

RELIABILITY REPORT
FOR

DS1814, Rev B5

Dallas Semiconductor

4401 South Beltwood Parkway
Dallas, TX 75244-3292

Prepared by:

Ken Wendel

Ken Wendel
Reliability Engineering Manager
Dallas Semiconductor
4401 South Beltwood Pkwy.
Dallas, TX 75244-3292
Email : ken.wendel@dalsemi.com
ph: 972-371-3726
fax: 972-371-6016
mbl: 214-435-6610

Conclusion:

The following qualification successfully meets the quality and reliability standards required of all Dallas Semiconductor products and processes:

DS1814, Rev B5

In addition, Dallas Semiconductor's continuous reliability monitor program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards. The current status of the reliability monitor program can be viewed at <http://www.maxim-ic.com/TechSupport/dsreliability.html>.

Device Description:

A description of this device can be found in the product data sheet. You can find the product data sheet at http://dbserv.maxim-ic.com/l_datasheet3.cfm.

Reliability Derating:

The Arrhenius model will be used to determine the acceleration factor for failure mechanisms that are temperature accelerated.

$$AfT = \exp((Ea/k) * (1/Tu - 1/Ts)) = tu/ts$$

AfT = Acceleration factor due to Temperature
tu = Time at use temperature (e.g. 55°C)
ts = Time at stress temperature (e.g. 125°C)
k = Boltzmann's Constant (8.617 x 10⁻⁵ eV/°K)
Tu = Temperature at Use (°K)
Ts = Temperature at Stress (°K)
Ea = Activation Energy (e.g. 0.7 ev)

The activation energy of the failure mechanism is derived from either internal studies or industry accepted standards, or activation energy of 0.7ev will be used whenever actual failure mechanisms or their activation energies are unknown. All deratings will be done from the stress ambient temperature to the use ambient temperature.

An exponential model will be used to determine the acceleration factor for failure mechanisms, which are voltage accelerated.

$$AfV = \exp(B * (Vs - Vu))$$

AfV = Acceleration factor due to Voltage
Vs = Stress Voltage (e.g. 7.0 volts)
Vu = Maximum Operating Voltage (e.g. 5.5 volts)
B = Constant related to failure mechanism type (e.g. 1.0, 2.4, 2.7, etc.)

The Constant, B, related to the failure mechanism is derived from either internal studies or industry accepted standards, or a B of 1.0 will be used whenever actual failure mechanisms or their B are unknown. All deratings will be done from the stress voltage to the maximum operating voltage. Failure rate data from the operating life test is reported using a Chi-Squared statistical model at the 60% or 90% confidence level (Cf).

The failure rate, Fr, is related to the acceleration during life test by:

$$Fr = X / (ts * AfV * AfT * N * 2)$$

X = Chi-Sq statistical upper limit
N = Life test sample size

Failure Rates are reported in FITs (Failures in Time) or MTTF (Mean Time To Failure). The FIT rate is related to MTTF by:

$$MTTF = 1/Fr$$

NOTE: MTTF is frequently used interchangeably with MTBF.

The calculated failure rate for this device/process is:

FAILURE RATE: **MTTF (YRS): 139237** **FITS: 0.8**

The parameters used to calculate this failure rate are as follows:

Cf: 60% **Ea: 0.7** **B: 0** **Tu: 25 °C** **Vu: 5.5 Volts**

The reliability data follows. At the start of this data is the device information. The next section is the detailed reliability data for each stress. The reliability data section includes the latest data available and may contain some generic data.

Device Information:

Process: 1P, 1M, 0.8um, Neg ZTC P1R, PdpID, Low Vts, BPSG ILO, N+ESDII,
 Passivation: Passivation w/Nov TEOS Oxide-Nitride
 Die Size: 53 x 35
 Number of Transistors: 809
 Interconnect: Aluminum / 1% Silicon / 0.5% Copper
 Gate Oxide Thickness: 175 Å

ELECTRICAL CHARACTERIZATION

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QUANTITY	FAILS
ESD SENSITIVITY	0127	EOS/ESD S5.1 HBM 500 VOLTS	2 PUL'S	3	0
ESD SENSITIVITY	0127	EOS/ESD S5.1 HBM 1000 VOLTS	0 PUL'S	3	0
ESD SENSITIVITY	0127	EOS/ESD S5.1 HBM 2000 VOLTS	2 PUL'S	3	0
ESD SENSITIVITY	0127	EOS/ESD S5.1 HBM 4000 VOLTS	2 PUL'S	3	0
ESD SENSITIVITY	0127	EOS/ESD S5.1 HBM 8000 VOLTS	2 PUL'S	3	3
LATCH-UP	0127	JESD78, I-TEST 25C		3	0
ESD SENSITIVITY	0127	EOS/ESD S5.1 HBM 500 VOLTS	2 PUL'S	3	0
ESD SENSITIVITY	0127	EOS/ESD S5.1 HBM 2000 VOLTS	2 PUL'S	3	0
Total:					3

OPERATING LIFE

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QUANTITY	FAILS
INFANT LIFE	9607	125C, 7.0 VOLTS	48 HRS	315	0
HIGH VOLTAGE LIFE	9607	125C, 7.0 VOLTS	1000 HRS	116	0
INFANT LIFE	9616	125C, 7.0 VOLTS	48 HRS	192	0
HIGH VOLTAGE LIFE	9616	125C, 7.0 VOLTS	1000 HRS	114	0
INFANT LIFE	9638	125C, 7.0 VOLTS	48 HRS	198	0
HIGH VOLTAGE LIFE	9638	125C, 7.0 VOLTS	1000 HRS	117	0
HIGH VOLTAGE LIFE	9731	125C, 7.0 VOLTS	1000 HRS	153	0

INFANT LIFE	9734	125C, 7.0 VOLTS	48 HRS	315	0
HIGH VOLTAGE LIFE	9734	125C, 7.0 VOLTS	1000 HRS	116	0
INFANT LIFE	9807	125C, 7.0 VOLTS	48 HRS	315	0
HIGH VOLTAGE LIFE	9807	125C, 7.0 VOLTS	1000 HRS	116	0
HIGH VOLTAGE LIFE	9831	125C, 7.0 VOLTS	1000 HRS	226	0
INFANT LIFE	9835	125C, 7.0 VOLTS	48 HRS	186	0
HIGH VOLTAGE LIFE	9835	125C, 7.0 VOLTS	1000 HRS	114	0
INFANT LIFE	9925	125C, 7.0 VOLTS	48 HRS	767	0
HIGH VOLTAGE LIFE	9925	125C, 7.0 VOLTS	1000 HRS	190	0
HIGH VOLTAGE LIFE	9935	125C, 7.0 VOLTS	1000 HRS	145	0
INFANT LIFE	9937	125C, 7.0 VOLTS	48 HRS	186	0
HIGH VOLTAGE LIFE	9937	125C, 7.0 VOLTS	1000 HRS	114	0
HIGH VOLTAGE LIFE	9939	125C, 7.0 VOLTS	1000 HRS	256	1
INFANT LIFE	0012	125C, 7.0 VOLTS	48 HRS	144	0
HIGH VOLTAGE LIFE	0012	125C, 7.0 VOLTS	1000 HRS	72	0
INFANT LIFE	0013	125C, 7.0 VOLTS	48 HRS	144	0
HIGH VOLTAGE LIFE	0013	125C, 7.0 VOLTS	1000 HRS	72	0
INFANT LIFE	0014	125C, 7.0 VOLTS	48 HRS	186	0
HIGH VOLTAGE LIFE	0014	125C, 7.0 VOLTS	1000 HRS	114	0
INFANT LIFE	0029	125C, 7.0 VOLTS	48 HRS	183	0
HIGH VOLTAGE LIFE	0029	125C, 7.0 VOLTS	1000 HRS	114	0
HIGH VOLTAGE LIFE	0147	125C, 6.0 VOLTS	1000 HRS	80	0
HIGH VOLTAGE LIFE	0210	125C, 7.0 VOLTS	1000 HRS	78	0
HIGH VOLTAGE LIFE	0218	125C, 6.0 VOLTS	1000 HRS	80	0
HIGH VOLTAGE LIFE	0222	125C, 7.0 VOLTS	1000 HRS	78	0
				Total:	1

TEMPERATURE CYCLE

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QUANTITY	FAILS
TEMP CYCLE	9607	-55C TO 125C	1000 CYS	77	0
TEMP CYCLE	9616	-55C TO 125C	1000 CYS	77	0
TEMP CYCLE	9638	-55C TO 125C	1000 CYS	77	0
TEMP CYCLE	9734	-55C TO 125C	1000 CYS	77	0
TEMP CYCLE	9807	-55C TO 125C	1000 CYS	77	0
TEMP CYCLE	9835	-55C TO 125C	1000 CYS	77	0
TEMP CYCLE	9937	-55C TO 125C	1000 CYS	77	0
TEMP CYCLE	0012	-55C TO 125C	1000 CYS	77	0
TEMP CYCLE	0013	-55C TO 125C	1000 CYS	77	0

TEMP CYCLE	0014	-55C TO 125C	1000 CYS	77	0
TEMP CYCLE	0029	-55C TO 125C	1000 CYS	77	0
TEMP CYCLE	0222	-55C TO 125C	1000 CYS	77	0
				Total:	0

TEMPERATURE HUMIDITY BIAS

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QUANTITY	FAILS
HAST	9607	120C, 85%R.H.,5.5V	200 HRS	77	0
BIASED MOISTURE	9616	85/85, 5.5 VOLTS	959 HRS	78	0
BIASED MOISTURE	9638	85/85, 5.5 VOLTS	959 HRS	81	0
HAST	9734	120C, 85%R.H.,5.5V	100 HRS	77	0
HAST	9807	120C, 85%R.H.,5.5V	100 HRS	77	0
BIASED MOISTURE	9835	85/85, 5.5 VOLTS	959 HRS	72	0
BIASED MOISTURE	9937	85/85, 5.5 VOLTS	959 HRS	72	1
BIASED MOISTURE	0012	85/85, 5.5 VOLTS	959 HRS	72	0
BIASED MOISTURE	0013	85/85, 5.5 VOLTS	959 HRS	72	0
BIASED MOISTURE	0014	85/85, 5.5 VOLTS	959 HRS	72	0
BIASED MOISTURE	0029	85/85, 5.5 VOLTS	959 HRS	75	0
BIASED MOISTURE	0222	85/85, 5.5 VOLTS	959 HRS	78	0
				Total:	1

UNBIASED MOISTURE RESISTANCE

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QUANTITY	FAILS
AUTOCLAVE	9607	121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0
AUTOCLAVE	9616	121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0
AUTOCLAVE	9638	121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0
HAST, NO BIAS	9734	120C, 85% R.H.	200 HRS	43	0
HAST, NO BIAS	9807	120C, 85% R.H.	200 HRS	44	0
AUTOCLAVE	9835	121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0
AUTOCLAVE	9937	121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0
AUTOCLAVE	0012	121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0
AUTOCLAVE	0013	121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0
AUTOCLAVE	0014	121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0
AUTOCLAVE	0029	121C, 2 ATM STEAM, UNBIASED	168 HRS	45	0
AUTOCLAVE	0222	121C, 2 ATM STEAM, UNBIASED	168 HRS	76	0
				Total:	0

FAILURE RATE:

MTTF (YRS): 139237

FITS: 0.8