

RELIABILITY REPORT  
FOR

**DS1836, Rev A4**

**Dallas Semiconductor**

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**Conclusion:**

The following qualification successfully meets the quality and reliability standards required of all Dallas Semiconductor products and processes:

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In addition, Dallas Semiconductor's continuous reliability monitor program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards. The current status of the reliability monitor program can be viewed at <http://www.maxim-ic.com/TechSupport/dsreliability.html>.

**Device Description:**

A description of this device can be found in the product data sheet. You can find the product data sheet at [http://dbserv.maxim-ic.com/l\\_datasheet3.cfm](http://dbserv.maxim-ic.com/l_datasheet3.cfm).

**Reliability Derating:**

The Arrhenius model will be used to determine the acceleration factor for failure mechanisms that are temperature accelerated.

$$AfT = \exp((Ea/k) * (1/Tu - 1/Ts)) = tu/ts$$

AfT = Acceleration factor due to Temperature  
tu = Time at use temperature (e.g. 55°C)  
ts = Time at stress temperature (e.g. 125°C)  
k = Boltzmann's Constant (8.617 x 10<sup>-5</sup> eV/°K)  
Tu = Temperature at Use (°K)  
Ts = Temperature at Stress (°K)  
Ea = Activation Energy (e.g. 0.7 eV)

The activation energy of the failure mechanism is derived from either internal studies or industry accepted standards, or activation energy of 0.7eV will be used whenever actual failure mechanisms or their activation energies are unknown. All deratings will be done from the stress ambient temperature to the use ambient temperature.

An exponential model will be used to determine the acceleration factor for failure mechanisms, which are voltage accelerated.

$$AfV = \exp(B * (Vs - Vu))$$

AfV = Acceleration factor due to Voltage  
Vs = Stress Voltage (e.g. 7.0 volts)  
Vu = Maximum Operating Voltage (e.g. 5.5 volts)  
B = Constant related to failure mechanism type (e.g. 1.0, 2.4, 2.7, etc.)

The Constant, B, related to the failure mechanism is derived from either internal studies or industry accepted standards, or a B of 1.0 will be used whenever actual failure mechanisms or their B are unknown. All deratings will be done from the stress voltage to the maximum operating voltage. Failure rate data from the operating life test is reported using a Chi-Squared statistical model at the 60% or 90% confidence level (Cf).

The failure rate, Fr, is related to the acceleration during life test by:

$$Fr = X / (ts * AfV * AfT * N * 2)$$

X = Chi-Sq statistical upper limit  
N = Life test sample size

Failure Rates are reported in FITs (Failures in Time) or MTTF (Mean Time To Failure). The FIT rate is related to MTTF by:

$$MTTF = 1/Fr$$

NOTE: MTTF is frequently used interchangeably with MTBF.

The calculated failure rate for this device/process is:

**FAILURE RATE:**                      **MTTF (YRS): 125644**                      **FITS: 0.9**

The parameters used to calculate this failure rate are as follows:

**Cf: 60%**                      **Ea: 0.7**                      **B: 0**                      **Tu: 25 °C**                      **Vu: 5.5 Volts**

The reliability data follows. At the start of this data is the device information. The next section is the detailed reliability data for each stress. The reliability data section includes the latest data available and may contain some generic data.

**Device Information:**

Process: 1P, 1M, 0.8um, Neg ZTC P1R, PdpID, Low Vts, BPSG ILO, N+  
 Passivation: Passivation w/Nov TEOS Oxide-Nitride  
 Die Size: 108 x 64  
 Number of Transistors: 0  
 Interconnect: Aluminum / 1% Silicon / 0.5% Copper  
 Gate Oxide Thickness: 175 Å

**OPERATING LIFE**

DESCRIPTION	DATE	CODE	CONDITION	READPOINT	QTY	FAILS	FA#
INFANT LIFE	9925		125C, 7.0 VOLTS	48 HRS	767	0	
HIGH VOLTAGE LIFE	9925		125C, 7.0 VOLTS	1000 HRS	190	0	
INFANT LIFE	9937		125C, 7.0 VOLTS	48 HRS	186	0	
HIGH VOLTAGE LIFE	9937		125C, 7.0 VOLTS	1000 HRS	114	0	
INFANT LIFE	0012		125C, 7.0 VOLTS	48 HRS	144	0	
HIGH VOLTAGE LIFE	0012		125C, 7.0 VOLTS	1000 HRS	72	0	
INFANT LIFE	0013		125C, 7.0 VOLTS	48 HRS	144	0	
HIGH VOLTAGE LIFE	0013		125C, 7.0 VOLTS	1000 HRS	72	0	
INFANT LIFE	0014		125C, 7.0 VOLTS	48 HRS	186	0	
HIGH VOLTAGE LIFE	0014		125C, 7.0 VOLTS	1000 HRS	114	0	
INFANT LIFE	0029		125C, 7.0 VOLTS	48 HRS	183	0	
HIGH VOLTAGE LIFE	0029		125C, 7.0 VOLTS	1000 HRS	114	0	
HIGH VOLTAGE LIFE	0147		125C, 6.0 VOLTS	1000 HRS	80	0	
HIGH VOLTAGE LIFE	0210		125C, 7.0 VOLTS	1000 HRS	78	0	
HIGH VOLTAGE LIFE	0218		125C, 6.0 VOLTS	1000 HRS	80	0	
HIGH VOLTAGE LIFE	0222		125C, 7.0 VOLTS	1000 HRS	78	0	
<b>Total:</b>						<b>0</b>	

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**TEMPERATURE CYCLE**

DESCRIPTION	DATE	CODE	CONDITION	READPOINT	QTY	FAILS	FA#
TEMP CYCLE	9937		-55C TO 125C	1000 CYS	77	0	
TEMP CYCLE	0012		-55C TO 125C	1000 CYS	77	0	
TEMP CYCLE	0013		-55C TO 125C	1000 CYS	77	0	
TEMP CYCLE	0014		-55C TO 125C	1000 CYS	77	0	
TEMP CYCLE	0029		-55C TO 125C	1000 CYS	77	0	
TEMP CYCLE	0222		-55C TO 125C	1000 CYS	77	0	
				<b>Total:</b>		<b>0</b>	

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**TEMPERATURE HUMIDITY BIAS**

DESCRIPTION	DATE	CODE	CONDITION	READPOINT	QTY	FAILS	FA#
BIASED MOISTURE	9937		85/85, 5.5 VOLTS	959 HRS	72	1	No FA
BIASED MOISTURE	0012		85/85, 5.5 VOLTS	959 HRS	72	0	
BIASED MOISTURE	0013		85/85, 5.5 VOLTS	959 HRS	72	0	
BIASED MOISTURE	0014		85/85, 5.5 VOLTS	959 HRS	72	0	
BIASED MOISTURE	0029		85/85, 5.5 VOLTS	959 HRS	69	0	
BIASED MOISTURE	0222		85/85, 5.5 VOLTS	959 HRS	78	0	
				<b>Total:</b>		<b>1</b>	

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**UNBIASED MOISTURE RESISTANCE**

DESCRIPTION	DATE	CODE	CONDITION	READPOINT	QTY	FAILS	FA#
AUTOCLAVE	9937		121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0	
AUTOCLAVE	0012		121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0	
AUTOCLAVE	0013		121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0	
AUTOCLAVE	0014		121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0	
AUTOCLAVE	0029		121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0	
AUTOCLAVE	0222		121C, 2 ATM STEAM, UNBIASED	168 HRS	76	0	
				<b>Total:</b>		<b>0</b>	

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**FAILURE RATE:****MTTF (YRS): 125644****FITS: 0.9**