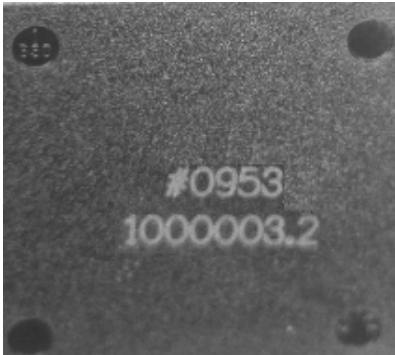


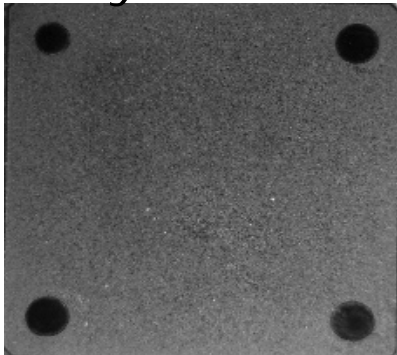
# Multi-Grade/Special Marking Type Change

Existing  
(Ink/Laser)

Assembly



Laser Bottom  
Brand



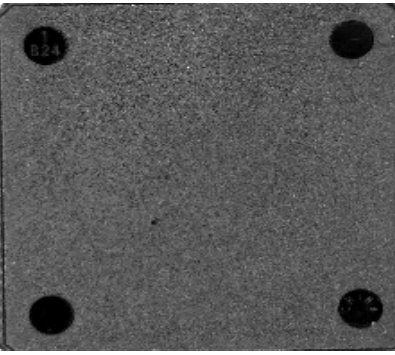
No Top  
Brand

Post-test

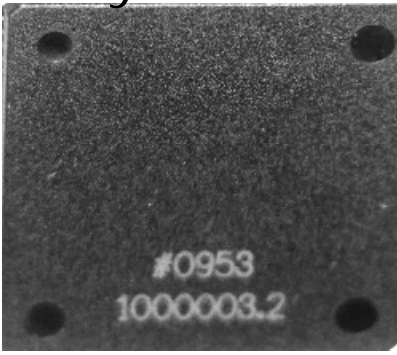


Final Ink Top  
Brand

Assembly



No Bottom  
Brand



Partial Laser Top  
Brand

Post-test



Final Laser Top  
Brand

Proposed  
(Laser)