulative monitor data for the B8 Process results in a FIT Rate of 0.06 @ 25C and 0.99 @ 55C (0.8 eV, 60% UCL)

B. E.S.D. and Latch-Up Testing

The OX26 die type has been found to have all pins able to withstand an HBM transient pulse of +/-2500V per Mil-Std 883 Method 3015.7. Latch-Up testing has shown that this device withstands a current of +/-250mA and overvoltage per JEDEC JESD78.

Table 1
Reliability Evaluation Test Results

MAX4487AUD+T

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	SAMPLE SIZE	NUMBER OF FAILURES	COMMENTS
Static Life Test (Note 1)	Ta = 135C Biased Time = 192 hrs.	DC Parameters & functionality	80	0	

Note 1: Life Test Data may represent plastic DIP qualification lots.