

# 20V, 2.5A/3.5A, Fully Integrated Synchronous Buck Converter

#### ADPL12002/ADPL12003

### **General Description**

The ADPL12002/ADPL12003 ICs are small, synchronous buck converters with integrated high-side and low-side switches. The ICs are designed to deliver up to 2.5A/3.5A with a wide, 3V to 20V input voltage range. Voltage quality can be monitored by observing the PGOOD signal. The ICs can operate in dropout mode by running at a 99% duty cycle, making it ideal for factory automation applications.

The ADPL12002/ADPL12003 ICs offer externally programmable output voltage. Fixed internal frequency options of 400kHz/1.5MHz are available, allowing for small external components and reduced output ripple.

When SYNC is low, the ADPL12002/ADPL12003 automatically enters skip mode at light loads with an ultra-low quiescent current of  $27\mu A$  at no load. A pin-selectable Forced–Pulse-width modulation (PWM) mode is also available, which helps to improve Electromagnetic Interference (EMI) performance. The devices have a spread-spectrum frequency modulation option designed to minimize EMI-radiated emissions due to the modulation frequency.

The ADPL12002/ADPL12003 ICs are available in a small, 3mm x 3mm, 17-pin flip-chip quad flat no-lead (FC2QFN) package, utilizing a few external components.

## **Key Applications**

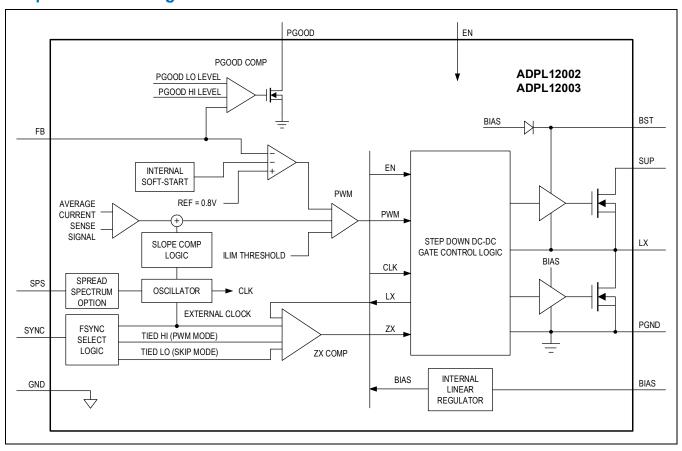
- Factory Automation
- Point-of-Load
- Distributed DC Power Systems
- · Communication Infrastructure
- Test and Measurement

#### **Benefits and Features**

- Multiple Functions for Small Size
  - Operating Input Voltage Range: 3V to 20V
  - Synchronous DC-DC Converter with Integrated Field-Effect Transistors (FETs) up to 2.5A/3.5A
  - 27µA Quiescent Current in Skip Mode
  - 400kHz/1.5MHz Switching Frequency
  - Spread-Spectrum Option
  - Internal Soft-Start
    - 2.5ms for 400kHz
    - 3.5ms for 1.5MHz
  - Programmable 0.8V to 12V Output Voltage Range
  - 99% Duty Cycle Operation with Low Dropout
- High Precision for Safety-Critical Applications
  - Precision Enable Thresholds for Fully Programmable UVLO Thresholds
  - Accurate Windowed PGOOD
- Forced-PWM and Skip-Mode Operation
- Overtemperature, Overvoltage, and Short-Circuit Protection
- 3mm x 3mm, 15-Pin FC2QFN
- -40°C to +150°C Operating Junction Temperature Range

Ordering Information appears at end of data sheet.

## **Simplified Block Diagram**



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## **Absolute Maximum Ratings**

SUP	0.3V to +22V
EN	0.3V to +22V
BST to LX	0.3V to +2.2V
BST	0.3V to +24V
LX	0.3V to SUP + 0.3V
SYNC	0.3V to +6V
FB	0.3V to +16V
PGOOD	0.3V to +6V
BIAS	0.3V to +2.2V
SPS	0.3V to +2.2V

PGND to AGND0.3V to +0	).3V
LX Continuous RMS current	3.5A
ESD Protection	
Human Body Model±	2kV
Charged Device Model±7	50V
Continuous Power Dissipation (Multilayer Board) (T <sub>2</sub> +70°C, derate 25mW/°C above +70°C.)	• •
Operating Junction Temperature Range40°C to +15	0°C
Storage Temperature Range65°C to +15	0°C
Soldering Temperature (soldering 10s)+30	0°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

#### **Package Information**

Package Code	F153B3F+1F
Outline Number	<u>21-100701</u>
Land Pattern Number	<u>90-100241</u>
Thermal Resistance, Single-Layer Board:	
Junction-to-Ambient (θ <sub>JA</sub> )	40°C/W
Junction-to-Case Thermal Resistance (θ <sub>JC</sub> )	15°C/W
Thermal Resistance, Four-Layer Board:	
Junction-to-Ambient (θ <sub>JA</sub> )	51°C/W
Junction-to-Case Thermal Resistance ( $\theta_{JC}$ )	21°C/W

For the latest package outline information and land patterns (footprints), go to <a href="https://www.analog.com/en/design-center/packaging-quality-symbols-footprints/package-index.html">https://www.analog.com/en/design-center/packaging-quality-symbols-footprints/package-index.html</a>. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

Package thermal resistances were obtained using the evaluation kit, a four-layer board. For detailed information on package thermal considerations, refer to <a href="https://www.analog.com/en/technical-articles/thermal-characterization-of-ic-packages.html">https://www.analog.com/en/technical-articles/thermal-characterization-of-ic-packages.html</a>.

#### **Electrical Characteristics**

 $(V_{SUP} = V_{EN} = 14V, T_J = -40^{\circ}C \text{ to } +150^{\circ}C, \text{ unless otherwise noted.}$  Typical values are at  $T_A = +25^{\circ}C$  under normal conditions unless otherwise noted. See *Note 1* and *Note 2*)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS	
Supply Voltage Range	V <sub>SUP</sub>		3		20	V	
I <sub>SUP_SHDN</sub>		V <sub>EN</sub> = 0, T <sub>A</sub> = +25°C		2.75	5.00		
Supply Current	I <sub>SUP</sub>	V <sub>EN</sub> = high, V <sub>OUT</sub> = 0.8V, no load, switching, T <sub>A</sub> = +25°C		27		μA	
SUP Undervoltage	V <sub>SUP_UVLO_R</sub> ISE	SUP voltage rising	2.900	3.025	3.150	- v	
Lockout	V <sub>SUP_UVLO_F</sub>	SUP voltage falling	2.600	2.725	2.850	]	
BIAS Voltage	V <sub>BIAS</sub>			1.8		V	
BIAS Undervoltage Lockout	V <sub>BIAS_UVLO</sub>	BIAS voltage rising	1.58	1.63	1.68	V	
BIAS Undervoltage Lockout Hysteresis	V <sub>BIAS_UVLO_</sub> HYS	BIAS UVLO hysteresis (See Note 3)		65		mV	
BUCK CONVERTER			_			_	
Output Voltage Adjustable Range	V <sub>OUT</sub>		0.8		12	V	
Feedback Voltage Accuracy	V <sub>FB_PWM</sub>	V <sub>FB</sub> = 0.8V, PWM mode, no load, T <sub>A</sub> = -40°C to +125°C	0.788	0.800	0.812	V	
Feedback Leakage Current	I <sub>FB</sub>	V <sub>FB</sub> = 0.8V, T <sub>A</sub> = +25°C			100	nA	
High-Side DMOS On-Resistance	R <sub>DSON_HS</sub>	$V_{BIAS} = 1.8V, I_{LX} = 0.5A$		96	175	mΩ	
Low-Side DMOS On-Resistance	R <sub>DSON_LS</sub>	$R_{DSON\_LS}$ $V_{BIAS} = 1.8V, I_{LX} = 0.5A$		46	90	mΩ	
High-Side DMOS	I <sub>LIM</sub>	ADPL12002	3.3	4.0	4.7	A	
Current-Limit Threshold	LIM			6.200	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		
LX Leakage ILX_LKG		$V_{SUP} = 20V$ , $V_{LX} = 0V$ , or $V_{LX} = 20V$ , $T_A = +25$ °C			1	μА	
Coff Ctart Damen Times	t <sub>SS</sub>	f <sub>SW</sub> = 400kHz		2.5		ms	
Soft-Start Ramp Time		f <sub>SW</sub> = 1.5MHz		3.5		- ms	
Minimum On-Time	t <sub>ON</sub>			37	65	ns	
Maximum Duty Cycle	D <sub>MAX</sub>	Dropout mode	98	99		%	
SWITCHING FREQUENC	Y		•				
PWM Switching		f <sub>SW</sub> = 400kHz	360	400	440	kHz	
Frequency	fsw	f <sub>SW</sub> = 1.5MHz	1.375	1.500	1.625	MHz	
SYNC External Clock	£	f <sub>SW</sub> = 400kHz	360		600	kHz	
Frequency	fsync	f <sub>SW</sub> = 1.5MHz	1.215		1.845	MHz	
Spread Spectrum	SPS	Percentage of f <sub>SW</sub>		±6		%	
PGOOD OUTPUT	•	,	- 1				
DOOOD LIVE I I I I	V <sub>PGOOD_UV_</sub> THR	V <sub>OUT</sub> rising	91.75	94.00	96.25	0/	
PGOOD UV Threshold	V <sub>PGOOD_UV_</sub> THF	V <sub>OUT</sub> falling	90.75	93.00	95.25	%	

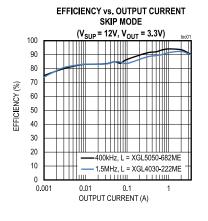
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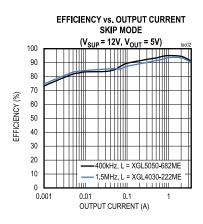
PARAMETER	SYMBOL	CONDITIONS		MIN	TYP	MAX	UNITS
PGOOD OV Threshold	V <sub>PGOOD_OV_</sub> THR	V <sub>OUT</sub> rising		102.75	105.00	107.25	- %
PGOOD OV Trieshold	V <sub>PGOOD_OV_</sub> THF	V <sub>OUT</sub> falling	V <sub>OUT</sub> falling		104.00	106.25	
PGOOD Debounce	t <sub>DEB_rising</sub>	PWM mode UV rising, OV falling, f <sub>SW</sub> = 1.5MHz			180		
Time	t <sub>DEB_falling</sub>	PWM mode	UV falling, OV rising, f <sub>SW</sub> = 1.5MHz		70		- μs
PGOOD Leakage Current	I <sub>PGOOD_LKG</sub>		·			2	μА
PGOOD Low Voltage Level	V <sub>PGOOD_LOW</sub>	Sinking 1mA				0.4	V
LOGIC LEVELS							
EN High Voltage Level	V <sub>EN_HIGH</sub>			0.825	0.900	0.975	V
EN Low Voltage Level	V <sub>EN_LOW</sub>			0.625	0.700	0.775	V
EN Hysteresis		(See Note 3)			200		mV
EN Input Current	I <sub>EN</sub>	V <sub>EN</sub> = V <sub>SUP</sub> = 20	/, T <sub>A</sub> = +25°C			1	μΑ
SYNC High-Voltage Level	V <sub>SYNC_HIGH</sub>			1.4			V
SYNC Low-Voltage Level	V <sub>SYNC_LOW</sub>					0.4	V
SPS High-Voltage Level	V <sub>SPS_HIGH</sub>			1.4			
SPS Low-Voltage Level	V <sub>SPS_LOW</sub>					0.4	
THERMAL PROTECTION	N						
Thermal Shutdown	T <sub>SHDN</sub>				175		°C
Thermal Shutdown Hysteresis	T <sub>SHDN_HYS</sub>				15		°C

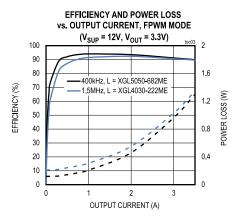
- **Note 1:** All units are 100% production tested at T<sub>A</sub> = +25°C. Limits over the operating temperature range and relevant supply voltage are guaranteed by design and characterization.
- Note 2: The device is designed for continuous operation up to  $T_J = +125^{\circ}\text{C}$  for 95000 hours and  $T_J = +150^{\circ}\text{C}$  for 5000 hours.
- Note 3: Guaranteed by design; not production tested.

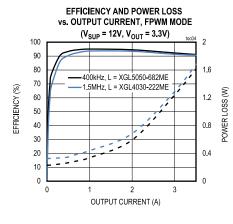
## **Typical Operating Characteristics**

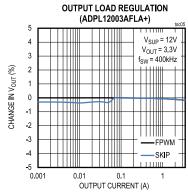
 $(T_A = +25^{\circ}C, unless otherwise noted.)$ 

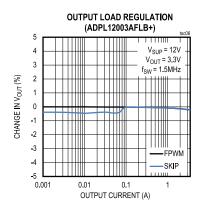


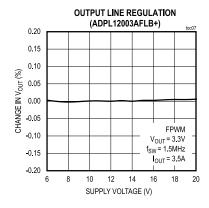


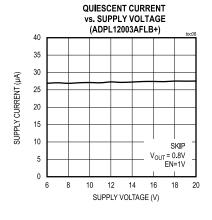


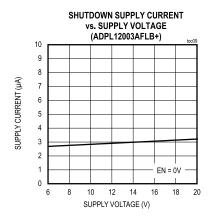




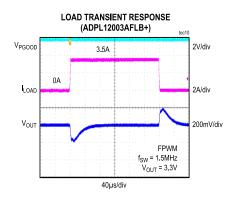


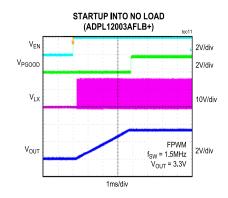


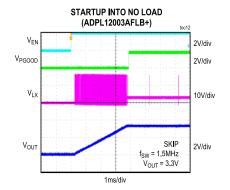


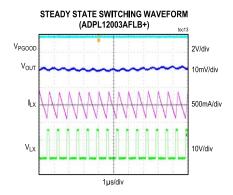


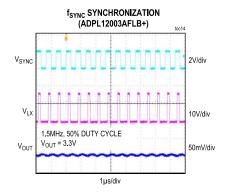
 $(T_A = +25^{\circ}C, \text{ unless otherwise noted.})$ 

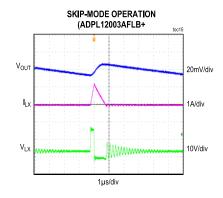




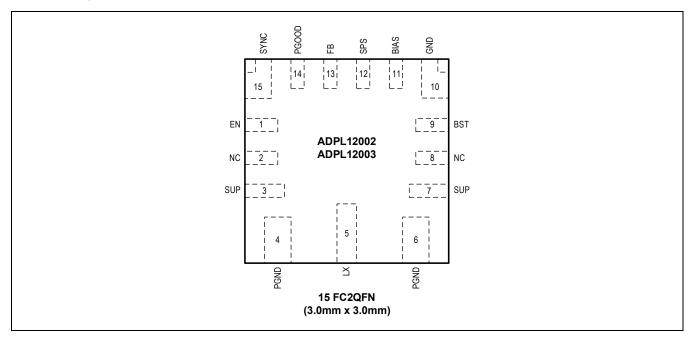








## **Pin Configurations**



## **Pin Descriptions**

PIN	NAME	FUNCTION
1	EN	High-Voltage-Tolerant, Active-High Digital Enable Input. Drive EN high to enable the buck converter.
2, 8	NC	Not Connected.
3, 7	SUP	Internal High-Side Supply Input. SUP provides power to the internal switch and LDO. Bypass SUP to PGND with 0.1µF and 2.2µF ceramic capacitors. Place the 0.1µF capacitor as close to the SUP and PGND pins as possible, followed by the 2.2µF capacitor.
4, 6	PGND	Power Ground.
5	LX	Inductor Connection. Connect LX to the switched side of the inductor.
9	BST	Boost Flying Capacitor Connection for High-Side FET Gate Voltage. Connect a 0.1µF ceramic capacitor between BST and LX.
10	GND	Quiet Analog Ground.
11	BIAS	1.8V Internal BIAS Supply. Connect a minimum of 2.2µF ceramic capacitor from BIAS to PGND.
12	SPS	Spread-Spectrum Enable. Connect to logic high to enable the spread spectrum of the internal oscillator or logic low to disable the spread spectrum.
13	FB	Feedback Input. It acts as an output voltage feedback input. Connect an external resistor-divider between the buck output, FB, and GND to set the output voltage.
14	PGOOD	Open-Drain Power-Good Output. Connect PGOOD to BIAS or an external positive power supply with a pullup resistor.
15	SYNC	External Clock Synchronization Input. Connect an external clock in the given frequency range to enable external clock synchronization. Connect SYNC to low to enable skip mode. Connect SYNC to high to enable FPWM mode.

#### **Detailed Description**

The ADPL12002/ADPL12003 ICs are small, synchronous buck converters with integrated high-side and low-side switches. These devices are designed to deliver up to 2.5A/3.5A for input voltages of 3V to 20V. The ICs offer adjustable output voltage options from 0.8V to 12V. Output voltage quality can be monitored by observing the PGOOD signal. The ICs can operate in dropout mode by running at a 99% duty cycle, which makes them ideal for factory automation applications.

Frequency is internally fixed at 400kHz/1.5MHz, which allows for small external components and reduced output ripple. These converters automatically enter skip mode at light loads with ultra-low quiescent current of 27µA (typ) at no load when SYNC is pulled low. The ADPL12002/ADPL12003 ICs feature spread-spectrum frequency modulation to minimize EMI-radiated emissions. The average current-mode architecture allows much better noise rejection of the current loop and very short minimum on-time.

#### **Linear Regulator Output (BIAS)**

The devices include a 1.8V linear regulator ( $V_{BIAS}$ ) that provides power to the internal circuit blocks. Connect a 2.2 $\mu$ F ceramic capacitor from BIAS to GND.

#### System Enable (EN)

An enable control input (EN) activates the device from low-power shutdown mode. Drive EN high to turn on the internal linear BIAS LDO. Once  $V_{BIAS}$  exceeds the internal lockout threshold of 1.63V (typ), the converter is enabled, and the output voltage ramps up with the programmed soft-start time.

A logic-low at EN shuts down the device. During shutdown, the BIAS regulator and gate drivers turn off, and the quiescent current is reduced to 2.75µA (typ).

#### **Synchronization Input (SYNC)**

SYNC is a logic-level input used for operation-mode selection and frequency control. Connect SYNC to BIAS to enable forced fixed-frequency operation (FPWM) or to GND to enable automatic skip-mode operation for light load efficiency. SYNC can also be connected to an external clock, enabling forced-frequency operation. The devices synchronize to an external clock in two cycles, synchronizing at the rising edge of the signal applied. For more information, see the external clock frequency limits specified in the <u>Electrical Characteristics</u> table. When the external clock signal at SYNC is absent for more than two clock cycles, the IC switches to use the internal clock.

#### Soft-Start

The devices include a fixed, internal soft-start time-dependent on the frequency. Soft-start time limits start-up inrush current by forcing the output voltage to ramp up towards its regulation point. The soft-start ramp rate is set at 2.5ms (typ) for 400kHz and 3.5ms (typ) for 1.5MHz.

#### **Spread Spectrum**

The devices feature a spread-spectrum option. When the SPS pin is pulled high, the spread-spectrum feature is enabled, and the internal operating frequency is varied by  $\pm 6\%$  relative to the internally generated operating frequency. The modulation signal is a triangular wave with a period of  $300\mu s$  at 1.5MHz (1.25ms at 400kHz). Spread spectrum is disabled if the devices are synchronized to an external clock.

#### **Power-Good Output (PGOOD)**

The ADPL12002/ADPL12003 ICs feature an open-drain, power-good output (PGOOD) to monitor output voltage quality. PGOOD is an active-high output signal that pulls low when  $V_{OUT}$  falls below 93% (typ) of its nominal value or rises above 105% (typ) of its nominal value. Connect a 20k $\Omega$  (typ) pullup resistor to an external supply or to the on-chip BIAS output.

#### **Overcurrent and Short-Circuit Protection**

The devices feature a current limit that protects them against short-circuit and overload conditions at the output. In the event of a short-circuit or overload condition, the high-side switch remains on until the inductor current reaches the specified LX current-limit threshold. The converter then turns the high-side switch off and the low-side switch on, allowing the inductor current to ramp down. Once the inductor current crosses below the low-side valley current-limit threshold,

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the converter turns on the high-side switch again. This cycle repeats until the short-circuit or overload condition is removed.

A short-circuit is detected when the output voltage falls below 50% of the regulation voltage while in the current limit. If this occurs, hiccup mode activates, and the output turns off for 35ms (10 x 3.5ms, 1.5MHz) or 25ms (10 x 2.5ms, 400kHz) and then attempts to restart. This repeats indefinitely while the short-circuit condition is present. Hiccup mode is disabled during soft-start.

#### Thermal Shutdown

Thermal shutdown protects the devices from excessive operating temperature. When the junction temperature exceeds +175°C, an internal sensor shuts down the step-down converter, which allows the ICs to cool. The sensor turns the ICs on again after the junction temperature cools by 15°C.

#### **Overvoltage Protection**

The ICs feature overvoltage protection for the output. In case of an overvoltage event in skip mode, the high-side switch is turned OFF, and the low-side switch is turned ON until the inductor current reaches a fixed negative value. Once this value is reached, the low-side switch is turned OFF, and turns ON again in the next cycle until the output falls below the OV falling threshold. This way, the output is quickly discharged and brought back to regulation.

### **Applications Information**

#### **Setting the Output Voltage**

The ADPL12002/ADPL12003 ICs are available with adjustable-output-voltage. The output voltage can be adjusted between 0.8V and 12V using an external resistor-divider. Connect a resistor-divider from the buck output to FB to GND and a feed-forward capacitor from the buck output to FB (see  $\underline{Typical\ Application\ Circuits}$  section for more details). Select  $R_{FB2} \le 50 k\Omega$ . Calculate  $R_{FB1}$  with the following equation:

Equation 1:

$$R_{FB1}$$
 =  $R_{FB2}$   $\left[ \left( \frac{V_{OUT}}{V_{FB}} \right) - 1 \right]$ ; where  $V_{FB}$  = 0.8V.

**Table 1. Recommended Components for Adjustable Output** 

PART NUMBER	FREQUENCY	V <sub>OUT</sub> (V)	INDUCTOR (µH)	EFFECTIVE C <sub>OUT</sub> (μF)	C <sub>FF</sub> (pF)
		0.8V-1.5V	3.3µH	130µF	_
	4001.11-	1.5V-3V	4.7µH	63µF	33pF
	400kHz	3V-6V	6.8µH	40µF	33pF
A D.D. 40000		6V-12V	8.2µH	30µF	22pF
ADPL12002		0.8V-1.5V	0.68µH	120µF	_
	4.5841-	1.5V-3V	1.5µH	55µF	47pF
	1.5MHz	3V-6V	2.2µH	42µF	47pF
		6V-12V	4.7µH	25µF	82pF
	400kHz	0.8V-1.5V	3.3µH	130µF	_
		1.5V-3V	3.3µH	70µF	33pF
		3V-6V	6.8µH	50μF	33pF
A D.D.I. 40000		6V-12V	8.2µH	40μF	22pF
ADPL12003		0.8V-1.5V	0.68µH	120µF	_
	4.5041-	1.5V-3V	1.0µH	74µF	47pF
	1.5MHz	3V-6V	2.2µH	42µF	47pF
		6V-12V	3.3µH	25µF	82pF

<u>Table 1</u> provides component selection recommendations for each output voltage range. The feed-forward capacitor ( $C_{FF}$ ) is recommended based on  $R_{FB1} = 50 k\Omega$ .

#### **Input Capacitor**

The input filter capacitor reduces peak currents drawn from the power source and reduces noise and voltage ripple on the input caused by the circuit's switching. The ADPL12002/ADPL12003 ICs incorporate a symmetrical pinout to improve EMI performance. It is recommended to split the input capacitors symmetrically between the two SUP pins. Connect a 2.2µF (min) ceramic capacitor on each SUP pin for low-input voltage ripple. For additional noise immunity, a high-frequency 0603 or smaller capacitor with a recommended value of 0.1µF can be added on each SUP pin.

A bulk capacitor with higher equivalent series resistance (ESR), such as an electrolytic capacitor, is normally required as well to lower the Q of the front-end circuit and provide the remaining capacitance needed to minimize input-voltage ripple.

The input capacitor RMS current requirement (I<sub>RMS</sub>) is defined by the following equation:

Equation 2:

$$I_{RMS} = I_{LOAD(MAX)} \times \left( \frac{\sqrt{V_{OUT} \times (V_{SUP} - V_{OUT})}}{V_{SUP}} \right)$$

I<sub>RMS</sub> has a maximum value when the input voltage equals twice the output voltage:

$$V_{SUP} = 2 \times V_{OUT}$$

Therefore:

$$I_{RMS} = \frac{I_{LOAD(MAX)}}{2}$$

Choose an input capacitor that exhibits less than +10°C self-heating temperature rise at the RMS input current for optimal long-term reliability. The input-voltage ripple comprises  $\Delta V_Q$  (caused by the capacitor discharge) and  $\Delta V_{ESR}$  (caused by the ESR of the capacitor). Use low-ESR ceramic capacitors with high ripple-current capability at the input. Assume the contribution from the ESR and capacitor discharge is equal to 50%. Calculate the input capacitance and ESR required for a specified input voltage ripple using the following equations:

Equation 3:

$$ESR_{IN} = \frac{\Delta V_{ESR}}{I_{OUT} + \Delta I_{L/2}}$$

Where:

$$\Delta I_{L} = \frac{(V_{SUP} - V_{OUT}) \times V_{OUT}}{V_{SUP} \times f_{SW} \times L}$$

and:

$$C_{IN} = \frac{I_{OUT} \times D(1 - D)}{\Delta V_Q \times f_{SW}}$$
$$D = \frac{V_{OUT}}{V_{SUP}}$$

Where:

I<sub>OUT</sub> = maximum output current

D = duty cycle

#### **Output Capacitor**

The output capacitor is selected to meet output voltage ripple, load-transient response, and loop stability requirements. During a load step, the output current changes almost instantaneously, whereas the inductor is slow to react. During this transition time, the load-change requirements are supplied by the output capacitor, which causes an undershoot/overshoot in the output voltage. Output capacitance also affects the control-loop stability. For recommended output capacitor values, see <u>Table 1</u> for more details.

The output ripple comprises  $\Delta V_Q$  (caused by the capacitor discharge) and  $\Delta V_{ESR}$  (caused by the ESR of the output capacitor). Use low-ESR ceramic or aluminum electrolytic capacitors at the output. For aluminum electrolytic capacitors, the entire output ripple is contributed by  $\Delta V_{ESR}$ . Use Equation 4 to calculate the ESR requirement and choose the capacitor accordingly. If using ceramic capacitors, assume the contribution to the output-ripple voltage from the ESR and the capacitor discharge to be equal. The following equations show the output capacitance and ESR requirement for a specified output-voltage ripple.

Equation 4:

$$ESR = \frac{\Delta V_{ESR}}{\Delta I_{I}}$$

$$C_{OUT} = \frac{\Delta I_L}{8 \times \Delta V_Q \times f_{SW}}$$

where:

 $\Delta I_L$  is the peak-to-peak inductor current, and  $f_{\mbox{SW}}$  is the converter's switching frequency.

The output capacitor supplies the step-load current until the converter responds with a greater duty cycle. The resistive drop across the output capacitor's ESR and the capacitor discharge causes a voltage droop during a step load. Use a combination of low-ESR tantalum and ceramic capacitors for better transient load and ripple/noise performance. Keep the maximum output-voltage deviations below the tolerable limits of the electronics being powered. When using a ceramic capacitor, assume an 80% and 20% contribution from the output-capacitance discharge and the ESR drop, respectively. Use the following equations to calculate the required ESR and capacitance value:

Equation 5:

$$C_{OUT} = \frac{\Delta I}{\Delta V \times 2\pi \times f_C}$$

Where  $\Delta I$  is the load change,  $\Delta V$  is the allowed voltage droop, and  $f_C$  is the loop crossover frequency, which can be assumed to be the lesser of  $f_{SW}/10$  or 100 kHz. Any calculations involving  $C_{OUT}$  should consider capacitance tolerance, temperature, and voltage derating. <u>Table 1</u> shows the recommended output capacitor values according to switching frequency and output voltage.

#### **Inductor Selection**

Inductor design is a compromise between the size, efficiency, control-loop bandwidth, and stability of the converter. An insufficient inductance value increases the inductor current ripple, resulting in higher conduction losses and a higher output voltage ripple. Since the slope compensation is fixed internally for the ADPL12002/ADPL12003, it might also cause current-mode-control instability. A large inductor reduces the ripple but increases the size and cost of the solution and slows the response. <u>Table 2</u> provides optimized inductor values for the respective switching frequency and output voltage.

Table 2. Recommended Inductor Values

DART WINDER	FREQUENCY	V 00		INDUCTOR (µH)	
PART NUMBER	FREQUENCY	V <sub>OUT</sub> (V)	MIN	TYP	MAX
		3.3V	4.7	6.8	8.2
	400kHz	5V	6.8	8.2	10
		12V	10	12	15
ADPL12002		3.3V	1.5	2.2	2.8
	1.5MHz	5V	1.8	2.2	3.3
		12V	3.3	4.7	5.6
		3.3V	4.7	6.8	8.2
	400kHz	5V	4.7	6.8	8.2
A D.D.I. 40000		12V	8.2	10	12
ADPL12003		3.3V	1.0	2.2	2.8
	1.5MHz	5V	1.5	2.2	3.3
		12V	3.3	4.7	5.6

#### **PCB Layout Guidelines**

Careful Printed circuit board (PCB) layout is critical to achieve low switching-power losses and clean, stable operation. Use a multilayer board whenever possible for better noise immunity and power dissipation. The package for the ADPL12002/ADPL12003 ICs offers a unique symmetrical design, which helps to cancel the magnetic field generated in the opposite direction. See <u>Figure 1</u> for example, a layout figure and the following guidelines for good PCB layout:

- 1. Place as many copper planes as possible under the IC footprint to ensure efficient heat transfer.
- 2. Place the input capacitors in a symmetrical configuration, with a 2.2μF (min) input capacitor on each SUP pin, close to the device. For additional noise immunity, when adding a high-frequency ceramic input-bypass capacitor (C<sub>BP</sub>) on each SUP pin, first place the high-frequency capacitor as close to the pin as possible, followed by the 2.2μF capacitor. Place the ceramic capacitors as close as possible to the SUP and PGND pins on both sides of the IC. Use low-impedance connections (no vias or other discontinuities) between the capacitors and IC pins. The CBP should be located closest to the IC and should have very good high-frequency performance (small package size and high capacitance). This provides the best EMI rejection and minimizes internal noise on the device, which can degrade performance.
- 3. Connect PGND and GND pins directly under the IC. This ensures the shortest connection path between GND and PGND.
- 4. Place the BIAS capacitor as close to the IC BIAS pin as possible to reduce the bias current loop. This helps to reduce noise on BIAS for smooth operation.
- Place the bootstrap capacitor C<sub>BST</sub> close to the IC and use short, wide traces to minimize the loop area to minimize
  the parasitic inductance. Use the nearest layer for a return trace (C<sub>BST</sub> to LX) to minimize the inductance further.
  High parasitic inductance can impact switching speed (increase switching losses) and cause high dv/dt noise.
- 6. Place the inductor as close to the IC LX pin as possible and minimize the area of the LX node.
- 7. Place the output capacitors in a symmetrical configuration on opposite sides of the inductor for best noise immunity. Place the output capacitors (C<sub>OUT</sub>) near the inductor so that the ground side of C<sub>OUT</sub> is near the C<sub>IN</sub> ground connection to minimize the current-loop area. Add vias on the capacitor ground to minimize the inductance. For additional noise immunity, place a high-frequency capacitor on each side of the inductor, followed by the output capacitors, to further reduce the radiated noise.
- 8. Place the inductor, output capacitors, bootstrap capacitor, and BIAS capacitor in such a way as to minimize the area enclosed by the current loops. Keep the power traces and load connections short. This practice is essential for high efficiency. Use a thick copper PCB to enhance full-load efficiency and power-dissipation capability.
- 9. Use internal PCB layers as ground planes to help improve the EMI, as ground planes act as a shield against radiated noise. Spread multiple vias around the board, especially near the ground connections.
- 10. Use a continuous copper GND plane on the layer next to the IC to shield the entire circuit. The GND should also be poured around the entire circuit on the top side. Ensure that all heat-dissipating components have adequate connections to copper for cooling. Use multiple vias to interconnect GND planes/areas for low impedance and maximum heat dissipation. Place vias at the GND terminals of the IC and input/output/bypass capacitors. Do not separate or isolate PGND and GND connections with separate planes or areas.
- 11. Place the feedback resistor-divider near the IC and route the feedback connection away from the inductor and LX node, and other noisy signals.

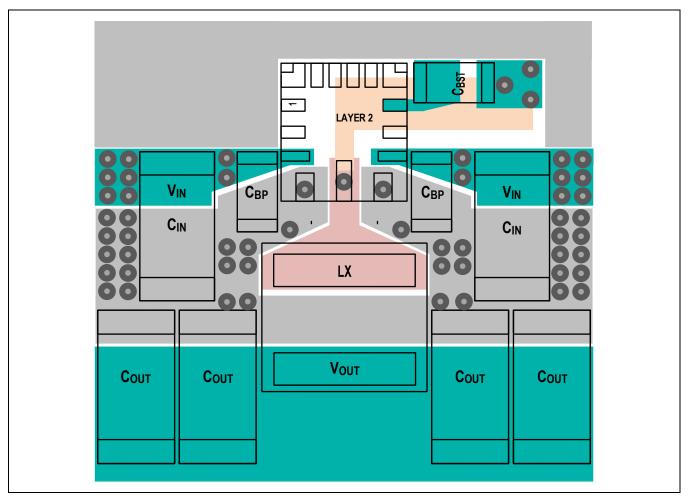
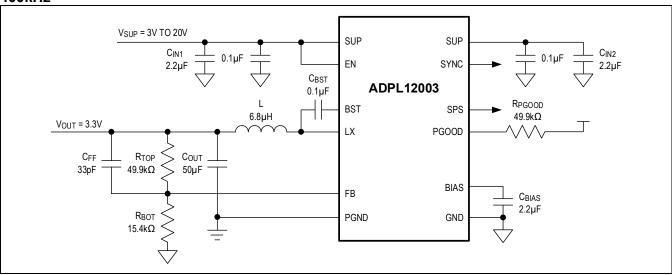


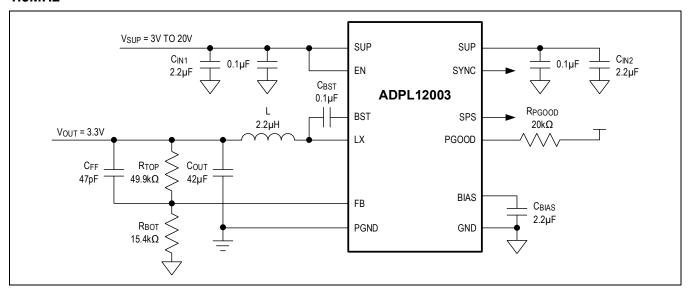
Figure 1. PCB Layout Example

## **Typical Application Circuits**

#### 400kHz



#### 1.5MHz



## **Ordering Information**

PART NUMBER	V <sub>OUT</sub> (V)	MAXIMUM LOAD CURRENT (A)	SWITCHING FREQUENCY	SPREAD SPECTRUM (%)
ADPL12002AFLA+	Adjustable 0.8V to 12V	2.5A	400kHz	±6%
ADPL12002AFLB+	Adjustable 0.8V to 12V	2.5A	1.5MHz	±6%
ADPL12003AFLA+	Adjustable 0.8V to 12V	3.5A	400kHz	±6%
ADPL12003AFLB+	Adjustable 0.8V to 12V	3.5A	1.5MHz	±6%

#### ADPL12002/ADPL12003

20V, 2.5A/3.5A, Fully Integrated Synchronous Buck Converter

## **Revision History**

REVISION NUMBER	REVISION DATE	DESCRIPTION	PAGES CHANGED
0	5/25	Initial release	

