

## Motionless Bandwidth Test for MEMS Sensors

by Mark Looney

For industrial systems that use MEMS accelerometers and gyroscopes, optimizing the bandwidth can be a critical consideration. This presents a classic trade-off between accuracy (noise) and response time. While most MEMS sensor manufacturers specify typical bandwidth, it is often necessary to verify the actual bandwidth of the sensor or of the complete system. Characterizing the bandwidth of accelerometers and gyroscopes typically employs shaker tables or other mechanical excitation sources. Accurate characterization requires a thorough understanding of the motion applied to the device under test (DUT). Several potential error sources must be managed in this process. One common source of error in mechanical bandwidth characterization is resonance. Mechanical resonance can result from several factors, including poorly maintained excitation sources, poor DUT coupling to an excitation source, and reference sensor placement. Isolating these errors can be time consuming and can introduce risk into critical project schedules.

Most MEMS sensors have a self-test function to test the sensor prior to deployment in a mission-critical application. This function exercises the mechanical structure of the sensor to simulate the external forces it is designed to measure. This diagnostic can also be used to simulate a step input function. The response to this step input provides useful insights into the sensor's bandwidth. For example, the frequency response of the [ADIS16080](#) yaw-rate gyroscope is dominated by its primary low-pass filter, set at 40 Hz. The expected response for a step input applied at the self-test pin is shown below (where  $f =$  bandwidth):

$$r(t) = 1 - e^{-2\pi ft}$$

This simple relationship between a sensor step response and bandwidth can provide clues to assist the verification process. The time constant of an exponential response is when the output reaches 63.2% of its final change in value. For a 40 Hz, single-pole system, this occurs approximately 4 ms after the step response is applied.

Determining the sensor step response is useful for isolating resonance conditions observed during bandwidth characterization. Figure 1 shows the frequency response of a system using an ADIS16080. The plot shows a resonance at 100 Hz. Initially, it is not clear whether this resonance is due to the sensor's behavior, or if it is caused by mechanical resonance in the system. Fortunately, the step response, as determined by the self-test function, can distinguish between these two effects. Figure 2 provides plots for both conditions: resonance resulting from test setup or from the sensor itself.

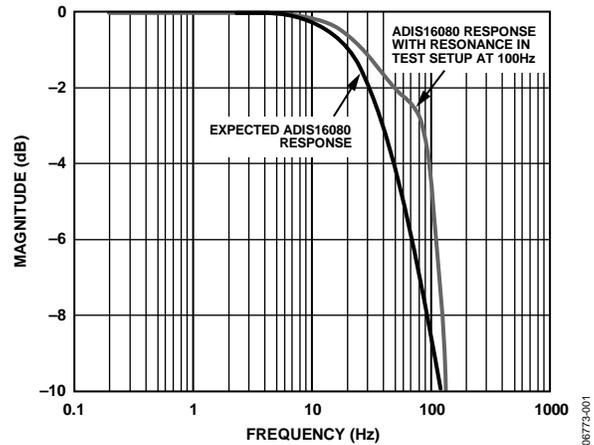


Figure 1. Frequency Response of System with 100 Hz Resonance

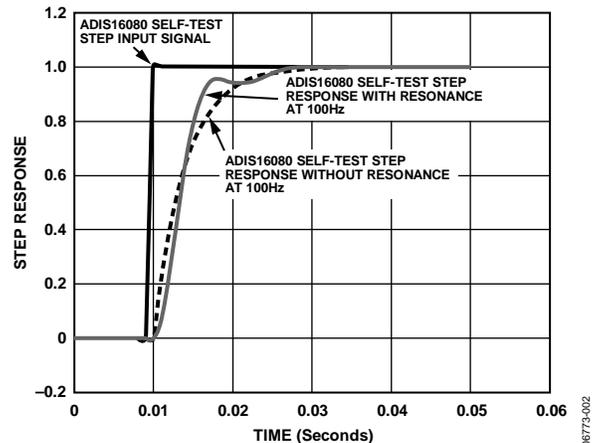


Figure 2. Step Response of Sensor With and Without 100 Hz Resonance

Note that this technique relies on establishing a relationship between step response and frequency response. As filter structures become more complicated, establishing this link gets more difficult. For example, the time constant of a 2-pole, 56 Hz system is the same as the time constant of a single-pole, 40 Hz system. In addition, the rise time of the step input signal must be beyond the response time of the DUT. Slow response within the self-test function itself affects the overall response, giving the appearance of lower bandwidth in the sensor.

This technique provides an independent method for isolating unexpected behavior in the frequency response of MEMS sensors. It also provides the ability to quickly check a manufacturer's bandwidth claims, without requiring any mechanical excitation.

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**NOTES**