

**PROCESS CHANGE NOTICE**  
 **PRODUCT CHANGE NOTICE**

**MAXIM INTEGRATED** HEREBY ISSUES NOTIFICATION OF CHANGE  
THAT MAY AFFECT THE FOLLOWING CATEGORIES:

<input type="checkbox"/> DESIGN	<input checked="" type="checkbox"/> WAFER FAB	<input type="checkbox"/> ASSEMBLY	<input type="checkbox"/> TEST	<input type="checkbox"/> ELEC/MECH SPECS
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AFFECTED PRODUCT:

Ordering P/N: (See PN listing XLS in PCN ZIP file)

CHANGE FROM: Fabrication process family MB3 (SiGe HBT, 0.35 um BiCMOS) qualified at Maxim's San Jose, CA fabrication site (X3).	CHANGE TO: Add Epson Japan Fabrication site as qualified for MB3(Y) process family.
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JUSTIFICATION: Adding Epson to ensure wafer fabrication capacity. The Epson Fabrication facility has passed the qualification requirements (AECQ 100) for release of the MB3 processes to production. Qualification test results are reflected in attached AEC-Q100 Reports: MAX2136AETJ, MAX2172ETL, and MAX2659ETL.

TRACEABILITY: Maxim Integrated maintains full traceability by device marking, packaging labels and shipment documents.

Maxim Integrated's Change Notification System is designed to keep our customer base apprised of major product, manufacturing, or facility improvements.



Deborah Meeker / PCN Coordinator

For further information, please contact either of the people listed below.

**Contact your local Maxim Integrated Company Representative** or Deborah Meeker, PCN Coordinator  
408-601-5618 / [pcn.coordinator@maximintegrated.com](mailto:pcn.coordinator@maximintegrated.com)



**MAX2136AETJ/V+**  
**ISDB-T/DVB-T Low-IF Tuner**  
**Temperature Grade 3**  
**32L TQFN 5x5**  
**T3255+5**

# MAX2136AETJ/V+ ISDB-T/DVB-T Low-IF Tuner

## Summary:

This report summarizes the results of the reliability tests performed by Maxim to qualify the MAX2136AETJ/V+ for automotive applications.

## Conclusion:

The MAX2136AETJ/V+ was subjected to AEC-Q100 qualification testing. The qualification encountered ELFR failures that have been associated with a MC2 fab defect during the MFN fab step and EOS due to handling.

There is also one failure post 48hr IME which fails for PLL phase noise and root cause is unknown. See table 5 for results.

## AEC-Q100 Qualification Requirements/Acceptance Criteria:

	Stress	ABV	AEC #	#of Lots	SS/Lot	ACC	ATE Temp	Method
<b>Device Specific Tests</b>	Electrostatic Discharge (Human Body/Machine Model)	ESD (HBM/MM)	E2	1	25	HBM:2000V MM:200V	RH	AEC-Q100-002 AEC-Q100-003
	Electrostatic Discharge (Device Model)	ESD (CDM)	E3	1	15	750V corner pins, 500V all other pins	RH	AEC-Q100-011
	Latch-Up	LU	E4	1	6	0	RH	AEC-Q100-004
	Electrical Distribution	ED	E5	3 *1	30	Cpk > 1.33	RHC	AEC-Q100-009
<b>Package/ Process Related Tests</b>	Preconditioning	PC	A1	3	77	0	R	J-STD-020 JESD22- A113
	Temperature Humidity Bias	HAST/THB	A2	3	77	0	RH	JESD22- A101 or A110
	Unbiased HAST	UHAST	A3	3	77	0	R	JESD22- A102, A118, or A101
	Temperature Cycle	TC	A4	3	77	0	RH	JESD22-A104 and Appendix 3
	Wire Bond Pull	WBP	C2	3	5	0	N/A	MIL-STD883 Method 2011
	High Temp Storage	HTSL	A6	1	45	0	RH	JESD22- A103
	Solderability	SD	C3	1	15	0	N/A	JESD22-B102
	High Temp Operating Life *2	HTOL	B1	3	77	0	RHC	JESD22-A108
Early Life Failure Rate *3	ELFR	B2	3	800	0	RH	AEC Q100-008	

Note \*1 – One lot process skewed may be used  
\*2 – Grade 1 (1000hrs), Grade 2 (500hrs), Grade 3 (192hrs)  
\*3 – Grade 1 (48hrs), Grade 2 (24hrs), Grade 3 (12hrs)

**Test Results/Lot information (Device Specific):**

**Table 1:**

<b>Lot Number:</b>		EAKK3Q001A#	
<b>Part Number:</b>		MAX2136AETJ/V+	
<b>Temperature Grade:</b>		3	
<b>Fab Site:</b>		EPSON	
<b>Fab Process Core:</b>		MB3	
<b>Fab Process Tech:</b>		MB3LWY - 8 " 0.35um	
<b>Metallization/# Layers:</b>		Al/Ti/Cu / 4	
<b>Passivation:</b>		BCB	
<b>Die Type:</b>		WG58A-2D	
<b>Package Assembly Site:</b>		ASE CHUNG LI	
<b>Die Size:</b>		122.05 x 113.78	
<b>Package Type:</b>		32L TQFN 5x5	
<b>Wire Bond Material/Dia.:</b>		Au 1.0 mils	
<b>Mold Compound:</b>		G770HJ	
<b>Die Attach:</b>		EN4900G	
<b>Leadframe Material:</b>		COPPER	
<b>Lead Finish:</b>		100% MATTE TIN	
<b>Date Code:</b>		1306	
<b>Rel Lot Number:</b>		R26692A	
AEC #	Test	Results	
		SS	Temp
E2	ESD (HBM)	2500V	RH
E2	ESD (MM)	-	N/A
E3	ESD (CDM)	750V	RH
E4	Latch-Up	CI 0/6	OV 0/6
E5	Electrical Distribution	Cpk >1.33	RHC

### Test Results/Lot information (Package Technology): ASE CHUNG-LI

Table 2:

<b>Lot Number:</b>	QAFZ9Q002GC	TML5AA6Y8D	TML5AA6Y8E	TML5AA6Y8B
<b>Part Number:</b>	MAX9273GTLV+	MAX1781ETM+	MAX1781ETM+	MAX1781ETM+
<b>Temperature Grade:</b>	2	3	3	3
<b>Fab Site:</b>	TSMC - SSMC	SAN ANTONIO	SAN ANTONIO	SAN ANTONIO
<b>Fab Process Core:</b>	TS18	EB8	EB8	EB8
<b>Fab Process Tech:</b>	TS181P6MTVOU 8" 0.18um	EB8S 8" 0.8um	EB8S 8" 0.8um	EB8S 8" 0.8um
<b>Metallization/# Layers:</b>	AlCu / 6	AlCu / 2	AlCu / 2	AlCu / 2
<b>Passivation:</b>	SiN/SiO	SiO/SiN	SiO/SiN	SiO/SiN
<b>Die Type:</b>	HS51A-0A	UC03X-5Z	UC03X-5Z	UC03X-5Z
<b>Package Assembly Site:</b>	ASE CHUNG-LI	ASE CHUNG-LI	ASE CHUNG-LI	ASE CHUNG-LI
<b>Die Size:</b>	109.8425 X 109.8425	220 X 220	220 X 220	220 X 220
<b>Package Type:</b>	40 TQFN 6X6	48 TQFN 7X7	48 TQFN 7X7	48 TQFN 7X7
<b>Wire Bond Material/Dia.:</b>	Au 0.8 mils	Au 1.0 mils	Au 1.0 mils	Au 1.0 mils
<b>Mold Compound:</b>	G770HJ	G770HJ	G770HJ	G770HJ
<b>Die Attach:</b>	EN4900G	EN4900G	EN4900G	EN4900G
<b>Leadframe Material:</b>	COPPER	COPPER	COPPER	COPPER
<b>Lead Finish:</b>	100% MATTE TIN	100% MATTE TIN	100% MATTE TIN	100% MATTE TIN
<b>Date Code:</b>	1302	946	946	946
<b>Rel Lot Number:</b>	R26546A	R24745A, R24940B	R24745B, R24940C	R24745C, R254940D

AEC #	Test	Results		Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/231	R	0/231	R
A2	HAST	0/77	RH	0/77	RH	0/77	R	0/77	R
A3	Unbiased HAST	0/77	R	0/77	R	0/77	R	0/77	R
A4	Temperature Cycle	500x – 077	RH	500x – 077	RH	500x – 077	R	500x – 077	R
C2	Wire Bond Pull	0/200	N/A	0/200	N/A	-	N/A	-	N/A
A6	High Temp Storage	500hrs – 0/45	RH	1000hrs – 0/45	RH	-	N/A	-	N/A
C3	Solderability	0/15	N/A	-	N/A	-	N/A	-	N/A
B1	High Temp Op/Life	-	N/A	-	RHC	-	N/A	-	N/A

### Test Results/Lot information (Package Technology): UDG

Table 3:

<b>Lot Number:</b>	TML5AA0Z8C	TML5AA0Z8D	TML5AA0Z8E				
<b>Part Number:</b>	MAX1781ETM+	MAX1781ETM+	MAX1781ETM+				
<b>Temperature Grade:</b>	3	3	3				
<b>Fab Site:</b>	SAN ANTONIO	SAN ANTONIO	SAN ANTONIO				
<b>Fab Process Core:</b>	EB8	EB8	EB8				
<b>Fab Process Tech:</b>	EB8S 8" 0.8um	EB8S 8" 0.8um	EB8S 8" 0.8um				
<b>Metallization/# Layers:</b>	AlCu / 2	AlCu / 2	AlCu / 2				
<b>Passivation:</b>	SiN/SiO	SiN/SiO	SiN/SiO				
<b>Die Type:</b>	UC03X-5Z	UC03X-5Z	UC03X-5Z				
<b>Package Assembly Site:</b>	UDG	UDG	UDG				
<b>Die Size:</b>	220 X 220	220 X 220	220 X 220				
<b>Package Type:</b>	48 TQFN 7X7	48 TQFN 7X7	48 TQFN 7X7				
<b>Wire Bond Material/Dia.:</b>	Au 1.0 mils	Au 1.0 mils	Au 1.0 mils				
<b>Mold Compound:</b>	G770HCD	G770HCD	G770HCD				
<b>Die Attach:</b>	AB8200T	AB8200T	AB8200T				
<b>Leadframe Material:</b>	COPPER	COPPER	COPPER				
<b>Lead Finish:</b>	100% MATTE TIN	100% MATTE TIN	100% MATTE TIN				
<b>Date Code:</b>	1036	904	904				
<b>Rel Lot Number:</b>	R25252A	R25252B	R25252C				
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/231	R
A2	HAST	0/76	RH	0/76	R	0/76	R
A3	Unbiased HAST	0/77	R	0/69	R	0/69	R
A4	Temperature Cycle	500x – 0/77	RH	500x – 0/77	R	500x – 0/77	R
C2	Wire Bond Pull	-	N/A	-	N/A	-	N/A
A6	High Temp Storage	500hrs – 0/45	RH	500hrs – 0/45	R	500hrs – 0/45	R
C3	Solderability	-	N/A	-	N/A	-	N/A
B1	High Temp Op/Life	-	N/A	-	N/A	-	N/A

**Test Results/Lot information (Wafer Process Technology):**

**Table 4:**

<b>Lot Number:</b>	EAFL5Q045I/A045J	EAFL5A0048C/D/E	EAFL5A0048C/D/E				
<b>Part Number:</b>	TX27YETH+	TX27YETH+	TX27YETH+				
<b>Temperature Grade:</b>	3	3	3				
<b>Fab Site:</b>	EPSON	EPSON	EPSON				
<b>Fab Process Core:</b>	MB3	MB3	MB3				
<b>Fab Process Tech:</b>	MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um				
<b>Metallization/# Layers:</b>	Al/TiW/Cu / 4	Al/TiW/Cu / 4	Al/TiW/Cu / 4				
<b>Passivation:</b>	BCB	BCB	BCB				
<b>Die Type:</b>	TX27Y-1Z	TX27Y-1Z	TX27Y-1Z				
<b>Package Assembly Site:</b>	UTL	UTL	UTL				
<b>Die Size:</b>	99.21 x 105.12	99.21 x 105.12	99.21 x 105.12				
<b>Package Type:</b>	44L TQFN 7x7	44L TQFN 7x7	44L TQFN 7x7				
<b>Wire Bond Material/Dia.:</b>	Au 1.0 mils	Au 1.0 mils	Au 1.0 mils				
<b>Mold Compound:</b>	G770HCD	G770HCD	G770HCD				
<b>Die Attach:</b>	AB8200T	AB8200T	AB8200T				
<b>Leadframe Material:</b>	COPPER	COPPER	COPPER				
<b>Lead Finish:</b>	100% MATTE TIN	100% MATTE TIN	100% MATTE TIN				
<b>Date Code:</b>	1232	1234	1234				
<b>Rel Lot Number:</b>	R26182A	R26182C	R26182C				
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	-	R	-	R	-	R
A2	HAST	-	RH	-	RH	-	RH
A3	Unbiased HAST	-	R	-	R	-	R
A4	Temperature Cycle	-	RH	-	RH	-	RH
A6	High Temp Storage	-	RH	-	RH	-	RH
B1	High Temp Operating Life	1000hrs – 0/77	RHC	1000hrs – 0/77	RH	1000hrs – 0/77	RH
B2	Early Life Failure Rate	12hrs – 0/5402	RH	12hrs – 0/4804	RH	12hrs – 0/4804	RH

## Test Results/Lot information (Wafer Process Technology)

Table 5:

Lot Number:		EAKP0A010AA	EAKP0A016BA	EAKP0A008AA			
Part Number:		MAX2553ETN+	MAX2553ETN+	MAX2553ETN+			
Temperature Grade:		3	3	3			
Fab Site:		EPSON	EPSON	EPSON			
Fab Process Core:		MB3	MB3	MB3			
Fab Process Tech:		MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um			
Metallization/# Layers:		Al/Ti/Cu / 4	Al/Ti/Cu / 4	Al/Ti/Cu / 4			
Passivation:		BCB	BCB	BCB			
Die Type:		WC46A-2B	WC46A-2B	WC46A-2B			
Package Assembly Site:		ASE CHUNG - LI	ASE CHUNG - LI	ASE CHUNG - LI			
Die Size:		187.8 x 187.8	187.8 x 187.8	187.8 x 187.8			
Package Type:		56L TQFN 7x7	56L TQFN 7x7	56L TQFN 7x7			
Wire Bond Material/Dia.:		Au 1.0 mils	Au 1.0 mils	Au 1.0 mils			
Mold Compound:		G770HJ	G770HJ	G770HJ			
Die Attach:		EN4900G	EN4900G	EN4900G			
Leadframe Material:		COPPER	COPPER	COPPER			
Lead Finish:		100% MATTE TIN	100% MATTE TIN	100% MATTE TIN			
Date Code:		1311	1314	1319			
Rel Lot Number:		R26494A	R26494B	R26494C			
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/231	R
A2	HAST	0/77	RH	0/77	RH	0/77	RH
A3	Unbiased HAST	0/77	R	0/77	R	0/77	R
A4	Temperature Cycle	500x – 0/77	RH	500x – 0/77	RH	500x – 0/77	RH
A6	High Temp Storage	500hrs – 0/45	RH	500hrs – 0/45	RH	500hrs – 0/45	RH
B1	High Temp Operating Life	-	N/A	500hrs – 0/77	RHC	1000hrs – 0/77	RHC
B2	Early Life Failure Rate	48hrs – 0/800	RH	48hrs – 1/800 48hrs – 2/800 (1)	RH	48hrs – 0/800	RH

Note:

- (1) IFAR 40051611: Root cause unknown [1<sup>st</sup> ELFR run – 1/800 F].  
 IFAR 40054437: Root cause EOS (1 unit) and MC2 defect at MFN step (1 unit) [2<sup>nd</sup> EFLR run – 2/800F]. Single unit EOS suspected to be due to handling; externally sourced.

Failures in ELFR are included in the PPM rate: 279 PPM (18, 754 units burned in).

**Electrical Distribution: One Lot Process Skewed**

Temp	Test	Unit	EC / QA Min	EC / QA Max	CPK
85	RFAGC	uA	-24.95E+00	24.95E+00	20.18
25	RFAGC	uA	-24.95E+00	24.95E+00	20.21
-40	RFAGC	uA	-24.95E+00	24.95E+00	20.18
85	IFAGC	uA	-24.95E+00	24.95E+00	15.29
25	IFAGC	uA	-24.95E+00	24.95E+00	15.01
-40	IFAGC	uA	-24.95E+00	24.95E+00	14.77
85	RFAGC	uA	-24.95E+00	24.95E+00	17.79
25	RFAGC	uA	-24.95E+00	24.95E+00	17.82
-40	RFAGC	uA	-24.95E+00	24.95E+00	17.71
85	IFAGC	uA	-24.95E+00	24.95E+00	12.45
25	IFAGC	uA	-24.95E+00	24.95E+00	12.59
-40	IFAGC	uA	-24.95E+00	24.95E+00	12.86
85	BUF_OUT_XBD_00	Vpp	550.E-03	1.45E+00	1.35
25	BUF_OUT_XBD_00	Vpp	550.E-03	1.45E+00	1.75
-40	BUF_OUT_XBD_00	Vpp	550.E-03	1.45E+00	1.91
85	BUF_OUT_XBD_00	Vpp	550.E-03	1.45E+00	1.62
25	BUF_OUT_XBD_00	Vpp	550.E-03	1.45E+00	1.94
-40	BUF_OUT_XBD_00	Vpp	550.E-03	1.45E+00	2.04

Written By:



Brian Vuong  
Reliability Engineer

Approved By:



First\_Last Name  
Manager, Reliability

Revision and Release Date	Description of Revision and Author	Approved By	Effective By (Date)
A 20 May 2014	Initial release for tkt 1868; Brian Vuong	J. Aquino	20 May 2014



**MAX2172ETL/V+**  
**Direct-Conversion to Low-IF Tuner for Digital Audio**  
**Broadcast**  
**Temperature Grade 3**  
**40L TQFN 6x6 EP**  
**T4066+2**

# MAX2172ETL/V+

## Direct-Conversion to Low-IF Tuner for Digital Audio Broadcast

### Summary:

This report summarizes the results of the reliability tests performed by Maxim to qualify the MAX2172ETL/V+ for automotive applications.

### Conclusion:

The MAX2172ETL/V+ was subjected to AEC-Q100 qualification testing. The qualification encountered ELFR failures that have been associated with a MC2 fab defect during the MFN fab step and EOS due to handling.

There is also one failure post 48hr IME which fails for PLL phase noise and root cause is unknown. See table 6 for results.

### AEC-Q100 Qualification Requirements/Acceptance Criteria:

	Stress	ABV	AEC #	#of Lots	SS/Lot	ACC	ATE Temp	Method
<b>Device Specific Tests</b>	Electrostatic Discharge (Human Body/Machine Model)	ESD (HBM/MM)	E2	1	25	HBM:2000V MM:200V	RH	AEC-Q100-002 AEC-Q100-003
	Electrostatic Discharge (Device Model)	ESD (CDM)	E3	1	15	750V corner pins, 500V all other pins	RH	AEC-Q100-011
	Latch-Up	LU	E4	1	6	0	RH	AEC-Q100-004
	Electrical Distribution	ED	E5	3 *1	30	Cpk > 1.33	RHC	AEC-Q100-009
<b>Package/ Process Related Tests</b>	Preconditioning	PC	A1	3	77	0	R	J-STD-020 JESD22- A113
	Temperature Humidity Bias	HAST/THB	A2	3	77	0	RH	JESD22- A101 or A110
	Unbiased HAST	UHAST	A3	3	77	0	R	JESD22- A102, A118, or A101
	Temperature Cycle	TC	A4	3	77	0	RH	JESD22-A104 and Appendix 3
	Wire Bond Pull	WBP	C2	3	5	0	N/A	MIL-STD883 Method 2011
	High Temp Storage	HTSL	A6	1	45	0	RH	JESD22- A103
	Solderability	SD	C3	1	15	0	N/A	JESD22-B102
	High Temp Operating Life *2	HTOL	B1	3	77	0	RHC	JESD22-A108
	Early Life Failure Rate *3	ELFR	B2	3	800	0	RH	AEC Q100-008

Note \*1 – One lot process skewed may be used  
 \*2 – Grade 1 (1000hrs), Grade 2 (500hrs), Grade 3 (192hrs)  
 \*3 – Grade 1 (48hrs), Grade 2 (24hrs), Grade 3 (12hrs)

**Test Results/Lot information (Device Specific):**

**Table 1:**

<b>Lot Number:</b>		EAKE6A004CA	
<b>Part Number:</b>		MAX2172ETL/V+	
<b>Temperature Grade:</b>		3	
<b>Fab Site:</b>		EPSON	
<b>Fab Process Core:</b>		MB3	
<b>Fab Process Tech:</b>		MB3LWY - 8 " 0.35um	
<b>Metallization/# Layers:</b>		Al/Ti/Cu / 4	
<b>Passivation:</b>		BCB	
<b>Die Type:</b>		WG56Z-2Z	
<b>Package Assembly Site:</b>		ASE CHUNG LI	
<b>Die Size:</b>		119.29 x 112.2	
<b>Package Type:</b>		40L TQFN 6x6	
<b>Wire Bond Material/Dia.:</b>		Au 1.0 mils	
<b>Mold Compound:</b>		G770HJ	
<b>Die Attach:</b>		EN4900G	
<b>Leadframe Material:</b>		COPPER	
<b>Lead Finish:</b>		100% MATTE TIN	
<b>Date Code:</b>		1320	
<b>Rel Lot Number:</b>		R26679A	
AEC #	Test	Results	
		SS	Temp
E2	ESD (HBM)	2000V	RH
E2	ESD (MM)	200V	RH
E3	ESD (CDM)	750V	RH
E4	Latch-Up	CI 0/6	OV 0/6
E5	Electrical Distribution	Cpk >1.33	RHC

**Note:**

(1) Die revisions PTXC and PTXB are equivalent dies.

## Test Results/Lot information (Package Technology): UDG

Table 2:

Lot Number:		SPTZBA008BA	TKFYBQ003G	LTML6AA3R9A			
Part Number:		MAX2172ETL+	MAX17018BATL/V+	MAX1782ETM+			
Temperature Grade:		3	1	3			
Fab Site:		SAN JOSE	SAN ANTONIO	SAN ANTONIO			
Fab Process Core:		MB3	S4	EB8			
Fab Process Tech:		MB3HW 8" 0.35µm	S45US 8" 0.4µm	EB8S 8", 0.8µm			
Metallization/# Layers:		AlCu / 4	AlCu / 2	AlCu / 2			
Passivation:		SiO2 / BCB	SiN / SiO2	SiN / SiO2			
Die Type:		WG56Z	PE31Z-1Z	UC03X-6Z			
Package Assembly Site:		UDG	UDG	UDG			
Die Size:		119.29 X 112.2	92 X 111	220 X 220			
Package Type:		40L TQFN 6X6	40L TQFN 6X6	48L TQFN 7X7			
Wire Bond Material/Dia.:		Au 1.0 mils	Au 1.0 mil	Au 1.0 mil			
Mold Compound:		G770C	G770C	G770C			
Die Attach:		AB8200T	AB8200T	AB8200T			
Leadframe Material:		COPPER	COPPER	COPPER			
Lead Finish:		100% MATTE TIN	100% MATTE TIN	100% MATTE TIN			
Date Code:		0907	1029	0816			
Rel Lot Number:		R090106A	R25099A	R080248A			
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/231	R
A2	HAST	0/77	RH	0/77	RH	0/45	R
A3	Unbiased HAST	0/77	R	0/77	R	-	N/A
A4	Temperature Cycle	500x – 0/77	RH	500x – 0/77	RH	1000x – 0/77	R
C2	Wire Bond Pull	-	N/A	0/200	N/A	-	N/A
A6	High Temp Storage	500hrs – 0/45	RH	500hrs – 0/45	RH	-	N/A
C3	Solderability	0/15	N/A	-	N/A	0/15	N/A
B1	High Temp Op/Life	138hrs – 0/77	RHC	-	N/A	-	N/A

### Test Results/Lot information (Package Technology): UDG

Table 3:

Lot Number:		TML6AA5R7A	TML6AA5R8A	N7N1EA0E1D			
Part Number:		MAX1782ETM+	MAX1782ETM+	MAX2820ETM+			
Temperature Grade:		3	3	3			
Fab Site:		SAN ANTONIO	SAN ANTONIO	MFN			
Fab Process Core:		EB8	EB8	GST40			
Fab Process Tech:		EB8S 8", 0.8µm	EB8S 8", 0.8µm	G4MDBGPRI 6", 0.5µm			
Metallization/# Layers:		AlCu / 2	AlCu / 2	AuTiW / 4			
Passivation:		SiN / SiO2	SiN / SiO2	SiN / SiO2			
Die Type:		UC03X-6Z	UC03X-6Z	WD15Y-1Z			
Package Assembly Site:		UDG	UDG	UDG			
Die Size:		220 X 220	220 X 220	142 X 166			
Package Type:		48L TQFN 7X7	48L TQFN 7X7	48L TQFN 7X7			
Wire Bond Material/Dia.:		Au 1.0 mil	Au 1.0 mil	Au 1.0 mil			
Mold Compound:		G770C	G770C	G770C			
Die Attach:		AB8200T	AB8200T	AB8200T			
Leadframe Material:		COPPER	COPPER	COPPER			
Lead Finish:		100% MATTE TIN	100% MATTE TIN	100% MATTE TIN			
Date Code:		0816	0816	0811			
Rel Lot Number:		R080248B	R080248C	R080128B			
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/227	R
A2	HAST	0/45	R	0/45	R	0/45	R
A3	Unbiased HAST	0/77	R	0/77	R	0/77	R
A4	Temperature Cycle	1000x – 0/77	R	1000x – 0/77	R	1000x – 0/77	R
C2	Wire Bond Pull	-	N/A	-	N/A	-	N/A
A6	High Temp Storage	-	N/A	-	N/A	-	N/A
C3	Solderability	0/15	N/A	0/15	N/A	0/15	N/A
B1	High Temp Op/Life	1000hr – 0/77	R	1000hr – 0/77	R	1000hr – 0/77	R

### Test Results/Lot information (Package Technology): ASE CHUNG-LI

Table 4:

<b>Lot Number:</b>	TML5AA6Y8D	TML5AA6Y8E	TML5AA6Y8B
<b>Part Number:</b>	MAX1781ETM+	MAX1781ETM+	MAX1781ETM+
<b>Temperature Grade:</b>	3	3	3
<b>Fab Site:</b>	SAN ANTONIO	SAN ANTONIO	SAN ANTONIO
<b>Fab Process Core:</b>	EB8S	EB8S	EB8S
<b>Fab Process Tech:</b>	EB8S 8", 0.8µm	EB8S 8", 0.8µm	EB8S 8", 0.8µm
<b>Metallization/# Layers:</b>	AlCu / 2	AlCu / 2	AlCu / 2
<b>Passivation:</b>	SiN / SiO2	SiN / SiO2	SiN / SiO2
<b>Die Type:</b>	UC03X-5Z	UC03X-5Z	UC03X-5Z
<b>Package Assembly Site:</b>	ASE	ASE	ASE
<b>Die Size:</b>	220 X 220	220 X 220	220 X 220
<b>Package Type:</b>	48L TQFN 7X7	48L TQFN 7X7	48L TQFN 7X7
<b>Wire Bond Material/Dia.:</b>	Au 1.0 mils	Au 1.0 mils	Au 1.0 mils
<b>Mold Compound:</b>	G770HJ	G770HJ	G770HJ
<b>Die Attach:</b>	EN4900G	EN4900G	EN4900G
<b>Leadframe Material:</b>	COPPER	COPPER	COPPER
<b>Lead Finish:</b>	100% MATTE TIN	100% MATTE TIN	100% MATTE TIN
<b>Date Code:</b>	0946	0946	0946
<b>Rel Lot Number:</b>	R24745A, R24940B	R24745B, R24940C	R24745C, R24940D

AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/231	R
A2	HAST	0/77	RH	0/77	R	0/77	R
A3	Unbiased HAST	0/77	R	0/77	R	0/77	R
A4	Temperature Cycle	500x – 0/77	RH	1000x – 0/77	R	1000x – 0/77	R
C2	Wire Bond Pull	0/200	N/A	-	N/A	-	N/A
A6	High Temp Storage	500hrs – 0/77	RH	1000hrs – 0/77	R	1000hrs – 0/77	R
C3	Solderability	0/15	N/A	0/15	N/A	0/15	N/A
B1	High Temp Op/Life	-	N/A	-	N/A	-	N/A

**Test Results/Lot information (Wafer Process Technology):**

**Table 5:**

<b>Lot Number:</b>	EAFL5Q045I/A045J	EAFL5A0048C/D/E	EAFL5A0048C/D/E				
<b>Part Number:</b>	TX27YETH+	TX27YETH+	TX27YETH+				
<b>Temperature Grade:</b>	3	3	3				
<b>Fab Site:</b>	EPSON	EPSON	EPSON				
<b>Fab Process Core:</b>	MB3	MB3	MB3				
<b>Fab Process Tech:</b>	MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um				
<b>Metallization/# Layers:</b>	Al/TiW/Cu / 4	Al/TiW/Cu / 4	Al/TiW/Cu / 4				
<b>Passivation:</b>	BCB	BCB	BCB				
<b>Die Type:</b>	TX27Y-1Z	TX27Y-1Z	TX27Y-1Z				
<b>Package Assembly Site:</b>	UTL	UTL	UTL				
<b>Die Size:</b>	99.21 x 105.12	99.21 x 105.12	99.21 x 105.12				
<b>Package Type:</b>	44L TQFN 7x7	44L TQFN 7x7	44L TQFN 7x7				
<b>Wire Bond Material/Dia.:</b>	Au 1.0 mils	Au 1.0 mils	Au 1.0 mils				
<b>Mold Compound:</b>	G770HCD	G770HCD	G770HCD				
<b>Die Attach:</b>	AB8200T	AB8200T	AB8200T				
<b>Leadframe Material:</b>	COPPER	COPPER	COPPER				
<b>Lead Finish:</b>	100% MATTE TIN	100% MATTE TIN	100% MATTE TIN				
<b>Date Code:</b>	1232	1234	1234				
<b>Rel Lot Number:</b>	R26182A	R26182C	R26182C				
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	-	R	-	R	-	R
A2	HAST	-	RH	-	RH	-	RH
A3	Unbiased HAST	-	R	-	R	-	R
A4	Temperature Cycle	-	RH	-	RH	-	RH
A6	High Temp Storage	-	RH	-	RH	-	RH
B1	High Temp Operating Life	1000hrs – 0/77	RHC	1000hrs – 0/77	RH	1000hrs – 0/77	RH
B2	Early Life Failure Rate	12hrs – 0/5402	RH	12hrs – 0/4804	RH	12hrs – 0/4804	RH

### Test Results/Lot information (Wafer Process Technology):

Table 6:

Lot Number:		EAKP0A010AA	EAKP0A016BA	EAKP0A008AA			
Part Number:		MAX2553ETN+	MAX2553ETN+	MAX2553ETN+			
Temperature Grade:		3	3	3			
Fab Site:		EPSON	EPSON	EPSON			
Fab Process Core:		MB3	MB3	MB3			
Fab Process Tech:		MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um			
Metallization/# Layers:		Al/Ti/Cu / 4	Al/Ti/Cu / 4	Al/Ti/Cu / 4			
Passivation:		BCB	BCB	BCB			
Die Type:		WC46A-2B	WC46A-2B	WC46A-2B			
Package Assembly Site:		ASE CHUNG - LI	ASE CHUNG - LI	ASE CHUNG - LI			
Die Size:		187.8 x 187.8	187.8 x 187.8	187.8 x 187.8			
Package Type:		56L TQFN 7x7	56L TQFN 7x7	56L TQFN 7x7			
Wire Bond Material/Dia.:		Au 1.0 mils	Au 1.0 mils	Au 1.0 mils			
Mold Compound:		G770HJ	G770HJ	G770HJ			
Die Attach:		EN4900G	EN4900G	EN4900G			
Leadframe Material:		COPPER	COPPER	COPPER			
Lead Finish:		100% MATTE TIN	100% MATTE TIN	100% MATTE TIN			
Date Code:		1311	1314	1319			
Rel Lot Number:		R26494A	R26494B	R26494C			
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/231	R
A2	HAST	0/77	RH	0/77	RH	0/77	RH
A3	Unbiased HAST	0/77	R	0/77	R	0/77	R
A4	Temperature Cycle	500x – 0/77	RH	500x – 0/77	RH	500x – 0/77	RH
A6	High Temp Storage	500hrs – 0/45	RH	500hrs – 0/45	RH	500hrs – 0/45	RH
B1	High Temp Operating Life	-	N/A	500hrs – 0/77	RHC	1000hrs – 0/77	RHC
B2	Early Life Failure Rate	48hrs – 0/800	RH	48hrs – 1/800 48hrs – 2/800 (1)	RH	48hrs – 0/800	RH

Note:

- (1) IFAR 40051611: Root cause unknown [1<sup>st</sup> ELFR run – 1/800 F].  
 IFAR 40054437: Root cause EOS (1 unit) and MC2 defect at MFN step (1 unit) [2<sup>nd</sup> EFLR run – 2/800F]. Single unit EOS suspected to be due to handling; externally sourced.

Failures in ELFR are included in the PPM rate: 279 PPM (18, 754 units burned in).

## Electrical Distribution:

Datasheet Parameter	Conditions	ATE Parameter Name	units	Spec High	Spec Typ	Spec Low	Room Cpk	Hot Cpk	Cold Cpk	Comments	
Supply Current: Active Mode	VCC=3V	1.15.02: Icc_VHF_mode	mA	77	61		3.61	3.68	3.40		
		1.15.03: Icc_FM_mode	mA	77	61		4.07	4.19	3.89		
		1.15.04: Icc_LBAND_mode	mA	77	61		3.67	4.00	3.30		
RFAGC Input Bias Current	RFAGC=0.4V and 2.4V	1.20.01: IIH_VGC_RF	µA	15		-15	7.64	5.76	7.22		
		1.20.02: IIL_VGC_RF	µA	15		-15	5.22	4.99	4.89		
BBAGC Input Bias Current	BBAGC=0.4V and 2.4V	1.20.03: IIH_VGC_BB	µA	15		-15	7.43	7.18	7.33		
		1.20.04: IIL_VGC_BB	µA	15		-15	16.07	15.87	15.88		
SDA, SCL Input Current		1.21.06: IIH_SCL	µA	10		-10	69.16	46.09	89.59	All other IIH, IIL tests have higher CPKs.	
Input Power per Channel: Max Gain Mode	FM band, output signal of at least 100mVpp at min input level	1.25.05: FM_MaxGain_HI	dBm			-102	9.32	5.73	14.39	FM	
		1.25.14: VHF_MaxGain_HI	dBm			-96	9.84	6.29	13.52	VHF-III	
		1.25.23: L_MaxGain_HI	dBm			-96	9.96	6.67	13.73	L-band	
		FM band, output signal not to exceed 1Vpp at max input level	1.25.06: FM_MinGain_HI	dBm	-23			11.17	11.74	12.10	FM
		VHF-III band & L-band, output signal of at least 100mVpp at min input level	1.25.15: VHF_MinGain_HI	dBm	-17			10.58	12.12	9.41	VHF-III
		VHF-III band, output signal not to exceed 1Vpp at max input level	1.25.14: VHF_MaxGain_HI	dB		92	80	9.84	6.29	13.52	VHF-III
Overall Voltage Gain, Max Gain Mode	Unbalanced source impedance = 50 Ohms, balanced load impedance = 2kOhms, Cload=10pF	1.25.23: L_MaxGain_HI	dB			92	80	9.96	6.67	13.73	L-band
		FM mode	1.25.05: FM_MaxGain_HI	dB		100	86	9.32	5.73	14.39	FM
		1.25.15: VHF_MinGain_HI	dB	21			10.58	12.12	9.41	VHF-III	
		VRFAGC=VBBAGC=0.4V	1.25.24: L_MinGain_HI	dB	21			8.67	9.43	7.98	L-band
		1.25.06: FM_MinGain_HI	dB	30			11.17	11.74	12.10	FM	
		1.25.07: FM_MaxGain_Lo	dBm			-76	11.59	8.15	14.66	FM	
Input Power per Channel: Low-Gain Mode (LNA_BYP=1)	All bands, output signal of at least 100mVpp at min input level	1.25.16: VHF_MaxGain_Lo	dBm			-76	10.52	6.53	16.10	VHF-III	
		1.25.25: L_MaxGain_Lo	dBm			-76	11.65	7.97	19.75	L-band	
		VHF-III and FM band, output signal not to exceed 1Vpp at max input level	1.25.08: FM_MinGain_Lo	dBm	3			12.50	16.61	12.20	FM
		1.25.17: VHF_MinGain_Lo	dBm	3			12.27	13.69	10.13	VHF-III	
		1.25.07: FM_MaxGain_Lo	dB	60			11.59	8.15	14.66	FM	
		1.25.16: VHF_MaxGain_Lo	dB	60			10.52	6.53	16.10	VHF-III	
Overall Voltage Gain, Low-Gain Mode (LNA_BYP=1)	All bands, output signal of at least 100mVpp at min input level	1.25.25: L_MaxGain_Lo	dB	60			11.65	7.97	19.75	L-band	
		1.25.08: FM_MinGain_Lo	dB			1	12.50	16.61	12.20	FM	
		1.25.17: VHF_MinGain_Lo	dB			1	12.27	13.69	10.13	VHF-III	
		1.25.16: L_MinGain_Lo	dB			1	10.57	11.29	9.49	L-band	
		1.25.11: Gain_108M_Flat	dB	3		-3	18.40	18.47	19.20	FM Flatness	
		1.25.19: Gain_205M_Flat	dB	3		-3	10.38	10.67	10.31	VHF-III Flatness	
RF Gain Flatness	Over selected input frequency band, VRFAGC=2.4V	1.25.29: Gain_1492M_Flat	dB	3		-3	57.47	53.73	55.37	L-band Flatness	
Harmonic Rejection	FM, BAND_SEL=01 & VHF-III, BAND_SEL=00 (N=3 & 5)	GBDC	dBc			60	4.13	5.93	6.31		
Sideband Suppression	FM mode, FCENTER=105KHz	1.28.03: FM_Image_Rej	dB		50	45	1.82	2.13	2.04		
Phase Noise (Single Sideband, Closed Loop) L-Band, BAND_SEL=01, 1472MHz, At 10kHz	At 1kHz	GBDC	dBc/Hz	-80		-90	3.16	3.98	3.81		
		At 10kHz	GBDC	dBc/Hz	-80		-88	2.02	2.13	2.36	
Charge-Pump Three-State Current	Tune Range	1.22.07: HI2_Io_ICP=1	µA	10		10	71.08	53.48	59.54		
		1.22.01: VCO1_S81_Min	MHz	3840			2688	3.63	3.14	3.89	Min Tank Frequency CPK
1dB Output Compression Point	Differential voltage at fIF=2.048MHz	1.23.33: VCO2_S88_Max	MHz	3840			2688	4.59	5.26	3.97	Max Tank Frequency CPK
		1.29.03: BB_1dB_Comp	Vpp		2.3	1.4	11.29	7.79	15.11		
Passband AGC Range	VBBAGC = 2.4V to 0.4V	1.25.02: BB_GainRange	dB	44		38	5.81	3.57	6.24		
Passband Cutoff Attenuation (DAB/T-DMB)	fIF=2.048/-0.8MHz with nominal 3dB attenuation relative to 2.148MHz	1.37.04: DAB_BB_filter	dB	4	3	1.3	N/A	N/A	N/A	Trimmed parameter	
Passband Cutoff Attenuation (FM)	fIF=2.198/-0.1MHz with nominal 3dB attenuation relative to 2.298MHz	1.37.03: FM_BB_filter	dB	4	3	1.3	N/A	N/A	N/A	Trimmed parameter	
Rejection Ratio (DAB/T - DMB)	At -0.52MHz (RF tone at fC+2.568MHz)	1.12.02: BB_00	dB	60	50	2.44	2.51	2.49			
		At 4.616MHz (RF tone at fC+2.568MHz)	1.12.03: BB_001	dB	60	50	2.87	2.92	3.15		
		At 2.453MHz (RF tone at fC+0.3MHz)	1.13.06: delta	dB		31	25	2.74	2.67	2.65	
AGC Gain Slope	VBBAGC = 2.4V to 0.4V	1.29.01: BB_Gn_Slp	dB/V	28		16	7.44	7.84	4.07		
LO Leakage	Pin=100dBm, VHF band, fLO=204.64MHz, fRF=204.44MHz	1.30.01: FastCharge_Leak	dBc			-20	0	2.09	2.02	2.56	
Detector Output	Sink current	1.10.01: I(O)	mA			0.4	3.05	2.89	2.94		
Reference Frequency Output Buffer: Output Level	REFOUT_VPP=0, Load impedance of 10kOhms in parallel with 10pF	1.35.02: Ref_out_0.8	mVpp	1000	700	500	6.48	6.24	6.64		
Digital Diode: Receive Mode Threshold	DD_TH=01, TA=25C	1.09.18: DD_TH_01	V	1.22	1	0.78	3.29	3.50	3.14		

Written By:



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Reliability Engineer

Approved By:



Jeff Aquino  
Manager, Reliability

Revision and Release Date	Description of Revision and Author	Approved By	Effective By (Date)
A 20 May 2014	Initial release for ticket 2031; Brian Vuong	J. Aquino	20 May 2014



**MAX2659ELT/V+**  
**GPS/GNSS Low-Noise Amplifier**  
**Temperature Grade 3**  
**6L uDFN**  
**L611+2**

# MAX2659ELT/V+ GPS/GNSS Low-Noise Amplifier

## Summary:

This report summarizes the results of the reliability tests performed by Maxim to qualify the MAX2659ELT/V+ for automotive applications.

## Conclusion:

The MAX2659ELT/V+ was subjected to AEC-Q100 qualification testing. The qualification encountered ELFR failures that have been associated with a MC2 fab defect during the MFN fab step and EOS due to handling.

There is also one failure post 48hr IME which fails for PLL phase noise and root cause is unknown. See table 6 for results.

## AEC-Q100 Qualification Requirements/Acceptance Criteria:

	Stress	ABV	AEC #	#of Lots	SS/Lot	ACC	ATE Temp	Method
<b>Device Specific Tests</b>	Electrostatic Discharge (Human Body/Machine Model)	ESD (HBM/MM)	E2	1	25	HBM:2000V MM:200V	RH	AEC-Q100-002 AEC-Q100-003
	Electrostatic Discharge (Device Model)	ESD (CDM)	E3	1	15	750V corner pins, 500V all other pins	RH	AEC-Q100-011
	Latch-Up	LU	E4	1	6	0	RH	AEC-Q100-004
	Electrical Distribution	ED	E5	3 *1	30	Cpk > 1.33	RHC	AEC-Q100-009
<b>Package/ Process Related Tests</b>	Preconditioning	PC	A1	3	77	0	R	J-STD-020 JESD22- A113
	Temperature Humidity Bias	HAST/THB	A2	3	77	0	RH	JESD22- A101 or A110
	Unbiased HAST	UHAST	A3	3	77	0	R	JESD22- A102, A118, or A101
	Temperature Cycle	TC	A4	3	77	0	RH	JESD22-A104 and Appendix 3
	Wire Bond Pull	WBP	C2	3	5	0	N/A	MIL-STD883 Method 2011
	High Temp Storage	HTSL	A6	1	45	0	RH	JESD22- A103
	Solderability	SD	C3	1	15	0	N/A	JESD22-B102
	High Temp Operating Life *2	HTOL	B1	3	77	0	RHC	JESD22-A108
Early Life Failure Rate *3	ELFR	B2	3	800	0	RH	AEC Q100-008	

Note \*1 – One lot process skewed may be used  
\*2 – Grade 1 (1000hrs), Grade 2 (500hrs), Grade 3 (192hrs)  
\*3 – Grade 1 (48hrs), Grade 2 (24hrs), Grade 3 (12hrs)

**Test Results/Lot information (Device Specific):**

**Table 1:**

<b>Lot Number:</b>		EAJL2A005AE	
<b>Part Number:</b>		MAX2659ELT+	
<b>Temperature Grade:</b>		3	
<b>Fab Site:</b>		EPSON	
<b>Fab Process Core:</b>		MB3	
<b>Fab Process Tech:</b>		MB3LBY 8" 0.35um	
<b>Metallization/# Layers:</b>		AlCu / 3	
<b>Passivation:</b>		BCB	
<b>Die Type:</b>		WV15Z	
<b>Package Assembly Site:</b>		UTL	
<b>Die Size:</b>		30 X 30	
<b>Package Type:</b>		6L uDFN 1.5 x 1	
<b>Wire Bond Material/Dia.:</b>		Au 1.0 mil	
<b>Mold Compound:</b>		CEL8240HF10G	
<b>Die Attach:</b>		8006NS-1X	
<b>Leadframe Material:</b>		BT SUBSTRATE	
<b>Lead Finish:</b>		Au over Ni	
<b>Date Code:</b>		1306	
<b>Rel Lot Number:</b>		R26495A	
AEC #	Test	Results	
		SS	Temp
E2	ESD (HBM)	2500V	R
E2	ESD (MM)	-	N/A
E3	ESD (CDM)	750V	R
E4	Latch-Up	CI 0/6	OV 0/6
E5	Electrical Distribution	Cpk >1.33	RHC

## Test Results/Lot information (Package Technology): UTL

Table 2:

<b>Lot Number:</b>	EAIB8Q001B / C	NB6ACA080Q4	NB6ACA080Q5	NB6ACA080Q6					
<b>Part Number:</b>	MAX2659ELT+	MAX4166EKA+T	MAX4166EKA+T	MAX4166EKA+T					
<b>Temperature Grade:</b>	3	3	3	3					
<b>Fab Site:</b>	EPSON	MFN	MFN	MFN					
<b>Fab Process Core:</b>	MB3	CB20	CB20	CB20					
<b>Fab Process Tech:</b>	MB3LBY 8" 0.35um	CB20 6" 1.0 um	CB20 6" 1.0 um	CB20 6" 1.0 um					
<b>Metallization/# Layers:</b>	AlCu / 3	AlCu / 2	AlCu / 2	AlCu / 2					
<b>Passivation:</b>	BCB	SiN	SiN	SiN					
<b>Die Type:</b>	WV15Z	OP16Z	OP16Z	OP16Z					
<b>Package Assembly Site:</b>	UTL	UTL	UTL	UTL					
<b>Die Size:</b>	30 X 30	57 X 38	57 X 38	57 X 38					
<b>Package Type:</b>	6L uDFN 1.5 x 1	8L uDFN 2x2	8L uDFN 2x2	8L uDFN 2x2					
<b>Wire Bond Material/Dia.:</b>	Au 1.0 mil	Au 1.0 mils	Au 1.0 mils	Au 1.0 mils					
<b>Mold Compound:</b>	CEL8240HF10G	CEL8240HF10G	CEL8240HF10G	CEL8240HF10G					
<b>Die Attach:</b>	8006NS-1X	8006NS-1X	8006NS-1X	8006NS-1X					
<b>Leadframe Material:</b>	BT SUBSTRATE	BT SUBSTRATE	BT SUBSTRATE	BT SUBSTRATE					
<b>Lead Finish:</b>	Au over Ni	Au over Ni	Au over Ni	Au over Ni					
<b>Date Code:</b>	1240	1005	1005	1005					
<b>Rel Lot Number:</b>	R26182F	R24473A	R24773B	R24773C					
AEC #	Test	Results		Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/231	R	0/231	R
A2	HAST	0/77	R	0/46	R	0/46	R	0/46	R
A3	Unbiased HAST	-	R	-	R	-	R	-	R
A4	Temperature Cycle	500x – 0/77	R	500x – 0/77	R	500x – 0/77	R	500x – 0/77	R
C2	Wire Bond Pull	-	N/A	-	N/A	-	N/A	-	N/A
A6	High Temp Storage	1000hrs – 0/45	R	1000hrs – 0/45	R	1000hrs – 0/45	R	1000hrs – 0/45	R
C3	Solderability	-	N/A	0/15	N/A	0/15	N/A	0/15	N/A
B1	High Temp Op/Life	192hrs – 0/77	R	-	N/A	-	N/A	-	N/A

### Test Results/Lot information (Package Technology): UTL

Table 3:

Lot Number:		L3K1DA138CC	L3K1DA138CD	L3K1DA138BC			
Part Number:		MAX4231AYT+C7G		MAX4231AYT+C7G			
Temperature Grade:		3		3			
Fab Site:		VANGUARD		VANGUARD			
Fab Process Core:		TS50		TS50			
Fab Process Tech:		VS502P2MP 8" 0.5um		VS502P2MP 8" 0.5um			
Metallization/# Layers:		AlCu / 2		AlCu / 2			
Passivation:		SiN / SiO2		SiN / SiO2			
Die Type:		OS75Y-1Z		OS75Y-1Z			
Package Assembly Site:		UTL		UTL			
Die Size:		31 X 30		31 X 30			
Package Type:		6L LGA 1.5 X 1		6L LGA 1.5 X 1			
Wire Bond Material/Dia.:		Au 1.0 mils		Au 1.0 mils			
Mold Compound:		CEL8240HF10G		CEL8240HF10G			
Die Attach:		8006NS-1X		8006NS-1X			
Leadframe Material:		BT SUBSTRATE		BT SUBSTRATE			
Lead Finish:		Au over Ni		Au over Ni			
Date Code:		1143		1143			
Rel Lot Number:		R25866A		R25866B			
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/231	R
A2	HAST	0/48	R	0/48	R	0/48	R
A3	Unbiased HAST	0/77	R	0/77	R	0/77	R
A4	Temperature Cycle	500x – 0/77	R	500x – 0/77	R	500x – 0/77	R
C2	Wire Bond Pull	-	N/A	-	N/A	-	N/A
A6	High Temp Storage	500hrs – 0/77	RH	500hrs – 0/77	RH	500hrs – 0/77	RH
C3	Solderability	-	N/A	-	N/A	-	N/A
B1	High Temp Op/Life	-	N/A	-	N/A	-	N/A

### Test Results/Lot information (Package Technology): ASE CHUNG-LI

Table 4:

Lot Number:		SBXZDA128Q1	SBXZDA128Q2	SBXZDA128Q2			
Part Number:		MAX2659ELT+G126	MAX2659ELT+G126	MAX2659ELT+G126			
Temperature Grade:		3	3	3			
Fab Site:		SAN JOSE	SAN JOSE	SAN JOSE			
Fab Process Core:		MB3	MB3	MB3			
Fab Process Tech:		MB3LB 8" 0.35um	MB3LB 8" 0.35um	MB3LB 8" 0.35um			
Metallization/# Layers:		AlCu / 4	AlCu / 4	AlCu / 4			
Passivation:		BCB	BCB	BCB			
Die Type:		WV15Z	WV15Z	WV15Z			
Package Assembly Site:		ASE CHUNG - LI	ASE CHUNG - LI	ASE CHUNG - LI			
Die Size:		30 X 30	30 X 30	30 X 30			
Package Type:		6L uDFN 1.5 X 1	6L uDFN 1.5 X 1	6L uDFN 1.5 X 1			
Wire Bond Material/Dia.:		Au 1.0 mil	Au 1.0 mil	Au 1.0 mil			
Mold Compound:		G1250	G1250	G1250			
Die Attach:		AB2025D	AB2025D	AB2025D			
Leadframe Material:		BT SUBSTRATE	BT SUBSTRATE	BT SUBSTRATE			
Lead Finish:		Au over Ni	Au over Ni	Au over Ni			
Date Code:		1201	1201	1201			
Rel Lot Number:		R25923A	R25923B	R25923C			
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/231	R
A2	HAST	0/77	R	0/77	R	0/77	R
A3	Unbiased HAST	0/77	R	0/77	R	0/77	R
A4	Temperature Cycle	500x – 0/77	R	500x – 0/77	R	500x – 0/77	R
C2	Wire Bond Pull	-	N/A	-	N/A	-	N/A
A6	High Temp Storage	1000hrs – 0/45	R	1000hrs – 0/45	R	1000hrs – 0/45	R
C3	Solderability	0/15	N/A	-	N/A	-	N/A
B1	High Temp Op/Life	192hrs – 0/48	R	192hrs – 0/48	R	192hrs – 0/48	R

**Test Results/Lot information (Wafer Process Technology):**

**Table 5:**

<b>Lot Number:</b>	EAF5Q045I/A045J	EAF5A0048C/D/E	EAF5A0048C/D/E				
<b>Part Number:</b>	TX27YETH+	TX27YETH+	TX27YETH+				
<b>Temperature Grade:</b>	3	3	3				
<b>Fab Site:</b>	EPSON	EPSON	EPSON				
<b>Fab Process Core:</b>	MB3	MB3	MB3				
<b>Fab Process Tech:</b>	MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um				
<b>Metallization/# Layers:</b>	Al/TiW/Cu / 4	Al/TiW/Cu / 4	Al/TiW/Cu / 4				
<b>Passivation:</b>	BCB	BCB	BCB				
<b>Die Type:</b>	TX27Y-1Z	TX27Y-1Z	TX27Y-1Z				
<b>Package Assembly Site:</b>	UTL	UTL	UTL				
<b>Die Size:</b>	99.21 x 105.12	99.21 x 105.12	99.21 x 105.12				
<b>Package Type:</b>	44L TQFN 7x7	44L TQFN 7x7	44L TQFN 7x7				
<b>Wire Bond Material/Dia.:</b>	Au 1.0 mils	Au 1.0 mils	Au 1.0 mils				
<b>Mold Compound:</b>	G770HCD	G770HCD	G770HCD				
<b>Die Attach:</b>	AB8200T	AB8200T	AB8200T				
<b>Leadframe Material:</b>	COPPER	COPPER	COPPER				
<b>Lead Finish:</b>	100% MATTE TIN	100% MATTE TIN	100% MATTE TIN				
<b>Date Code:</b>	1232	1234	1234				
<b>Rel Lot Number:</b>	R26182A	R26182C	R26182C				
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	-	R	-	R	-	R
A2	HAST	-	RH	-	RH	-	RH
A3	Unbiased HAST	-	R	-	R	-	R
A4	Temperature Cycle	-	RH	-	RH	-	RH
A6	High Temp Storage	-	RH	-	RH	-	RH
B1	High Temp Operating Life	1000hrs – 0/77	RHC	1000hrs – 0/77	RH	1000hrs – 0/77	RH
B2	Early Life Failure Rate	12hrs – 0/5402	RH	12hrs – 0/4804	RH	12hrs – 0/4804	RH

### Test Results/Lot information (Wafer Process Technology):

Table 6:

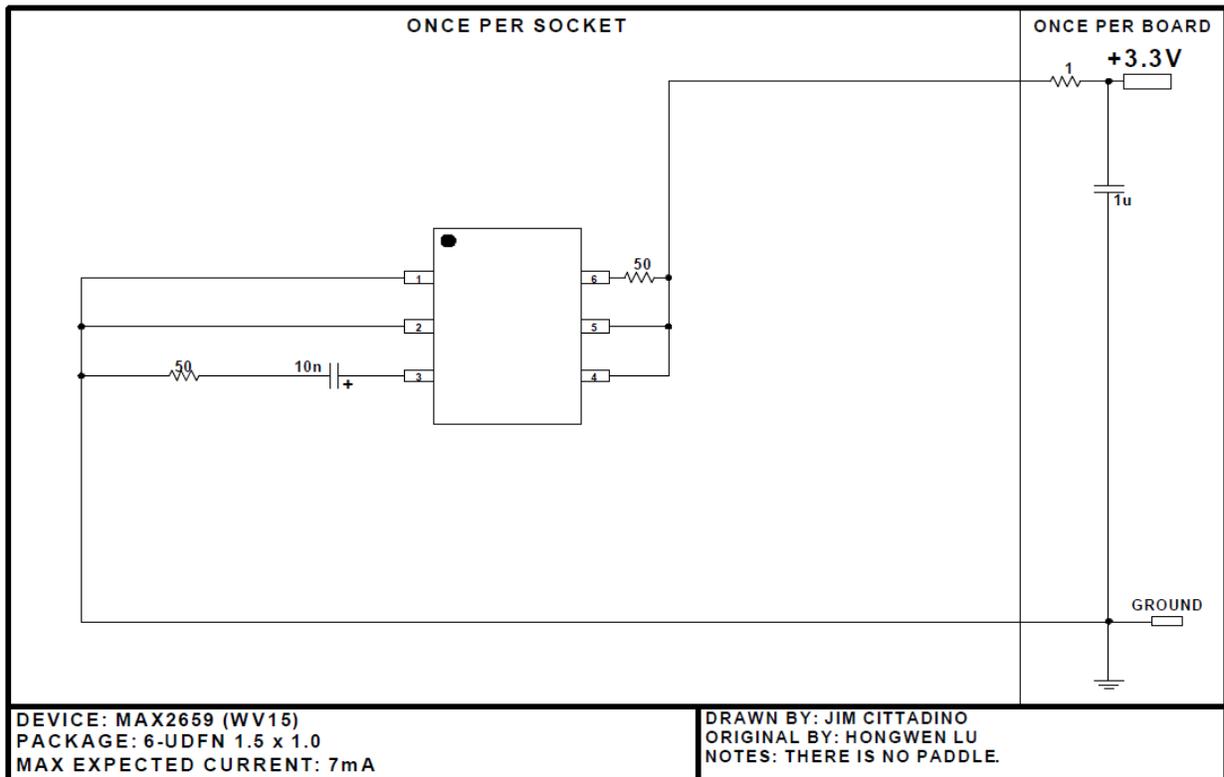
Lot Number:		EAKP0A010AA	EAKP0A016BA	EAKP0A008AA			
Part Number:		MAX2553ETN+	MAX2553ETN+	MAX2553ETN+			
Temperature Grade:		3	3	3			
Fab Site:		EPSON	EPSON	EPSON			
Fab Process Core:		MB3	MB3	MB3			
Fab Process Tech:		MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um	MB3LWY - 8 " 0.35um			
Metallization/# Layers:		Al/Ti/Cu / 4	Al/Ti/Cu / 4	Al/Ti/Cu / 4			
Passivation:		BCB	BCB	BCB			
Die Type:		WC46A-2B	WC46A-2B	WC46A-2B			
Package Assembly Site:		ASE CHUNG - LI	ASE CHUNG - LI	ASE CHUNG - LI			
Die Size:		187.8 x 187.8	187.8 x 187.8	187.8 x 187.8			
Package Type:		56L TQFN 7x7	56L TQFN 7x7	56L TQFN 7x7			
Wire Bond Material/Dia.:		Au 1.0 mils	Au 1.0 mils	Au 1.0 mils			
Mold Compound:		G770HJ	G770HJ	G770HJ			
Die Attach:		EN4900G	EN4900G	EN4900G			
Leadframe Material:		COPPER	COPPER	COPPER			
Lead Finish:		100% MATTE TIN	100% MATTE TIN	100% MATTE TIN			
Date Code:		1311	1314	1319			
Rel Lot Number:		R26494A	R26494B	R26494C			
AEC #	Test	Results		Results		Results	
		SS	Temp	SS	Temp	SS	Temp
A1	Preconditioning	0/231	R	0/231	R	0/231	R
A2	HAST	0/77	RH	0/77	RH	0/77	RH
A3	Unbiased HAST	0/77	R	0/77	R	0/77	R
A4	Temperature Cycle	500x – 0/77	RH	500x – 0/77	RH	500x – 0/77	RH
A6	High Temp Storage	500hrs – 0/45	RH	500hrs – 0/45	RH	500hrs – 0/45	RH
B1	High Temp Operating Life	-	N/A	500hrs – 0/77	RHC	1000hrs – 0/77	RHC
B2	Early Life Failure Rate	48hrs – 0/800	RH	48hrs – 1/800 48hrs – 2/800 (1)	RH	48hrs – 0/800	RH

Note:

- (1) IFAR 40051611: Root cause unknown [1<sup>st</sup> ELFR run – 1/800 F].  
 IFAR 40054437: Root cause EOS (1 unit) and MC2 defect at MFN step (1 unit) [2<sup>nd</sup> EFLR run – 2/800F]. Single unit EOS suspected to be due to handling; externally sourced.

Failures in ELFR are included in the PPM rate: 279 PPM (18, 754 units burned in).

**Test Schematics:** (Burn-in schematic)



## Electrical Distribution: One Lot Process Skewed

Datasheet Parameter	Conditions	ATE Parameter Name	units	Spec High	Spec Typ	Spec Low	Room Cpk	Hot Cpk	Cold Cpk
Supply Current	SHDN\ = High	1.03.02: ICC	mA	5.6	4.1		2.23	2.08	3.96
	Shutdown mode, SHDN\ =Low	1.03.01: SHDN_ICC	uA	1			25.68	11.81	35.64
Digital Input Current	I <sub>IH</sub>	1.04.02: I_IH	uA	1			169.09	139.68	168.96
	I <sub>IL</sub>	1.04.01: I_IL	uA	1			4.53	5.13	4.67
Power Gain	VCC=2.85V	1.05.02: Gain_2.85V	dB		20.5	17	4.12	2.13	5.12
	VCC=1.6V	1.05.01: Gain_1.6V	dB		20.5	16.5	3.23	1.87	4.10
Input Return Loss	Guaranteed by Design and Characterization	GBDC	dB		15	10	3.31	2.65	2.29
Output Return Loss	Guaranteed by Design and Characterization	GBDC	dB		25	10	3.81	3.54	6.42

**Written By:**



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Reliability Engineer

**Approved By:**



Jeff Aquino  
Manager, Reliability

<b>Revision and Release Date</b>	<b>Description of Revision and Author</b>	<b>Approved By</b>	<b>Effective By (Date)</b>
A 20 May 2014	Initial release for tkt 1868; Brian Vuong	J. Aquino	20 May 2014