

36V, 8A/10A Fully Integrated Buck Converters with 10µA Quiescent Current and Dual-Phase Capability

General Description

The MAX26408E/MAX26410E are highly-integrated synchronous buck converters with internal high-side and low-side switches. The ICs deliver up to 8A/10A with input voltages from 3.0V to 36V. The voltage quality can be monitored by the PGOOD signal. The MAX26408E/MAX26410E can operate in dropout mode by running at 99% duty cycle, making them ideal for industrial applications.

The MAX26408E/MAX26410E offer programmable or fixed output voltage options. High switching frequency at 2.1MHz and 400kHz options allows for small external components reduced output ripple, and guarantees no AM interference. SYNC input programmability enables three modes for optimized performance: forced-PWM (FPWM) mode, skip mode with ultra-low quiescent current, and synchronization to an external clock. The spread-spectrum option minimizes EMI radiated emissions. It also features reduced output capacitor requirement, windowed PGOOD, improved output voltage accuracy, and EN threshold accuracy.

The MAX26408E/MAX26410E also come with dual-phase capability, allowing up to 20A designs. Two ICs can be configured as a controller and target with dynamic current sharing and 180° out-of-phase operation.

The MAX26408E/MAX26410E are available in small $3.5 \, \text{mm} \times 3.75 \, \text{mm}$, $17 \, \text{pin}$ FC2QFN packages. The FC2QFN package is pin-to-pin compatible with the MAX26404/MAX26405/MAX26406 (4A to 6A) family of products.

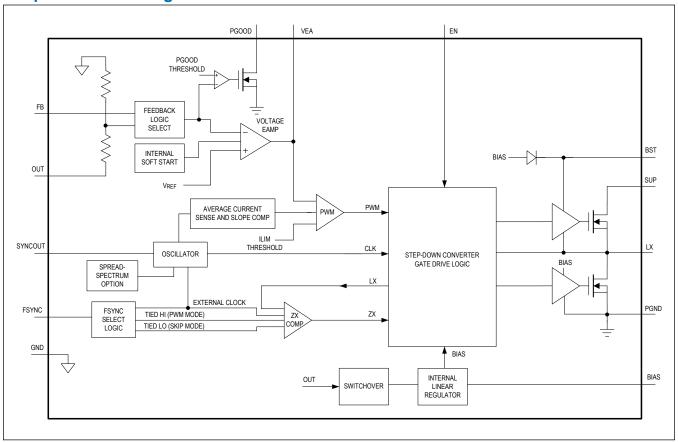
Applications

- Point-of-Load Power Supplies
- 12V/24V Industrial Applications
- Telecom, Servers, and Networking Equipment

Benefits and Features

- High-Power DC-DC Converter in Small Solution Size
 - 8A/10A Maximum Output Current
 - · 400kHz and 2.1MHz Fixed-Frequency Options
 - · Fixed 2.5ms Soft-Start Time
 - · 34ns Minimum On-Time
 - Programmable 1.8V to 10V Output or Fixed Output Options
 - ±1% Output Voltage Accuracy
 - · Accurate EN Threshold for Programmable UVLO
 - Symmetric and Balanced SUP and PGND Pinout Placement for Superior EMI Performance
 - Thermally-Enhanced 3.5mm x 3.75mm, 17-Pin FC2QFN Packages
- High Efficiency at All Load Ranges
 - 10µA Quiescent Current in Skip Mode
 - Up to 94.3% Efficiency at 12V_{IN}/5V_{OUT}/2.1MHz
 - Up to 95.6% Efficiency at 12V_{IN}/5V_{OUT}/400kHz
- Dual-Phase Operation up to 20A Load Capability
 - Frequency Synchronization Input/Output
 - 180° Out-of-Phase Between Controller and Target
 - Dynamic Current Sharing
- · Robust for the Environment
 - Forced-PWM and Skip-Mode Operation
 - 99% Duty Cycle Operation with Low Dropout Voltage
 - Spread-Spectrum Option
 - · Windowed Power-Good Indicator
 - · Overtemperature and Short-Circuit Protection
 - -40°C to +125°C Operating Temperature Range
- Scalable Power Solution
 - Footprint Compatible with MAX26404/MAX26405/ MAX26406

Simplified Block Diagram



36V, 8A/10A Fully Integrated Buck Converters with 10µA Quiescent Current and Dual-Phase Capability

TABLE OF CONTENTS

General Description.	1
Applications	1
Benefits and Features	1
Simplified Block Diagram	2
Absolute Maximum Ratings	6
Recommended Operating Conditions	6
Package Information	6
17 FC2QFN	6
Electrical Characteristics	6
Typical Operating Characteristics	9
Pin Configuration	12
MAX26408E/MAX26410E	12
Pin Description	13
Detailed Description	14
Linear Regulator Output (BIAS)	14
Synchronization Input (SYNC)	14
Enable Input (EN)	14
Soft-Start	14
Short-Circuit Protection	14
Power-Good Indicator (PGOOD)	15
Spread-Spectrum Option	15
Thermal Shutdown Protection	15
Dual-Phase Operation	
Low-I _Q Operation in Dual-Phase Operation	15
Applications Information	17
Setting the Output Voltage	17
Setting the Output Voltage in Dual-Phase Operation	17
Input Capacitor	18
Selecting the Inductor	19
Output Capacitor	19
PCB Layout Guidelines	20
Typical Application Circuits	22
MAX26408E Configuration: 2.1MHz, 8A, Fixed Output Voltage	22
MAX26410E Configuration: 400kHz, 10A, Adjustable Output Voltage	22
MAX26408E Dual-Phase Configuration: 2.1MHz, 16A, Fixed Output Voltage	
MAX26410E Dual-Phase Configuration: 400kHz, 20A, Adjustable Output Voltage	
Ordering Information	25
Revision History	26

36V, 8A/10A Fully Integrated Buck Converters with 10µA Quiescent Current and Dual-Phase Capability

L	IS	T	0	F	FI	IG	U	R	E	S

Figure 1. Typical Application Circuit for Dual-Phase Configuration with External Resistor-Divider	18
Figure 2. PCB Layout Example	21

36V, 8A/10A Fully Integrated Buck Converters with 10µA Quiescent Current and Dual-Phase Capability

	L	IS	T (0	F	T	A	В	L	E	S
--	---	----	-----	---	---	---	---	---	---	---	---

LIGI OF TABLES	
Table 1. Configurations for Low-I _Q Operation	15
Table 2. Recommended Component Selection with Resistor-Divider Output Voltage Setting	17
Table 3. Recommended Inductor and Output Capacitor for Fixed Output Voltage Setting	19

Absolute Maximum Ratings

SUP, EN to PGND	0.3V to +42V
BST to LX	0.3V to +2.2V
BST to PGND	0.3V to +44V
LX to PGND	0.3V to SUP + 0.3V
SYNC, SYNCOUT, PGOOD to GND	0.3V to +6V
FB, VEA to GND	0.3V to BIAS + 0.3V
OUT to GND	0.3V to +16V
PGND to GND	0.3V to +0.3V

BIAS to GND	0.3V to +2.2V
LX Continuous RMS Current	10A
Continuous Power Dissipation ($T_A = +70^{\circ}C$,	derate 37mW/°C
above +70°C)	2963mW
Operating Junction Temperature	40°C to +150°C
Storage Temperature Range	
Lead Temperature (soldering 10s)	+300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Recommended Operating Conditions

PARAMETER	SYMBOL	CONDITION	TYPICAL RANGE	UNIT
Ambient Temperature Range			-40 to +125	°C

Note: These limits are not guaranteed.

Package Information

17 FC2QFN

Package Code	F173A3FY+4				
Outline Number					
Land Pattern Number 90-100104					
THERMAL PARAMETERS	4-LAYER JEDEC BOARD	4-LAYER EV KIT			
Junction-to-Ambient Thermal Resistance (θ_{JA})	38.6°C/W	27°C/W			
Junction-to-Case (top) Thermal Resistance (θ_{JCt})	26.7°C/W	_			
Junction-to-Case (bottom) Thermal Resistance (θ_{JCb})	7.7°C/W	8.5°C/W			
Junction-to-Board Thermal Resistance (θ _{JB})	16.3°C/W	9.9°C/W			
Junction-to-Top Characterization Parameter (ψ _{JT})	1.75°C/W	0.91°C/W			
Junction-to-Board Characterization Parameter (ψ _{JB})	15.9°C/W	7.9°C/W			

Electrical Characteristics

 $(V_{SUP} = V_{EN} = 14V, T_J = -40^{\circ}C \text{ to } +150^{\circ}C, \text{ unless otherwise noted. Typical values are at } T_A = +25^{\circ}C \text{ under normal conditions, unless otherwise noted.}$

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Supply Voltage Range	V _{SUP}		3.0		36	V
Supply Current	I _{SUP_SHDN}	V _{EN} = 0, T _A = +25°C		4	6	μA
	I _{SUP}	V _{EN} = 1, V _{OUT} = 3.3V, V _{FB} = V _{BIAS} , no load, no switching		10		μA
SUP Undervoltage		Rising	2.9	3.0	3.2	.,
Lockout		Falling	2.6	2.7	2.9]
BIAS Voltage		+2.5V ≤ V _{SUP} ≤ +36V		1.8		V

Electrical Characteristics (continued)

 $(V_{SUP} = V_{EN} = 14V, T_J = -40^{\circ}C \text{ to } +150^{\circ}C, \text{ unless otherwise noted.}$ Typical values are at $T_A = +25^{\circ}C$ under normal conditions, unless otherwise noted. (Note 1, Note 2))

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
BIAS Undervoltage	V _{BIAS_UVLO}	Rising	1.58	1.63	1.68	V
Lockout	V _{BIAS_UVLO_} HYS	Hysteresis		50		mV
BUCK CONVERTER			·			
	V _{OUT_SKIP_5} V	V _{OUT} = 5.0V, skip mode, no load	4.93	5	5.05	
Output Voltage Accuracy	V _{OUT_PWM_5}	V _{OUT} = 5.0V, PWM mode, no load	4.95	5	5.05	V
	V _{OUT_SKIP_3} V3	V _{OUT} = 3.3V, skip mode, no load	3.245	3.3	3.335	
	V _{OUT_PWM_3} V3	V _{OUT} = 3.3V, PWM mode, no load	3.265	3.3	3.335	
Adjustable Output		f _{SW} = 400kHz	1.8		10	V
Voltage Range		f _{SW} = 2.1MHz	1.8		10	, v
FB Voltage Accuracy	V _{FB_PWM}	PWM mode, no load	0.788	0.800	0.812	V
FB Leakage Current	I _{FB}	V _{FB} = 0.8V, T _A = +25°C			100	nA
High-Side Switch On- Resistance	R _{DSON_HS}	V _{BIAS} = 1.8V, I _{LX} = 5A		25	50	mΩ
Low-Side Switch On- Resistance	R _{DSON_LS}	V _{BIAS} = 1.8V, I _{LX} = 5A		12	24	mΩ
High-Side Switch	1	MAX26408E	10	12	14	A
Current-Limit Threshold	I _{LIM}	MAX26410E	11.9	14	16	
Low-Side Switch Negative Current-Limit Threshold	I _{NEG}			-4		А
LX Leakage Current	l _{LX_LKG}	$V_{SUP} = 36V$, $V_{LX} = 0V$ or $V_{LX} = 36V$, $T_A = +25$ °C	-5		+5	μΑ
Soft-Start Ramp Time	t _{SS}			2.5		ms
Minimum On-Time (<i>Note</i> <u>3</u>)	t _{ON}			34	60	ns
Maximum Duty Cycle		Dropout mode	98	99		%
SWITCHING FREQUENC	Υ					
PWM Switching	f_	2.1MHz	1.925	2.1	2.275	MHz
Frequency	$f_{\sf SW}$	400kHz	360	400	440	kHz
SYNC External Clock	£	f _{SW} = 2.1MHz	1.7		2.6	MHz
Frequency	fsync	f _{SW} = 400kHz	360		600	kHz
Spread-Spectrum Range		Percentage of f _{SW}		±3		%

Electrical Characteristics (continued)

 $(V_{SUP} = V_{EN} = 14V, T_J = -40^{\circ}C \text{ to } +150^{\circ}C, \text{ unless otherwise noted.}$ Typical values are at $T_A = +25^{\circ}C$ under normal conditions, unless otherwise noted. (Note 1, Note 2))

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS	
PGOOD OUTPUT			·				
	V	Percentage of V _{OUT} , rising	92	94	96		
PGOOD Threshold	V _{PGOOD_R}	Percentage of V _{OUT} , rising	102.75	105	107.25	%	
FGOOD Tilleshold	\\	Percentage of V _{OUT} , falling	91	93	95	70	
	V _{GOOD_F}	Percentage of V _{OUT} , falling	101.75	104	106.25		
PGOOD Debounce	4	PWM mode, 2.1MHz option, rising		100			
PGOOD Debounce	t _{DEB}	PWM mode, 2.1MHz option, falling		50		μs	
PGOOD High Leakage Current	I _{PGOOD_LKG}	T _A = +25°C			1	μA	
PGOOD Low Voltage Level	V _{PGOOD_LOW}	Sinking 1mA			0.4	V	
LOGIC LEVELS							
EN High Voltage Level	V _{EN_HIGH}		0.825	0.9	0.975	V	
EN Low Voltage Level	V _{EN_LOW}		0.625	0.7	0.775	V	
EN Input Current	I _{EN}	V _{EN} = V _{SUP} = 36V, T _A = +25°C			1	μA	
SYNC High Voltage Level	V _{SYNC_HIGH}		1.4			V	
SYNC Low Voltage Level	V _{SYNC_LOW}				0.4	V	
SYNC Input Current	I _{IN,SYNC}	T _A = +25°C			1	μA	
SYNCOUT Output Voltage Level	V _{SYNCOUT}	No load	2.6	3.3	3.9	V	
THERMAL PROTECTION	N		<u> </u>			•	
Thermal Shutdown	T _{SHDN}			175		°C	
Thermal Shutdown Hysteresis	T _{SHDN_HYS}			20		°C	

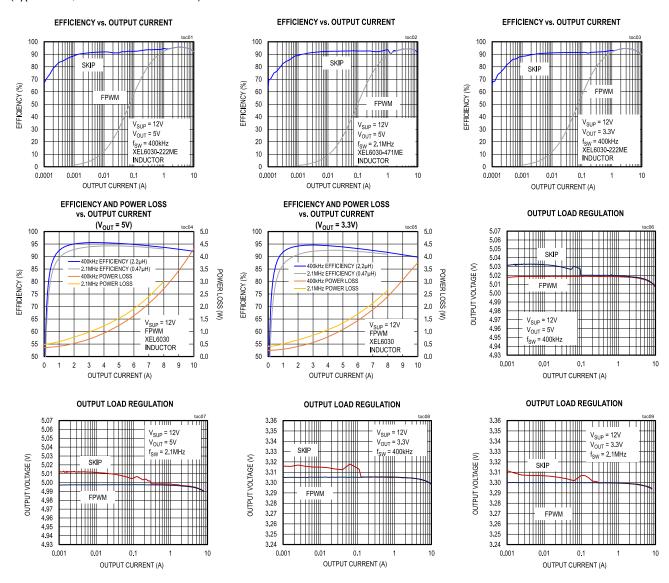
Note 1: All units are 100% production tested at +25°C. All temperature limits are guaranteed by design and characterization.

Note 2: The device is designed for continuous operation up to T_J = +125°C for 95,000 hours and T_J = +150°C for 5,000 hours.

Note 3: Guaranteed by design, not production tested.

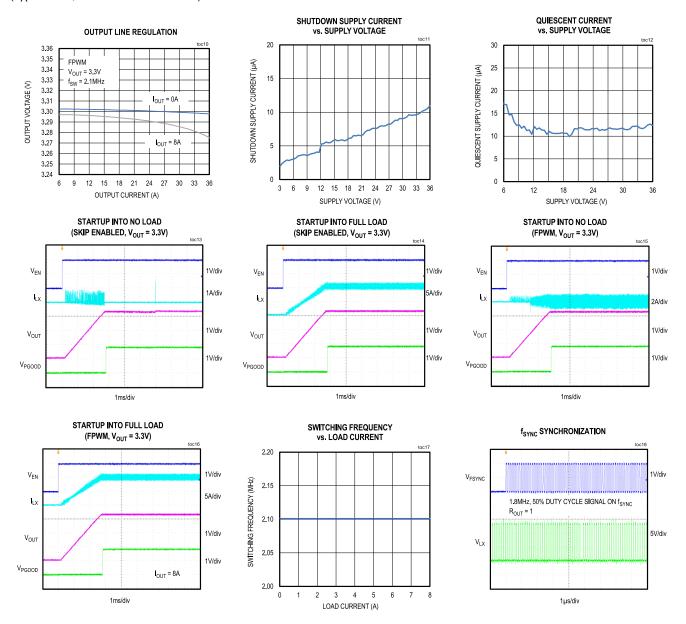
Typical Operating Characteristics

 $(T_A = +25^{\circ}C, \text{ unless otherwise noted.})$



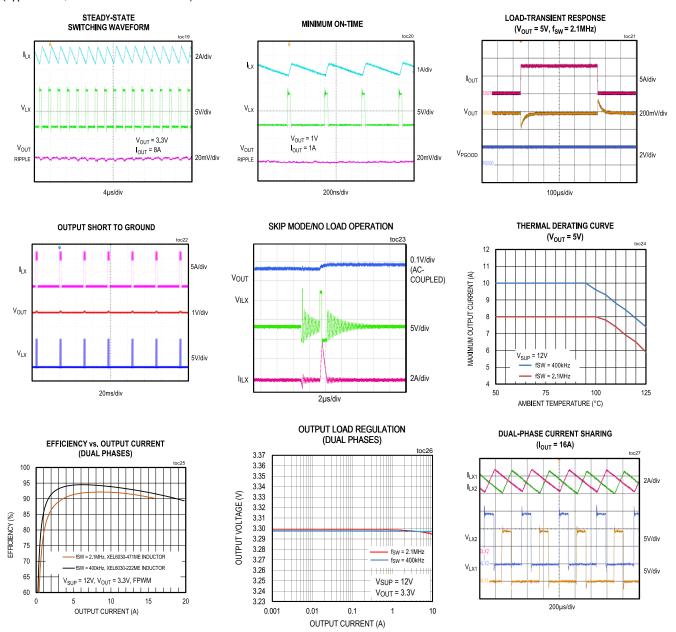
Typical Operating Characteristics (continued)

 $(T_A = +25^{\circ}C, \text{ unless otherwise noted.})$



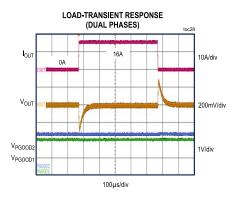
Typical Operating Characteristics (continued)

 $(T_A = +25^{\circ}C, \text{ unless otherwise noted.})$



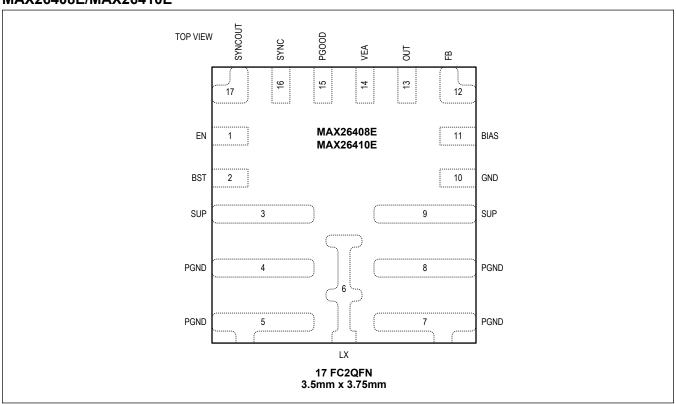
Typical Operating Characteristics (continued)

 $(T_A = +25^{\circ}C, \text{ unless otherwise noted.})$



Pin Configuration

MAX26408E/MAX26410E



36V, 8A/10A Fully Integrated Buck Converters with 10µA Quiescent Current and Dual-Phase Capability

Pin Description

PIN	NAME	FUNCTION		
1	EN	High-Voltage-Compatible Enable Input. Drive EN high to enable the buck converter.		
2	BST	High-Side Gate Driver Supply. Connect a 0.1µF ceramic capacitor between BST and LX.		
3	SUP	IC Supply Input and Internal High-Side Switch Supply Input. Bypass SUP to PGND with 0.1μ 4.7 μ F ceramic capacitors as close as possible. Both SUP pins are internally connected.		
4, 5	PGND	Power Ground. Connect all PGND pins together.		
6	LX	Buck Inductor Connection. Connect an inductor from LX to the buck output. LX is high impedance when the IC is disabled.		
7, 8	PGND	Power Ground. Connect all PGND pins together.		
9	SUP	IC Supply Input and Internal High-Side Switch Supply Input. Bypass SUP to PGND with 0.1µF and 4.7µF ceramic capacitors as close as possible. Both SUP pins are internally connected.		
10	GND	Analog Ground. Connect GND and PGND through start connection to the PCB ground plane.		
11	BIAS	1.8V Internal Linear Regulator Output. Connect BIAS to ground with a minimum of 2.2µF ceramic capacitor.		
12	FB	Feedback Input. Connect FB to a resistor-divider between OUT and GND to adjust the output voltage between 1.8V and 10V. Connect FB to BIAS for fixed output voltage.		
13	OUT	Output Voltage Sense Input. The buck converter uses OUT to sense output voltage when FB is connected to BIAS.		
14	VEA	Internal Voltage Loop Error Amplifier Output. Connect VEA of the controller and target together in dual-phase operation. Leave VEA open for single-phase operation.		
15	PGOOD	Open-Drain Power-Good Output. The PGOOD is low if the buck output voltage falls below 93% (typ) of regulation voltage. The PGOOD becomes high impedance when the buck output voltage rises above 94% (typ) of its regulation voltage. The PGOOD asserts low during soft-start. Connect PGOOD to BIAS or a positive voltage lower than 5.5V with a pull-up resistor to indicate buck output status.		
16	SYNC	External Clock Synchronization Input. Connect SYNC low to enable skip-mode operation. Connect SYNC high for FPWM operation. Connect a valid external clock signal to SYNC to enable external clock synchronization.		
17	SYNCOUT	180° Out-of-Phase Clock Output. In dual-phase operation, connect SYNCOUT to BIAS to configure the IC as a target, and connect SYNCOUT of the controller to SYNC of the target. Leave SYNCOUT open in single-phase operation.		

Detailed Description

The MAX26408E/MAX26410E are small, synchronous buck converters with integrated high-side and low-side switches. The ICs are designed to deliver up to 8A/10A current with input voltages from 3V to 36V while using only 10µA quiescent current at no load condition. Voltage quality can be monitored by the PGOOD signal. The ICs can operate in dropout by running at 99% duty cycle, making them ideal for industrial applications.

The MAX26408E/MAX26410E offer fixed output voltages or adjustable output voltage programmed by an external resistor divider. Frequency is internally fixed with 2.1MHz and 400kHz options, which allows for small external components reduced output ripple, and guarantees no AM interference. The signal at SYNC programs the ICs in skip enable, FPWM, or when synchronizing to the external clock. The spread-spectrum option minimizes EMI-radiated emissions. Average current-mode control with 34ns minimum ON time allows for large input/output step-down ratios without skipping cycles.

The MAX26408E/MAX26410E can also be configured in dual phase to supply up to 20A load. The average current-mode control provides noise immunity and accurate dynamic current sharing during transients.

The MAX26408E/MAX26410E feature reduced output capacitor requirement, windowed PGOOD, and improved EN threshold accuracy. The MAX26408E/MAX26410E offer fixed output options of 3.3V or 5V, or adjustable voltage options from 1.8V to 10V.

The FC2QFN package reduces the package parasitic impedance and improves thermal performance. Symmetrical pinout placement of SUP and PGND provides a balanced current loop around the ICs and further improves their EMI performance.

Linear Regulator Output (BIAS)

The devices include a 1.8V linear regulator (V_{BIAS}) that provide power to the internal circuit blocks. Connect a 2.2 μ F ceramic capacitor from BIAS to GND. During startup, the bias regulator draws power from the input and switches over to the output after the startup is completed (if $V_{OLIT} > 2.5V$).

Synchronization Input (SYNC)

The MAX26408E/MAX26410E provide an internal oscillator with 400kHz and 2.1MHz options. The ICs can be synchronized to the external clock with a valid external clock present at SYNC. Drive SYNC high for FPWM operation with 400kHz or 2.1MHz switching frequency. Drive SYNC low to enable skip mode for better efficiency improvement at light load.

Enable Input (EN)

An enable input (EN) enables the ICs from shutdown mode. The EN is high-voltage compatible with input derived from an input power supply down to 3V. Drive EN high to enable the ICs. Drive EN low to disable the ICs into shutdown mode. The quiescent current is reduced to 4µA (typ) during shutdown.

Soft-Start

Drive EN high to enable the ICs. The soft-start circuitry gradually ramps up the reference voltage during soft-start time (2.5ms, typ) to reduce the input inrush currents during startup.

Short-Circuit Protection

The ICs feature a cycle-by-cycle current limit and hiccup-mode to protect against a short-circuit or overload condition. In overload conditions, the high-side FET remains on until the inductor current reaches the current limit threshold, I_{LIM} . Then the converter turns off the high-side FET and turns on the low-side FET to allow the inductor current to ramp down. Once the inductor current decreases to the valley current limit, the converter turns on the high-side FET again. This cycle repeats until the overload condition is removed.

A short-circuit condition is detected when the output voltage falls below the preset threshold voltage while the inductor current hits the current limit. The threshold voltage is 50% of the output regulation voltage for fixed output voltage, or 25% of output regulation voltage for adjustable output voltage. During hiccup mode, the ICs turn off the buck converter for 25ms (10x soft-start time), and then restart it if the overcurrent or short-circuit condition is removed. The hiccup repeats

when the short-circuit condition is continuously present.

Power-Good Indicator (PGOOD)

The ICs feature an open-drain, windowed power-good (PGOOD) output to indicate the output voltage status. The PGOOD goes low to high impedance when the converter output voltage rises above 94% (typ) or falls below 104% (typ) of its nominal regulation voltage. The PGOOD goes low when the output voltage drops below 93% (typ) or rises above 105% (typ) of the nominal regulation voltage. Connect PGOOD to the converter output or BIAS voltage through a pull-up resistor. The PGOOD asserts low during soft-start.

Spread-Spectrum Option

The ICs feature enhanced EMI performance with the spread-spectrum option. Spread spectrum is available as a factory option. When spread-spectrum is enabled, the operating frequency is varied $\pm 3\%$ centered at switching frequency. The modulation signal is a triangular wave with 4.5kHz frequency at 2.1MHz. Therefore, switching frequency ramps down 3% and back to 2.1MHz in 110 μ s, and also ramps up 3% and back to 2.1MHz in 110 μ s, after which the cycle repeats. For operations at 400kHz, the modulation signal scales proportionally to 0.4/2.1.

The internal spread spectrum is disabled if the devices are synchronized to an external clock. However, the devices do not filter the input clock on SYNC and pass any modulation (including spread spectrum) present on the driving external clock.

Thermal Shutdown Protection

Thermal shutdown protection limits total power dissipation in the ICs. When the junction temperature exceeds +170°C, an internal sensor shuts down the ICs, allowing them to cool. The thermal sensor turns on the ICs again after the junction temperature cools by 20°C.

Dual-Phase Operation

Two MAX26408E/MAX26410E devices can be configured in dual phase to provide higher output current up to 20A. To operate in dual phase, one IC is programmed as a target by connecting its SYNCOUT to BIAS, and the other IC is treated as a controller. The SYNCOUT of the controller is connected to the SYNC of the target to have both ICs switch in 180° out of phase. Therefore, with present SYNCOUT signal from the controller, FPWM is recommended for dual-phase operation.

The VEA nodes of the controller and target are connected together to ensure balanced current sharing between two phases. Also, by doing this, the controller's voltage control loop is shared with the target. Therefore, both FB nodes can be connected to the respective BIAS for fixed output voltage options. For adjustable output voltage option, instead of connecting FB nodes together, separate resistor-dividers are used for each phase.

Low-IQ Operation in Dual-Phase Operation

The MAX26408E/MAX26410E come with dual-phase capability, where each IC can be either configured as controller or target. The SYNCOUT pin of the controller outputs 180° out-of-phase clock when SYNC is tied high (FPWM mode). For low-IQ mode, pull the SYNC pin of the controller low (skip mode). In this mode, there is no clock present on the SYNCOUT pin of the controller and the controller IC enters skip mode. The internal circuit of the target IC remains ON during this time and actively looks for the SYNCOUT signal from the controller. As the target IC is ON, the quiescent current is slightly higher. The dual-phase operation is not recommended in this configuration.

The light load efficiency can be further improved by connecting the target EN to the SYNC of controller IC and dynamically varying it during operation. At no load, the controller SYNC can be pulled low resulting in target IC being disabled and low I_Q . When the load increases, the controller SYNC can be pulled high to enable dual-phase operation in FPWM mode. Table 1 summarizes the truth table for low- I_Q operation.

Table 1. Configurations for Low-IO Operation

CONTROLLER	TARGET	MODE
EN = High, SYNC = BIAS	EN = High	FPWM (high I _Q)
EN = High, SYNC = Low	EN = High	Not recommended

36V, 8A/10A Fully Integrated Buck Converters with 10µA Quiescent Current and Dual-Phase Capability

Table 1. Configurations for Low-IQ Operation (continued)

EN = High, SYNC = Low	EN = Low	Standby mode (ultra-low I _Q)
EN = Low	EN = High	Not allowed

Applications Information

Setting the Output Voltage

Connect FB to BIAS to select the fixed output voltage set by the internal resistor-divider between OUT and GND. Contact the factory for fixed output voltage options. To externally program the output voltage between 1.8V and 10V, connect a resistor-divider from the buck converter output to FB and then to GND. Select R_{FB2} between FB and GND in typical application circuits less than $20k\Omega$. Calculate R_{FB1} between buck output and FB with the following equation:

$$R_{\text{FB1}} = R_{\text{FB2}} \times \left(\frac{V_{\text{OUT}}}{V_{\text{FB}}} - 1 \right)$$

where:

 $V_{FB} = 0.8V$

 $R_{FB2} < 20k\Omega$

The MAX26408E/MAX26410E offer separate fixed output options of 3.3V, or 5V, or adjustable voltage options from 1.8V to 10V. See the <u>Ordering Information</u> table for more details.

<u>Table 2</u> provides component selection recommendations for each output range (CFF is recommended based on $R_{FB2} = 10k\Omega$) for adjustable output voltage operation.

Table 2. Recommended Component Selection with Resistor-Divider Output Voltage Setting

SWITCHING FREQUENCY (kHz)	V _{OUT} (V)	INDUCTOR (µH)	MINIMUM EFFECTIVE OUTPUT CAPACITANCE (μF)	CFF (pF)
400	1.8 to 3	1	225	15
400	3 to 5	2.2	76	82
400	5 to 10	2.2	76	47
2100	1.8 to 3.3	0.22	38	N/A
2100	3.3 to 7	0.47	38	68
2100	7 to 10	0.82	38	68

Setting the Output Voltage in Dual-Phase Operation

To set the output voltage to the internal fixed voltage, order the same fixed V_{OUT} setting for both controller and target ICs, and connect the FB pin to its respective BIAS. DO NOT connect the FB pins of the controller and target together.

To set the output voltage to a value other than the available fixed V_{OUT} options, connect a resistor-divider between OUT, FB, and GND as shown in Figure 1. Use an identical but separate resistor-divider for controller and target.

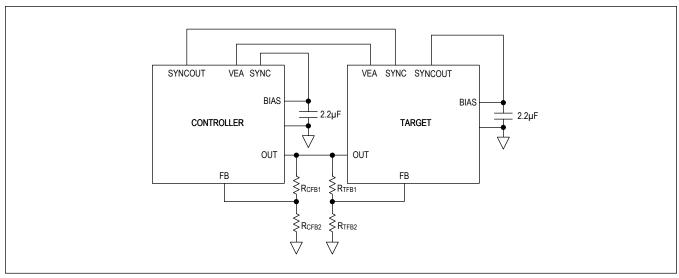


Figure 1. Typical Application Circuit for Dual-Phase Configuration with External Resistor-Divider

Input Capacitor

The input capacitors reduce peak current drawn from the power source, and improve noise and voltage ripple on the SUP nodes caused by the buck converter switching cycles. Use two ceramic input capacitors with $0.1\mu F$ and $4.7\mu F$ capacitance in parallel at each side of the IC for proper buck operation.

Place a $0.1\mu F$ ceramic capacitor with 0402 or 0603 size next to SUP and PGND at each side of the IC to reduce input noise and improve EMI performance. A $4.7\mu F$ ceramic capacitor after $0.1\mu F$ capacitor is required on each input side to reduce input voltage ripple. Additional buck capacitor might be required if high impedance exists in the input supply or traces.

The input capacitor RMS current requirement (I_{RMS}) is defined by the following equation:

$$I_{\text{RMS}} = I_{\text{LOAD(MAX)}} \times \left| \frac{\sqrt{V_{\text{OUT}} \times \left(V_{\text{SUP}} - V_{\text{OUT}}\right)}}{V_{\text{SUP}}} \right|$$

I_{RMS} has a maximum value when the input voltage equals twice the output voltage:

$$V_{\text{SUP}} = 2 \times V_{\text{OUT}}$$

Therefore:

$$I_{\text{RMS}} = \frac{I_{\text{LOAD(MAX)}}}{2}$$

Choose an input capacitor that exhibits less than +10°C self-heating temperature rise at the RMS input current for optimal long-term reliability. The input-voltage ripple comprises ΔV_Q (caused by the capacitor discharge) and ΔV_{ESR} (caused by the ESR of the capacitor). Assume the contribution from the ESR and capacitor discharge equal to 50%. Calculate the input capacitance and ESR required for a specified input voltage ripple using the following equations:

$$ESR_{IN} = \frac{\Delta V_{ESR}}{I_{LOAD(MAX)} + \frac{\Delta I_{L}}{2}}$$

$$C_{IN} = \frac{I_{LOAD(MAX)} \times D(1 - D)}{\Delta V_{O} \times f_{SW}}$$

where:

36V, 8A/10A Fully Integrated Buck Converters with 10µA Quiescent Current and Dual-Phase Capability

$$\Delta I_{L} = \frac{\left(V_{\text{SUP}} - V_{\text{OUT}}\right) \times V_{\text{OUT}}}{V_{\text{SUP}} \times f_{\text{SW}} \times L}$$

$$V = V_{\rm S}$$

and

I_{LOAD(MAX)} = Maximum output current

 ΔI_L = Peak-to-peak inductor current

f_{SW} = Switching frequency

D = Duty cycle

Selecting the Inductor

Inductor selection is a compromise between component size, efficiency, control loop bandwidth, and loop stability. Insufficient inductance increases the inductor current ripple, conduction losses, and output voltage ripple, and causes loop instability in the worst case. A large inductor reduces the inductor current ripple by sacrificing component size and slow response. See <u>Table 3</u> for optimized inductor values at 400kHz and 2.1MHz switching frequency. The nominal standard value selected should be within ±50% of the specified inductance.

Table 3. Recommended Inductor and Output Capacitor for Fixed Output Voltage Setting

SWITCHING FREQUENCY	RECOMMENDED INDUCTANCE (μH)	MINIMUM EFFECTIVE OUTPUT CAPACITANCE (μF)
400kHz	2.2	76
2.1MHz	0.47	38

Output Capacitor

The output capacitor is a critical component for switching regulators. It is selected to meet output voltage ripple, load transient response, and loop stability requirements.

The output voltage ripple comprises ΔV_Q (caused by the capacitor discharge) and ΔV_{ESR} (caused by the ESR of the output capacitor). Use low-ESR ceramic capacitors. Assume the contribution to the output ripple voltage from ESR and the capacitor discharge to be equal. Use the following equations to get the output capacitance and ESR for a specified output voltage ripple.

$$\mathsf{ESR} = \frac{\Delta V_{\mathsf{ESR}}}{\Delta I_{P-P}}$$

$$C_{\text{OUT}} = \frac{\Delta I_{P-P}}{8 \times \Delta V_{Q} \times f_{\text{SW}}}$$

$$\Delta I_{P-P} = \frac{\left(V_{\text{SUP}} - V_{\text{OUT}}\right) \times V_{\text{OUT}}}{V_{\text{SUP}} \times f_{\text{SW}} \times L}$$

$$V_{\text{OUT RIPPLE}} = \Delta V_{\text{ESR}} + \Delta V_{\text{Q}}$$

where:

 ΔI_{P-P} = Peak-to-peak inductor current

f_{SW} = Switching frequency

During a load step, the output capacitors supply the load current before the converter loop responses with higher duty cycle, which causes output voltage undershoot. To keep the maximum output voltage deviations below the tolerable limits of the electronics being powered, calculate the output capacitance with the following equation:

$$C_{\text{OUT}} = \frac{\Delta I_{\text{LOAD}}}{\Delta V \times 2\pi \times f_{C}}$$

36V, 8A/10A Fully Integrated Buck Converters with 10µA Quiescent Current and Dual-Phase Capability

where:

 $\Delta I = Load step$

 ΔV = Allowed output voltage undershoot

f_C = Loop crossover frequency, which can be assumed to be the lesser of f_{SW}/10 or 100kHz

The calculated C_{OUT} is the actually capacitance after considering capacitance tolerance, temperature effect, and voltage derating. See <u>Table 3</u> for recommended output capacitance.

PCB Layout Guidelines

Careful PCB layout is critical to achieve low switching losses, low EMI, and clean, stable operation. See <u>Figure 2</u> for an example layout.

- Place the input bypass capacitors C_{BP} and C_{IN} as close as possible to each SUP and PGND on both sides of the IC. C_{BP} should be placed right next to the SUP and PGND node on the same layer to provide best EMI rejection and minimize the input noise on SUP. The symmetrical C_{IN} and C_{BP} arrangements generate the SUP loops with opposite orientation to cancel the magnetic fields and help EMI mitigation.
- 2. Minimize the connection from the buck output capacitor's ground terminal to the input capacitor's ground terminal. Keep buck high-current path, and power traces wide and short. Minimize the traces from LX node to the inductor and then to the output capacitors. This minimizes the buck current loop area, and minimizes LX trace resistance and stray capacitance to achieve optimal efficiency.
- 3. Place the bootstrap capacitor CBST close to the IC. Use short and wide traces from BST and LX, and minimize this routing parasitic impedance. High parasitic impedance from BST to LX impacts the switching speed, further increases switching losses, and high dV/dt noise. See Figure 1 for BST to LX routing.
- 4. Place the BIAS capacitor as close to the BIAS node as possible. Noise coupling into BIAS can disturb the reference and bias circuitry if this capacitor is installed away from the IC.
- 5. Keep the sensitive analog signals (FB/VEA) away from noisy switching nodes (LX and BST) and high current loops.
- 6. Ground is the return path for the full-load currents flowing into and out of the IC. It is also the common reference voltage for all the analog circuits. Improper ground routing can bring extra resistance and inductance into the current loop, causing different voltage reference and worsening voltage ringing or spikes. Place a solid ground plane layer under the power loop components layer to shield the switching noise from other sensitive traces. Connect the analog ground GND and power grounds PGND together at a single point in a star ground connection.
- 7. The PCB layout also plays an important role in power dissipation and thermal performance. The PGND nodes are the main power connection area between the IC and outside the IC. Place the ground copper area as much as as possible around the PGND area to ensure efficient heat transfer. Place as many vias as possible around the PGND nodes to further transfer the heat down the internal ground plane and other layers to further improve the thermal resistance from the IC package to the ambient.

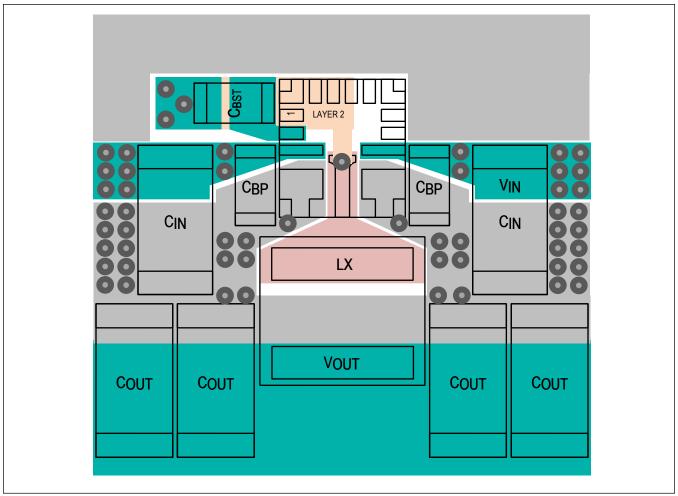
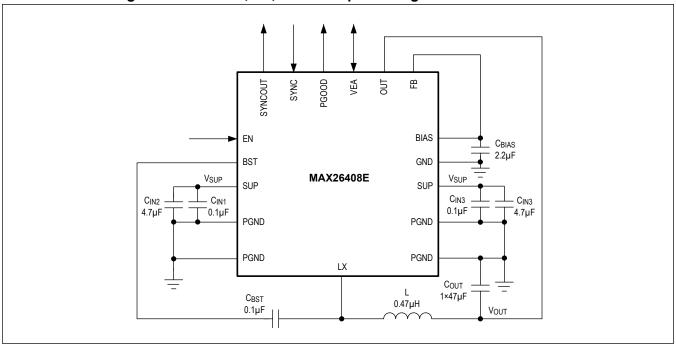


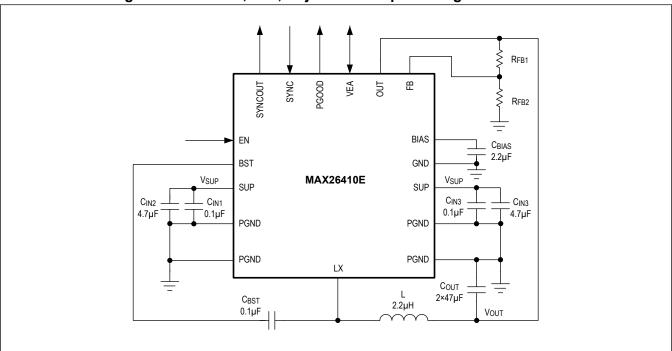
Figure 2. PCB Layout Example

Typical Application Circuits

MAX26408E Configuration: 2.1MHz, 8A, Fixed Output Voltage

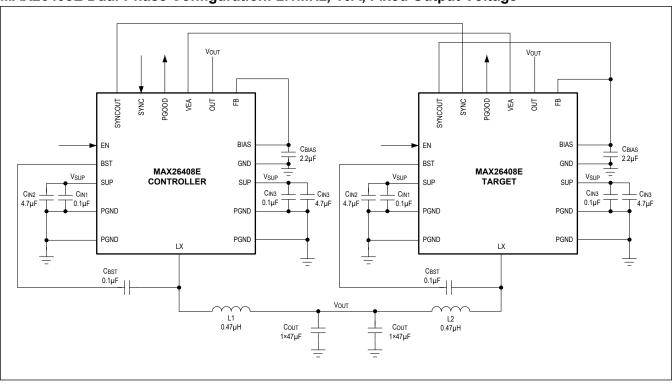


MAX26410E Configuration: 400kHz, 10A, Adjustable Output Voltage



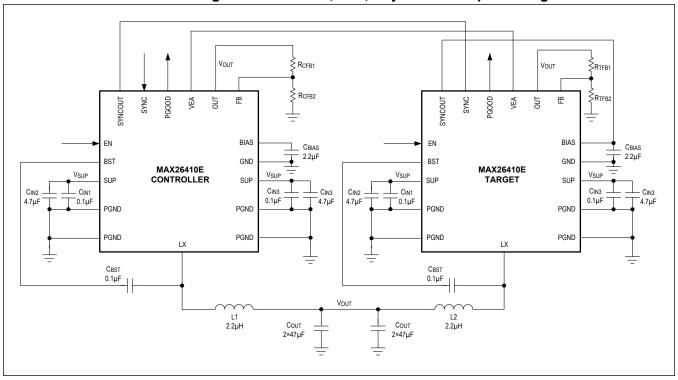
Typical Application Circuits (continued)

MAX26408E Dual-Phase Configuration: 2.1MHz, 16A, Fixed Output Voltage



Typical Application Circuits (continued)

MAX26410E Dual-Phase Configuration: 400kHz, 20A, Adjustable Output Voltage



Ordering Information

PART NUMBER	V _{OUT} (V)	MAXIMUM OPERATING CURRENT (A)	FREQUENCY (kHz)	SPREAD- SPECTRUM	PACKAGE
MAX26408EAFOAY+	5 (fixed)	8	2100	OFF	F173A3FY+4
MAX26408EAFOBY+	3.3 (fixed)	8	2100	OFF	F173A3FY+4
MAX26408EAFOCY+	5 (fixed)	8	2100	ON	F173A3FY+4
MAX26408EAFODY+	3.3 (fixed)	8	2100	ON	F173A3FY+4
MAX26408EAFOYY+**	1.8 to 10 (adj)	8	2100	ON	F173A3FY+4
MAX26410EAFOAY+	5 (fixed)	10	400	OFF	F173A3FY+4
MAX26410EAFOBY+	3.3 (fixed)	10	400	OFF	F173A3FY+4
MAX26410EAFOCY+	5 (fixed)	10	400	ON	F173A3FY+4
MAX26410EAFODY+	3.3 (fixed)	10	400	ON	F173A3FY+4
MAX26410EAFOYY+**	1.8 to 10 (adj)	10	400	ON	F173A3FY+4

For variants with different options, contact the factory.

^{**} Potential future product.

Y denotes a side-wettable package

⁺ denotes a lead(Pb)-free/RoHS-compliant package.

36V, 8A/10A Fully Integrated Buck Converters with 10µA Quiescent **Current and Dual-Phase Capability**

Revision History

REVISION NUMBER	REVISION DATE	DESCRIPTION	PAGES CHANGED
0	1/25	Initial release	_
1	4/25	Removed (**) from MAX26408EAFOAY+, MAX26408EAFOBY+, MAX26410EAFOAY+, and MAX26410EAFOBY+	25

