

# RELIABILITY REPORT FOR

DS3030W, Rev A, RoHS

**Dallas Semiconductor** 

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# Prepared by:

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#### Conclusion:

The following qualification successfully meets the quality and reliability standards required of all Dallas Semiconductor products and processes:

In addition, Dallas Semiconductor's continuous reliability monitor program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards. The current status of the reliability monitor program can be viewed at http://www.maxim-ic.com/TechSupport/dsreliability.html.\*

#### **Module Description**

A description of this Module can be found in the product data sheet. You can find the product data sheet at http://dbserv.maxim-ic.com/l\_datasheet3.cfm.\*

## **Reliability Derating:**

A module device consists of one or more IC's in a single, upward integrated, package. This package is assembled to include batteries, crystals, and other piece parts that make up the configuration of the Module. Because of either the complexity of the package or the included piece parts, standard high temperature reliability testing is not possible. Therefore, in order to determine the reliability of module products, the reliability of each of the piece parts is individually determined, then summed to determine the reliability of the integrated module product. If there are "n" significant components in the module then:

Failure Rates are reported in FITs (Failures in Time) or MTTF (Mean Time To Failure). The FIT rate is related to MTTF by:

MTTF = 1/Fr

NOTE: MTTF is frequently used interchangeably with MTBF.

The calculated failure rate for this module/assembly is:

<b>Module Device:</b>	<b>Module Units:</b>	<b>Quantity:</b>	Fails:	<u>Ea:</u>	Beta:	MTTF (Yrs):	FITs:
256K SRAM 3V	1	2187	0	0.7	0.0	198323	0.6
CRYSTAL	1	100	0	0.7	0.0	12463	9.2
DS1310	1	1862	0	0.7	0.0	211624	0.5
ML2020R	1	45	0	0.7	0.0	3527	32.4
Totals:						2677	42.6

The parameters used to calculate the module failure rate are as follows

Cf: 60% Tu: 25 °C Vu: 3 Volts

The reliability data follows. At the start of this data is the module assembly information. This is a description of the module. The next section is the detailed reliability data for each stress found in the qualification / monitor. If there are additional processes or assemblies used as part of this report, a description of each will follow which includes the respective reliability data for that process/ assembly. The reliability data section includes the latest data available. Some of this data may be generic with other packages or products.

\* Some proprietary products may be excepted from this requirement

## **Assembly Information:**

Assembly Site: Dallas Pin Count: 256

Package Type: Single Piece BGA Module w/Battery & Crystal (Server RoHS

Body Size: 27x27x7.9

Mold Compound: NA Lead Frame: PCB; BT

Lead Finsh: SnPb Ball (63/37)

Die Attach: n/a

Bond Wire / Size: Au / 1.0 mil Flammability: UL 94-V0 Moisture Sensitivity Level 3

(JEDEC J-STD20A)

Date Code Range: 0606 to 0615

PACKAGE TESTS						
DESCRIPTION	DATE CD	CONDITION	READPOINT	QTY	FAILS	FA#
X-RAY	0606	MIL-STD-883-2012 : TOP & SIDE VIEW		6	0	
PHYSICAL DIMENSIONS		JESD22-B100		6	0	
MARK PERMANENCY		JESD22-B107		6	0	
BALL SHEAR		JESD22-B117		6	0	
EXTERNAL VISUAL		JESD22-B101		6	0	
			Total:		0	

PRECONDITIONING I	EVEL 3						
DESCRIPTION	DATE CD	CONDITION	REA	DPOINT	QTY	FAILS	FA#
STORAGE LIFE	0606	125C	48	HRS	275		
MOISTURE SOAK		30C/60% R.H.	192	HRS	275		
CONVECTION REFLOW		220C +5/-0C	2	PASS	275		
GROSS LEAK		25 C, AIR PRESSURE DECAY			275	0	
EXTERNAL VISUAL		JESD22-B101			275	0	

FOLLOWED BY:	DLLOWED BY:			Total:			
MECHANICAL LIFE							
DESCRIPTION		CONDITION	REA	DPOINT	QTY	FAILS	FA#
VIBRATION, VARIABL FREQUENCY	.E	10g or 0.06", 5Hz-2KHz, X Y Z axis	9	HRS	22	0	
MECHANICAL SHOCK	<	200G, 1/2 SINE, 6 MS	30	CYS	22	0	
				Total:		0	
STORAGE LIFE							
DESCRIPTION		CONDITION	REA	DPOINT	QTY	FAILS	FA#
STORAGE LIFE		85 C	1000	HRS	77	0	
				Total:		0	
TEMPERATURE CY	YCLE						
DESCRIPTION		CONDITION	REA	DPOINT	QTY	FAILS	FA#
TEMP CYCLE		-40 TO 85C	1000	CYS	77	0	
				Total:		0	
TEMPERATURE HI	JMIDITY	BIAS					
DESCRIPTION		CONDITION	REA	DPOINT	QTY	FAILS	FA#
FLUX DIP & H20 RINS	SE .	JESD22-A113	1	HRS	77	0	
BIASED MOISTURE (BATTERY)		60C/90% R.H., BATTERY BIAS	1000	HRS	77	0	
(BATTERT)				Total:		0	
CONSTRUCTION ANA	LYSIS						
DESCRIPTION	_	CONDITION		ADPOINT	-	FAILS	FA
PACKAGE, ASSEMBLY PROCESS	0606	TO BE DONE BY F/A	2		3	0	
				Total:		0	
PACKAGE TESTS							
DESCRIPTION	DATE CO	CONDITION	RE/	ADPOINT	QTY	FAILS	FA
X-RAY	0615	MIL-STD-883-2012 : TOP & SIDE VIEW			6	0	
PHYSICAL DIMENSIONS		JESD22-B100			6	0	
MARK PERMANENCY		JESD22-B107			6	0	
BALL SHEAR		JESD22-B117			6	0	
EXTERNAL VISUAL		JESD22-B101			6	0	
				Total:		0	
PRECONDITIONING L	_						
DESCRIPTION		CONDITION		ADPOINT		FAILS	FA
STORAGE LIFE	0615	125C	48	HRS	275		
MOISTURE SOAK		30C/60% R.H.	192		275		
CONVECTION REFLOW		220C +5/-0C	2	PASS	275		
GROSS LEAK		25 C, AIR PRESSURE DECAY			275	0	
EXTERNAL VISUAL		JESD22-B101			275	0	

FOLLOWED BY:						Total:		0	
MECHANICAL LIFE	1								
DESCRIPTION		CONDITIO	N		REAL	OPOINT	QTY	FAILS	FA#
VIBRATION, VARIABL FREQUENCY	E	10g or 0.06	6", 5Hz-2KHz, X	Y Z axis	9	HRS	22	0	
MECHANICAL SHOCK	(	200G, 1/2	SINE, 6 MS		30	CYS	22	0	
						Total:		0	
STORAGE LIFE									
DESCRIPTION		CONDITIO	N		REAL	DPOINT	QTY	FAILS	FA#
STORAGE LIFE		85 C			1000	HRS	77	0	
						Total:		0	
TEMPERATURE CY	'CLE								
DESCRIPTION		CONDITIO	N		REAL	OPOINT	QTY	FAILS	FA#
TEMP CYCLE		-40 TO 850	C		1000	CYS	77	0	
						Total:		0	
TEMPERATURE HU	JMIDITY	BIAS							
DESCRIPTION		CONDITIO	N		REAI	OPOINT	QTY	FAILS	FA#
FLUX DIP & H20 RINS	E	JESD22-A	113		1	HRS	77	0	
BIASED MOISTURE		60C/90% F	R.H., BATTERY	BIAS	1000	HRS	77	0	
(BATTERY)						Total:		0	
ONSTRUCTION ANA	LYSIS								
SCRIPTION	DATE C	D CONDITION	ON		REA	DPOINT	QTY	FAILS	F
CKAGE, ASSEMBLY	0615	TO BE DO	ONE BY F/A		2		3	0	
ROCESS						Total:		0	
ssembly Information	on:								
Assembly Site:	•	Dallas							
Pin Count:		256							
Package Type:		Single	Piece BGA N	Module w/Batt	ery (Ser	ver RoHS	S)		
Body Size:		27x27x	7.9						
Mold Compound:		NA							
Lead Frame:		PCB; B	ST.						
Lead Finsh:		SnPb E	Ball (63/37)						
Die Attach:		n/a							
Bond Wire / Size:		Au / 1.0	) mil						
Flammability:		UL 94-							
Moisture Sensitivit (JEDEC J-STD2		Level 3							
(000000102									
Date Code Range:	,	0615	to 0615						

PACKAGE IESIS						
DESCRIPTION	DATE CD	CONDITION	READPOINT	QTY	FAILS	FA#
X-RAY	0615	MIL-STD-883-2012 : TOP & SIDE VIEW		6	0	
PHYSICAL DIMENSIONS		JESD22-B100		6	0	
MARK PERMANENCY		JESD22-B107		6	0	
BALL SHEAR		JESD22-B117		6	0	
EXTERNAL VISUAL		JESD22-B101		6	0	

				Total:		0	
RECONDITIONING L	EVEL 3						
DESCRIPTION	DATE CD	CONDITION	REA	DPOINT	QTY	FAILS	FA
STORAGE LIFE	0615	125C	48	HRS	275		
IOISTURE SOAK		30C/60% R.H.	192	HRS	275		
ONVECTION REFLOW		220C +5/-0C	2	PASS	275		
ROSS LEAK		25 C, AIR PRESSURE DECAY			275	0	
XTERNAL VISUAL		JESD22-B101			275	0	
FOLLOWED BY:				Total:		0	
MECHANICAL LIFE							
DESCRIPTION		CONDITION	REAL	POINT	QTY	FAILS	FA#
VIBRATION, VARIABL	.E	10g or 0.06", 5Hz-2KHz, X Y Z axis	9	HRS	22	0	
MECHANICAL SHOCK	<	200G, 1/2 SINE, 6 MS	30	CYS	22	0	
			-	Total:		0	
STORAGE LIFE							
DESCRIPTION		CONDITION	REAL	POINT	QTY	FAILS	FA#
STORAGE LIFE		85 C	1000	HRS	77	0	
			-	Total:		0	
TEMPERATURE CY	<b>YCLE</b>						
DESCRIPTION		CONDITION	REAL	POINT	QTY	FAILS	FA#
TEMP CYCLE		-40 TO 85C	1000	CYS	77	0	
			-	Total:		0	
TEMPERATURE H	JMIDITY E	BIAS					
DESCRIPTION		CONDITION	REAL	POINT	QTY	FAILS	FA#
FLUX DIP & H20 RINS	SE .	JESD22-A113	1	HRS	77	0	
BIASED MOISTURE (BATTERY)		60C/90% R.H., BATTERY BIAS	1000	HRS	77	0	
				Total:		0	
CONSTRUCTION ANA	LYSIS						
DESCRIPTION	DATE CD	CONDITION	REA	DPOINT	QTY	FAILS	FA

2

Total:

0

0

PACKAGE, ASSEMBLY 0615 TO BE DONE BY F/A PROCESS