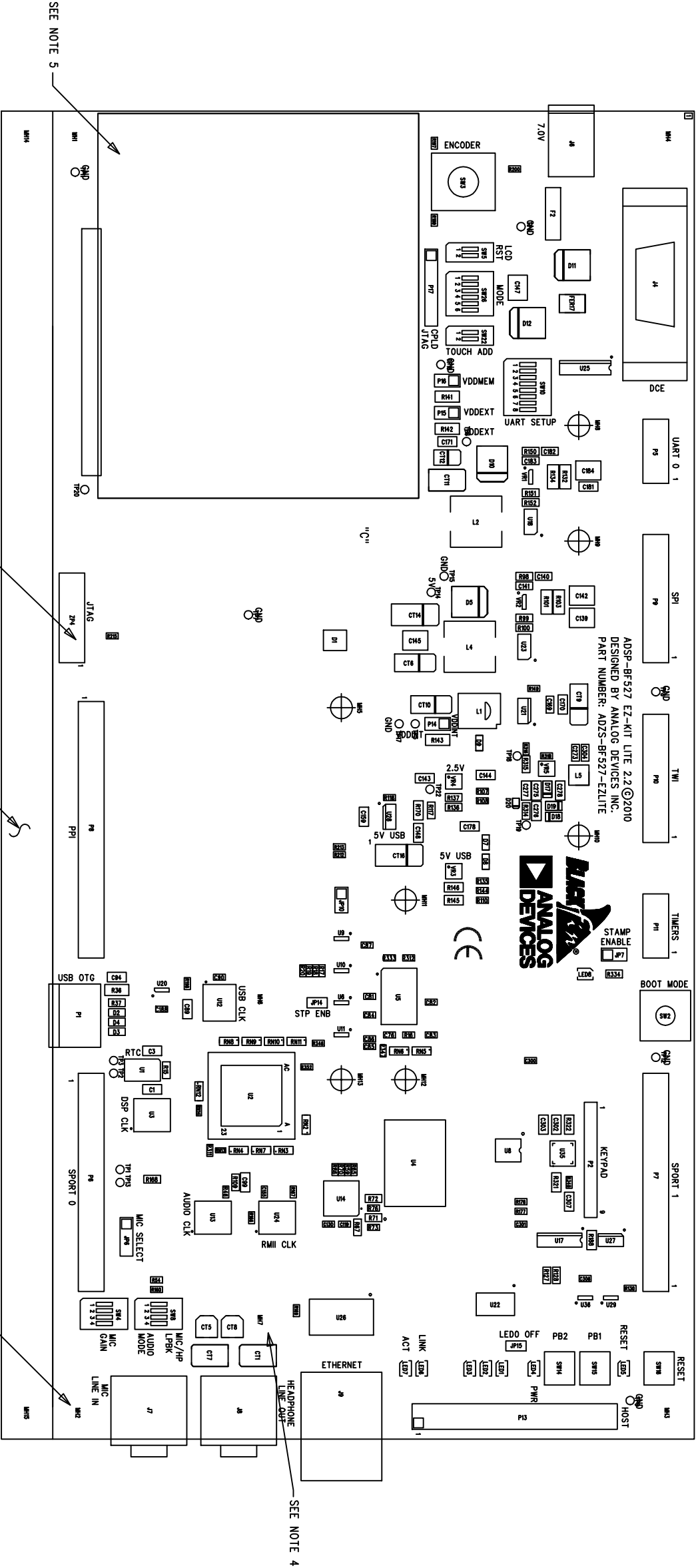
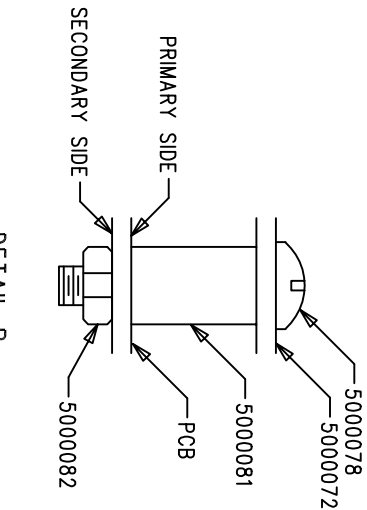
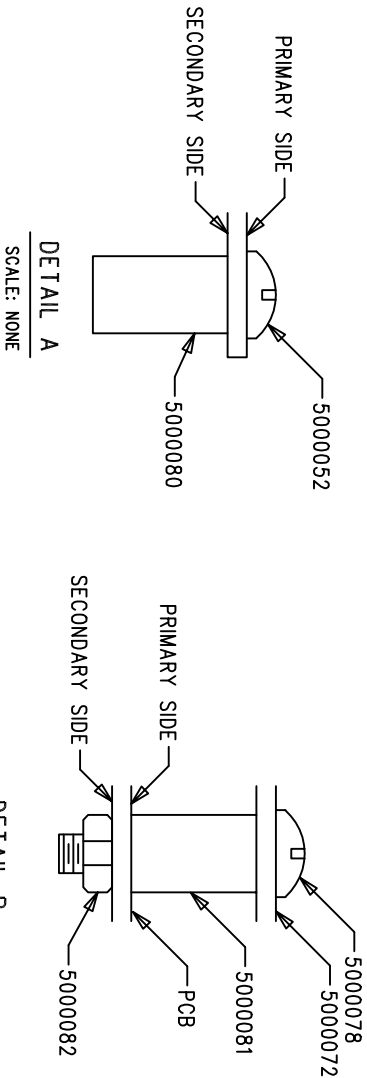


REVISIONS			
REV	DESCRIPTION OF CHANGE	DRTTR DATE	APPROVED
1.0	NEW RELEASE	C.C.D. 03/06/07	
1.1	REFER TO ECO2007-020	C.C.D. 06/05/07	
1.2	REFER TO ECO2007-044	C.C.D. 06/22/07	
1.3	REFER TO ECO2007-059	C.C.D. 08/16/07	
1.4	REFER TO ECO2007-094	C.C.D. 10/10/07	
2.0	REFER TO ECO2008-091	C.C.D. 11/11/08	
2.1	REFER TO ECO2009-030	C.C.D. 07/31/09	
2.2	REFER TO ECO2009-093	C.C.D. 01/14/10	

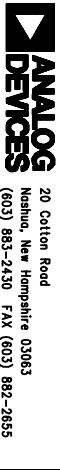
REFERENCE DESIGNATIONS	
LAST USED	NOT USED
C308	C106, C107, C114, C115, C149-154, C162, C172-177, C185,
C116	C189-196, C200-247, C251-259, C272, C281-282
D20	D6
F2	F1
FER20	FER18
J9	
JP15	JP8-9, JP11-13
L5	L3
LED8	
M5	
P18	P3-4, P12
R357	R32, R35, R48-49, R56, R92-93, R106, R114, R148, R153-156,
	R159, R161-162, R171, R173-175, R179-187, R189-191, R201-211,
	R214, R216-301, R303-304, R306-307, R313, R323, R327-328,
	R330-331, R349, R354-355
RN14	RN1
SW30	SW6, SW12, SW17-18, SW23
TP22	TP10, TP21
U38	U15-16, U32-33
VR5	
W5	W2



- NOTES:
1. BREAK OFF STRIP AT COMPLETION OF ASSEMBLY.
  2. ATTACH STANDOFF (5000080) WITH SCREW (5000052) AT 5 LOCATIONS MARKED MH1-MH5. SEE DETAIL A.
  3. INSERT CR2430 BATTERY (5000084) INTO J5 (SECONDARY SIDE) WITH WRITING FACING OUT. PLACE MYLAR (5000085) BETWEEN THE BATTERY AND THE METAL TOP CONTACT.
  4. INSERT KEYPAD (5000072) INTO P2 AND ATTACH WITH SCREWS (5000078), STANDOFFS (5000081) AND NUTS (5000082) TWO LOCATIONS MARKED MH6 & MH7. SEE DETAIL B.
  5. CUT TWO PIECES OF 2" STRIPS OF DOUBLE SIDED FOAM TAPE (AD#5000067).
- CONNECT THE CABLE TO THE LCD CONNECTOR (P18) AND CLOSE P18 CONNECTOR HINGE. REMOVE THE OTHER SIDE OF THE TWO DOUBLE SIDED TAPE ON THE BACK OF THE LCD PANEL. ATTACH THE LCD PANEL TO THE PCB SO THAT THE CABLE IS STRAIGHT FROM THE LCD TO P1 ON THE BACK SIDE.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE : .XX +/- .010 .XXX +/- .005		CONTRACT NO.	
MATERIAL		APPROVALS	
DRAWN		DATE	
C.C.D.		01/14/10	
CHECKED			
ENGINEERING			
QUALITY			
DO NOT SCALE THIS DRAWING		MANUFACTURING	
SCALE 2 : 1		SHEET 1 OF 2	



ASSEMBLY DRAWING TOP SIDE  
ADSP-BF527 EZ-KIT LITE

SIZE D DWG. NO. ASSMAA0208-2006-REF 2.2