

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	09NOV22	J. LOQUINARIO
B	AS PER ECR-112411	10JAN23	J. LOQUINARIO

ASSEMBLY NOTES:


- BOARD ACCEPTABILITY PER ANALOG DEVICES, INC. SPECIFICATION TST00119 (LATEST REVISION).
- REPAIRS PER IPC-7711/21(LATEST REVISION) ARE ALLOWED.
- REPAIRS ARE NOT ALLOWED IN SOLDERMASK FREE AREAS ON EITHER SIDE OF THE BOARD.
- RoHS COMPLIANCE: ASSEMBLY VENDOR SHOULD ASSURE COMPLIANCE WITH LEAD-FREE AND RoHS PCB ASSEMBLY STANDARDS (EU RoHS DIRECTIVE 2002/95/EC).
- INSTALL STANDOFF (M000160) ON SECONDARY SIDE.
- INSTALL SHUNT CONNECTOR (M026786) TO THE FOLLOWING JUMPER:

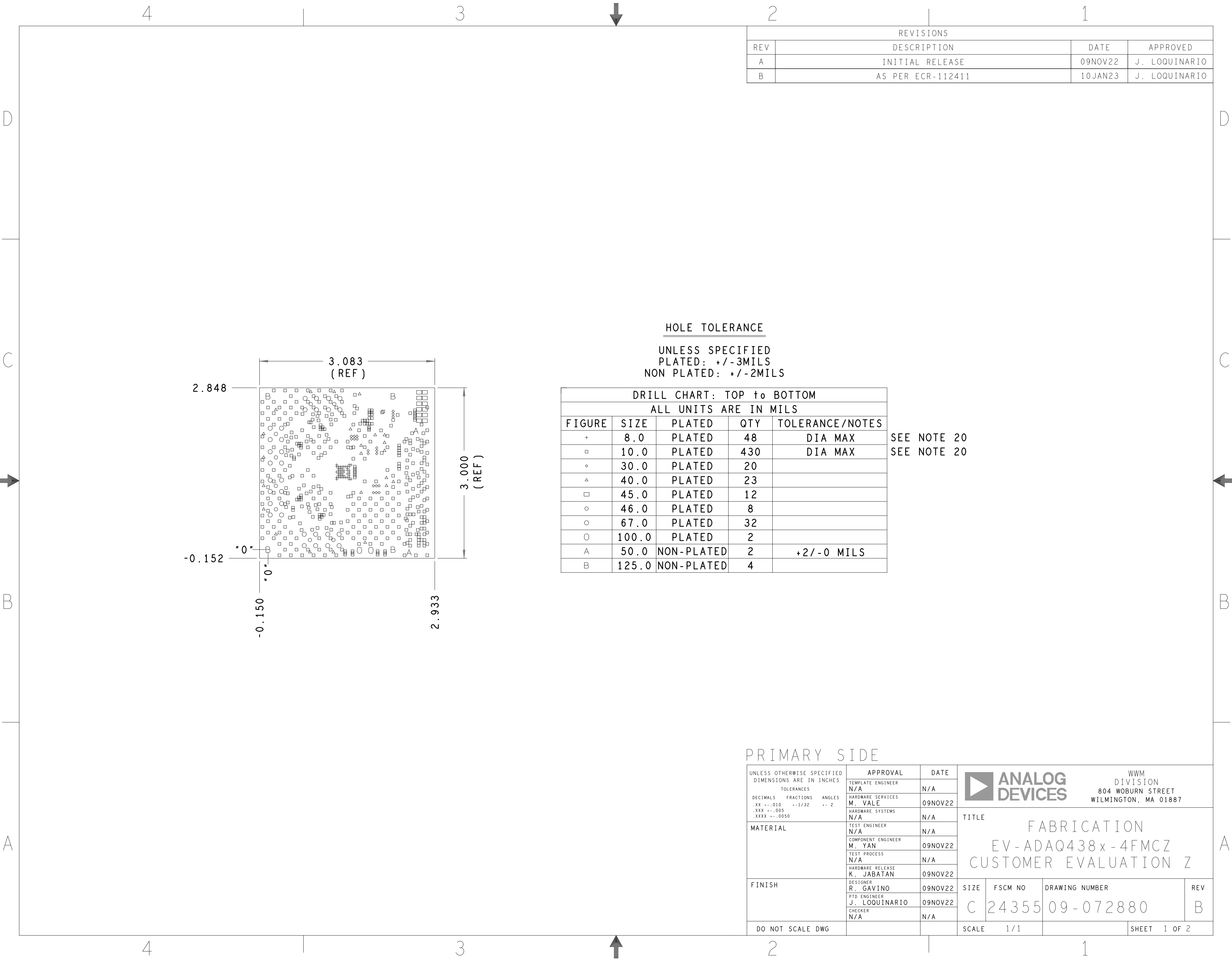
LKA	PIN 1 AND PIN 2 PIN 7 AND PIN 8 PIN 9 AND PIN 10 PIN 11 AND PIN 12	J1	PIN 1 AND PIN 2
		J2	PIN 1 AND PIN 2
LKB	PIN 1 AND PIN 2 PIN 7 AND PIN 8 PIN 9 AND PIN 10 PIN 11 AND PIN 12	J3	PIN 1 AND PIN 2 PIN 3 AND PIN 4 PIN 5 AND PIN 6
LKC	PIN 1 AND PIN 2 PIN 7 AND PIN 8 PIN 9 AND PIN 10 PIN 11 AND PIN 12		
LKD	PIN 1 AND PIN 2 PIN 7 AND PIN 8 PIN 9 AND PIN 10 PIN 11 AND PIN 12		

REMAINING UNINSTALLED SHUNT CONNECTORS SHOULD BE SHIPPED TOGETHER WITH THE BOARD.

- BOARDS TO BE SHIPPED SINGULATED AFTER ASSEMBLY PROCESS.
- SMOOTHEN EDGES AND FREE FROM BURRS AFTER DEPANELIZATION PROCESS.

PRIMARY SIDE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			APPROVAL		DATE		<div><div></div><div>ANALOG DEVICES</div></div> <div>WWM DIVISION 804 WOBURN STREET WILMINGTON, MA 01887</div>			
TOLERANCES			TEMPLATE ENGINEER N/A		N/A					
DECIMALS	FRACTIONS	ANGLES	HARDWARE SERVICES M. VALE		09NOV22		TITLE ASSEMBLY EV - ADAQ438x - 4FMCZ CUSTOMER EVALUATION Z			
.XX	..010	..1/32	HARDWARE SYSTEMS N/A		N/A					
.XXX	..005	.. 2	TEST ENGINEER N/A		N/A					
.XXXX	..0050		COMPONENT ENGINEER M. YAN		09NOV22					
MATERIAL			TEST PROCESS N/A		N/A					
			HARDWARE RELEASE K. JABATAN		09NOV22					
FINISH			DESIGNER R. GAVINO		09NOV22					
			PTD ENGINEER J. LOQUINARIO		09NOV22					
			CHECKER N/A		N/A					
DO NOT SCALE DWG										
							C	24355	01 - 072880	B
							SCALE	1 / 1		SHEET 1 OF 2



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HOLE TOLERANCE

UNLESS SPECIFIED
PLATED: +/-3MILS
NON PLATED: +/-2MILS

DRILL CHART: TOP to BOTTOM				
ALL UNITS ARE IN MILS				
FIGURE	SIZE	PLATED	QTY	TOLERANCE/NOTES
+	8.0	PLATED	48	DIA MAX
□	10.0	PLATED	430	DIA MAX
◇	30.0	PLATED	20	
△	40.0	PLATED	23	
▣	45.0	PLATED	12	
○	46.0	PLATED	8	
○	67.0	PLATED	32	
○	100.0	PLATED	2	
A	50.0	NON-PLATED	2	+2/-0 MILS
B	125.0	NON-PLATED	4	

SEE NOTE 20
SEE NOTE 20

PRIMARY SIDE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS FRACTIONS ANGLES .XX ±.010 ±1/32 ± 2 .XXX ±.005 .XXXX ±.0050	APPROVAL	DATE	<div><div>ANALOG DEVICES</div><div>WWM DIVISION 804 WOBURN STREET WILMINGTON, MA 01887</div></div> <div>TITLE FABRICATION EV - ADAQ438x - 4FMCZ CUSTOMER EVALUATION Z</div>			
	TEMPLATE ENGINEER N/A	N/A				
	HARDWARE SERVICES M. VALE	09NOV22				
	HARDWARE SYSTEMS N/A	N/A				
MATERIAL	TEST ENGINEER N/A	N/A	SIZE FSCM NO DRAWING NUMBER REV C 24355 09 - 072880 B			
	COMPONENT ENGINEER M. YAN	09NOV22				
	TEST PROCESS N/A	N/A				
	HARDWARE RELEASE K. JABATAN	09NOV22				
FINISH	DESIGNER R. GAVINO	09NOV22	SCALE 1 / 1 SHEET 1 OF 2			
	PTD ENGINEER J. LOQUINARIO	09NOV22				
	CHECKER N/A	N/A				
	DO NOT SCALE DWG					

ROHS COMPLIANCE NOTE:
HOMOGENOUS MATERIALS IN THIS BOARD SHALL BE COMPLAINT WITH THE EU DIRECTIVE 2002/95/EC

2. BOARD MATERIAL: (USE CHECKED ITEMS)

- (X) ISOLA 370HR OR S1000-2 OR IT180 OR EQUIVALENT
() ISOLA FR408HR OR EQUIVALENT
() ISOLA IS410
() MEGTRON 6
() NELCO 4000-13
() ROGERS 4350B
() ROGERS 3003
() ARLOX 85N
() EM370D
() OTHER _____
3. ALL LAMINATES & BONDING MATERIALS SHOULD BE SELECTED FROM IPC-4101 OR IPC-4103.(TG>170 DEG C TD>300 DEG C)
UL FLAMMABILITY RATING 94V-0. BOARD MATERIAL & CONSTRUCTION SHALL MEET THE REQUIREMENTS OF UL796/UL796F.
4. REFER TO IPC-6010 SERIES, CLASS 2 FOR FABRICATION. WORKMANSHIP SHALL CONFORM TO IPC-A-600, CLASS 2.
5. REFER TO LAMINATION DIAGRAM FOR OVERALL BOARD THICKNESS, TOLERANCE APPLIES AFTER ALL LAMINATION AND PLATING PROCESSES. FINISHED THICKNESS MEASURED FROM TOP COPPER TO BOTTOM COPPER.
6. BOW & TWIST NOT TO EXCEED 0.0075 INCHES (0.75%) PER LINEAR INCH AND SHOULD BE MEASURED PER IPC-TM-650, METHOD 2.4.22.
7. ACCEPTABILITY PER ADI SPECIFICATION TST00115.

IMPEDANCE REQUIREMENTS: IF NO STACKUP IS DEFINED, THE VENDOR IS ALLOWED TO ADJUST THE DIELECTRIC THICKNESS & TRACE WIDTHS TO MEET THE IMPEDANCE REQUIREMENT. IF SPECIFIED, THE VENDOR MUST MEET THE REQUIREMENTS LISTED IN THE IMPEDANCE TABLE. ANY ADJUSTMENT MADE TO THE DEFINED STACKUP TRACE WIDTH & SPACING THAT IMPACT THE REQUIREMENTS MUST HAVE WRITTEN APPROVAL FROM ADI.

1. FILLET OPTIONS TO ENHANCE RELIABILITY AT PAD JUNCTIONS WHERE SPACING PERMITS.

() FILLETS ALLOWED

(X) FILLETS NOT ALLOWED

0. THIEVING:

(X) VENDOR MAY ADD THIEVING TO COMPENSATE FOR LOW COPPER DENSITY AREAS MAINTAINING A MINIMUM 0.100 INCH CLEARANCE FROM ALL COPPER FEATURES.

() VENDOR MAY NOT ADD THIEVING TO COMPENSATE FOR LOW COPPER DENSITY AREAS.

1. LAYER TO LAYER REGISTRATION SHALL BE WITHIN 0.003 INCHES.

2. DRILL SIZES ARE FINISHED HOLE SIZES. ALL HOLES SHALL BE LOCATED WITHIN 0.005 INCHES DTP, MINIMUM BARREL PLATING OF 0.001 INCHES. PLATED HOLES SHALL NOT BE ROUGH OR IRREGULAR SO AS TO HINDER PROPER SOLDER WICKING. BARREL RELIEF ON SOLDERMASK ALLOWED IN UNFILLED VIA IN PAD HOLES.

- PLATING SPECIFICATION:
- (X) REFER TO LAMINATION DIAGRAM FOR FINISHED COPPER WEIGHT/THICKNESS REQUIREMENTS
- THE STARTING COPPER WEIGHT/THICKNESS CAN VARY AS LONG AS THE FINISHED COPPER WEIGHT/THICKNESS IS NOT LESS THAN THE SPECIFIED VALUE.
4. SURFACE FINISH:
- (X) IMMERSION GOLD (ENIG) 1.58-3.94 MICRO INCHES OVER 118-236 MICRO INCHES MIN. OF ELECTROLESS NICKEL PER IPC-4552
- () OSP (ORGANIC SOLDERABILITY PRESERVATIVE)
- () IMMERSION SILVER
- () SOFT WIRE BONDABLE GOLD 30-50 MICRO INCHES OF SOFT WIRE
- BONDABLE GOLD OVER 100-150 MICRO INCHES OF NICKEL
- () EDGE CONNECTOR FINGERS ARE TO BE PLATED WITH 100 MICRO-INCHES(.0001') OF LOW STRESS NICKEL UNDER 30 MICRO-INCHES (.0003') OF GOLD
- () OTHER_____
5. SOLDERMASK:
- SOLDERMASK OVER BARE COPPER OR BARE GOLD (BOTH SIDES) TO MEET IPC-SM-840.
- IF PRESENT,DO NOT MODIFY SOLDERMASK DEFINED PADS (MASK OPENINGS LESS THAN COPPER PAD) WITHOUT APPROVAL.
- (X) LPI
- () OTHER_____
- COLOR
- (X) GREEN
- () OTHER_____
16. APPLY SILKSCREEN TO BOTH SIDES USING A NON-CONDUCTIVE, EPOXY BASED INK PER ARTWORK.
- (X) WHITE
- () OTHER

17. FINAL ELECTRICAL TEST TO BE PERFORMED USING PROVIDED IPC-D-356A NETLIST OR ODB++ FORMAT FILE. THE PCB SHALL HAVE A VERIFICATION STAMP.

18. A TIME DOMAIN REFLECTOMETER REPORT (TDR) FOR EACH IMPEDANCE CONTROLLED LAYER & A CERTIFICATE OF COMPLIANCE SHALL BE PROVIDED BY VENDOR AT TIME OF SHIPMENT. INSTANCES WHERE TDR TESTING CAN'T BE PERFORMED BECAUSE THE TRACE LENGTH IS TOO SHORT ON THE OUTER LAYERS AT THE PIN ESCAPES IS ACCEPTABLE, ALL OTHER INSTANCES MUST BE REPORTED.

IF PRESENT, ALL BLIND/BURIED VIAS WITH AN ASPECT RATIO $<1:1$ TO BE PLATED SHUT WITH COPPER WHEN USED AS VIA-IN-PAD OR AS A STACKED VIA. BLIND/BURIED VIAS WITH AN ASPECT RATIO $>1:1$ TO BE FILLED WITH NON-CONDUCTIVE EPOXY.

20. FOR VIA FILL INFORMATION REFER TO DRILL CHART:
(X) NON-CONDUCTIVE EPOXY FILL ALL 0.008-INCH AND 0.010-INCH DRILLED VIAS
() COPPER FILL ALL 0.XXXX INCHES DRILLED VIAS

21. INTENTIONAL SHORTS:
IF AN INTENTIONAL SHORT REPORT IS SUPPLIED AND DOES NOT MATCH THE FAB DATA THEN ADI APPROVAL IS REQUIRED.

22. PEMNUTS:
() PEMNUTS TO BE INSTALLED BY FABRICATOR
() PEMNUTS NOT TO BE INSTALLED BY FABRICATOR
(X) NOT APPLICABLE

23. MANUFACTURER TO ETCH/STAMP WITH PERMANENT NON-CONDUCTIVE INK ON SECONDARY SIDE UNLESS OTHERWISE SPECIFIED:
A. UL CODE-FLAMMABILITY RATING FOR THOSE APPROVED MATERIALS(IF APPLICABLE)
B. DATE CODE
C. LOT NUMBER
D. MANUFACTURER LOGO

25. PANELIZATION:
BOARDS TO BE SHIPPED IN ARRAY AND KEPT INTACT
PANEL TO BE SUBJECTED TO CUSTOMERS APPROVAL
PANEL SOLDER PASTE STENCIL GERBER TO BE PROVIDED TO ANALOG

27. MINIMUM DESIGN LINE WIDTH IS .005 INCH.

28. MINIMUM DESIGN LINE SPACING IS .005 INCH.

FAB NOTES REVISION: 2ND NOVEMBER 2022

LAMINATION DIAGRAM

LAMINATION DIAGRAM				
LAYER NUMBER	LAYER NAME	COPPER THICKNESS (OZ., INCH)	DIELECTRIC THICKNESS (INCH)	MATERIALS
1	TOP	1.5 OZ., 0.0018"		FINAL CU (THICKNESS AFTER PLATING)
			0.015	ISOLA 370HR/EQUIVALENT
2	L2_GND	1 OZ., 0.0012"		CU CLAD
			0.026	ISOLA 370HR/EQUIVALENT
3	L3_PWR	1 OZ., 0.0012"		CU CLAD
			0.015	ISOLA 370HR/EQUIVALENT
4	BOTTOM	1.5 OZ., 0.0018"		FINAL CU (THICKNESS AFTER PLATING)

THE FINISHED PCB THICKNESS TO BE: 0.062" +/-10%

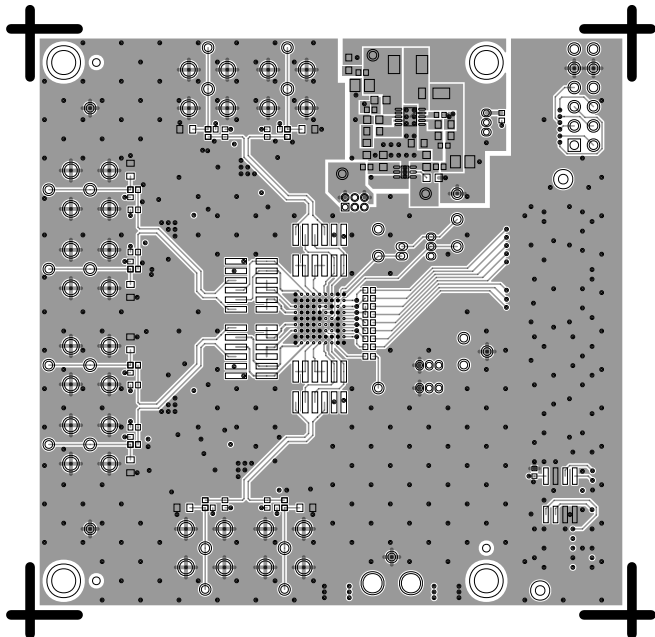
ANALOG DEVICES

WWM
DIVISION
804 WOBURN STREET
WILMINGTON, MA 01887

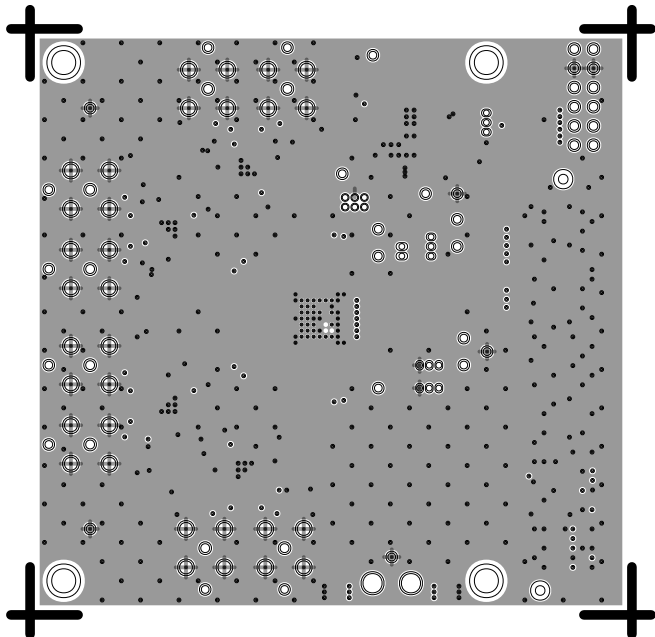
SIZE	FSCM NO	DRAWING NUMBER	REV
C	24355	09-072880	B
SCALE	1/1		SHEET 2 OF 2

CUSTOMER EVALUATION Z

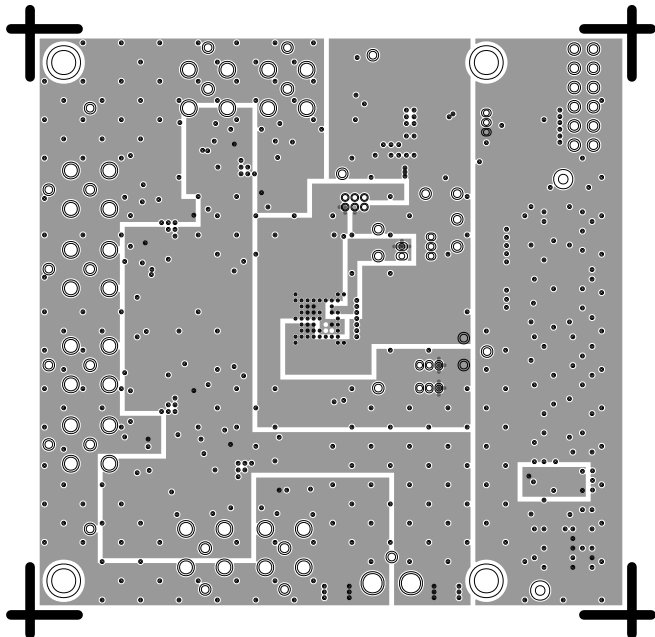
L1 PRIMARY
08-072880-01
REV B



L2 GND
08-072880-07
REV B



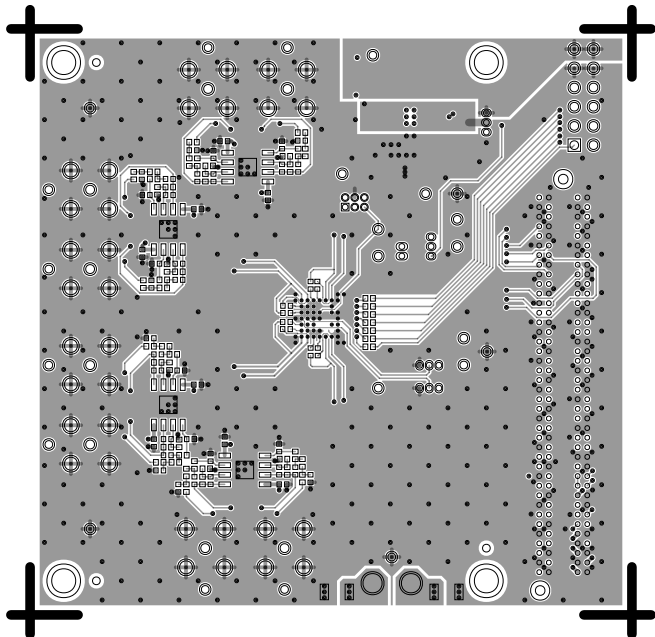
L3 PWR
08-072880-08
REV B



L4 SECONDARY

08-072880-02

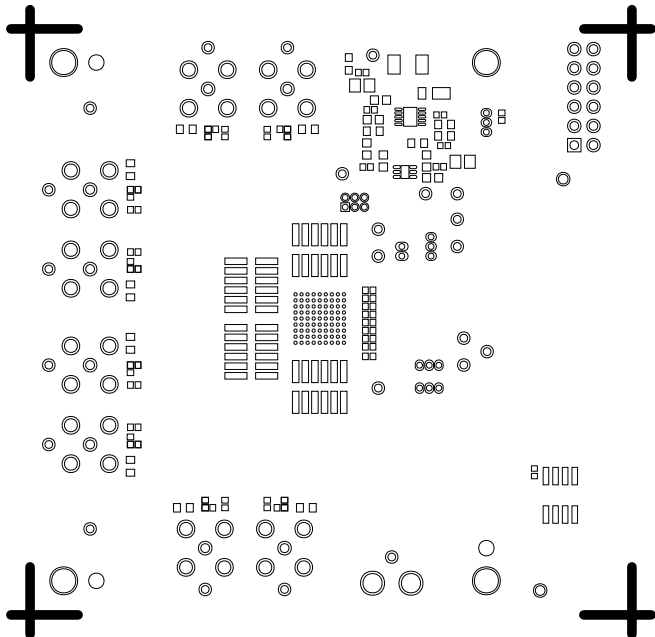
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SOLDERMASK PRIMARY

08-072880-04

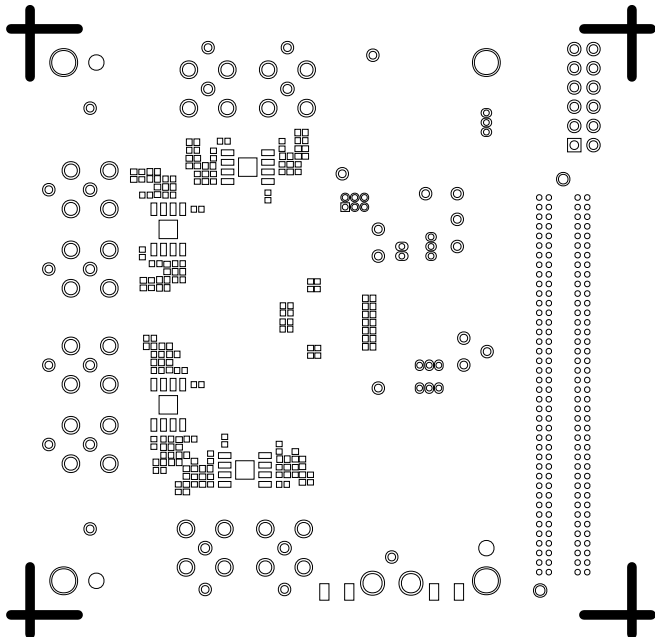
REV B



SOLDERMASK SECONDARY

08-072880-06

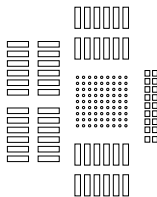
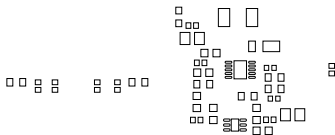
REV B



PASTEMASK PRIMARY

08-072880-09

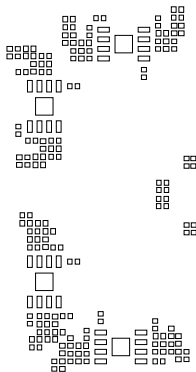
REV B



PASTEMASK SECONDARY

08-072880-10

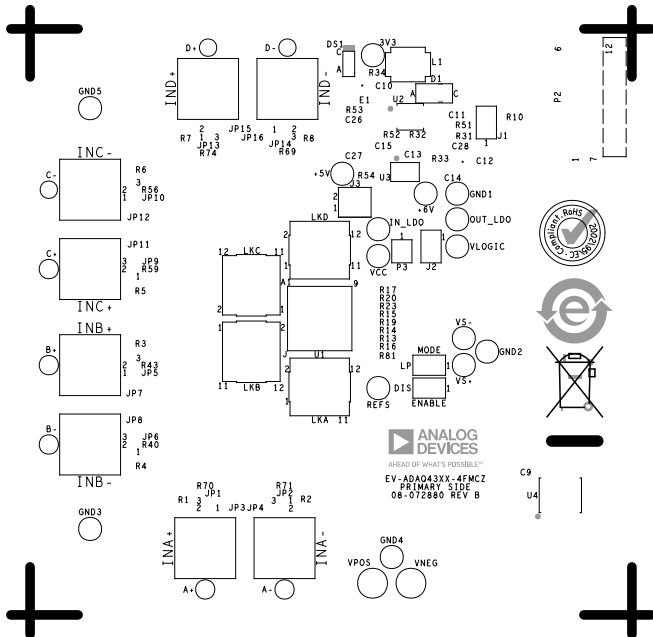
REV B



SILKSCREEN PRIMARY

08-072880-03

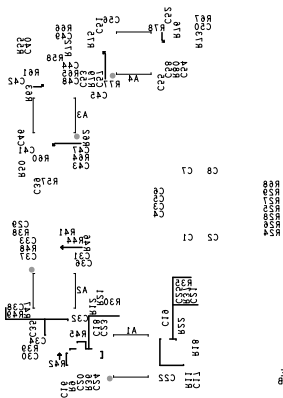
REV B



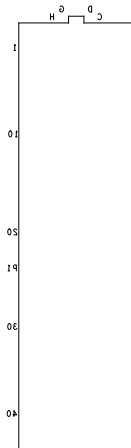
SILKSCREEN SECONDARY

08-072880-05

REV B



08-015880 REV B



C28

C60