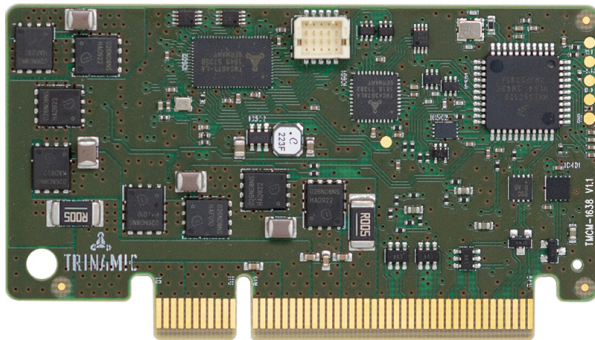


# TMCM-1638 CANopen® Firmware Manual

Firmware Version V1.09 | Document Revision V1.00 • 2020-JUL-23

**The TMCM-1638 is a single axis field oriented motor controller/driver module for single phase DC motors, two phase stepper motors and three phase BLDC motors. The TMCM-1638 CANopen firmware allows to control the module using the CANopen® protocol, making use of the Trinamic TMC4671 field oriented motor controller.**



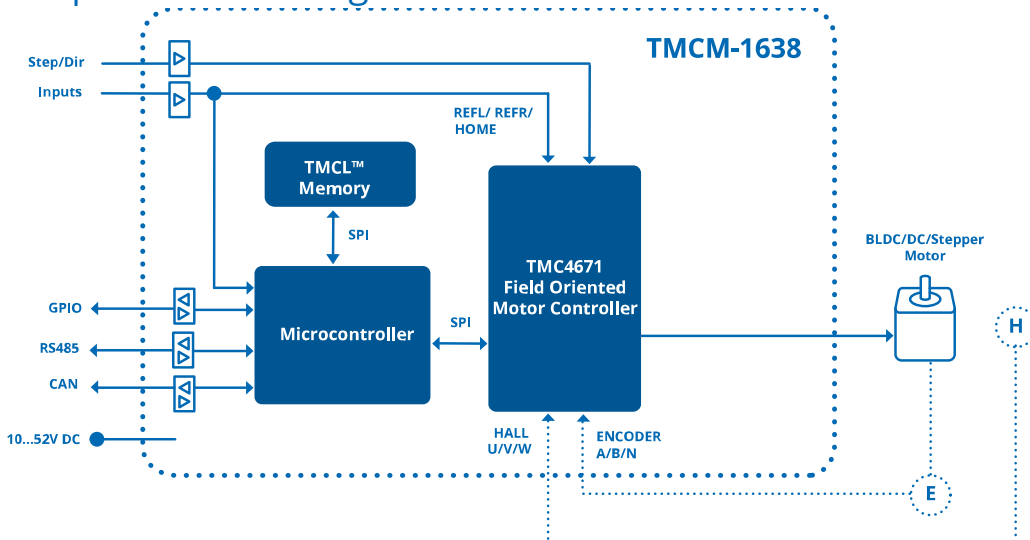
## Features

- Single axis controller/driver with field oriented control
- +10...52V DC motor supply voltage
- Up to 7A RMS motor current (short term up to 14A)
- RS485 and CAN interface
- Single-ended ABN encoder interface
- Hall sensor inputs
- Step/direction inputs
- Stop switch and home switch inputs
- General purpose inputs and outputs

## Applications

- Laboratory Automation
- Manufacturing
- Semiconductor Handling
- Robotics
- Factory Automation
- Test & Measurement
- Life Science
- Biotechnology
- Liquid Handling

## Simplified Block Diagram



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# 1 Preface

This document specifies objects and modes of operation of the Trinamic TMC-1638 stepper motor control module with CANopen firmware. The CANopen firmware is designed to fulfill the CANopen DS402 and DS301 standards. This manual assumes that the reader is already familiar with the basics of the CANopen protocol, defined by the DS301 and DS402 standards of the CAN-CiA.

If necessary it is always possible to turn the module into a TMCL module by loading the TMC-1638 TMCL firmware again through the CAN interface, with the help of the firmware update function of the TMCL-IDE 3.0.

## 1.1 General Features of this CANopen Implementation

### Main Characteristics

- Communication according to standard CiA-301 V4.1
- CAN bit rate: 20... 1000kBit/s
- CAN ID: 11 bit
- Node ID: 1... 127 (use vendor specific objects for changing the node ID)
- NMT services: NMT slave

### SDO Communication

- 1 server
- Expedited transfer
- Segmented transfer
- No block transfer

### PDO Communication

- Producer
- Consumer
- RPDOs
  - Axis 0: 1, 2, 3, 4
  - Transmission modes: asynchronous.
  - Dynamic mapping with max. 3 mapping entries.
  - Default mappings: according to CiA-402 for first three PDOs of each axis, manufacturer specific for other PDOs of each axis.
- TPDOs
  - Axis 0: 1, 2, 3, 4
  - Transmission modes: asynchronous, asynchronous with event timer, synchronous.
  - Dynamic mapping with max. 3 mapping entries.
  - Default mappings: according to CiA-402 for first three PDOs of each axis, manufacturer specific for other PDOs of each axis.



## Further Characteristics

- SYNC: consumer (TPDOs 3 are synchronous PDOs)
- Emergency: producer
- RTR: supported only for node guarding/life guarding
- Heartbeat: consumer and producer

## 1.2 Abbreviations used in this Manual

| Abbreviations |                               |
|---------------|-------------------------------|
| CAN           | Controller area network       |
| CHGND         | chassis ground / earth ground |
| COB           | Communication object          |
| FSA           | Finite state automaton        |
| FSM           | Finite state machine          |
| NMT           | Network management            |
| ID            | Identifier                    |
| LSB           | Least significant bit         |
| MSB           | Most significant bit          |
| PDO           | Process data object           |
| PDS           | Power drive system            |
| RPDO          | Receive process data object   |
| SDO           | Service data object           |
| TPDO          | Transmit process data object  |
| EMCY          | Emergency object              |
| rw            | Read and write                |
| ro            | Read only                     |
| hm            | Homing mode                   |
| pp            | Profile position mode         |
| pv            | Profile velocity mode         |
| vm            | Velocity mode                 |

Table 1: Abbreviations used in this Manual

## 1.3 Firmware Update

The software running on the microprocessor consists of two parts, a boot loader and the CANopen firmware itself. Whereas the boot loader is installed during production and testing at TRINAMIC and remains untouched throughout the whole lifetime, the CANopen firmware can easily be updated by the user. The new firmware can be loaded into the module via the firmware update function of the TMCL-IDE, using the USB interface of the module.



## 2 Communication

### 2.1 Reference Model

The application layer comprises a concept to configure and communicate real-time-data as well as the mechanisms for synchronization between devices. The functionality which the application layer offers to an application is logically divided over different service data objects (SDO) in the application layer. A service object offers a specific functionality and all the related services.

Applications interact by invoking services of a service object in the application layer. To realize these services this object exchanges data via the CAN Network with peer service object(s) using a protocol.

The application and the application layer interact with service primitives.

| Service Primitives |                                                                                                                                                           |
|--------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| Primitive          | Definition                                                                                                                                                |
| Request            | Issued by the application to the application layer to request a service.                                                                                  |
| Indication         | Issued by the application layer to the application to report an internal event detected by the application layer or indicate that a service is requested. |
| Response           | Issued by the application to the application layer to respond to a previous received indication.                                                          |
| Confirmation       | Issued by the application layer to the application to report the result of a previously issued request.                                                   |

*Table 2: Service Primitives*

A service type defines the primitives that are exchanged between the application layer and the cooperating applications for a particular service of a service object. Unconfirmed and confirmed services are collectively called remote services.





| Service Types              |                                                                                                                                                                                                                                                                                                                                                                                        |
|----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Type                       | Definition                                                                                                                                                                                                                                                                                                                                                                             |
| Local service              | Involves only the local service object. The application issues a request to its local service object that executes the requested service without communicating with peer service object(s).                                                                                                                                                                                            |
| Unconfirmed service        | Involves one or more peer service objects. The application issues a request to its local service object. This request is transferred to the peer service object(s) that each passes it to their application as an indication. The result is not confirmed back.                                                                                                                        |
| Confirmed service          | Can involve only one peer service object. The application issues a request to its local service object. This request is transferred to the peer service object that passes it to the other application as an indication. The other application issues a response that is transferred to the originating service object that passes it as a confirmation to the requesting application. |
| Provider initiated service | Involves only the local service object. The service object (being the service provider) detects an event not solicited by a requested service. This event is then indicated to the application.                                                                                                                                                                                        |

*Table 3: Service Types*

## 2.2 NMT State Machine

The finite state machine (FSM) or simply state machine is a model of behavior composed of a finite number of states, transitions between those states, and actions. It shows which way the logic runs when certain conditions are met.

Starting and resetting the device is controlled via the state machine. The NMT state machine consists of the states shown in figure 1.

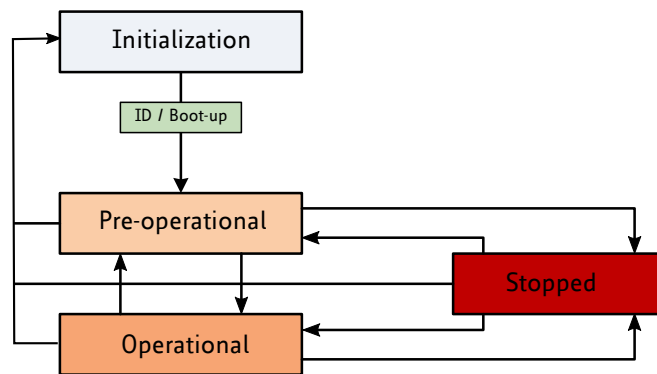


Figure 1: NMT State Machine

After power-on or reset the device enters the Initialization state. After the device initialization is finished, the device automatically transits to the **Pre-operational** state and indicates this state transition by sending the boot-up message. This way the device indicates that it is ready to work. A device that stays in Pre-operational state may start to transmit SYNC-, time stamp- or heartbeat message. In contrast to the PDO communication that is disabled in this state, the device can communicate via SDO.

The PDO communication is only possible within the **Operational** state. During Operational state the device can use all supported communication objects.

A device that was switched to the **Stopped** state only reacts on received NMT commands. In addition the device indicates the current NMT state by supporting the error control protocol during Stopped state.

The transitions between states are made by issuing a network management (NMT) communication object to the device. The NMT protocols are used to generate state machine change commands (e.g. to start and stop the device), detect remote device boot-ups and error conditions.

The Heartbeat message of a CANopen device contains the device status of the NMT state machine and is sent cyclically by the CANopen device.

The NMT state machine (or DS301 state machine) is not to be confused with the DS402 state machine. There is only one NMT state machine for the entire device, but for each motor there is a DS402 state machine which controls the motor. There are no links between these state machines, with one exception: When the NMT state machine is being switched to the stopped state, all DS402 state machines that are in OPERATION\_ENABLED state will be switch to FAULT state.



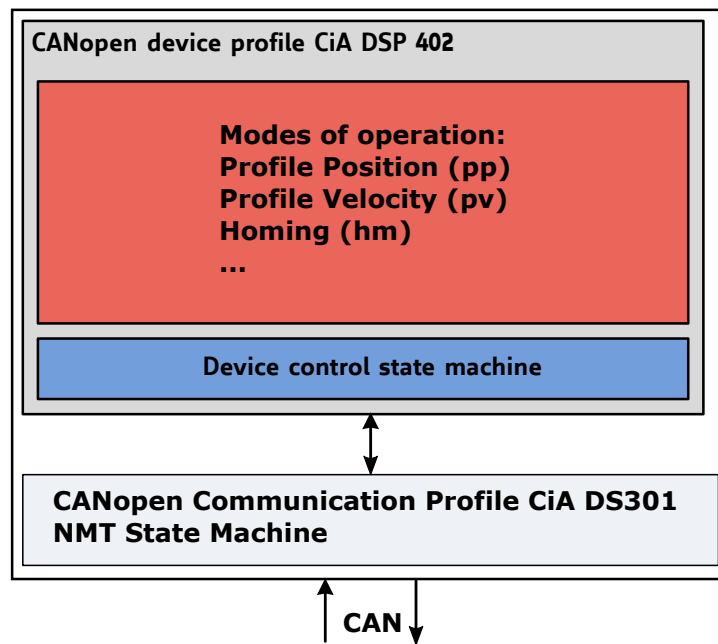


Figure 2: Communication Architecture

## 2.3 Device Model

A CANopen device mainly consists of the following parts:

- **Communication:** This function unit provides the communication objects and the appropriate functionality to transport data items via the underlying network structure.
- **Object dictionary:** The object dictionary is a collection of all the data items which have an influence on the behavior of the application objects, the communication objects and the state machine used on this device.
- **Application:** The application comprises the functionality of the device with respect to the interaction with the process environment.



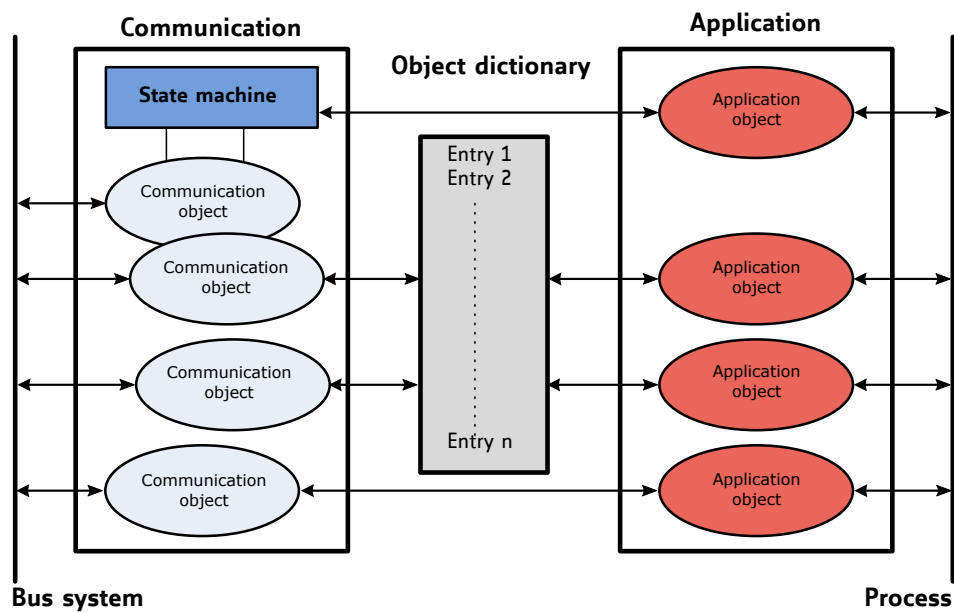


Figure 3: Device Model

## 2.4 Object Dictionary

The most important part of a device profile is the object dictionary description. The object dictionary is essentially a grouping of objects accessible via the network in an ordered pre-defined fashion. Each object within the dictionary is addressed using a 16-bit index. The overall layout of the standard object dictionary is shown in table 4:

| Object Dictionary                     |                                             |
|---------------------------------------|---------------------------------------------|
| Index                                 | Object                                      |
| 0000 <sub>h</sub>                     | Not used.                                   |
| 0001 <sub>h</sub> – 001F <sub>h</sub> | Static data types.                          |
| 0020 <sub>h</sub> – 003F <sub>h</sub> | Complex data types.                         |
| 0040 <sub>h</sub> – 005F <sub>h</sub> | Manufacturer specific complex data types.   |
| 0060 <sub>h</sub> – 007F <sub>h</sub> | Device profile specific static data types.  |
| 0080 <sub>h</sub> – 009F <sub>h</sub> | Device profile specific complex data types. |
| 00A0 <sub>h</sub> – 0FFF <sub>h</sub> | Reserved for further use.                   |
| 1000 <sub>h</sub> – 1FFF <sub>h</sub> | Communication profile area.                 |
| 2000 <sub>h</sub> – 5FFF <sub>h</sub> | Manufacturer specific profile area.         |
| 6000 <sub>h</sub> – 9FFF <sub>h</sub> | Standardized device profile area.           |
| A000 <sub>h</sub> – BFFF <sub>h</sub> | Standardized interface profile area.        |
| C000 <sub>h</sub> – FFFF <sub>h</sub> | Reserved for further use.                   |

Table 4: Object Dictionary



The communication profile area at indices 1000<sub>h</sub> through 1FFF<sub>h</sub> contains the communication specific parameters for the CAN network. These entries are common to all devices.

The manufacturer segment at indices 2000<sub>h</sub> through 5FFF<sub>h</sub> contains manufacturer specific objects. These objects control the special features of the Trinamic TMC-1638 motion control device.

The standardized device profile area at indices 6000<sub>h</sub> through 9FFF<sub>h</sub> contains all data objects common to a class of devices that can be read or written via the network. They describe the device parameters and the device functionality of the device profile.



## 3 Communication Area

The communication area contains all objects that define the communication parameters of the CANopen device according to the DS301 standard.

### 3.1 Detailed Object Specifications

#### 3.1.1 Object 1000<sub>h</sub>: Device Type

This object contains information about the device type. The object 1000<sub>h</sub> describes the type of device and its functionality. It is composed of a 16-bit field which describes the device profile that is used and a second 16-bit field which provides additional information about optional functionality of the device.

| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 1000 <sub>h</sub>  | Device type | Variable    | UNSIGNED32 |

Table 5: Object Description (1000<sub>h</sub>)

| Entry Description |        |             |             |                       |
|-------------------|--------|-------------|-------------|-----------------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value         |
| 0                 | ro     | no          | UNSIGNED32  | FFFC0192 <sub>h</sub> |

Table 6: Entry Description (1000<sub>h</sub>)

#### 3.1.2 Object 1001<sub>h</sub>: Error Register

This object contains error information. The CANopen device maps internal errors into object 1001<sub>h</sub>. It is part of an emergency object.

| Object Description |                |             |           |
|--------------------|----------------|-------------|-----------|
| Index              | Name           | Object Type | Data Type |
| 1001 <sub>h</sub>  | Error register | Variable    | UNSIGNED8 |

Table 7: Object Description (1001<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | ro     | no          | UNSIGNED8   | 0             |

Table 8: Entry Description (1001<sub>h</sub>)



| Error Register Bits |                         |
|---------------------|-------------------------|
| Bit                 | Definition              |
| 0                   | Generic error           |
| 1                   | Current                 |
| 2                   | Voltage                 |
| 3                   | Temperature             |
| 4                   | Communication error     |
| 5                   | Device profile specific |
| 6                   | Reserved (always 0)     |
| 7                   | Manufacturer specific   |

Table 9: Error Register Bits

### 3.1.3 Object 1005<sub>h</sub>: COB-ID SYNC Message

This object defines the COB-ID of the synchronization object (SYNC). Further, it defines whether the module generates the SYNC.

| Value Definition |           |                                                                              |
|------------------|-----------|------------------------------------------------------------------------------|
| Bit              | Name      | Definition                                                                   |
| 30               | Generate  | 0: Device does not generate SYNC message<br>1: Device generates SYNC message |
| 29               | Frame     | Not supported, always set to 0.                                              |
| 28...11          | 29 bit ID | Not supported, always set to 0.                                              |
| 10...0           | 11 bit ID | 11 bit COB-ID.                                                               |

Table 10: Value Definition (1005<sub>h</sub>)

| Object Description |                     |             |            |
|--------------------|---------------------|-------------|------------|
| Index              | Name                | Object Type | Data Type  |
| 1005 <sub>h</sub>  | COB-ID SYNC message | Variable    | UNSIGNED32 |

Table 11: Object Description (1005<sub>h</sub>)

| Entry Description |        |             |             |                 |
|-------------------|--------|-------------|-------------|-----------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value   |
| 0                 | rw     | no          | UNSIGNED32  | 80 <sub>h</sub> |

Table 12: Entry Description (1005<sub>h</sub>)

### 3.1.4 Object 1008<sub>h</sub>: Manufacturer Device Name

This object contains the name of the device as given by the manufacturer.

| Object Description |                          |             |                |
|--------------------|--------------------------|-------------|----------------|
| Index              | Name                     | Object Type | Data Type      |
| 1008 <sub>h</sub>  | Manufacturer Device Name | Variable    | Visible String |

Table 13: Object Description (1008<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | ro     | no          | —           | TMC-1638      |

Table 14: Entry Description (1008<sub>h</sub>)

### 3.1.5 Object 1009<sub>h</sub>: Manufacturer Hardware Version

This object contains the hardware version description.

| Object Description |                               |             |                |
|--------------------|-------------------------------|-------------|----------------|
| Index              | Name                          | Object Type | Data Type      |
| 1009 <sub>h</sub>  | Manufacturer Hardware Version | Variable    | Visible String |

Table 15: Object Description (1009<sub>h</sub>)

| Entry Description |        |             |             |                              |
|-------------------|--------|-------------|-------------|------------------------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value                |
| 0                 | ro     | no          | —           | Depends on device, e.g. 1.0. |

Table 16: Entry Description (1009<sub>h</sub>)

### 3.1.6 Object 100A<sub>h</sub>: Manufacturer Software Version

This object contains the software version description.

| Object Description |                               |             |                |
|--------------------|-------------------------------|-------------|----------------|
| Index              | Name                          | Object Type | Data Type      |
| 100A <sub>h</sub>  | Manufacturer Software Version | Variable    | Visible String |

Table 17: Object Description (100A<sub>h</sub>)





| Entry Description |        |             |             |                              |
|-------------------|--------|-------------|-------------|------------------------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value                |
| 0                 | ro     | no          | —           | Depends on device, e.g. 1.0. |

Table 18: Entry Description (100A<sub>h</sub>)

### 3.1.7 Object 100C<sub>h</sub>: Guard Time

The objects at index 100C<sub>h</sub> and 100D<sub>h</sub> shall indicate the configured guard time respectively the life time factor. The life time factor multiplied with the guard time gives the life time for the life guarding protocol.

| Object Description |            |             |            |
|--------------------|------------|-------------|------------|
| Index              | Name       | Object Type | Data Type  |
| 100C <sub>h</sub>  | Guard Time | Variable    | UNSIGNED16 |

Table 19: Object Description (100C<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED16  | 0             |

Table 20: Entry Description (100C<sub>h</sub>)

### 3.1.8 Object 100D<sub>h</sub>: Life Time Factor

The life time factor multiplied with the guard time gives the life time for the life guarding protocol.

| Object Description |                  |             |           |
|--------------------|------------------|-------------|-----------|
| Index              | Name             | Object Type | Data Type |
| 100D <sub>h</sub>  | Life Time Factor | Variable    | UNSIGNED8 |

Table 21: Object Description (100D<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED8   | 0             |

Table 22: Entry Description (100D<sub>h</sub>)

### 3.1.9 Object 1010<sub>h</sub>: Store Parameters

This object supports the saving of parameters in non volatile memory. By read access the device provides information about its saving capabilities.



The TMC-1638 module supports saving of the following parameter groups:

- Sub-index 1<sub>h</sub>: save all parameters.
- Sub-index 2<sub>h</sub>: save communication parameters 2704<sub>h</sub> and 2705<sub>h</sub>.
- Sub-index 4<sub>h</sub>: save motor 0 parameters.

**Note** In order to avoid storage of parameters by mistake, storage is only executed when a specific signature is written to the appropriate sub-Index. This signature is "save" (65766173<sub>h</sub>, see also table 23).

| Save Signature  |                 |                 |                 |
|-----------------|-----------------|-----------------|-----------------|
| e               | v               | a               | s               |
| 65 <sub>h</sub> | 76 <sub>h</sub> | 61 <sub>h</sub> | 73 <sub>h</sub> |

Table 23: Save Signature

On reception of the correct signature in the appropriate sub-index the device stores the parameter and then confirms the SDO transmission (initiate download response). If the storing failed, the device responds with an abort SDO transfer (abort code: 06060000<sub>h</sub>). If a wrong signature is written, the device refuses to store and responds with abort SDO transfer (abort code: 0800002x<sub>h</sub>).

On read access, each sub-index provides information if it is possible to store the parameter group. It reads 1 if yes and 0 if no.

| Object Description |                  |             |            |
|--------------------|------------------|-------------|------------|
| Index              | Name             | Object Type | Data Type  |
| 1010 <sub>h</sub>  | Store Parameters | Array       | UNSIGNED32 |

Table 24: Object Description (1010<sub>h</sub>)

| Entry Description |                               |        |             |             |               |
|-------------------|-------------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description                   | Access | PDO Mapping | Value Range | Default Value |
| 00 <sub>h</sub>   | Highest supported sub-index   | ro     | no          | UNSIGNED8   | 4             |
| 01 <sub>h</sub>   | Save all parameters           | rw     | no          | UNSIGNED32  | —             |
| 02 <sub>h</sub>   | Save communication parameters | rw     | no          | UNSIGNED32  | —             |
| 04 <sub>h</sub>   | Save motor 0 parameters       | rw     | no          | UNSIGNED32  | —             |

Table 25: Entry Description (1010<sub>h</sub>)



### 3.1.10 Object 1011<sub>h</sub>: Restore Parameters

With this object the default values of parameters according to the communication or device profile are restored. By read access the device provides information about its capabilities to restore these values.

The TMCM-1638 module supports restoring of the following parameter groups:

- Sub-index 1<sub>h</sub>: restore all parameters (factory reset).
- Sub-index 2<sub>h</sub>: restore communication parameters 2704<sub>h</sub> and 2705<sub>h</sub>.
- Sub-index 4<sub>h</sub>: restore motor 0 parameters.

#### Note

In order to avoid restoring the parameters by mistake, restoring is only executed when a specific signature is written to the appropriate sub-Index. This signature is "load" (64616F6C<sub>h</sub>, see also table 26).

| Load Signature  |                 |                 |                 |
|-----------------|-----------------|-----------------|-----------------|
| d               | a               | o               | l               |
| 64 <sub>h</sub> | 61 <sub>h</sub> | 6F <sub>h</sub> | 6C <sub>h</sub> |

Table 26: Load Signature

On reception of the correct signature in the appropriate sub-index the device restores the parameter and then confirms the SDO transmission (initiate download response). If the restoring failed, the device responds with an abort SDO transfer (abort code: 06060000<sub>h</sub>). If a wrong signature is written, the device refuses to restore and responds with abort SDO transfer (abort code: 0800002x<sub>h</sub>).

On read access, each sub-index provides information if it is possible to restore the parameter group. It reads 1 if yes and 0 if no.

After the default values have been restored they will become active after the next rest or power cycle of the TMCM-1638.

| Object Description |                    |             |            |
|--------------------|--------------------|-------------|------------|
| Index              | Name               | Object Type | Data Type  |
| 1011 <sub>h</sub>  | Restore parameters | Array       | UNSIGNED32 |

Table 27: Object Description (1011<sub>h</sub>)



| Entry Description |                                  |        |             |             |               |
|-------------------|----------------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description                      | Access | PDO Mapping | Value Range | Default Value |
| 00 <sub>h</sub>   | Highest supported sub-index      | ro     | no          | UNSIGNED8   | 4             |
| 01 <sub>h</sub>   | Restore all parameters           | rw     | no          | UNSIGNED32  | —             |
| 02 <sub>h</sub>   | Restore communication parameters | rw     | no          | UNSIGNED32  | —             |
| 04 <sub>h</sub>   | Restore motor 0 parameters       | rw     | no          | UNSIGNED32  | —             |

Table 28: Entry Description (1011<sub>h</sub>)

### 3.1.11 Object 1014<sub>h</sub>: COB-ID Emergency Object

This object defines the COB-ID of the emergency object (EMCY).

| Object Description |                         |             |            |
|--------------------|-------------------------|-------------|------------|
| Index              | Name                    | Object Type | Data Type  |
| 1014 <sub>h</sub>  | COB-ID emergency object | Variable    | UNSIGNED32 |

Table 29: Object Description (1014<sub>h</sub>)

| Entry Description |        |             |             |                           |
|-------------------|--------|-------------|-------------|---------------------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value             |
| 0                 | rw     | no          | UNSIGNED32  | 80 <sub>h</sub> + Node ID |

Table 30: Entry Description (1014<sub>h</sub>)

### 3.1.12 Object 1015<sub>h</sub>: Inhibit Time EMCY

The inhibit time for the EMCY message can be adjusted via this entry. The time has to be a multiple of 100 $\mu$ s.

| Object Description |                         |             |            |
|--------------------|-------------------------|-------------|------------|
| Index              | Name                    | Object Type | Data Type  |
| 1015 <sub>h</sub>  | COB-ID emergency object | Variable    | UNSIGNED16 |

Table 31: Object Description (1015<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED16  | 0             |

Table 32: Entry Description (1015<sub>h</sub>)

### 3.1.13 Object 1016<sub>h</sub>: Consumer Heartbeat Time

The consumer heartbeat time defines the expected heartbeat cycle time and thus has to be higher than the corresponding producer heartbeat time configured on the module producing this heartbeat. The monitoring starts after the reception of the first heartbeat. If the consumer heartbeat time is 0 the corresponding entry is not used. The time has to be a multiple of 1ms.

| Value Definition |                |                            |
|------------------|----------------|----------------------------|
| Bits             | Name           | Definition                 |
| 31...24          | Reserved       | —                          |
| 23...16          | Node ID        | Heartbeat Producer Node ID |
| 15...0           | Heartbeat time | Time in 1ms                |

Table 33: Value Definition (1016<sub>h</sub>)

| Object Description |                         |             |            |
|--------------------|-------------------------|-------------|------------|
| Index              | Name                    | Object Type | Data Type  |
| 1016 <sub>h</sub>  | Consumer heartbeat time | Array       | UNSIGNED32 |

Table 34: Object Description (1016<sub>h</sub>)

| Entry Description |                           |        |             |             |               |
|-------------------|---------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description               | Access | PDO Mapping | Value Range | Default Value |
| 0                 | Number of entries         | ro     | no          | UNSIGNED8   | 1             |
| 1                 | Consumer heartbeat time 1 | rw     | no          | UNSIGNED32  | 0             |

Table 35: Entry Description (1016<sub>h</sub>)

### 3.1.14 Object 1017<sub>h</sub>: Producer Heartbeat Time

The producer heartbeat time defines the cycle time of the heartbeat. The producer heartbeat time is 0 if it is not used. The time has to be a multiple of 1ms.

| Object Description |                         |             |            |
|--------------------|-------------------------|-------------|------------|
| Index              | Name                    | Object Type | Data Type  |
| 1017 <sub>h</sub>  | Producer heartbeat time | Variable    | UNSIGNED16 |

Table 36: Object Description (1017<sub>h</sub>)



| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED16  | 0             |

Table 37: Entry Description (1017<sub>h</sub>)

### 3.1.15 Object 1018<sub>h</sub>: Identity Object

The object 1018<sub>h</sub> contains general information about the device:

- The vendor ID (sub-index 01<sub>h</sub>) contains a unique value allocated to each manufacturer. The vendor ID of Trinamic is 286<sub>h</sub>.
- The manufacturer specific product code (sub-index 2<sub>h</sub>) identifies a specific device version.
- The manufacturer specific revision number (sub-index 3<sub>h</sub>) consists of a major revision number and a minor revision number.

| Object Description |                 |             |           |
|--------------------|-----------------|-------------|-----------|
| Index              | Name            | Object Type | Data Type |
| 1018 <sub>h</sub>  | Identity object | Record      | Identity  |

Table 38: Object Description (1018<sub>h</sub>)

| Entry Description |                   |        |             |             |                                         |
|-------------------|-------------------|--------|-------------|-------------|-----------------------------------------|
| Sub-index         | Description       | Access | PDO Mapping | Value Range | Default Value                           |
| 00 <sub>h</sub>   | Number of entries | ro     | no          | 0...3       | 3                                       |
| 01 <sub>h</sub>   | Vendor ID         | ro     | no          | UNSIGNED32  | 0286 <sub>h</sub>                       |
| 02 <sub>h</sub>   | Product code      | ro     | no          | UNSIGNED32  | 1638                                    |
| 03 <sub>h</sub>   | Revision number   | ro     | no          | UNSIGNED32  | e.g. 20003 <sub>h</sub> for version 2.3 |

Table 39: Entry Description (1018<sub>h</sub>)

### 3.1.16 Object 1029<sub>h</sub>: Error Behaviour

If a device failure is detected in operational state, the device can be configured to enter alternatively the stopped state or remain in the current state in case of a device failure. Device failures include the following errors:

- Communication error
- Application error



| Object Description |                 |             |           |
|--------------------|-----------------|-------------|-----------|
| Index              | Name            | Object Type | Data Type |
| 1029 <sub>h</sub>  | Error behaviour | Array       | UNSIGNED8 |

Table 40: Object Description (1029<sub>h</sub>)

| Entry Description |                         |        |             |             |                             |
|-------------------|-------------------------|--------|-------------|-------------|-----------------------------|
| Sub-index         | Description             | Access | PDO Mapping | Value Range | Default Value               |
| 00 <sub>h</sub>   | Number of error classes | ro     | no          | —           | 2                           |
| 01 <sub>h</sub>   | Communication error     | rw     | no          | UNSIGNED8   | 0 (enter stopped state)     |
| 02 <sub>h</sub>   | Application error       | rw     | no          | UNSIGNED8   | 1 (remain in current state) |

Table 41: Entry Description (1029<sub>h</sub>)

### 3.1.17 Objects 1400<sub>h</sub> – 1403<sub>h</sub>: Receive PDO Communication Parameter

This object contains the communication parameters for the RPDOs which the device is able to receive. The sub-index 00<sub>h</sub> contains the number of valid entries within the communication record. Its value normally is 2, as this object consists of two other entries.

Sub-index 01<sub>h</sub> contains the COB-ID used by this PDO (in bits 10...0). Bit 30 (RTR bit) defines if this PDO uses RTRs. As RTRs are not supported for PDOs by this CANopen implementation, this bit must always be set in order to turn off RTR support for this PDO. Bit 31 defines if this PDO is active or not. If this bit is set, the PDO is inactive, and if this bit is clear, the PDO is active. Before making any changes to a PDO definition, set this bit to inactivate the PDO.

Sub-Index 02<sub>h</sub> contains the transmission type of the RPDO. This can be FF<sub>h</sub> or FE<sub>h</sub> for event-driven, or 00<sub>h</sub> for synchronous.

| Object Description                    |                       |             |              |
|---------------------------------------|-----------------------|-------------|--------------|
| Index                                 | Name                  | Object Type | Data Type    |
| 1400 <sub>h</sub> – 1403 <sub>h</sub> | Receive PDO parameter | RECORD      | RPDO CommPar |
| 1400 <sub>h</sub>                     | RPDO 1                | RECORD      | RPDO CommPar |
| 1401 <sub>h</sub>                     | RPDO 2                | RECORD      | RPDO CommPar |
| 1402 <sub>h</sub>                     | RPDO 3                | RECORD      | RPDO CommPar |
| 1403 <sub>h</sub>                     | RPDO 4                | RECORD      | RPDO CommPar |

Table 42: Object Description (1400<sub>h</sub>)

| Entry Description |                             |        |             |                                                                                                                                                                                                                              |
|-------------------|-----------------------------|--------|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Sub-index         | Description                 | Access | Value Range | Default Value                                                                                                                                                                                                                |
| 00 <sub>h</sub>   | Largest sub-index supported | ro     | 2           | 2                                                                                                                                                                                                                            |
| 01 <sub>h</sub>   | COB-ID used by PDO          | rw     | UNSIGNED32  | Index 1400 <sub>h</sub> : 200 <sub>h</sub> + Node-ID<br>Index 1401 <sub>h</sub> : 300 <sub>h</sub> + Node-ID<br>Index 1402 <sub>h</sub> : 400 <sub>h</sub> + Node-ID<br>Index 1403 <sub>h</sub> : 500 <sub>h</sub> + Node-ID |
| 02 <sub>h</sub>   | Transmission type           | rw     | UNSIGNED8   | Index 1400 <sub>h</sub> : FF <sub>h</sub><br>Index 1401 <sub>h</sub> : FF <sub>h</sub><br>Index 1402 <sub>h</sub> : FF <sub>h</sub><br>Index 1403 <sub>h</sub> : FE <sub>h</sub>                                             |

Table 43: Entry Description (1400<sub>h</sub>)

### 3.1.18 Objects 1600<sub>h</sub> – 1603<sub>h</sub>: Receive PDO Mapping Parameter

These objects contain the mapping parameters for the RPDOs the device is able to receive. The sub-index 00<sub>h</sub> contains the number of valid entries within the mapping record. This number of entries is also the number of the application variables which shall be received with the corresponding RPDO. The sub-indices from 01<sub>h</sub> to the number of entries contain the information about the mapped application variables. These entries describe the PDO contents by their index, sub-index and length.

| Object Description                    |                               |             |             |
|---------------------------------------|-------------------------------|-------------|-------------|
| Index                                 | Name                          | Object Type | Data Type   |
| 1600 <sub>h</sub> – 1603 <sub>h</sub> | Receive PDO mapping parameter | RECORD      | PDO Mapping |
| 1600 <sub>h</sub>                     | RPDO 1                        | RECORD      | PDO Mapping |
| 1601 <sub>h</sub>                     | RPDO 2                        | RECORD      | PDO Mapping |
| 1602 <sub>h</sub>                     | RPDO 3                        | RECORD      | PDO Mapping |
| 1603 <sub>h</sub>                     | RPDO 4                        | RECORD      | PDO Mapping |

Table 44: Object Description (1600<sub>h</sub>)



| Entry Description |                                             |        |             |                                                                                                                                                                                                          |
|-------------------|---------------------------------------------|--------|-------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Sub-index         | Description                                 | Access | Value Range | Default Value                                                                                                                                                                                            |
| 00 <sub>h</sub>   | Number of mapped application objects in PDO | rw     | 0...3       | Index 1600 <sub>h</sub> : 1<br>Index 1601 <sub>h</sub> : 2<br>Index 1602 <sub>h</sub> : 2<br>Index 1603 <sub>h</sub> : 2                                                                                 |
| 01 <sub>h</sub>   | Mapping entry 1                             | rw     | UNSIGNED32  | Index 1600 <sub>h</sub> : 60400010 <sub>h</sub><br>Index 1601 <sub>h</sub> : 60400010 <sub>h</sub><br>Index 1602 <sub>h</sub> : 60400010 <sub>h</sub><br>Index 1603 <sub>h</sub> : 60400010 <sub>h</sub> |
| 02 <sub>h</sub>   | Mapping entry 2                             | rw     | UNSIGNED32  | Index 1600 <sub>h</sub> : 0<br>Index 1601 <sub>h</sub> : 60600008 <sub>h</sub><br>Index 1602 <sub>h</sub> : 607A0020 <sub>h</sub><br>Index 1603 <sub>h</sub> : 60FF0020 <sub>h</sub>                     |
| 03 <sub>h</sub>   | Mapping entry 3                             | rw     | UNSIGNED32  | Index 1600 <sub>h</sub> : 0 <sub>h</sub><br>Index 1601 <sub>h</sub> : 0 <sub>h</sub><br>Index 1602 <sub>h</sub> : 0 <sub>h</sub><br>Index 1603 <sub>h</sub> : 0 <sub>h</sub>                             |

Table 45: Entry Description (1600<sub>h</sub>)

Before making changes to PDO definitions, first mark the PDO as inactive by setting bit 31 of its COB-ID (see section 3.1.17). Then, set its number of mapped PDO entries to zero (sub-index 0 of the appropriate PDO mapping object). Now, the mappings themselves can be changed. After that, set the number of mapped objects to the desired value, and finally activate the PDO by clearing bit 31 of its COB-ID.

### 3.1.19 Objects 1800<sub>h</sub> – 1803<sub>h</sub>: Transmit PDO Communication Parameter

This object contains the communication parameters for the TPDOs which the device is able to transmit. The sub-index 00<sub>h</sub> contains the number of valid entries within the communication record. Its value normally is 5, as this object consists of five other entries.

Sub-index 01<sub>h</sub> contains the COB-ID used by this PDO (in bits 10...0). Bit 30 (RTR bit) defines if this PDO uses RTRs. As RTRs are not supported for PDOs by this CANopen implementation, this bit must always be set in order to turn off RTR support for this PDO. Bit 31 defines if this PDO is active or not. If this bit is set, the PDO is inactive, and if this bit is clear, the PDO is active. Before making any changes to a PDO definition, set this bit to inactivate the PDO.

Sub-index 02<sub>h</sub> contains the transmission type of the RPDO. This can be FF<sub>h</sub> or FE<sub>h</sub> for event-driven, or 00<sub>h</sub> or 01<sub>h</sub> for synchronous.

Sub-index 03<sub>h</sub> contains the inhibit time, given in milliseconds. After a TPDO has been sent, it will not be sent again before the inhibit time has elapsed.

Sub-index 04<sub>h</sub> is not used.

Sub-index 05<sub>h</sub> contains the event timer value in milliseconds. When this is set to a value greater than 0 the TPDO will be sent repeatedly each time the event timer has elapsed. For example, when this value is set to 250, the TPDO will be sent every 250ms.



| Object Description                    |                                      |             |              |
|---------------------------------------|--------------------------------------|-------------|--------------|
| Index                                 | Name                                 | Object Type | Data Type    |
| 1800 <sub>h</sub> – 1803 <sub>h</sub> | Transmit PDO communication parameter | RECORD      | TPDO CommPar |
| 1800 <sub>h</sub>                     | TPDO 1                               | RECORD      | TPDO CommPar |
| 1801 <sub>h</sub>                     | TPDO 2                               | RECORD      | TPDO CommPar |
| 1802 <sub>h</sub>                     | TPDO 3                               | RECORD      | TPDO CommPar |
| 1803 <sub>h</sub>                     | TPDO 4                               | RECORD      | TPDO CommPar |

Table 46: Object Description (1800<sub>h</sub>)

| Entry Description |                             |        |             |                                                                                                                                                                                                                              |
|-------------------|-----------------------------|--------|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Sub-index         | Description                 | Access | Value Range | Default Value                                                                                                                                                                                                                |
| 00 <sub>h</sub>   | Largest sub-index supported | ro     | 5           | 5                                                                                                                                                                                                                            |
| 01 <sub>h</sub>   | COB-ID                      | rw     | UNSIGNED32  | Index 1800 <sub>h</sub> : 180 <sub>h</sub> + Node-ID<br>Index 1801 <sub>h</sub> : 280 <sub>h</sub> + Node-ID<br>Index 1802 <sub>h</sub> : 380 <sub>h</sub> + Node-ID<br>Index 1803 <sub>h</sub> : 480 <sub>h</sub> + Node-ID |
| 02 <sub>h</sub>   | Transmission type           | rw     | UNSIGNED8   | Index 1800 <sub>h</sub> : FF <sub>h</sub><br>Index 1801 <sub>h</sub> : FF <sub>h</sub><br>Index 1802 <sub>h</sub> : 01 <sub>h</sub><br>Index 1803 <sub>h</sub> : 01 <sub>h</sub>                                             |
| 03 <sub>h</sub>   | Inhibit time                | rw     | UNSIGNED16  | 0                                                                                                                                                                                                                            |
| 04 <sub>h</sub>   | Compatibility entry         | ro     | UNSIGNED8   | 0                                                                                                                                                                                                                            |
| 05 <sub>h</sub>   | Event timer                 | rw     | UNSIGNED16  | 0                                                                                                                                                                                                                            |

Table 47: Entry Description (1800<sub>h</sub>)

### 3.1.20 Objects 1A00<sub>h</sub> – 1A03<sub>h</sub>: Transmit PDO Mapping Parameter

These objects contain the mapping parameters for the TPDOs the device is able to transmit. The sub-index 00<sub>h</sub> contains the number of valid entries within the mapping record. This number of entries is also the number of the application variables which shall be transmitted with the corresponding TPDO. The sub-indices from 01<sub>h</sub> to the number of entries contain the information about the mapped application variables. These entries describe the PDO contents by their index, sub-index and length.



| Object Description                    |                                |             |             |
|---------------------------------------|--------------------------------|-------------|-------------|
| Index                                 | Name                           | Object Type | Data Type   |
| 1A00 <sub>h</sub> – 1A03 <sub>h</sub> | Transmit PDO mapping parameter | RECORD      | PDO Mapping |
| 1A00 <sub>h</sub>                     | TPDO 1                         | RECORD      | PDO Mapping |
| 1A01 <sub>h</sub>                     | TPDO 2                         | RECORD      | PDO Mapping |
| 1A02 <sub>h</sub>                     | TPDO 3                         | RECORD      | PDO Mapping |
| 1A03 <sub>h</sub>                     | TPDO 4                         | RECORD      | PDO Mapping |

Table 48: Object Description (1A00<sub>h</sub>)

| Entry Description |                                             |        |             |                                                                                                                                                                                                          |
|-------------------|---------------------------------------------|--------|-------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Sub-index         | Description                                 | Access | Value Range | Default Value                                                                                                                                                                                            |
| 00 <sub>h</sub>   | Number of mapped application objects in PDO | rw     | 0...3       | Index 1A00 <sub>h</sub> : 1<br>Index 1A01 <sub>h</sub> : 2<br>Index 1A02 <sub>h</sub> : 2<br>Index 1A03 <sub>h</sub> : 2                                                                                 |
| 01 <sub>h</sub>   | Mapping entry 1                             | rw     | UNSIGNED32  | Index 1A00 <sub>h</sub> : 60410010 <sub>h</sub><br>Index 1A01 <sub>h</sub> : 60410010 <sub>h</sub><br>Index 1A02 <sub>h</sub> : 60410010 <sub>h</sub><br>Index 1A03 <sub>h</sub> : 60410010 <sub>h</sub> |
| 02 <sub>h</sub>   | Mapping entry 2                             | rw     | UNSIGNED32  | Index 1A00 <sub>h</sub> : 0<br>Index 1A01 <sub>h</sub> : 60610008 <sub>h</sub><br>Index 1A02 <sub>h</sub> : 60640020 <sub>h</sub><br>Index 1A03 <sub>h</sub> : 606C0020 <sub>h</sub>                     |
| 03 <sub>h</sub>   | Mapping entry 3                             | rw     | UNSIGNED32  | Index 1A00 <sub>h</sub> : 0 <sub>h</sub><br>Index 1A01 <sub>h</sub> : 0 <sub>h</sub><br>Index 1A02 <sub>h</sub> : 0 <sub>h</sub><br>Index 1A03 <sub>h</sub> : 0 <sub>h</sub>                             |

Table 49: Entry Description (1A00<sub>h</sub>)

Before making changes to PDO definitions, first mark the PDO as inactive by setting bit 31 of its COB-ID (see section 3.1.19). Then, set its number of mapped PDO entries to zero (sub-index 0 of the appropriate PDO mapping object). Now, the mappings themselves can be changed. After that, set the number of mapped objects to the desired value, and finally activate the PDO by clearing bit 31 of its COB-ID.



## 4 Manufacturer specific Area

The manufacturer segment contains manufacturer specific objects. These objects control the special features of the Trinamic Motion Control device TMC-1638.

### 4.1 Detailed Object Specifications

#### 4.1.1 Object 2000<sub>h</sub>: Device Info

This object provides version information about the motor controller chip used on this module.

| Object Description |             |             |           |
|--------------------|-------------|-------------|-----------|
| Index              | Name        | Object Type | Data Type |
| 2000 <sub>h</sub>  | Device Info | Variable    | Record    |

Table 50: Object Description (2000<sub>h</sub>)

| Entry Description |            |             |     |            |         |      |        |
|-------------------|------------|-------------|-----|------------|---------|------|--------|
| Sub-index         | Name       | PDO Mapping | Min | Max        | Default | Unit | Access |
| 1                 | MC_Type    | no          | 0   | 4294967295 | 0       | —    | ro     |
| 2                 | MC_Version | no          | 0   | 4294967295 | 0       | —    | ro     |
| 3                 | MC_Date    | no          | 0   | 4294967295 | 0       | —    | ro     |
| 4                 | MC_Time    | no          | 0   | 4294967295 | 0       | —    | ro     |
| 5                 | MC_Variant | no          | 0   | 4294967295 | 0       | —    | ro     |

Table 51: Entry Description (2000<sub>h</sub>)

#### 4.1.2 Object 2003<sub>h</sub>: Maximum Current

This object limits the maximum current that is used to drive the motor. The value is given in mA.

| Object Description |                 |             |            |
|--------------------|-----------------|-------------|------------|
| Index              | Name            | Object Type | Data Type  |
| 2003 <sub>h</sub>  | Maximum Current | Variable    | UNSIGNED32 |

Table 52: Object Description (2003<sub>h</sub>)



| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | 0...45000   | 0             |

Table 53: Entry Description (2003<sub>h</sub>)

#### 4.1.3 Object 2004<sub>h</sub>: Open Loop Current

This object controls the motor current used in open loop mode. The value is given in mA.

| Object Description |                   |             |            |
|--------------------|-------------------|-------------|------------|
| Index              | Name              | Object Type | Data Type  |
| 2004 <sub>h</sub>  | Open Loop Current | Variable    | UNSIGNED32 |

Table 54: Object Description (2004<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | 0...45000   | 0             |

Table 55: Entry Description (2004<sub>h</sub>)

#### 4.1.4 Object 2005<sub>h</sub>: Limit Switches

This object defines which limit switches are to be used. Bit 0 stands for the left and bit 1 stands for the right limit switch. If a bit is set, the corresponding limit switch will not be used. So this object has to be set to the value 3 if limit switches are not connected. The object can only be written when the drive is in the SWITCHED\_ON\_DISABLED state (but is always readable).

The limit switches can also be inverted using bit 2 and bit 3:

- Bit 2 inverts the left limit switch
- Bit 3 inverts the right limit switch

The polarity of the home switch can be set using bit 5.

| Object Description |                |             |            |
|--------------------|----------------|-------------|------------|
| Index              | Name           | Object Type | Data Type  |
| 2005 <sub>h</sub>  | Limit switches | Variable    | UNSIGNED32 |

Table 56: Object Description (2005<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | 0...63      | 0             |

Table 57: Entry Description (2005<sub>h</sub>)

| Bit Definitions |                                        |
|-----------------|----------------------------------------|
| Bit             | Definition                             |
| 0               | Left limit switch deactivated if set.  |
| 1               | Right limit switch deactivated if set. |
| 2               | Left limit switch inverted if set.     |
| 3               | Right limit switch inverted if set.    |
| 4               | Home switch deactivated if set.        |
| 5               | Home switch inverted if set.           |

Table 58: Bit Definitions (2005<sub>h</sub>)

#### 4.1.5 Object 2006<sub>h</sub>: Brake Chopper

With this object the behaviour of the brake chopper output can be set up.

| Object Description |             |             |           |
|--------------------|-------------|-------------|-----------|
| Index              | Name        | Object Type | Data Type |
| 2006 <sub>h</sub>  | Device Info | Variable    | Record    |

Table 59: Object Description (2006<sub>h</sub>)

| Entry Description |            |             |     |       |         |        |        |
|-------------------|------------|-------------|-----|-------|---------|--------|--------|
| Sub-index         | Name       | PDO Mapping | Min | Max   | Default | Unit   | Access |
| 1                 | Enable     | no          | 0   | 1     | 0       | —      | RW     |
| 2                 | Voltage    | no          | 0   | 65535 | 300     | 1/10 V | RW     |
| 3                 | Hysteresis | no          | 0   | 255   | 5       | —      | RW     |

Table 60: Entry Description (2006<sub>h</sub>)

#### 4.1.6 Object 2041<sub>h</sub>: Torque Mode Settings

| Object Description |                      |             |           |
|--------------------|----------------------|-------------|-----------|
| Index              | Name                 | Object Type | Data Type |
| 2041 <sub>h</sub>  | Torque Mode Settings | Variable    | Record    |

Table 61: Object Description (2041<sub>h</sub>)

| Entry Description |                      |             |             |            |         |      |        |
|-------------------|----------------------|-------------|-------------|------------|---------|------|--------|
| Sub-index         | Name                 | PDO Mapping | Min         | Max        | Default | Unit | Access |
| 1                 | Torque_P             | no          | 0           | 65535      | 0       |      | RW     |
| 2                 | Torque_I             | no          | 0           | 65535      | 0       |      | RW     |
| 3                 | PID_Torque_Error     | no          | -2147483648 | 2147483647 | 0       | [mA] | R      |
| 4                 | PID_Torque_Error_Sum | no          | -2147483648 | 2147483647 | 0       |      | R      |
| 5                 | PID_Flux_Error       | no          | -2147483648 | 2147483647 | 0       | [mA] | R      |
| 6                 | PID_Flux_Error_Sum   | no          | -2147483648 | 2147483647 | 0       |      | R      |

Table 62: Entry Description (2041<sub>h</sub>)

#### 4.1.7 Object 2042<sub>h</sub>: Velocity Mode Settings

| Object Description |                        |             |           |
|--------------------|------------------------|-------------|-----------|
| Index              | Name                   | Object Type | Data Type |
| 2042 <sub>h</sub>  | Velocity Mode Settings | Variable    | Record    |

Table 63: Object Description (2042<sub>h</sub>)

| Entry Description |                       |             |             |            |         |      |        |
|-------------------|-----------------------|-------------|-------------|------------|---------|------|--------|
| Sub-index         | Name                  | PDO Mapping | Min         | Max        | Default | Unit | Access |
| 1                 | P_Parameter           | no          | 0           | 65535      | 0       |      | RW     |
| 2                 | I_Parameter           | no          | 0           | 65535      | 0       |      | RW     |
| 3                 | PI_Velocity_Error     | no          | -2147483648 | 2147483647 | 0       |      | R      |
| 4                 | PI_Velocity_Error_Sum | no          | -2147483648 | 2147483647 | 0       |      | R      |

Table 64: Entry Description (2042<sub>h</sub>)



#### 4.1.8 Object 2043<sub>h</sub>: Position Mode Settings

| Object Description |                        |             |           |
|--------------------|------------------------|-------------|-----------|
| Index              | Name                   | Object Type | Data Type |
| 2043 <sub>h</sub>  | Position Mode Settings | Variable    | Record    |

Table 65: Object Description (2043<sub>h</sub>)

| Entry Description |                    |             |             |            |         |      |        |
|-------------------|--------------------|-------------|-------------|------------|---------|------|--------|
| Sub-index         | Name               | PDO Mapping | Min         | Max        | Default | Unit | Access |
| 1                 | P_Parameter        | no          | 0           | 65535      | 0       |      | RW     |
| 2                 | PID_Position_Error | no          | -2147483648 | 2147483647 | 0       |      | R      |
| 3                 | AlwaysUseEncoder   | no          | 0           | 1          | 0       |      | RW     |

Table 66: Entry Description (2043<sub>h</sub>)

#### 4.1.9 Object 2050<sub>h</sub>: Motor Type

With this object the used motor type can be set. The following settings are possible:

- Mode 0: no motor
- Mode 1: single phase DC motor
- Mode 2: two phase stepper motor
- Mode 3: three phase BLDC motor

| Object Description |            |             |           |
|--------------------|------------|-------------|-----------|
| Index              | Name       | Object Type | Data Type |
| 2050 <sub>h</sub>  | Motor Type | Variable    | UNSIGNED8 |

Table 67: Object Description (2050<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | 0...3       | 0             |

Table 68: Entry Description (2050<sub>h</sub>)

#### 4.1.10 Object 2055<sub>h</sub>: Commutation Mode

Using this object the commutation mode can be set. Select a commutation mode that fits best with your motor's sensors.





| Commutation Modes |                    |
|-------------------|--------------------|
| 0                 | FOC — disabled     |
| 1                 | FOC — open loop    |
| 2                 | FOC — digital hall |
| 3                 | FOC — ABN encoder  |

Table 69: Commutation Modes

| Object Description |                  |             |           |
|--------------------|------------------|-------------|-----------|
| Index              | Name             | Object Type | Data Type |
| 2055 <sub>h</sub>  | Commutation Mode | Variable    | UNSIGNED8 |

Table 70: Object Description (2055<sub>h</sub>)

| Entry Description |                  |             |     |     |         |      |        |
|-------------------|------------------|-------------|-----|-----|---------|------|--------|
| Sub-index         | Name             | PDO Mapping | Min | Max | Default | Unit | Access |
| 0                 | Commutation Mode | no          | 0   | 1   | 3       |      | RW     |

Table 71: Entry Description (2055<sub>h</sub>)

#### 4.1.11 Object 2056<sub>h</sub>: Motor Pole Pairs

Set this object to the number of pole pairs your motor is equipped with.

| Object Description |                  |             |           |
|--------------------|------------------|-------------|-----------|
| Index              | Name             | Object Type | Data Type |
| 2056 <sub>h</sub>  | Motor Pole Pairs | Variable    | UNSIGNED8 |

Table 72: Object Description (2056<sub>h</sub>)

| Entry Description |                  |             |     |     |         |      |        |
|-------------------|------------------|-------------|-----|-----|---------|------|--------|
| Sub-index         | Name             | PDO Mapping | Min | Max | Default | Unit | Access |
| 0                 | Motor Pole Pairs | no          | 1   | 12  | 255     |      | RW     |

Table 73: Entry Description (2056<sub>h</sub>)

#### 4.1.12 Object 2057<sub>h</sub>: Motor Shaft Direction

Using this object the motor shaft direction can be reversed. Set it to 0 (default value) for normal shaft direction or 1 for reversed shaft direction.

| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 2057 <sub>h</sub>  | Motor Shaft Direction | Variable    | UNSIGNED8 |

Table 74: Object Description (2057<sub>h</sub>)

| Entry Description |                       |             |     |     |         |      |        |
|-------------------|-----------------------|-------------|-----|-----|---------|------|--------|
| Sub-index         | Name                  | PDO Mapping | Min | Max | Default | Unit | Access |
| 0                 | Motor Shaft Direction | no          | 0   | 1   | 0       |      | RW     |

Table 75: Entry Description (2057<sub>h</sub>)

#### 4.1.13 Object 2058<sub>h</sub>: Position Scaler

Using this object all position values can be scaled. It defines the number of steps per mechanical rotation. With its default value of 65536, a move of 65536 steps leads to one mechanical rotation.

| Object Description |                 |             |           |
|--------------------|-----------------|-------------|-----------|
| Index              | Name            | Object Type | Data Type |
| 2058 <sub>h</sub>  | Position Scaler | Variable    | SIGNED32  |

Table 76: Object Description (2058<sub>h</sub>)

| Entry Description |                 |             |             |            |         |      |        |
|-------------------|-----------------|-------------|-------------|------------|---------|------|--------|
| Sub-index         | Name            | PDO Mapping | Min         | Max        | Default | Unit | Access |
| 0                 | Position Scaler | no          | -2147483648 | 2147483647 | 65536   |      | RW     |

Table 77: Entry Description (2058<sub>h</sub>)

#### 4.1.14 Object 2060<sub>h</sub>: ADC Configuration

Using this object the ADC offsets for the coil current measurement can be configured. This is necessary for each new motor type.



| Object Description |                   |             |           |
|--------------------|-------------------|-------------|-----------|
| Index              | Name              | Object Type | Data Type |
| 2060 <sub>h</sub>  | ADC Configuration | Variable    | Record    |

Table 78: Object Description (2060<sub>h</sub>)

| Entry Description |               |             |        |       |         |      |        |
|-------------------|---------------|-------------|--------|-------|---------|------|--------|
| Sub-index         | Name          | PDO Mapping | Min    | Max   | Default | Unit | Access |
| 1                 | ADC_I0_Raw    | no          | 0      | 65535 | 0       |      | RO     |
| 2                 | ADC_I1_Raw    | no          | 0      | 65535 | 0       |      | RO     |
| 3                 | ADC_I0_Offset | no          | 0      | 65535 | 33500   |      | RW     |
| 4                 | ADC_I1_Offset | no          | 0      | 65535 | 33500   |      | RW     |
| 5                 | ADC_I0        | no          | -32768 | 32767 | 0       |      | RO     |
| 6                 | ADC_I1        | no          | -32768 | 32767 | 0       |      | RO     |
| 7                 | ADC_I2        | no          | -32768 | 32767 | 0       |      | RO     |

Table 79: Entry Description (2060<sub>h</sub>)

#### 4.1.15 Object 2070<sub>h</sub>: Hall Sensor Settings

This object sets various parameters of the hall sensors. If the motor is equipped with hall sensors then set the necessary parameters here.

| Object Description |                      |             |           |
|--------------------|----------------------|-------------|-----------|
| Index              | Name                 | Object Type | Data Type |
| 2070 <sub>h</sub>  | Hall Sensor Settings | Variable    | Record    |

Table 80: Object Description (2070<sub>h</sub>)

| Entry Description |                    |             |        |       |         |      |        |
|-------------------|--------------------|-------------|--------|-------|---------|------|--------|
| Sub-index         | Name               | PDO Mapping | Min    | Max   | Default | Unit | Access |
| 1                 | Hall Polarity      | no          | 0      | 1     | 0       |      | RW     |
| 2                 | Hall Direction     | no          | 0      | 1     | 0       |      | RW     |
| 3                 | Hall Interpolation | no          | 0      | 1     | 1       |      | RW     |
| 4                 | Hall PHI_E offset  | no          | -32768 | 32767 | 0       |      | RW     |

Table 81: Entry Description (2070<sub>h</sub>)

#### 4.1.16 Object 2080<sub>h</sub>: ABN Encoder Settings

Using this object all necessary encoder parameters can be set. Check and set these parameters if your motor is equipped with an encoder. It is then also possible to choose between different encoder initialization modes.

| Encoder Initialization Modes |                 |
|------------------------------|-----------------|
| 0                            | Estimate offset |
| 1                            | Use offset      |
| 2                            | Use hall        |

Table 82: Encoder Initialization Modes

| Object Description |                      |             |           |
|--------------------|----------------------|-------------|-----------|
| Index              | Name                 | Object Type | Data Type |
| 2080 <sub>h</sub>  | ABN Encoder Settings | Variable    | Record    |

Table 83: Object Description (2080<sub>h</sub>)

| Entry Description |                   |             |     |       |         |      |        |
|-------------------|-------------------|-------------|-----|-------|---------|------|--------|
| Sub-index         | Name              | PDO Mapping | Min | Max   | Default | Unit | Access |
| 1                 | Encoder Direction | no          | 0   | 1     | 0       |      | RW     |
| 2                 | Encoder Steps     | no          | 0   | 65535 | 8192    |      | RW     |
| 3                 | Encoder Init Mode | no          | 0   | 2     | 0       |      | RW     |

Table 84: Entry Description (2080<sub>h</sub>)

#### 4.1.17 Object 2101<sub>h</sub>: Motor Status Flags

This object provides motor status and error flags. This can be a combination of the bits described in table 85.

| Motor Status Flags |                 |                                      |
|--------------------|-----------------|--------------------------------------|
| Bit                | Name            | Meaning                              |
| 0                  | Overcurrent     | Too high current detected.           |
| 1                  | Undervoltage    | Supply voltage too low.              |
| 2                  | Overvoltage     | Supply voltage too high.             |
| 3                  | Overtemperature | Maximum driver temperature exceeded. |
| 4                  | Motor halted    | Motor stopped.                       |



| Bit | Name               | Meaning                           |
|-----|--------------------|-----------------------------------|
| 5   | Hall error         | Hall sensor error.                |
| 6   | Driver error       | Motor driver error.               |
| 7   | Init error         | Motor initialization error.       |
| 8   | Stop mode          | Motor in stop mode.               |
| 9   | Velocity mode      | Motor operating in velocity mode. |
| 10  | Position mode      | Motor operating in position mode. |
| 11  | Torque mode        | Motor operating in torque mode.   |
| 12  | Emergency stop     | Emergency stop active.            |
| 14  | Position end       | Target position reached.          |
| 15  | Module initialized | Module initialization complete.   |
| 17  | IIT exceeded       | IIT limit exceeded.               |
| 18  | Brake active       | Brake output active.              |

Table 85: Motor Status Flags (2101<sub>h</sub>)

| Object Description |              |             |            |
|--------------------|--------------|-------------|------------|
| Index              | Name         | Object Type | Data Type  |
| 2101 <sub>h</sub>  | Device State | Variable    | UNSIGNED32 |

Table 86: Object Description (2101<sub>h</sub>)

| Entry Description |        |             |                        |               |
|-------------------|--------|-------------|------------------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range            | Default Value |
| 0                 | ro     | no          | 0...3FFFF <sub>h</sub> | 0             |

Table 87: Entry Description (2101<sub>h</sub>)

#### 4.1.18 Object 2102<sub>h</sub>: Open Loop Commutation Angle

This object shows the open loop commutation angle. It is mainly used by the Trinamic motor tuning tools.

| Object Description |                             |             |           |
|--------------------|-----------------------------|-------------|-----------|
| Index              | Name                        | Object Type | Data Type |
| 2102 <sub>h</sub>  | Open Loop Commutation Angle | Variable    | SIGNED16  |

Table 88: Object Description (2102<sub>h</sub>)

| Entry Description |                             |             |        |       |         |      |        |
|-------------------|-----------------------------|-------------|--------|-------|---------|------|--------|
| Sub-index         | Name                        | PDO Mapping | Min    | Max   | Default | Unit | Access |
| 0                 | Open Loop Commutation Angle | no          | -32768 | 32767 | 0       |      | RO     |

Table 89: Entry Description (2102<sub>h</sub>)

#### 4.1.19 Object 2103<sub>h</sub>: Encoder Commutation Angle

This object shows the encoder commutation angle. It is mainly used by the Trinamic motor tuning tools.

| Object Description |                           |             |           |
|--------------------|---------------------------|-------------|-----------|
| Index              | Name                      | Object Type | Data Type |
| 2103 <sub>h</sub>  | Encoder Commutation Angle | Variable    | SIGNED16  |

Table 90: Object Description (2103<sub>h</sub>)

| Entry Description |                           |             |        |       |         |      |        |
|-------------------|---------------------------|-------------|--------|-------|---------|------|--------|
| Sub-index         | Name                      | PDO Mapping | Min    | Max   | Default | Unit | Access |
| 0                 | Encoder Commutation Angle | no          | -32768 | 32767 | 0       |      | RO     |

Table 91: Entry Description (2103<sub>h</sub>)

#### 4.1.20 Object 2104<sub>h</sub>: Hall Commutation Angle

This object shows the hall sensor commutation angle. It is mainly used by the Trinamic motor tuning tools.

| Object Description |                        |             |           |
|--------------------|------------------------|-------------|-----------|
| Index              | Name                   | Object Type | Data Type |
| 2104 <sub>h</sub>  | Hall Commutation Angle | Variable    | SIGNED16  |

Table 92: Object Description (2104<sub>h</sub>)

| Entry Description |                        |             |        |       |         |      |        |
|-------------------|------------------------|-------------|--------|-------|---------|------|--------|
| Sub-index         | Name                   | PDO Mapping | Min    | Max   | Default | Unit | Access |
| 0                 | Hall Commutation Angle | no          | -32768 | 32767 | 0       |      | RO     |

Table 93: Entry Description (2104<sub>h</sub>)

#### 4.1.21 Object 2140<sub>h</sub>: Home Offset Display

This object shows the home offset. The value is given in encoder or hall increments.

| Object Description |                     |             |           |
|--------------------|---------------------|-------------|-----------|
| Index              | Name                | Object Type | Data Type |
| 2140 <sub>h</sub>  | Home Offset Display | Variable    | SIGNED32  |

Table 94: Object Description (2140<sub>h</sub>)

| Entry Description |                     |             |             |            |         |      |        |
|-------------------|---------------------|-------------|-------------|------------|---------|------|--------|
| Sub-index         | Name                | PDO Mapping | Min         | Max        | Default | Unit | Access |
| 0                 | Home Offset Display | no          | -2147483648 | 2147483647 | 0       |      | R      |

Table 95: Entry Description (2140<sub>h</sub>)

#### 4.1.22 Object 2702<sub>h</sub>: Digital Inputs

Bit0: Left limit switch status

Bit1: Right limit switch status

| Object Description |                |             |            |
|--------------------|----------------|-------------|------------|
| Index              | Name           | Object Type | Data Type  |
| 2702 <sub>h</sub>  | Digital Inputs | Variable    | UNSIGNED32 |

Table 96: Object Description (2702<sub>h</sub>)

| Entry Description |                               |             |     |     |         |      |        |
|-------------------|-------------------------------|-------------|-----|-----|---------|------|--------|
| Sub-index         | Name                          | PDO Mapping | Min | Max | Default | Unit | Access |
| 0                 | Digital Inputs (GPIO...GPIO3) | no          | 0   | 15  | 0       |      | R      |

Table 97: Entry Description (2702<sub>h</sub>)

#### 4.1.23 Object 2703<sub>h</sub>: Digital Outputs

With this object the digital outputs (general purpose outputs) can be set. Bits 23...16 of sub index 1 switch the outputs of the module. Bits 23...16 of sub index 2 determine which outputs can be switched. The number of available digital outputs depends on the module type.



| Bit Definitions |             |
|-----------------|-------------|
| Bit             | Description |
| 16              | GPO0        |

Table 98: Bit Definitions (2703<sub>h</sub>)

| Object Description |                        |             |           |
|--------------------|------------------------|-------------|-----------|
| Index              | Name                   | Object Type | Data Type |
| 2703 <sub>h</sub>  | Device Digital Outputs | Variable    | ARRAY     |

Table 99: Object Description (2703<sub>h</sub>)

| Entry Description |                  |        |             |             |               |
|-------------------|------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description      | Access | PDO Mapping | Value Range | Default Value |
| 1                 | Physical outputs | rw     | yes         | UNSIGNED32  | 0             |
| 2                 | Output mask      | rw     | yes         | UNSIGNED32  | 0             |

Table 100: Entry Description (2703<sub>h</sub>)

#### 4.1.24 Object 2704<sub>h</sub>: CAN Bit Rate

With this object it is possible to change the CAN bit rate.

To do this, first write the new value to this object. Then, store the new setting by writing the save signature to object 2706<sub>h</sub>. After that, reset the module. The new setting then becomes active.

(Available bit rates: 20, 50, 100, 125, 250, 500, 800, 1000)

| Object Description |              |             |            |
|--------------------|--------------|-------------|------------|
| Index              | Name         | Object Type | Data Type  |
| 2704 <sub>h</sub>  | CAN Bit Rate | Variable    | UNSIGNED16 |

Table 101: Object Description (2704<sub>h</sub>)

| Entry Description |              |             |     |      |         |      |        |
|-------------------|--------------|-------------|-----|------|---------|------|--------|
| Sub-index         | Name         | PDO Mapping | Min | Max  | Default | Unit | Access |
| 0                 | CAN Bit Rate | no          | 20  | 1000 | 1000    |      | RW     |

Table 102: Entry Description (2704<sub>h</sub>)



#### 4.1.25 Object 2705<sub>h</sub>: Node ID

On modules that do not have address switches the node ID can be selected using this object.

On modules with address switches the node ID is normally selected using the address switches.

To change the node ID, first write the new node ID to this object. Then, store the new setting by writing the save signature to object 2706<sub>h</sub>. After that, reset the module. The new setting then becomes active.

| Object Description |         |             |           |
|--------------------|---------|-------------|-----------|
| Index              | Name    | Object Type | Data Type |
| 2705 <sub>h</sub>  | Node ID | Variable    | UNSIGNED8 |

Table 103: Object Description (2705<sub>h</sub>)

| Entry Description |         |             |     |     |         |      |        |
|-------------------|---------|-------------|-----|-----|---------|------|--------|
| Sub-index         | Name    | PDO Mapping | Min | Max | Default | Unit | Access |
| 0                 | Node ID | no          | 1   | 127 | 1       |      | RW     |

Table 104: Entry Description (2705<sub>h</sub>)

#### 4.1.26 Object 2706<sub>h</sub>: Store

Writing the save signature to this object permanently saves changes made to objects 2704<sub>h</sub> and 2705<sub>h</sub>. The save signature is 65766173<sub>h</sub>.

| Object Description |       |             |            |
|--------------------|-------|-------------|------------|
| Index              | Name  | Object Type | Data Type  |
| 2706 <sub>h</sub>  | Store | Variable    | UNSIGNED32 |

Table 105: Object Description (2706<sub>h</sub>)

| Entry Description |       |             |     |            |         |      |        |
|-------------------|-------|-------------|-----|------------|---------|------|--------|
| Sub-index         | Name  | PDO Mapping | Min | Max        | Default | Unit | Access |
| 0                 | Store | no          | 0   | 4294967295 | 0       |      | RW     |

Table 106: Entry Description (2706<sub>h</sub>)

#### 4.1.27 Object 2707<sub>h</sub>: CAN Bit Rate Load

This object shows the selected CAN bit rate.



| Object Description |                   |             |           |
|--------------------|-------------------|-------------|-----------|
| Index              | Name              | Object Type | Data Type |
| 2707 <sub>h</sub>  | CAN Bit Rate Load | Variable    | UNSIGNED8 |

Table 107: Object Description (2707<sub>h</sub>)

| Entry Description |                   |             |     |      |         |      |        |
|-------------------|-------------------|-------------|-----|------|---------|------|--------|
| Sub-index         | Name              | PDO Mapping | Min | Max  | Default | Unit | Access |
| 0                 | CAN Bit Rate Load | no          | 20  | 1000 | 1000    |      | R      |

Table 108: Entry Description (2707<sub>h</sub>)

#### 4.1.28 Object 2708<sub>h</sub>: Node ID Load

This object shows the selected node ID.

| Object Description |              |             |           |
|--------------------|--------------|-------------|-----------|
| Index              | Name         | Object Type | Data Type |
| 2708 <sub>h</sub>  | Node ID Load | Variable    | UNSIGNED8 |

Table 109: Object Description (2708<sub>h</sub>)

| Entry Description |              |             |     |     |         |      |        |
|-------------------|--------------|-------------|-----|-----|---------|------|--------|
| Sub-index         | Name         | PDO Mapping | Min | Max | Default | Unit | Access |
| 0                 | Node ID Load | no          | 1   | 127 | 1       |      | R      |

Table 110: Entry Description (2708<sub>h</sub>)

#### 4.1.29 Object 270E<sub>h</sub>: Analog Inputs

| Object Description |               |             |           |
|--------------------|---------------|-------------|-----------|
| Index              | Name          | Object Type | Data Type |
| 270E <sub>h</sub>  | Analog Inputs | Variable    | Record    |

Table 111: Object Description (270E<sub>h</sub>)

| Entry Description |      |             |     |      |         |      |        |
|-------------------|------|-------------|-----|------|---------|------|--------|
| Sub-index         | Name | PDO Mapping | Min | Max  | Default | Unit | Access |
| 1                 | AI0  | no          | 0   | 4095 | 0       |      | R      |
| 2                 | A1   | no          | 0   | 4095 | 0       |      | R      |

Table 112: Entry Description (270E<sub>h</sub>)

#### 4.1.30 Object 5FFF<sub>h</sub>: Bootloader mode

Writing the magic number 12345678<sub>h</sub> to this object switches the module to bootloader mode. This is only necessary for performing a firmware update.

This object always reads as zero.

| Object Description |                 |             |            |
|--------------------|-----------------|-------------|------------|
| Index              | Name            | Object Type | Data Type  |
| 5FFF <sub>h</sub>  | Bootloader mode | Variable    | UNSIGNED32 |

Table 113: Object Description (5FFF<sub>h</sub>)

| Entry Description |        |             |                       |               |
|-------------------|--------|-------------|-----------------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range           | Default Value |
| 0                 | rw     | no          | 12345678 <sub>h</sub> | 0             |

Table 114: Entry Description (5FFF<sub>h</sub>)

## 5 Profile specific Area

The profile segment contains CiA-402 standard motion control objects. These objects control the motion control functions of the TMC-1638. Since it is not possible to operate the modes in parallel, the user is able to activate the required function by selecting a mode of operation. The control device writes to the modes of operation object in order to select the operation mode. The drive device provides the modes of operation display object to indicate the actual activated operation mode. Controlword, statusword, and set-points are used mode-specific. This implies the responsibility of the control device to avoid inconsistencies and erroneous behavior.

The following operating modes (selectable via object 6060<sub>h</sub>, please see 5.1.6) are implemented on the TMC-1638:

- Profile position mode (pp)
- Profile velocity mode (pv)
- Homing mode (hm)
- Cyclic position mode (csp)
- Cyclic velocity mode (csv)
- Cyclic torque mode (cst)

### 5.1 Detailed Object Specifications

#### 5.1.1 Object 605A<sub>h</sub>: Quick Stop Option Code

This object indicates what action is performed when the quick stop function is executed. The slow down ramp is the deceleration value of the used mode of operation. The following quick stop option codes are supported in the current version of the CANopen firmware:

| Value Definition |                                                                                |
|------------------|--------------------------------------------------------------------------------|
| Value            | Definition                                                                     |
| 1                | Slow down on <i>slow down ramp</i> and transit into <i>switch on disabled</i>  |
| 2                | Slow down on <i>quick stop ramp</i> and transit into <i>switch on disabled</i> |
| 5                | Slow down on <i>slow down ramp</i> and stay in <i>quick stop active</i> )      |
| 6                | Slow down on <i>quick stop ramp</i> and stay in <i>quick stop active</i>       |

Table 115: Value Description (605A<sub>h</sub>)

| Object Description |                        |             |           |
|--------------------|------------------------|-------------|-----------|
| Index              | Name                   | Object Type | Data Type |
| 605A <sub>h</sub>  | Quick stop option code | Variable    | SIGNED16  |

Table 116: Object Description (605A<sub>h</sub>)



| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | 1/2/5/6     | 2             |

Table 117: Entry Description (605A<sub>h</sub>)

### 5.1.2 Object 605B<sub>h</sub>: Shutdown Option Code

This object indicates what action is performed if there is a transition from *operation enabled* state to *ready to switch on state*. The shutdown option code always has the value 0 as only this is supported.

| Value Definition |                                                     |
|------------------|-----------------------------------------------------|
| Value            | Definition                                          |
| 0                | Disable drive function (switch off the power stage) |

Table 118: Value Description (605B<sub>h</sub>)

| Object Description |                      |             |            |
|--------------------|----------------------|-------------|------------|
| Index              | Name                 | Object Type | Data Type  |
| 605B <sub>h</sub>  | Shutdown option code | Variable    | UNSIGNED16 |

Table 119: Object Description (605B<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | 0           | 0             |

Table 120: Entry Description (605B<sub>h</sub>)

### 5.1.3 Object 605C<sub>h</sub>: Disable Operation Option Code

This object indicates what action is performed if there is a transition from *operation enabled* state to *switched on state*. The disable operation option code always has the value 1 as only this is supported. The slow down ramp is the deceleration value of the used mode of operation.

| Value Definition |                             |
|------------------|-----------------------------|
| Value            | Definition                  |
| 1                | Slow down on slow down ramp |

Table 121: Value Description (605C<sub>h</sub>)

| Object Description |                               |             |            |
|--------------------|-------------------------------|-------------|------------|
| Index              | Name                          | Object Type | Data Type  |
| 605C <sub>h</sub>  | Disable operation option code | Variable    | UNSIGNED16 |

Table 122: Object Description (605C<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | 1           | 1             |

Table 123: Entry Description (605C<sub>h</sub>)

#### 5.1.4 Object 605D<sub>h</sub>: Halt Option Code

This object indicates what action is performed when the halt function is executed. The slow down ramp is the deceleration value of the used mode of operation.

| Value Definition |                                                                  |
|------------------|------------------------------------------------------------------|
| Value            | Definition                                                       |
| 1                | Slow down on slow down ramp and stay in <i>operation enabled</i> |

Table 124: Value Description (605D<sub>h</sub>)

| Object Description |                  |             |            |
|--------------------|------------------|-------------|------------|
| Index              | Name             | Object Type | Data Type  |
| 605D <sub>h</sub>  | Halt option code | Variable    | UNSIGNED16 |

Table 125: Object Description (605D<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | 1           | 1             |

Table 126: Entry Description (605D<sub>h</sub>)

#### 5.1.5 Object 605E<sub>h</sub>: Fault Reaction Option Code

This object indicates what action is performed when fault is detected in the power drive system. The slow down ramp is the deceleration value of the used mode of operation. The fault reaction option code always has the value 2 as only this is supported.



| Value Definition |                              |
|------------------|------------------------------|
| Value            | Definition                   |
| 2                | Slow down on quick stop ramp |

Table 127: Value Description (605E<sub>h</sub>)

| Object Description |                            |             |            |
|--------------------|----------------------------|-------------|------------|
| Index              | Name                       | Object Type | Data Type  |
| 605E <sub>h</sub>  | Fault reaction option code | Variable    | UNSIGNED16 |

Table 128: Object Description (605E<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | 2           | 2             |

Table 129: Entry Description (605E<sub>h</sub>)

### 5.1.6 Object 6060<sub>h</sub>: Modes of Operation

This object indicates the requested operation mode. Supported operating modes are:

| Value Definition |                                        |
|------------------|----------------------------------------|
| Value            | Mode                                   |
| 0                | No mode                                |
| 1                | Profile position mode (pp)             |
| 3                | Profile velocity mode (pv)             |
| 6                | Homing mode (hm)                       |
| 8                | Cyclic synchronous position mode (csp) |
| 9                | Cyclic synchronous velocity mode (csv) |
| 10               | Cyclic synchronous torque mode (cst)   |

Table 130: Value Description (6060<sub>h</sub>)

The motor will not run when the operating mode is set to 0. It will be stopped when the motor is running in one of the supported operating modes and the operating mode is then switched to 0.



| Object Description |                    |             |           |
|--------------------|--------------------|-------------|-----------|
| Index              | Name               | Object Type | Data Type |
| 6060 <sub>h</sub>  | Modes of operation | Variable    | SIGNED8   |

Table 131: Object Description (6060<sub>h</sub>)

| Entry Description |        |                  |               |               |
|-------------------|--------|------------------|---------------|---------------|
| Sub-index         | Access | PDO Mapping      | Value Range   | Default Value |
| 0                 | rw     | refer to CiA-402 | see table 130 | 0             |

Table 132: Entry Description (6060<sub>h</sub>)**Note**

It is not allowed to write the same mode number twice to object 6060<sub>h</sub>. So before writing a new value to object 6060<sub>h</sub>, either check object 6061<sub>h</sub> or object 6060<sub>h</sub> to see if the operating mode has not already been set to that value.

**5.1.7 Object 6061<sub>h</sub>: Modes of Operation Display**

This object shows the operating mode that is currently set.

| Value Definition |                                        |
|------------------|----------------------------------------|
| Value            | Mode                                   |
| 0                | No mode                                |
| 1                | Profile position mode (pp)             |
| 3                | Profile velocity mode (pv)             |
| 6                | Homing mode (hm)                       |
| 8                | Cyclic synchronous position mode (csp) |
| 9                | Cyclic synchronous velocity mode (csv) |
| 10               | Cyclic synchronous torque mode (cst)   |

Table 133: Value Description (6061<sub>h</sub>)

The motor will not run when the operating mode is set to 0. It will be stopped when the motor is running in one of the supported operating modes and the operating mode is then switched to 0.

| Object Description |                            |             |           |
|--------------------|----------------------------|-------------|-----------|
| Index              | Name                       | Object Type | Data Type |
| 6061 <sub>h</sub>  | Modes of operation display | Variable    | SIGNED8   |

Table 134: Object Description (6061<sub>h</sub>)



| Entry Description |        |                  |               |               |
|-------------------|--------|------------------|---------------|---------------|
| Sub-index         | Access | PDO Mapping      | Value Range   | Default Value |
| 0                 | rw     | refer to CiA-402 | see table 133 | 0             |

Table 135: Entry Description (6061<sub>h</sub>)

### 5.1.8 Object 60FD<sub>h</sub>: Digital Inputs

This object contains the states of the digital inputs of the module. Starting from bit 0, every bit reflects the state of one digital input. The number of valid bits depends on the number of digital inputs on the module used.

| Object Description |                |             |            |
|--------------------|----------------|-------------|------------|
| Index              | Name           | Object Type | Data Type  |
| 60FD <sub>h</sub>  | Digital inputs | Variable    | UNSIGNED32 |

Table 136: Object Description (60FD<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | mappable    | UNSIGNED32  | 0             |

Table 137: Entry Description (60FD<sub>h</sub>)

### 5.1.9 Object 6502<sub>h</sub>: Supported Drive Modes

This object provides information on the supported drive modes. A bit that is set means that the mode is supported, a bit that is not set means that the mode is not supported by the drive.



| Value Definition |                                        |
|------------------|----------------------------------------|
| Bit              | Mode                                   |
| 0                | Profile position mode (pp)             |
| 1                | Velocity mode (vl)                     |
| 2                | Profile velocity mode (pv)             |
| 3                | Torque mode (tq)                       |
| 4                | Reserved                               |
| 5                | Homing mode (hm)                       |
| 6                | Interpolated position mode (ip)        |
| 7                | Cyclic synchronous position mode (csp) |
| 8                | Cyclic synchronous velocity mode (csv) |
| 9                | Cyclic synchronous torque mode (cst)   |

Table 138: Value Definition (6502<sub>h</sub>)

| Object Description |                       |             |            |
|--------------------|-----------------------|-------------|------------|
| Index              | Name                  | Object Type | Data Type  |
| 6502 <sub>h</sub>  | Supported drive modes | Variable    | UNSIGNED32 |

Table 139: Object Description (6502<sub>h</sub>)

| Entry Description |        |             |             |                             |
|-------------------|--------|-------------|-------------|-----------------------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value               |
| 0                 | ro     | no          | UNSIGNED32  | Depends on supported modes. |

Table 140: Entry Description (6502<sub>h</sub>)

## 6 Profile Position Mode

A target position is applied to the trajectory generator. It is generating a position demand value for the position control loop described in the position control function.

Please refer to object 6060<sub>h</sub> (section 5.1.6) for information about how to choose an operation mode. Object 6061<sub>h</sub> (section 5.1.7) shows the operation mode that is set.

### 6.1 Detailed Object Specifications

The following text offers detailed object specifications. For a better understanding, it is necessary to see how the state machine works.

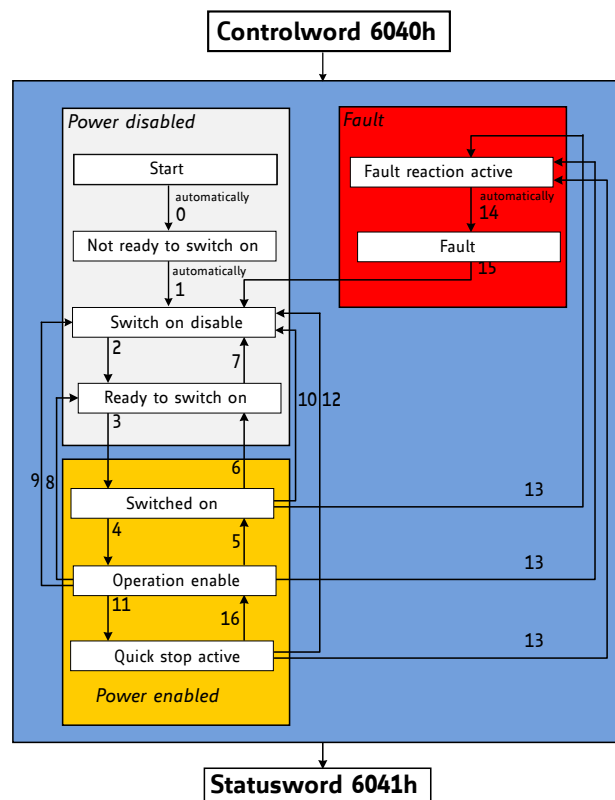


Figure 4: DS402 Finite State Machine

Notes on state transitions:

- Commands directing a change in state are processed completely and the new state achieved before additional state change commands are processed.
- Transitions 0 and 1 occur automatically at drive power-on or reset. Transition 14 occurs automatically, too. All other state changes must be directed by the host.
- Drive function disabled indicates that no current is being supplied to the motor.
- Drive function enabled indicates that current is available for the motor and profile position and profile velocity reference values may be processed.



### 6.1.1 Object 6040<sub>n</sub>: Control Word

This object indicates the received command controlling the power drive system finite state automaton (PDS FSA). The CiA-402 state machine can be controlled using this object. Please refer to figure 4 for detailed information.

| Structure of the Control Word |    |    |     |   |    |     |    |    |    |     |
|-------------------------------|----|----|-----|---|----|-----|----|----|----|-----|
| 15                            | 11 | 10 | 9   | 8 | 7  | 6   | 4  | 3  | 2  | 1 0 |
| nu                            |    | r  | oms | h | fr | oms | eo | qs | ev | so  |
| MSB                           |    |    |     |   |    | LSB |    |    |    |     |

Legend: nu=not used; r=reserved; oms=operation mode specific; h=halt; fr=fault reset; eo=enable operation; qs=quick stop; ev=enable voltage; so=switch on.

Table 141: Structure of the Control Word in pp Mode

| Operation Mode specific Bits in pp Mode |                     |                                                              |
|-----------------------------------------|---------------------|--------------------------------------------------------------|
| Bit                                     | Name                | Definition                                                   |
| 4                                       | New set point       | 0-to-1: the next positioning will be started.                |
| 5                                       | Change immediately  | Not supported.                                               |
| 6                                       | Absolute / relative | 0: New position is absolute.<br>1: New position is relative. |
| 9                                       | Change set point    | Not supported.                                               |

Table 142: Operation Mode specific Bits in pp Mode

| Command Coding               |                      |       |       |       |       |             |
|------------------------------|----------------------|-------|-------|-------|-------|-------------|
| Command                      | Bits of Control Word |       |       |       |       | Transitions |
|                              | Bit 7                | Bit 3 | Bit 2 | Bit 1 | Bit 0 |             |
| Shutdown                     | 0                    | x     | 1     | 1     | 0     | 2,6,8       |
| Switch on                    | 0                    | 0     | 1     | 1     | 1     | 3           |
| Switch on & enable operation | 0                    | 1     | 1     | 1     | 1     | 3, 4        |
| Disable voltage              | 0                    | x     | x     | 0     | x     | 7,9,10,12   |
| Quick stop                   | 0                    | x     | 0     | 1     | x     | 7,10,11     |
| Disable operation            | 0                    | 0     | 1     | 1     | 1     | 5           |
| Enable operation             | 0                    | 1     | 1     | 1     | 1     | 4, 16       |
| Fault reset                  | 0-to-1               | x     | x     | x     | x     | 15          |

Table 143: Command Coding



| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6040 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 144: Object Description (6040<sub>h</sub> in pp Mode)

| Entry Description |        |              |                           |               |
|-------------------|--------|--------------|---------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range               | Default Value |
| 0                 | rw     | see CiA402-3 | See command coding above. |               |

Table 145: Entry Description (6040<sub>h</sub> in pp Mode)

### 6.1.2 Object 6041<sub>h</sub>: Status Word

This object provides the status of the PDS FSA. It reflects the status of the CiA-402 state machine. Please refer to figure 4 for detailed information. The object is structured as defined below. For more information about the coding please refer to the CANopen Drives and motion control device profile, part 2.

| Structure of the Status Word |     |     |     |    |    |    |   |     |    |    |   |    |    |      |   |
|------------------------------|-----|-----|-----|----|----|----|---|-----|----|----|---|----|----|------|---|
| 15                           | 14  | 13  | 12  | 11 | 10 | 9  | 8 | 7   | 6  | 5  | 4 | 3  | 2  | 1    | 0 |
| dir                          | mot | oms | ila | tr | rm | ms | w | sod | qs | ve | f | oe | so | rtso |   |
| MSB                          |     |     |     |    |    |    |   |     |    |    |   |    |    | LSB  |   |

Legend: nu=not used; r=reserved; oms=operation mode specific; h=halt; fr=fault reset; oe=operation enable; qs=quick stop; ve=voltage enable; so=switch on.

Table 146: Structure of the Status Word in pp Mode

| Trinamic Specific Bits |                       |                                             |
|------------------------|-----------------------|---------------------------------------------|
| Bit                    | Name                  | Definition                                  |
| 14                     | Motor activity        | 0: Motor stands still.<br>1: Motor rotates. |
| 15                     | Direction of rotation | This bit shows the direction of rotation.   |

Table 147: Trinamic Specific Bits



| Operation Mode specific Bits in pp Mode |                        |                                                           |
|-----------------------------------------|------------------------|-----------------------------------------------------------|
| Bit                                     | Name                   | Definition                                                |
| 10                                      | Target reached         | Set when the motor is within the position window.         |
| 12                                      | Set point acknowledged | 0: Set point processed.<br>1: Set point still in process. |
| 13                                      | Following error        | Not supported.                                            |

Table 148: Operation Mode specific Bits in pp Mode

| State Coding                     |                        |
|----------------------------------|------------------------|
| Status word                      | FSA state              |
| xxxx xxxx x0xx 0000 <sub>h</sub> | Not ready to switch on |
| xxxx xxxx x1xx 0000 <sub>h</sub> | Switch on disabled     |
| xxxx xxxx x01x 0001 <sub>h</sub> | Ready to switch on     |
| xxxx xxxx x01x 0011 <sub>h</sub> | Switched on            |
| xxxx xxxx x01x 0111 <sub>h</sub> | Operation enabled      |
| xxxx xxxx x00x 0111 <sub>h</sub> | Quick stop active      |
| xxxx xxxx x0xx 1111 <sub>h</sub> | Fault reaction active  |
| xxxx xxxx x0xx 1000 <sub>h</sub> | Fault                  |

Table 149: State Coding

| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6041 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 150: Object Description (6041<sub>h</sub> in pp Mode)

| Entry Description |        |              |                         |               |
|-------------------|--------|--------------|-------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range             | Default Value |
| 0                 | rw     | see CiA402-3 | See state coding above. |               |

Table 151: Entry Description (6041<sub>h</sub> in pp Mode)

### 6.1.3 Object 6062<sub>h</sub>: Position Demand Value

This object provides the demanded position value. The value is given in microsteps. Object 6062<sub>h</sub> indicates the actual position that the motor should have. It is not to be confused with objects 6063<sub>h</sub> and 6064<sub>h</sub>.



| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 6062 <sub>h</sub>  | Position Demand Value | Variable    | SIGNED32  |

Table 152: Object Description (6062<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 153: Entry Description (6062<sub>h</sub>)

#### 6.1.4 Object 6063<sub>h</sub>: Position Actual Internal Value

This object provides the demanded position value. The value is given in microsteps. It is the same as object 6062<sub>h</sub>.

| Object Description |                                |             |           |
|--------------------|--------------------------------|-------------|-----------|
| Index              | Name                           | Object Type | Data Type |
| 6063 <sub>h</sub>  | Position Actual Internal Value | Variable    | SIGNED32  |

Table 154: Object Description (6063<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 155: Entry Description (6063<sub>h</sub>)

#### 6.1.5 Object 6064<sub>h</sub>: Position Actual Value

This object provides the actual value of the position measurement device. It always contains the same value as object 6063<sub>h</sub>.

| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 6064 <sub>h</sub>  | Position Actual Value | Variable    | SIGNED32  |

Table 156: Object Description (6064<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 157: Entry Description (6064<sub>h</sub>)

### 6.1.6 Object 6065<sub>h</sub>: Following Error Window

This object indicates the configured range of tolerated position values symmetrically to the position demand value. If the position actual value is out of the following error window, a following error occurs. A following error may occur when a drive is blocked, unreachable profile velocity occurs, or at wrong closed-loop coefficients. The value shall be given in microsteps.

When the difference between motor position (object 6062<sub>h</sub>) and encoder position (object 6063<sub>h</sub> or 6064<sub>h</sub>) is greater than the value set here, the motor will be stopped and an emergency message will be sent. Setting this object to zero will turn off this feature completely.

---

**Note** Setting this object to a too low value will lead to false alarms.

---

| Object Description |                        |             |            |
|--------------------|------------------------|-------------|------------|
| Index              | Name                   | Object Type | Data Type  |
| 6065 <sub>h</sub>  | Following Error Window | Variable    | UNSIGNED32 |

Table 158: Object Description (6065<sub>h</sub>)

| Entry Description |        |             |                |               |
|-------------------|--------|-------------|----------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range    | Default Value |
| 0                 | rw     | no          | 0...2147483647 | 0             |

Table 159: Entry Description (6065<sub>h</sub>)

### 6.1.7 Object 6067<sub>h</sub>: Position Window

This object indicates the configured symmetrical range of accepted positions relative to the target position. If the actual value of the position encoder is within the position window, this target position is regarded as having been reached. The value is given in increments. If the value of the position window is FFFFFFFF<sub>h</sub>, the position window control is switched off. If this object is set to zero, the target reached event will be signaled when the demand position (6062<sub>h</sub>) has reached the target position (6064<sub>h</sub>). When the position window is set to a value greater than zero, the target reached event will be signaled when the actual encoder position value (6064<sub>h</sub>) is within  $(target\_position - position\_window)$  and  $(target\_position + position\_window)$ .





| Object Description |                 |             |            |
|--------------------|-----------------|-------------|------------|
| Index              | Name            | Object Type | Data Type  |
| 6067 <sub>h</sub>  | Position Window | Variable    | UNSIGNED32 |

Table 160: Object Description (6067<sub>h</sub>)

| Entry Description |        |             |             |                      |
|-------------------|--------|-------------|-------------|----------------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value        |
| 0                 | rw     | no          | UNSIGNED32  | FFFFFFF <sub>h</sub> |

Table 161: Entry Description (6067<sub>h</sub>)

### 6.1.8 Object 6068<sub>h</sub>: Position Window Time

This object indicates the configured time, during which the actual position within the position window is measured. The value is given in ms. If this object is set to a value greater than zero and also the position window (6067<sub>h</sub>) is set to a value greater than zero the target reached event will not be signaled until the actual position (6064<sub>h</sub>) is at least as many milliseconds within the position window as defined by this object.

| Object Description |                      |             |            |
|--------------------|----------------------|-------------|------------|
| Index              | Name                 | Object Type | Data Type  |
| 6068 <sub>h</sub>  | Position Window Time | Variable    | UNSIGNED16 |

Table 162: Object Description (6068<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED16  | 0             |

Table 163: Entry Description (6068<sub>h</sub>)

### 6.1.9 Object 606C<sub>h</sub>: Velocity Actual Value

This object shows the actual velocity value of the motor. The value is given in units of pps.

| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 606C <sub>h</sub>  | Velocity Actual Value | Variable    | SIGNED32  |

Table 164: Object Description (606C<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 165: Entry Description (606C<sub>h</sub>)

### 6.1.10 Object 607A<sub>h</sub>: Target Position

The target position is the position that the drive should move to in profile position mode using the current settings of motion control parameters (such as velocity, acceleration, deceleration, motion profile type etc.). The value of this object is interpreted as absolute or relative depending on the abs/rel flag in the controlword. It is given in microsteps.

| Object Description |                 |             |           |
|--------------------|-----------------|-------------|-----------|
| Index              | Name            | Object Type | Data Type |
| 607A <sub>h</sub>  | Target Position | Variable    | SIGNED32  |

Table 166: Object Description (607A<sub>h</sub> in pp Mode)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | rw     | Refer to CiA402-3 | SIGNED32    | 0             |

Table 167: Entry Description (607A<sub>h</sub> in pp Mode)

### 6.1.11 Object 607D<sub>h</sub>: Software Position Limit

This object indicates the configured maximal and minimal software position limits. These parameters define the absolute position limits for the position demand value and the position actual value. Every new target position is checked against these limits. The limit positions are always relative to the machine home position. Before being compared with the target position, they are corrected internally by the home offset as follows:

$$\text{Corrected\_min\_position\_limit} = \text{min\_position\_limit} - \text{home\_offset}$$

$$\text{Corrected\_max\_position\_limit} = \text{max\_position\_limit} - \text{home\_offset}$$

| Object Description |                         |             |           |
|--------------------|-------------------------|-------------|-----------|
| Index              | Name                    | Object Type | Data Type |
| 607D <sub>h</sub>  | Software Position Limit | Array       | SIGNED32  |

Table 168: Object Description (607D<sub>h</sub>)

| Entry Description |                        |        |             |             |               |
|-------------------|------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description            | Access | PDO Mapping | Value Range | Default Value |
| 1                 | Minimum Position Limit | rw     | no          | SIGNED32    | -2147483648   |
| 2                 | Maximum Position Limit | rw     | no          | SIGNED32    | 2147483647    |

Table 169: Entry Description (607D<sub>h</sub>)

### 6.1.12 Object 6081<sub>h</sub>: Profile Velocity

This object indicates the configured velocity normally attained at the end of the acceleration ramp during a profiled motion and is valid for both directions of motion. The profile velocity is the maximum velocity used when driving to a new position. It is given in units of pps<sup>2</sup>.

| Object Description |                  |             |            |
|--------------------|------------------|-------------|------------|
| Index              | Name             | Object Type | Data Type  |
| 6081 <sub>h</sub>  | Profile Velocity | Variable    | UNSIGNED32 |

Table 170: Object Description (6081<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED32  | 0             |

Table 171: Entry Description (6081<sub>h</sub>)

### 6.1.13 Object 6083<sub>h</sub>: Profile Acceleration

This object indicates the configured acceleration. Object 6083<sub>h</sub> sets the maximum acceleration to be used in profile position and profile velocity mode.

This value is given using pps<sup>2</sup> units.

In profile velocity mode, this object also sets the deceleration to be used (the deceleration ramp is always the same as the acceleration ramp in pv mode).

| Object Description |                      |             |            |
|--------------------|----------------------|-------------|------------|
| Index              | Name                 | Object Type | Data Type  |
| 6083 <sub>h</sub>  | Profile Acceleration | Variable    | UNSIGNED32 |

Table 172: Object Description (6083<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED32  | 0             |

Table 173: Entry Description (6083<sub>h</sub>)

### 6.1.14 Object 6084<sub>h</sub>: Profile Deceleration

This object indicates the configured deceleration. Object 6084<sub>h</sub> sets the maximum deceleration to be used in profile positioning mode.

This value is given in units of pps<sup>2</sup>.

| Object Description |                      |             |            |
|--------------------|----------------------|-------------|------------|
| Index              | Name                 | Object Type | Data Type  |
| 6084 <sub>h</sub>  | Profile Deceleration | Variable    | UNSIGNED32 |

Table 174: Object Description (6084<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED32  | 0             |

Table 175: Entry Description (6084<sub>h</sub>)

### 6.1.15 Object 6085<sub>h</sub>: Quick Stop Deceleration

This object indicates the configured deceleration used to stop the motor when the quick stop function is activated and the quick stop code object 605A<sub>h</sub> is set to 2 (or 6). The value is given in the same unit as profile acceleration object 6083<sub>h</sub>.

| Object Description |                         |             |            |
|--------------------|-------------------------|-------------|------------|
| Index              | Name                    | Object Type | Data Type  |
| 6085 <sub>h</sub>  | Quick stop deceleration | Variable    | UNSIGNED32 |

Table 176: Object Description (6085<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED32  | 51200         |

Table 177: Entry Description (6085<sub>h</sub>)

### 6.1.16 Object 60F2<sub>h</sub>: Positioning Option Code

This object indicates the positioning behaviour in profile position mode. Only bits 0 and 1 (relative option) are supported.



| Bit Definitions |       |                                                                                                                |
|-----------------|-------|----------------------------------------------------------------------------------------------------------------|
| Bit 1           | Bit 0 | Definition                                                                                                     |
| 0               | 0     | Positioning moves shall be performed relative to the preceding (internal absolute) target position.            |
| 0               | 1     | Positioning moves shall be performed relative to the actual position demand value (object 6063 <sub>h</sub> ). |
| 1               | 0     | Positioning moves shall be performed relative to the position actual value (object 6064 <sub>h</sub> ).        |
| 1               | 1     | reserved                                                                                                       |

Table 178: Bit Definitions of Object 60F2<sub>h</sub>

| Object Description |                         |             |            |
|--------------------|-------------------------|-------------|------------|
| Index              | Name                    | Object Type | Data Type  |
| 60F2 <sub>h</sub>  | Positioning option code | Variable    | UNSIGNED16 |

Table 179: Object Description (60F2<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED16  | 0             |

Table 180: Entry Description (60F2<sub>h</sub>)

## 6.2 How to move a Motor in pp Mode

Here is a little example that shows how to get a motor running in pp mode. In this little example we assume that the module has been reset (and then switched to pre-operational or operational) by NMT commands before. Please note that the values are decimal.

- If you do not have any limit switches connected, first disable the limit switch inputs by writing 3 to object 2005<sub>h</sub>.
- Select pp mode by writing 1 to object 6060<sub>h</sub>.
- Write 6 to object 6040<sub>h</sub> to switch to READY\_TO\_SWITCH\_ON state.
- Write 7 to object 6040<sub>h</sub> to switch to SWITCHED\_ON state.
- Write 15 to object 6040<sub>h</sub> to switch to OPERATION\_ENABLED state.
- Write the desired target position (e.g. 500000) to object 607A<sub>h</sub>.
- Mark the new target position as active by writing 31 to object 6040<sub>h</sub>. The motor starts moving now.
- Reset the activation by writing 15 to object 6040<sub>h</sub> (this can be done while the motor is still moving).



## 7 Profile Velocity Mode

The profile velocity mode is used to control the velocity of the drive without a special regard of the position. It contains limit functions and trajectory generation.

The profile velocity mode covers the following sub-functions:

- Demand value input via trajectory generator.
- Monitoring of the profile velocity using a window-function.
- Monitoring of velocity actual value using a threshold.

The operation of the reference value generator and its input parameters include:

- Profile velocity
- Profile acceleration
- Profile deceleration
- Emergency stop
- Motion profile type

### 7.1 Detailed Object Specifications

#### 7.1.1 Object 6040<sub>h</sub>: Control Word

This object indicates the received command controlling the power drive system finite state automaton (PDS FSA). The CiA-402 state machine can be controlled using this object. Please refer to figure 4 for detailed information.

In pv mode the control word does not contain any operation mode specific bits.

| Structure of the Control Word |    |    |   |   |    |     |   |    |    |    |    |
|-------------------------------|----|----|---|---|----|-----|---|----|----|----|----|
| 15                            | 11 | 10 | 9 | 8 | 7  | 6   | 4 | 3  | 2  | 1  | 0  |
| nu                            |    | r  | r | h | fr | r   |   | eo | qs | ev | so |
| MSB                           |    |    |   |   |    | LSB |   |    |    |    |    |

Legend: nu=not used; r=reserved; h=halt; fr=fault reset; eo=enable operation; qs=quick stop; ev=enable voltage; so=switch on.

Table 181: Structure of the Control Word in pv Mode



| Command Coding               |                      |       |       |       |       |             |
|------------------------------|----------------------|-------|-------|-------|-------|-------------|
| Command                      | Bits of Control Word |       |       |       |       | Transitions |
|                              | Bit 7                | Bit 3 | Bit 2 | Bit 1 | Bit 0 |             |
| Shutdown                     | 0                    | x     | 1     | 1     | 0     | 2,6,8       |
| Switch on                    | 0                    | 0     | 1     | 1     | 1     | 3           |
| Switch on & enable operation | 0                    | 1     | 1     | 1     | 1     | 3, 4        |
| Disable voltage              | 0                    | x     | x     | 0     | x     | 7,9,10,12   |
| Quick stop                   | 0                    | x     | 0     | 1     | x     | 7,10,11     |
| Disable operation            | 0                    | 0     | 1     | 1     | 1     | 5           |
| Enable operation             | 0                    | 1     | 1     | 1     | 1     | 4, 16       |
| Fault reset                  | 0-to-1               | x     | x     | x     | x     | 15          |

Table 182: Command Coding

| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6040 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 183: Object Description (6040<sub>h</sub> in pv Mode)

| Entry Description |        |              |                           |               |
|-------------------|--------|--------------|---------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range               | Default Value |
| 0                 | rw     | see CiA402-3 | See command coding above. |               |

Table 184: Entry Description (6040<sub>h</sub> in pv Mode)

### 7.1.2 Object 6041<sub>h</sub>: Status Word

This object provides the status of the PDS FSA. It reflects the status of the CiA-402 state machine. Please refer to figure 4 for detailed information. The object is structured as defined below. For more information about the coding please refer to the CANopen Drives and motion control device profile, part 2.

| Structure of the Status Word |     |     |     |    |    |    |   |     |    |    |   |    |    |      |   |
|------------------------------|-----|-----|-----|----|----|----|---|-----|----|----|---|----|----|------|---|
| 15                           | 14  | 13  | 12  | 11 | 10 | 9  | 8 | 7   | 6  | 5  | 4 | 3  | 2  | 1    | 0 |
| dir                          | mot | oms | ila | tr | rm | ms | w | sod | qs | ve | f | oe | so | rtso |   |
| MSB                          |     |     |     |    |    |    |   |     |    |    |   |    |    | LSB  |   |

Legend: nu=not used; r=reserved; oms=operation mode specific; h=halt; fr=fault reset; oe=operation enable; qs=quick stop; ve=voltage enable; so=switch on.

Table 185: Structure of the Status Word in pv Mode



| Trinamic Specific Bits |                       |                                             |
|------------------------|-----------------------|---------------------------------------------|
| Bit                    | Name                  | Definition                                  |
| 14                     | Motor activity        | 0: Motor stands still.<br>1: Motor rotates. |
| 15                     | Direction of rotation | This bit shows the direction of rotation.   |

Table 186: Trinamic Specific Bits

| Operation Mode specific Bits in pv Mode |                     |                                                   |
|-----------------------------------------|---------------------|---------------------------------------------------|
| Bit                                     | Name                | Definition                                        |
| 10                                      | Target reached      | Indicates that the target speed has been reached. |
| 12                                      | Speed               | Not supported.                                    |
| 13                                      | Max. slippage error | Not supported.                                    |

Table 187: Operation Mode specific Bits in pv Mode

| State Coding                     |                        |
|----------------------------------|------------------------|
| Status word                      | FSA state              |
| xxxx xxxx x0xx 0000 <sub>h</sub> | Not ready to switch on |
| xxxx xxxx x1xx 0000 <sub>h</sub> | Switch on disabled     |
| xxxx xxxx x01x 0001 <sub>h</sub> | Ready to switch on     |
| xxxx xxxx x01x 0011 <sub>h</sub> | Switched on            |
| xxxx xxxx x01x 0111 <sub>h</sub> | Operation enabled      |
| xxxx xxxx x00x 0111 <sub>h</sub> | Quick stop active      |
| xxxx xxxx x0xx 1111 <sub>h</sub> | Fault reaction active  |
| xxxx xxxx x0xx 1000 <sub>h</sub> | Fault                  |

Table 188: State Coding

| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6041 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 189: Object Description (6041<sub>h</sub> in pv Mode)



| Entry Description |        |              |                        |               |
|-------------------|--------|--------------|------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range            | Default Value |
| 0                 | rw     | see CiA402-3 | See state coding above |               |

Table 190: Entry Description (6041<sub>h</sub> in pv Mode)

### 7.1.3 Object 6062<sub>h</sub>: Position Demand Value

This object provides the demanded position value. The value is given in microsteps. Object 6062<sub>h</sub> indicates the actual position that the motor should have. It is not to be confused with objects 6063<sub>h</sub> and 6064<sub>h</sub>.

| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 6062 <sub>h</sub>  | Position Demand Value | Variable    | SIGNED32  |

Table 191: Object Description (6062<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 192: Entry Description (6062<sub>h</sub>)

### 7.1.4 Object 6063<sub>h</sub>: Position Actual Internal Value

This object provides the demanded position value. The value is given in microsteps. It is the same as object 6062<sub>h</sub>.

| Object Description |                                |             |           |
|--------------------|--------------------------------|-------------|-----------|
| Index              | Name                           | Object Type | Data Type |
| 6063 <sub>h</sub>  | Position Actual Internal Value | Variable    | SIGNED32  |

Table 193: Object Description (6063<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 194: Entry Description (6063<sub>h</sub>)

### 7.1.5 Object 6064<sub>h</sub>: Position Actual Value

This object provides the actual value of the position measurement device. It always contains the same value as object 6063<sub>h</sub>.



| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 6064 <sub>h</sub>  | Position Actual Value | Variable    | SIGNED32  |

Table 195: Object Description (6064<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 196: Entry Description (6064<sub>h</sub>)

### 7.1.6 Object 6065<sub>h</sub>: Following Error Window

This object indicates the configured range of tolerated position values symmetrically to the position demand value. If the position actual value is out of the following error window, a following error occurs. A following error may occur when a drive is blocked, unreachable profile velocity occurs, or at wrong closed-loop coefficients. The value shall be given in microsteps.

When the difference between motor position (object 6062<sub>h</sub>) and encoder position (object 6063<sub>h</sub> or 6064<sub>h</sub>) is greater than the value set here, the motor will be stopped and an emergency message will be sent. Setting this object to zero will turn off this feature completely.

---

**Note** Setting this object to a too low value will lead to false alarms.

---

| Object Description |                        |             |            |
|--------------------|------------------------|-------------|------------|
| Index              | Name                   | Object Type | Data Type  |
| 6065 <sub>h</sub>  | Following Error Window | Variable    | UNSIGNED32 |

Table 197: Object Description (6065<sub>h</sub>)

| Entry Description |        |             |                |               |
|-------------------|--------|-------------|----------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range    | Default Value |
| 0                 | rw     | no          | 0...2147483647 | 0             |

Table 198: Entry Description (6065<sub>h</sub>)

### 7.1.7 Object 606C<sub>h</sub>: Velocity Actual Value

This object shows the actual velocity value of the motor. The value is given in units of pps.



| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 606C <sub>h</sub>  | Velocity Actual Value | Variable    | SIGNED32  |

Table 199: Object Description (606C<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 200: Entry Description (606C<sub>h</sub>)

### 7.1.8 Object 607D<sub>h</sub>: Software Position Limit

This object indicates the configured maximal and minimal software position limits. These parameters define the absolute position limits for the position demand value and the position actual value. Every new target position is checked against these limits. The limit positions are always relative to the machine home position. Before being compared with the target position, they are corrected internally by the home offset as follows:

$$\text{Corrected\_min\_position\_limit} = \text{min\_position\_limit} - \text{home\_offset}$$

$$\text{Corrected\_max\_position\_limit} = \text{max\_position\_limit} - \text{home\_offset}$$

| Object Description |                         |             |           |
|--------------------|-------------------------|-------------|-----------|
| Index              | Name                    | Object Type | Data Type |
| 607D <sub>h</sub>  | Software Position Limit | Array       | SIGNED32  |

Table 201: Object Description (607D<sub>h</sub>)

| Entry Description |                        |        |             |             |               |
|-------------------|------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description            | Access | PDO Mapping | Value Range | Default Value |
| 1                 | Minimum Position Limit | rw     | no          | SIGNED32    | -2147483648   |
| 2                 | Maximum Position Limit | rw     | no          | SIGNED32    | 2147483647    |

Table 202: Entry Description (607D<sub>h</sub>)

### 7.1.9 Object 6083<sub>h</sub>: Profile Acceleration

This object indicates the configured acceleration. Object 6083<sub>h</sub> sets the maximum acceleration to be used in profile position and profile velocity mode.

This value is given using pps<sup>2</sup> units.



In profile velocity mode, this object also sets the deceleration to be used (the deceleration ramp is always the same as the acceleration ramp in pv mode).

| Object Description |                      |             |            |
|--------------------|----------------------|-------------|------------|
| Index              | Name                 | Object Type | Data Type  |
| 6083 <sub>h</sub>  | Profile Acceleration | Variable    | UNSIGNED32 |

Table 203: Object Description (6083<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED32  | 0             |

Table 204: Entry Description (6083<sub>h</sub>)

#### 7.1.10 Object 6085<sub>h</sub>: Quick Stop Deceleration

This object indicates the configured deceleration used to stop the motor when the quick stop function is activated and the quick stop code object 605A<sub>h</sub> is set to 2 (or 6). The value is given in the same unit as profile acceleration object 6083<sub>h</sub>.

| Object Description |                         |             |            |
|--------------------|-------------------------|-------------|------------|
| Index              | Name                    | Object Type | Data Type  |
| 6085 <sub>h</sub>  | Quick stop deceleration | Variable    | UNSIGNED32 |

Table 205: Object Description (6085<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED32  | 51200         |

Table 206: Entry Description (6085<sub>h</sub>)

#### 7.1.11 Object 60FF<sub>h</sub>: Target Velocity

This object indicates the configured target velocity and is used as input for the trajectory generator. Object 60FF<sub>h</sub> sets the target velocity when using profile velocity mode. The drive then accelerates or decelerates to that velocity using the acceleration and deceleration set by objects 6083<sub>h</sub> and 6084<sub>h</sub>. The values are given in pps units.

| Object Description |                 |             |           |
|--------------------|-----------------|-------------|-----------|
| Index              | Name            | Object Type | Data Type |
| 60FF <sub>h</sub>  | Target Velocity | Variable    | SIGNED32  |

Table 207: Object Description (60FF<sub>h</sub>)



| Entry Description |        |              |             |               |
|-------------------|--------|--------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range | Default Value |
| 0                 | rw     | see CiA402-3 | SIGNED32    | 0             |

Table 208: Entry Description (60FF<sub>h</sub>)

## 7.2 How to move a Motor in pv Mode

Here is a little example that shows how to get a motor running in pv mode. In this little example we assume that the module has been reset (and then switched to pre-operational or operational) by NMT commands before.

- If you do not have any limit switches connected, first disable the limit switch inputs by writing 3 to object 2005<sub>h</sub>.
- Select pv mode by writing 3 to object 6060<sub>h</sub>.
- Write 6 to object 6040<sub>h</sub> to switch to READY\_TO\_SWITCH\_ON state.
- Write 7 to object 6040<sub>h</sub> to switch to SWITCHED\_ON state.
- Write 15 to object 6040<sub>h</sub> to switch to OPERATION\_ENABLED state.
- Write the desired target speed (e.g. 100000) to object 60FF<sub>h</sub>. The motor now accelerates to that speed.
- Stop the motor by writing 0 to object 60FF<sub>h</sub>.



## 8 Homing Mode

This chapter describes the method by which a drive seeks the home position (reference point). There are various methods of achieving this using limit switches at the ends of travel or a home switch in mid-travel. Some methods also use the index (zero) pulse train from an incremental encoder. The user may specify the speeds, acceleration and the method of homing.

There is no output data except for those bits in the statusword which return the status or result of the homing process and the demand to the position control loops.

There are four sources of the homing signal available: these are positive and negative limit switches, the home switch and the index pulse from an encoder.

Figure 5 shows the defined input objects as well as the output objects. The user can specify the speeds, acceleration and method of homing. The home offset object 607C<sub>h</sub> allows displacing the zero in point the coordinate system for the home position.

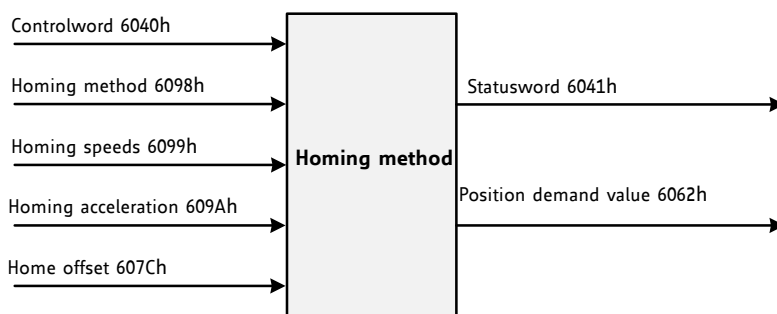


Figure 5: Homing Mode Function

Choosing a homing mode determines the following things:

- The homing signal (positive limit switch, negative limit switch, and home switch).
- The direction of actuation where appropriate.
- The position of the index pulse.

The home position and the zero position are offset by the home offset (see object 607C<sub>h</sub>, section 8.2.4).

Depending on the module there are different sources of homing methods available:

- Negative and positive limit switches.
- Home switch.
- Index pulse of an encoder.

For the operation of positioning drives, an exact knowledge of the absolute position is normally required. Since for cost reasons drives often do not have an absolute encoder, a homing operation is necessary.



## 8.1 Homing Methods

The TMC-1638 supports a subset of different standard CANopen homing methods. The homing method that is to be used can be chosen via object 6098<sub>h</sub> (section 8.2.5).

| Supported Homing Methods |                                                                                                                                                   |
|--------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| Method                   | Description                                                                                                                                       |
| 0                        | No homing (default value for object 6098 <sub>h</sub> ).                                                                                          |
| 17                       | Search the left end switch.                                                                                                                       |
| 18                       | Search the right end switch.                                                                                                                      |
| 19                       | Search the positive edge of the home switch.                                                                                                      |
| 21                       | Search the negative edge of the home switch.                                                                                                      |
| 35                       | The actual position is used as home position. All position values (objects 6062h, 6063h, and 6064h) are set to zero, but the motor will not move. |

Table 209: Supported CANopen Homing Methods

When using homing methods that need end switch inputs or home switch inputs please take care of their configuration (object 2005<sub>h</sub>, section 4.1.4).

### 8.1.1 Homing Method 17: Homing on negative Limit Switch

Using this method, the initial direction of movement shall be leftward if the negative limit switch is inactive (here: low). The home position shall be at the point where the negative limit switch becomes inactive.

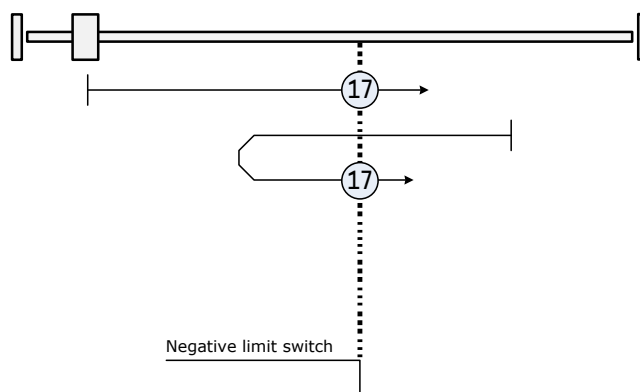


Figure 6: Homing Method 17

### 8.1.2 Homing Method 18: Homing on positive Limit Switch

Using this method, the initial direction of movement shall be rightward if the positive limit switch is inactive (here: low). The home position shall be at point the where the positive limit switch becomes inactive.



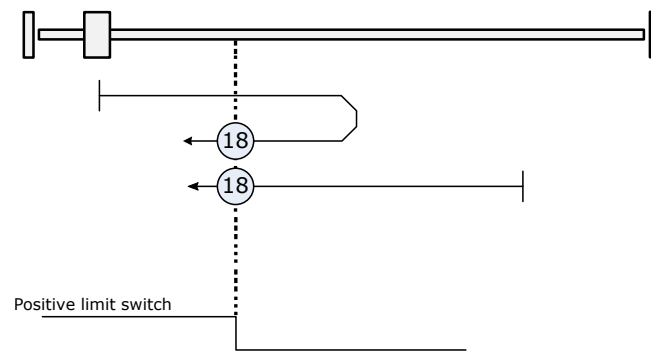


Figure 7: Homing Method 18

### 8.1.3 Homing Method 19: Homing on positive Home Switch

Using this method, the initial direction of movement shall be dependent on the state of the home switch. The home position shall be at the point where the home switch changes state. If the initial direction of movement leads away from the home switch, the drive shall reverse on encountering the relevant limit switch.

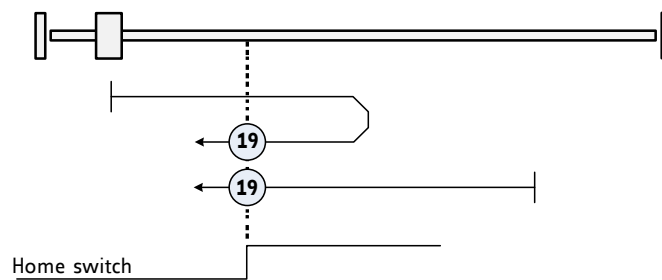


Figure 8: Homing Method 19

### 8.1.4 Homing Method 21: Homing on negative Home Switch

Using this method, the initial direction of movement shall be dependent on the state of the home switch. The home position shall be at the point where the home switch changes state. If the initial direction of movement leads away from the home switch, the drive shall reverse on encountering the relevant limit switch.

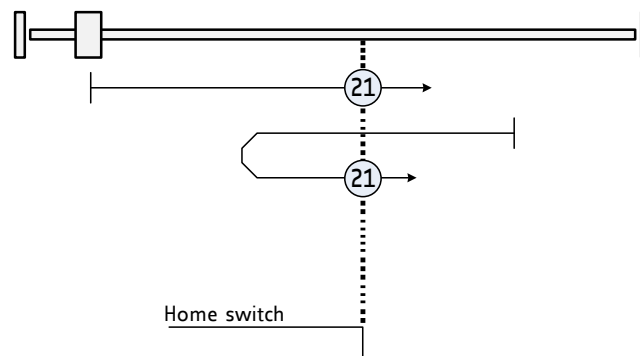


Figure 9: Homing Method 21





### 8.1.5 Homing Method 35: Current Position as Home Position

In this method, the current position shall be taken to be the home position. This method does not require the drive device to be in operation enabled state.



## 8.2 Detailed Object Specifications

### 8.2.1 Object 6040<sub>h</sub>: Control Word

This object indicates the received command controlling the power drive system finite state automaton (PDS FSA). The CiA-402 state machine can be controlled using this object. Please refer to figure 4 for detailed information.

| Structure of the Control Word |    |     |   |    |     |     |    |    |    |   |   |
|-------------------------------|----|-----|---|----|-----|-----|----|----|----|---|---|
| 15                            | 11 | 10  | 9 | 8  | 7   | 6   | 4  | 3  | 2  | 1 | 0 |
| nu                            | r  | oms | h | fr | oms | eo  | qs | ev | so |   |   |
| MSB                           |    |     |   |    |     | LSB |    |    |    |   |   |

Legend: nu=not used; r=reserved; oms=operation mode specific; h=halt; fr=fault reset; eo=enable operation; qs=quick stop; ev=enable voltage; so=switch on.

Table 210: Structure of the Control Word in hm Mode

| Operation Mode specific Bits in hm Mode |                        |                                 |
|-----------------------------------------|------------------------|---------------------------------|
| Bit                                     | Name                   | Definition                      |
| 4                                       | Homing operation start | 1: start homing; 0: stop homing |
| 8                                       | Halt                   | Not supported.                  |

Table 211: Operation Mode specific Bits in hm Mode

| Command Coding               |                      |       |       |       |       |             |
|------------------------------|----------------------|-------|-------|-------|-------|-------------|
| Command                      | Bits of Control Word |       |       |       |       | Transitions |
|                              | Bit 7                | Bit 3 | Bit 2 | Bit 1 | Bit 0 |             |
| Shutdown                     | 0                    | x     | 1     | 1     | 0     | 2,6,8       |
| Switch on                    | 0                    | 0     | 1     | 1     | 1     | 3           |
| Switch on & enable operation | 0                    | 1     | 1     | 1     | 1     | 3, 4        |
| Disable voltage              | 0                    | x     | x     | 0     | x     | 7,9,10,12   |
| Quick stop                   | 0                    | x     | 0     | 1     | x     | 7,10,11     |
| Disable operation            | 0                    | 0     | 1     | 1     | 1     | 5           |
| Enable operation             | 0                    | 1     | 1     | 1     | 1     | 4, 16       |
| Fault reset                  | 0-to-1               | x     | x     | x     | x     | 15          |

Table 212: Command Coding



| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6040 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 213: Object Description (6040<sub>h</sub> in hm Mode)

| Entry Description |        |              |                           |               |
|-------------------|--------|--------------|---------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range               | Default Value |
| 0                 | rw     | see CiA402-3 | See command coding above. |               |

Table 214: Entry Description (6040<sub>h</sub> in hm Mode)

### 8.2.2 Object 6041<sub>h</sub>: Status Word

This object provides the status of the PDS FSA. It reflects the status of the CiA-402 state machine. Please refer to figure 4 for detailed information. The object is structured as defined below. For more information about the coding please refer to the CANopen Drives and motion control device profile, part 2.

| Structure of the Status Word |     |     |     |    |    |    |   |     |    |    |   |    |    |      |   |
|------------------------------|-----|-----|-----|----|----|----|---|-----|----|----|---|----|----|------|---|
| 15                           | 14  | 13  | 12  | 11 | 10 | 9  | 8 | 7   | 6  | 5  | 4 | 3  | 2  | 1    | 0 |
| dir                          | mot | oms | ila | tr | rm | ms | w | sod | qs | ve | f | oe | so | rtso |   |
| MSB                          |     |     |     |    |    |    |   |     |    |    |   |    |    | LSB  |   |

Legend: nu=not used; r=reserved; oms=operation mode specific; h=halt; fr=fault reset; oe=operation enable; qs=quick stop; ve=voltage enable; so=switch on.

Table 215: Structure of the Status Word in hm Mode

| Trinamic Specific Bits |                       |                                             |
|------------------------|-----------------------|---------------------------------------------|
| Bit                    | Name                  | Definition                                  |
| 14                     | Motor activity        | 0: Motor stands still.<br>1: Motor rotates. |
| 15                     | Direction of rotation | This bit shows the direction of rotation.   |

Table 216: Trinamic Specific Bits



| Operation Mode specific Bits in hm Mode |                |                                                                                                            |
|-----------------------------------------|----------------|------------------------------------------------------------------------------------------------------------|
| Bit                                     | Name           | Definition                                                                                                 |
| 10                                      | Target reached | Set when the zero position has been found or homing has been stopped by setting controlword bit 4 to zero. |
| 12                                      | Home attained  | Set when zero position has been found.                                                                     |
| 13                                      | Homing error   | Not supported.                                                                                             |

Table 217: Operation Mode specific Bits in hm Mode

| State Coding                     |                        |
|----------------------------------|------------------------|
| Status word                      | FSA state              |
| xxxx xxxx x0xx 0000 <sub>h</sub> | Not ready to switch on |
| xxxx xxxx x1xx 0000 <sub>h</sub> | Switch on disabled     |
| xxxx xxxx x01x 0001 <sub>h</sub> | Ready to switch on     |
| xxxx xxxx x01x 0011 <sub>h</sub> | Switched on            |
| xxxx xxxx x01x 0111 <sub>h</sub> | Operation enabled      |
| xxxx xxxx x00x 0111 <sub>h</sub> | Quick stop active      |
| xxxx xxxx x0xx 1111 <sub>h</sub> | Fault reaction active  |
| xxxx xxxx x0xx 1000 <sub>h</sub> | Fault                  |

Table 218: State Coding

| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6041 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 219: Object Description (6041<sub>h</sub> in hm Mode)

| Entry Description |        |              |                         |               |
|-------------------|--------|--------------|-------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range             | Default Value |
| 0                 | rw     | see CiA402-3 | See state coding above. |               |

Table 220: Entry Description (6041<sub>h</sub> in hm Mode)

### 8.2.3 Object 606C<sub>h</sub>: Velocity Actual Value

This object shows the actual velocity value of the motor. The value is given in units of pps.



| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 606C <sub>h</sub>  | Velocity Actual Value | Variable    | SIGNED32  |

Table 221: Object Description (606C<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 222: Entry Description (606C<sub>h</sub>)

#### 8.2.4 Object 607C<sub>h</sub>: Home Offset

This object indicates the configured difference between the zero position for the application and the machine home position/home switch (found during homing). While homing, the machine home position is found and once the homing is completed, the zero position is offset from the home position by adding the home offset to the home position. The effect of setting the home position to a non-zero value depends on the selected homing method. The value of this object is given in microsteps. Negative values indicate the opposite direction.

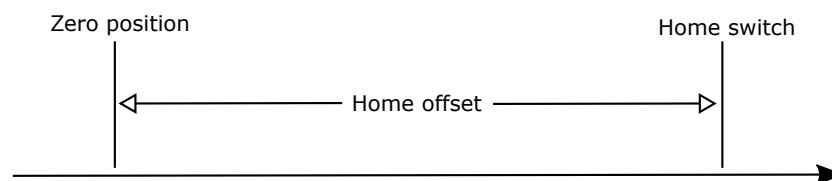


Figure 10: Home Offset

| Object Description |             |             |           |
|--------------------|-------------|-------------|-----------|
| Index              | Name        | Object Type | Data Type |
| 607C <sub>h</sub>  | Home offset | Variable    | SIGNED32  |

Table 223: Object Description (607C<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | SIGNED32    | 0             |

Table 224: Entry Description (607C<sub>h</sub>)

### 8.2.5 Object 6098<sub>h</sub>: Homing Method

The homing method to be used can be selected by writing to this object. Please see table 209 for a list of homing methods supported by the current version of the TMC-1638 CANopen firmware.

| Object Description |               |             |           |
|--------------------|---------------|-------------|-----------|
| Index              | Name          | Object Type | Data Type |
| 6098 <sub>h</sub>  | Homing method | Variable    | SIGNED8   |

Table 225: Object Description (6098<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | SIGNED8     | 0             |

Table 226: Entry Description (6098<sub>h</sub>)

### 8.2.6 Object 6099<sub>h</sub>: Homing Speeds

This object indicates the configured speeds used during homing procedure. The values are given in pps units. Using object 6099<sub>h</sub> a fast and a slow homing speed can be set. In most homing modes, the home switch is searched with the fast speed first. When the home switch has been found, the motor will be decelerated to the slow speed (using the homing acceleration, object 609A<sub>h</sub>) to search for the exact switch point. When the switch point has been found the motor will be stopped at that point.

| Object Description |               |             |            |
|--------------------|---------------|-------------|------------|
| Index              | Name          | Object Type | Data Type  |
| 6099 <sub>h</sub>  | Homing speeds | Array       | UNSIGNED32 |

Table 227: Object Description (6099<sub>h</sub>)

| Entry Description |                   |        |             |             |               |
|-------------------|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description       | Access | PDO Mapping | Value Range | Default Value |
| 1                 | Fast homing speed | rw     | no          | UNSIGNED32  | 0             |
| 2                 | Slow homing speed | rw     | no          | UNSIGNED32  | 0             |

Table 228: Entry Description (6099<sub>h</sub>)

### 8.2.7 Object 609A<sub>h</sub>: Homing Acceleration

This object indicates the configured acceleration and deceleration to be used during homing operation. This object used pps<sup>2</sup> units.



| Object Description |                     |             |            |
|--------------------|---------------------|-------------|------------|
| Index              | Name                | Object Type | Data Type  |
| 609A <sub>h</sub>  | Homing acceleration | Variable    | UNSIGNED32 |

Table 229: Object Description (609A<sub>h</sub>)

| Entry Description |        |             |             |               |
|-------------------|--------|-------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range | Default Value |
| 0                 | rw     | no          | UNSIGNED32  | 0             |

Table 230: Entry Description (609A<sub>h</sub>)

### 8.3 How to start a Homing in hm Mode

Here is a little example that shows how to home the motor in hm mode. In this little example we assume that the module has been reset (and then switched to pre-operational or operational) by NMT commands before. The home switch must be connected to the home switch input. It can be operated manually.

- Select hm mode by writing 6 to object 6060<sub>h</sub>.
- Write 6 to object 6040<sub>h</sub> to switch to READY\_TO\_SWITCH\_ON state.
- Write 7 to object 6040<sub>h</sub> to switch to SWITCHED\_ON state.
- Write 15 to object 6040<sub>h</sub> to switch to OPERATION\_ENABLED state.
- Select homing method 19 by writing 19 to object 6098<sub>h</sub>.
- Set the homing speeds by writing e.g. 50000 to object 6099<sub>h</sub> sub index 1 and e.g. 10000 to object 6099<sub>h</sub> sub index 2.
- Write 31 to object 6040<sub>h</sub> to start the homing process.
- Press and release the home switch.
- When homing has finished, write 15 to object 6040<sub>h</sub> again.



## 9 Cyclic synchronous Position Mode

The cyclic synchronous position mode is used to directly control the position of the motor. It contains limit functions, but not a trajectory generator. The trajectory generator is located in the control device (the master), not in the drive device. In cyclic synchronous manner, the control device provides a target position to the drive device, which performs position control, velocity control and torque control.

The main control parameters are the target position (object 607A<sub>h</sub>, see section 9.1.7) and the interpolation time period (object 60C2<sub>h</sub>, see section 9.1.10). The drive automatically sets the velocity in such a manner that the next target position is reached within the interpolation time period. Acceleration and deceleration ramps are not used in this mode.

The cyclic synchronous position mode covers the following sub-functions:

- Position demand value input directly via an object.
- Monitoring of the position.
- Limiting the position using the software limits or the hardware limit switches.

### 9.1 Detailed Object Specifications

#### 9.1.1 Object 6040<sub>h</sub>: Control Word

This object indicates the received command controlling the power drive system finite state automaton (PDS FSA). The CiA-402 state machine can be controlled using this object. Please refer to figure 4 for detailed information. The cyclic synchronous position mode does not use any mode specific bits of the control word.

| Structure of the Control Word |   |   |    |    |     |    |    |    |    |
|-------------------------------|---|---|----|----|-----|----|----|----|----|
| 15                            | 9 | 8 | 7  | 6  | 4   | 3  | 2  | 1  | 0  |
| nu                            |   | h | fr | nu |     | eo | qs | ev | so |
| MSB                           |   |   |    |    | LSB |    |    |    |    |

Legend: nu=not used; h=halt; fr=fault reset; eo=enable operation; qs=quick stop; ev=enable voltage; so=switch on.

Table 231: Structure of the Control Word in csp Mode





| Command Coding               |                      |       |       |       |       |             |
|------------------------------|----------------------|-------|-------|-------|-------|-------------|
| Command                      | Bits of Control Word |       |       |       |       | Transitions |
|                              | Bit 7                | Bit 3 | Bit 2 | Bit 1 | Bit 0 |             |
| Shutdown                     | 0                    | x     | 1     | 1     | 0     | 2,6,8       |
| Switch on                    | 0                    | 0     | 1     | 1     | 1     | 3           |
| Switch on & enable operation | 0                    | 1     | 1     | 1     | 1     | 3, 4        |
| Disable voltage              | 0                    | x     | x     | 0     | x     | 7,9,10,12   |
| Quick stop                   | 0                    | x     | 0     | 1     | x     | 7,10,11     |
| Disable operation            | 0                    | 0     | 1     | 1     | 1     | 5           |
| Enable operation             | 0                    | 1     | 1     | 1     | 1     | 4, 16       |
| Fault reset                  | 0-to-1               | x     | x     | x     | x     | 15          |

Table 232: Command Coding

| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6040 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 233: Object Description (6040<sub>h</sub> in csp Mode)

| Entry Description |        |              |                           |               |
|-------------------|--------|--------------|---------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range               | Default Value |
| 0                 | rw     | see CiA402-3 | See command coding above. |               |

Table 234: Entry Description (6040<sub>h</sub> in csp Mode)

### 9.1.2 Object 6041<sub>h</sub>: Status Word

This object provides the status of the PDS FSA. It reflects the status of the CiA-402 state machine. Please refer to figure 4 for detailed information. The object is structured as defined below. For more information about the coding please refer to the CANopen Drives and motion control device profile, part 2.

| Structure of the Status Word |     |     |    |     |    |    |    |   |     |     |    |   |    |    |      |
|------------------------------|-----|-----|----|-----|----|----|----|---|-----|-----|----|---|----|----|------|
| 15                           | 14  | 13  | 12 | 11  | 10 | 9  | 8  | 7 | 6   | 5   | 4  | 3 | 2  | 1  | 0    |
| dir                          | mot | oms |    | ila | r  | rm | ms | w | sod | qs  | ve | f | oe | so | rtso |
| MSB                          |     |     |    |     |    |    |    |   |     | LSB |    |   |    |    |      |

Legend: nu=not used; r=reserved; oms=operation mode specific; h=halt; fr=fault reset; oe=operation enable; qs=quick stop; ve=voltage enable; so=switch on.

Table 235: Structure of the Status Word in csp Mode



| Trinamic Specific Bits |                       |                                             |
|------------------------|-----------------------|---------------------------------------------|
| Bit                    | Name                  | Definition                                  |
| 14                     | Motor activity        | 0: Motor stands still.<br>1: Motor rotates. |
| 15                     | Direction of rotation | This bit shows the direction of rotation.   |

Table 236: Trinamic Specific Bits

| Operation Mode specific Bits in csp Mode |                         |                                                                                         |
|------------------------------------------|-------------------------|-----------------------------------------------------------------------------------------|
| Bit                                      | Name                    | Definition                                                                              |
| 10                                       | Reserved                | Not used.                                                                               |
| 12                                       | Target position ignored | 0: Target position ignored.<br>1: Target position used as input to position controller. |
| 13                                       | Following error         | 0: No following error.<br>1: Following error.                                           |

Table 237: Operation Mode specific Bits in csp Mode

| State Coding                     |                        |
|----------------------------------|------------------------|
| Status word                      | FSA state              |
| xxxx xxxx x0xx 0000 <sub>h</sub> | Not ready to switch on |
| xxxx xxxx x1xx 0000 <sub>h</sub> | Switch on disabled     |
| xxxx xxxx x01x 0001 <sub>h</sub> | Ready to switch on     |
| xxxx xxxx x01x 0011 <sub>h</sub> | Switched on            |
| xxxx xxxx x01x 0111 <sub>h</sub> | Operation enabled      |
| xxxx xxxx x00x 0111 <sub>h</sub> | Quick stop active      |
| xxxx xxxx x0xx 1111 <sub>h</sub> | Fault reaction active  |
| xxxx xxxx x0xx 1000 <sub>h</sub> | Fault                  |

Table 238: State Coding

| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6041 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 239: Object Description (6041<sub>h</sub> in csp Mode)

| Entry Description |        |              |                        |               |
|-------------------|--------|--------------|------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range            | Default Value |
| 0                 | rw     | see CiA402-3 | See state coding above |               |

Table 240: Entry Description (6041<sub>h</sub> in csp Mode)

### 9.1.3 Object 6062<sub>h</sub>: Position Demand Value

This object provides the demanded position value. The value is given in microsteps. Object 6062<sub>h</sub> indicates the actual position that the motor should have. It is not to be confused with objects 6063<sub>h</sub> and 6064<sub>h</sub>.

| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 6062 <sub>h</sub>  | Position Demand Value | Variable    | SIGNED32  |

Table 241: Object Description (6062<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 242: Entry Description (6062<sub>h</sub>)

### 9.1.4 Object 6063<sub>h</sub>: Position Actual Internal Value

This object provides the demanded position value. The value is given in microsteps. It is the same as object 6062<sub>h</sub>.

| Object Description |                                |             |           |
|--------------------|--------------------------------|-------------|-----------|
| Index              | Name                           | Object Type | Data Type |
| 6063 <sub>h</sub>  | Position Actual Internal Value | Variable    | SIGNED32  |

Table 243: Object Description (6063<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 244: Entry Description (6063<sub>h</sub>)

### 9.1.5 Object 6064<sub>h</sub>: Position Actual Value

This object provides the actual value of the position measurement device. It always contains the same value as object 6063<sub>h</sub>.



| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 6064 <sub>h</sub>  | Position Actual Value | Variable    | SIGNED32  |

Table 245: Object Description (6064<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 246: Entry Description (6064<sub>h</sub>)

### 9.1.6 Object 606C<sub>h</sub>: Velocity Actual Value

This object shows the actual velocity value of the motor. The value is given in units of pps.

| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 606C <sub>h</sub>  | Velocity Actual Value | Variable    | SIGNED32  |

Table 247: Object Description (606C<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 248: Entry Description (606C<sub>h</sub>)

### 9.1.7 Object 607A<sub>h</sub>: Target Position

The target position is the position that the drive should move to in cyclic synchronous position mode using the current interpolation time period. In csp mode this value is always interpreted as an absolute value.

| Object Description |                 |             |           |
|--------------------|-----------------|-------------|-----------|
| Index              | Name            | Object Type | Data Type |
| 607A <sub>h</sub>  | Target Position | Variable    | SIGNED32  |

Table 249: Object Description (607A<sub>h</sub> in csp Mode)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | rw     | Refer to CiA402-3 | SIGNED32    | 0             |

Table 250: Entry Description (607A<sub>h</sub> in csp Mode)

### 9.1.8 Object 607D<sub>h</sub>: Software Position Limit

This object indicates the configured maximal and minimal software position limits. These parameters define the absolute position limits for the position demand value and the position actual value. Every new target position is checked against these limits. The limit positions are always relative to the machine home position. Before being compared with the target position, they are corrected internally by the home offset as follows:

$$\text{Corrected\_min\_position\_limit} = \text{min\_position\_limit} - \text{home\_offset}$$

$$\text{Corrected\_max\_position\_limit} = \text{max\_position\_limit} - \text{home\_offset}$$

| Object Description |                         |             |           |
|--------------------|-------------------------|-------------|-----------|
| Index              | Name                    | Object Type | Data Type |
| 607D <sub>h</sub>  | Software Position Limit | Array       | SIGNED32  |

Table 251: Object Description (607D<sub>h</sub>)

| Entry Description |                        |        |             |             |               |
|-------------------|------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description            | Access | PDO Mapping | Value Range | Default Value |
| 1                 | Minimum Position Limit | rw     | no          | SIGNED32    | -2147483648   |
| 2                 | Maximum Position Limit | rw     | no          | SIGNED32    | 2147483647    |

Table 252: Entry Description (607D<sub>h</sub>)

### 9.1.9 Object 60B0<sub>h</sub>: Position Offset

This object provides an offset to the target position (object 607A<sub>h</sub>, see section 9.1.7)). The value is given in microsteps and will be added to the target position.

| Object Description |               |             |           |
|--------------------|---------------|-------------|-----------|
| Index              | Name          | Object Type | Data Type |
| 60B0 <sub>h</sub>  | Offset Torque | Variable    | SIGNED32  |

Table 253: Object Description (60B0<sub>h</sub>)

| Entry Description |        |             |                          |               |
|-------------------|--------|-------------|--------------------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range              | Default Value |
| 0                 | rw     | yes         | -2147483648...2147483647 | 0             |

Table 254: Entry Description (60B0<sub>h</sub>)

### 9.1.10 Object 60C2<sub>h</sub>: Interpolation Time Period

This object indicates the interpolation cycle time. The interpolation time period (sub-index 01<sub>h</sub>) is given in  $10^{\text{interpolation\_time\_index}}$  s. The interpolation time index (sub-index 02<sub>h</sub>) is dimensionless.

| Object Description |               |             |                                                       |
|--------------------|---------------|-------------|-------------------------------------------------------|
| Index              | Name          | Object Type | Data Type                                             |
| 60C2 <sub>h</sub>  | Offset Torque | Vecord      | Interpolation time period record (0080 <sub>h</sub> ) |

Table 255: Object Description (60C2<sub>h</sub>)

| Entry Description |                                 |        |             |             |               |
|-------------------|---------------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description                     | Access | PDO Mapping | Value Range | Default Value |
| 0                 | Highest sub-index supported     | ro     | no          | UNSIGNED8   | 2             |
| 1                 | Interpolation time period value | rw     | no          | UNSIGNED8   | 1             |
| 2                 | Interpolation time index        | rw     | no          | -3...3      | -3            |

Table 256: Entry Description (60C2<sub>h</sub>)

## 10 Cyclic synchronous Velocity Mode

The cyclic synchronous velocity mode is used to directly control the velocity of the motor. It contains limit functions, but not a trajectory generator. The trajectory generator is located in the control device (the master), not in the drive device. In cyclic synchronous manner, the control device provides a target velocity to the drive device, which performs position control, velocity control and torque control.

The main control parameters are the target velocity (object 60FF<sub>h</sub>, see section 10.1.4) and the interpolation time period (object 60C2<sub>h</sub>, see section 10.1.7). The drive automatically sets the acceleration in such a manner that the next target velocity is reached within the interpolation time period. Acceleration and deceleration ramps are not used in this mode.

The cyclic synchronous velocity mode covers the following sub-functions:

- Velocity demand value input directly via an object.
- Monitoring of the position.
- Limiting the position using the software limits or the hardware limit switches.

### 10.1 Detailed Object Specifications

#### 10.1.1 Object 6040<sub>h</sub>: Control Word

This object indicates the received command controlling the power drive system finite state automaton (PDS FSA). The CiA-402 state machine can be controlled using this object. Please refer to figure 4 for detailed information. The cyclic synchronous velocity mode does not use any mode specific bits of the control word.

| Structure of the Control Word |   |   |    |    |     |    |    |    |    |
|-------------------------------|---|---|----|----|-----|----|----|----|----|
| 15                            | 9 | 8 | 7  | 6  | 4   | 3  | 2  | 1  | 0  |
| nu                            |   | h | fr | nu |     | eo | qs | ev | so |
| MSB                           |   |   |    |    | LSB |    |    |    |    |

Legend: nu=not used; h=halt; fr=fault reset; eo=enable operation; qs=quick stop; ev=enable voltage; so=switch on.

Table 257: Structure of the Control Word in csv Mode



| Command Coding               |                      |       |       |       |       |             |
|------------------------------|----------------------|-------|-------|-------|-------|-------------|
| Command                      | Bits of Control Word |       |       |       |       | Transitions |
|                              | Bit 7                | Bit 3 | Bit 2 | Bit 1 | Bit 0 |             |
| Shutdown                     | 0                    | x     | 1     | 1     | 0     | 2,6,8       |
| Switch on                    | 0                    | 0     | 1     | 1     | 1     | 3           |
| Switch on & enable operation | 0                    | 1     | 1     | 1     | 1     | 3, 4        |
| Disable voltage              | 0                    | x     | x     | 0     | x     | 7,9,10,12   |
| Quick stop                   | 0                    | x     | 0     | 1     | x     | 7,10,11     |
| Disable operation            | 0                    | 0     | 1     | 1     | 1     | 5           |
| Enable operation             | 0                    | 1     | 1     | 1     | 1     | 4, 16       |
| Fault reset                  | 0-to-1               | x     | x     | x     | x     | 15          |

Table 258: Command Coding

| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6040 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 259: Object Description (6040<sub>h</sub> in csv Mode)

| Entry Description |        |              |                           |               |
|-------------------|--------|--------------|---------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range               | Default Value |
| 0                 | rw     | see CiA402-3 | See command coding above. |               |

Table 260: Entry Description (6040<sub>h</sub> in csv Mode)

### 10.1.2 Object 6041<sub>h</sub>: Status Word

This object provides the status of the PDS FSA. It reflects the status of the CiA-402 state machine. Please refer to figure 4 for detailed information. The object is structured as defined below. For more information about the coding please refer to the CANopen Drives and motion control device profile, part 2.

| Structure of the Status Word |     |     |     |    |    |    |   |     |    |    |   |    |    |      |   |
|------------------------------|-----|-----|-----|----|----|----|---|-----|----|----|---|----|----|------|---|
| 15                           | 14  | 13  | 12  | 11 | 10 | 9  | 8 | 7   | 6  | 5  | 4 | 3  | 2  | 1    | 0 |
| dir                          | mot | oms | ila | r  | rm | ms | w | sod | qs | ve | f | oe | so | rtso |   |
| MSB                          |     |     |     |    |    |    |   |     |    |    |   |    |    | LSB  |   |

Legend: nu=not used; r=reserved; oms=operation mode specific; h=halt; fr=fault reset; oe=operation enable; qs=quick stop; ve=voltage enable; so=switch on.

Table 261: Structure of the Status Word in csv Mode





| Trinamic Specific Bits |                       |                                             |
|------------------------|-----------------------|---------------------------------------------|
| Bit                    | Name                  | Definition                                  |
| 14                     | Motor activity        | 0: Motor stands still.<br>1: Motor rotates. |
| 15                     | Direction of rotation | This bit shows the direction of rotation.   |

Table 262: Trinamic Specific Bits

| Operation Mode specific Bits in csv Mode |                         |                                                                                         |
|------------------------------------------|-------------------------|-----------------------------------------------------------------------------------------|
| Bit                                      | Name                    | Definition                                                                              |
| 10                                       | Reserved                | Not used.                                                                               |
| 12                                       | Target position ignored | 0: Target velocity ignored.<br>1: Target velocity used as input to velocity controller. |
| 13                                       | Reserved                | Not used.                                                                               |

Table 263: Operation Mode specific Bits in csv Mode

| State Coding                     |                        |
|----------------------------------|------------------------|
| Status word                      | FSA state              |
| xxxx xxxx x0xx 0000 <sub>h</sub> | Not ready to switch on |
| xxxx xxxx x1xx 0000 <sub>h</sub> | Switch on disabled     |
| xxxx xxxx x01x 0001 <sub>h</sub> | Ready to switch on     |
| xxxx xxxx x01x 0011 <sub>h</sub> | Switched on            |
| xxxx xxxx x01x 0111 <sub>h</sub> | Operation enabled      |
| xxxx xxxx x00x 0111 <sub>h</sub> | Quick stop active      |
| xxxx xxxx x0xx 1111 <sub>h</sub> | Fault reaction active  |
| xxxx xxxx x0xx 1000 <sub>h</sub> | Fault                  |

Table 264: State Coding

| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6041 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 265: Object Description (6041<sub>h</sub> in csv Mode)

| Entry Description |        |              |                        |               |
|-------------------|--------|--------------|------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range            | Default Value |
| 0                 | rw     | see CiA402-3 | See state coding above |               |

Table 266: Entry Description (6041<sub>h</sub> in csv Mode)

### 10.1.3 Object 606C<sub>h</sub>: Velocity Actual Value

This object shows the actual velocity value of the motor. The value is given in units of pps.

| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 606C <sub>h</sub>  | Velocity Actual Value | Variable    | SIGNED32  |

Table 267: Object Description (606C<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 268: Entry Description (606C<sub>h</sub>)

### 10.1.4 Object 60FF<sub>h</sub>: Target Velocity

In csv mode the target velocity specifies the velocity that is to be reached within the interpolation time period. The values are given in pps units.

| Object Description |                 |             |           |
|--------------------|-----------------|-------------|-----------|
| Index              | Name            | Object Type | Data Type |
| 60FF <sub>h</sub>  | Target Velocity | Variable    | SIGNED32  |

Table 269: Object Description (60FF<sub>h</sub>)

| Entry Description |        |              |             |               |
|-------------------|--------|--------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range | Default Value |
| 0                 | rw     | see CiA402-3 | SIGNED32    | 0             |

Table 270: Entry Description (60FF<sub>h</sub>)

### 10.1.5 Object 607D<sub>h</sub>: Software Position Limit

This object indicates the configured maximal and minimal software position limits. These parameters define the absolute position limits for the position demand value and the position actual value. Every new target position is checked against these limits. The limit positions are always relative to the machine



home position. Before being compared with the target position, they are corrected internally by the home offset as follows:

$$\text{Corrected\_min\_position\_limit} = \text{min\_position\_limit} - \text{home\_offset}$$

$$\text{Corrected\_max\_position\_limit} = \text{max\_position\_limit} - \text{home\_offset}$$

| Object Description |                         |             |           |
|--------------------|-------------------------|-------------|-----------|
| Index              | Name                    | Object Type | Data Type |
| 607D <sub>h</sub>  | Software Position Limit | Array       | SIGNED32  |

Table 271: Object Description (607D<sub>h</sub>)

| Entry Description |                        |        |             |             |               |
|-------------------|------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description            | Access | PDO Mapping | Value Range | Default Value |
| 1                 | Minimum Position Limit | rw     | no          | SIGNED32    | -2147483648   |
| 2                 | Maximum Position Limit | rw     | no          | SIGNED32    | 2147483647    |

Table 272: Entry Description (607D<sub>h</sub>)

#### 10.1.6 Object 60B1<sub>h</sub>: Velocity Offset

This object provides an offset to the target velocity (object 60FF<sub>h</sub>, see section 10.1.4)). The value will be added to the target velocity.

| Object Description |                 |             |           |
|--------------------|-----------------|-------------|-----------|
| Index              | Name            | Object Type | Data Type |
| 60B1 <sub>h</sub>  | Velocity Offset | Variable    | SIGNED32  |

Table 273: Object Description (60B1<sub>h</sub>)

| Entry Description |        |             |                          |               |
|-------------------|--------|-------------|--------------------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range              | Default Value |
| 0                 | rw     | yes         | -2147483648...2147483647 | 0             |

Table 274: Entry Description (60B1<sub>h</sub>)

#### 10.1.7 Object 60C2<sub>h</sub>: Interpolation Time Period

This object indicates the interpolation cycle time. The interpolation time period (sub-index 01<sub>h</sub>) is given in  $10^{\text{interpolation\_time\_index}}$  s. The interpolation time index (sub-index 02<sub>h</sub>) is dimensionless.



| Object Description |               |             |                                                       |
|--------------------|---------------|-------------|-------------------------------------------------------|
| Index              | Name          | Object Type | Data Type                                             |
| 60C2 <sub>h</sub>  | Offset Torque | Vecord      | Interpolation time period record (0080 <sub>h</sub> ) |

Table 275: Object Description (60C2<sub>h</sub>)

| Entry Description |                                 |        |             |             |               |
|-------------------|---------------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description                     | Access | PDO Mapping | Value Range | Default Value |
| 0                 | Highest sub-index supported     | ro     | no          | UNSIGNED8   | 2             |
| 1                 | Interpolation time period value | rw     | no          | UNSIGNED8   | 1             |
| 2                 | Interpolation time index        | rw     | no          | -3...3      | -3            |

Table 276: Entry Description (60C2<sub>h</sub>)

## 11 Cyclic synchronous Torque Mode

The cyclic synchronous torque mode is used to directly control the torque of the motor, without the need for position or velocity control. It contains limit functions, but not a trajectory generator.

The cyclic synchronous torque mode covers the following sub-functions:

- Demand value input directly via an object.
- Monitoring of the torque.
- Limiting the position using the software limits or the hardware limit switches.

### 11.1 Detailed Object Specifications

#### 11.1.1 Object 6040<sub>n</sub>: Control Word

This object indicates the received command controlling the power drive system finite state automaton (PDS FSA). The CiA-402 state machine can be controlled using this object. Please refer to figure 4 for detailed information. The cyclic synchronous torque mode does not use any mode specific bits of the control word.

| Structure of the Control Word |   |   |    |    |     |    |    |    |    |
|-------------------------------|---|---|----|----|-----|----|----|----|----|
| 15                            | 9 | 8 | 7  | 6  | 4   | 3  | 2  | 1  | 0  |
| nu                            |   | h | fr | nu |     | eo | qs | ev | so |
| MSB                           |   |   |    |    | LSB |    |    |    |    |

Legend: nu=not used; h=halt; fr=fault reset; eo=enable operation; qs=quick stop; ev=enable voltage; so=switch on.

Table 277: Structure of the Control Word in cst Mode

| Command Coding               |                      |       |       |       |       |             |
|------------------------------|----------------------|-------|-------|-------|-------|-------------|
| Command                      | Bits of Control Word |       |       |       |       | Transitions |
|                              | Bit 7                | Bit 3 | Bit 2 | Bit 1 | Bit 0 |             |
| Shutdown                     | 0                    | x     | 1     | 1     | 0     | 2,6,8       |
| Switch on                    | 0                    | 0     | 1     | 1     | 1     | 3           |
| Switch on & enable operation | 0                    | 1     | 1     | 1     | 1     | 3, 4        |
| Disable voltage              | 0                    | x     | x     | 0     | x     | 7,9,10,12   |
| Quick stop                   | 0                    | x     | 0     | 1     | x     | 7,10,11     |
| Disable operation            | 0                    | 0     | 1     | 1     | 1     | 5           |
| Enable operation             | 0                    | 1     | 1     | 1     | 1     | 4, 16       |
| Fault reset                  | 0-to-1               | x     | x     | x     | x     | 15          |

Table 278: Command Coding



| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6040 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 279: Object Description (6040<sub>h</sub> in cst Mode)

| Entry Description |        |              |                           |               |
|-------------------|--------|--------------|---------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range               | Default Value |
| 0                 | rw     | see CiA402-3 | See command coding above. |               |

Table 280: Entry Description (6040<sub>h</sub> in cst Mode)

### 11.1.2 Object 6041<sub>h</sub>: Status Word

This object provides the status of the PDS FSA. It reflects the status of the CiA-402 state machine. Please refer to figure 4 for detailed information. The object is structured as defined below. For more information about the coding please refer to the CANopen Drives and motion control device profile, part 2.

| Structure of the Status Word |     |     |     |    |    |    |   |     |    |    |   |    |    |      |   |
|------------------------------|-----|-----|-----|----|----|----|---|-----|----|----|---|----|----|------|---|
| 15                           | 14  | 13  | 12  | 11 | 10 | 9  | 8 | 7   | 6  | 5  | 4 | 3  | 2  | 1    | 0 |
| dir                          | mot | oms | ila | r  | rm | ms | w | sod | qs | ve | f | oe | so | rtso |   |
| MSB                          |     |     |     |    |    |    |   |     |    |    |   |    |    | LSB  |   |

Legend: nu=not used; r=reserved; oms=operation mode specific; h=halt; fr=fault reset; oe=operation enable; qs=quick stop; ve=voltage enable; so=switch on.

Table 281: Structure of the Status Word in cst Mode

| Trinamic Specific Bits |                       |                                             |
|------------------------|-----------------------|---------------------------------------------|
| Bit                    | Name                  | Definition                                  |
| 14                     | Motor activity        | 0: Motor stands still.<br>1: Motor rotates. |
| 15                     | Direction of rotation | This bit shows the direction of rotation.   |

Table 282: Trinamic Specific Bits



| Operation Mode specific Bits in cst Mode |                       |                                                                              |
|------------------------------------------|-----------------------|------------------------------------------------------------------------------|
| Bit                                      | Name                  | Definition                                                                   |
| 10                                       | Reserved              | Not used.                                                                    |
| 12                                       | Target torque ignored | 0: Target torque ignored.<br>1: Target torque used as input to control loop. |
| 13                                       | Reserved              | Not used.                                                                    |

Table 283: Operation Mode specific Bits in cst Mode

| State Coding                     |                        |
|----------------------------------|------------------------|
| Status word                      | FSA state              |
| xxxx xxxx x0xx 0000 <sub>h</sub> | Not ready to switch on |
| xxxx xxxx x1xx 0000 <sub>h</sub> | Switch on disabled     |
| xxxx xxxx x01x 0001 <sub>h</sub> | Ready to switch on     |
| xxxx xxxx x01x 0011 <sub>h</sub> | Switched on            |
| xxxx xxxx x01x 0111 <sub>h</sub> | Operation enabled      |
| xxxx xxxx x00x 0111 <sub>h</sub> | Quick stop active      |
| xxxx xxxx x0xx 1111 <sub>h</sub> | Fault reaction active  |
| xxxx xxxx x0xx 1000 <sub>h</sub> | Fault                  |

Table 284: State Coding

| Object Description |             |             |            |
|--------------------|-------------|-------------|------------|
| Index              | Name        | Object Type | Data Type  |
| 6041 <sub>h</sub>  | Controlword | Variable    | UNSIGNED16 |

Table 285: Object Description (6041<sub>h</sub> in cst Mode)

| Entry Description |        |              |                        |               |
|-------------------|--------|--------------|------------------------|---------------|
| Sub-index         | Access | PDO Mapping  | Value Range            | Default Value |
| 0                 | rw     | see CiA402-3 | See state coding above |               |

Table 286: Entry Description (6041<sub>h</sub> in cst Mode)

### 11.1.3 Object 6062<sub>h</sub>: Position Demand Value

This object provides the demanded position value. The value is given in microsteps. Object 6062<sub>h</sub> indicates the actual position that the motor should have. It is not to be confused with objects 6063<sub>h</sub> and 6064<sub>h</sub>.



| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 6062 <sub>h</sub>  | Position Demand Value | Variable    | SIGNED32  |

Table 287: Object Description (6062<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 288: Entry Description (6062<sub>h</sub>)

#### 11.1.4 Object 6063<sub>h</sub>: Position Actual Internal Value

This object provides the demanded position value. The value is given in microsteps. It is the same as object 6062<sub>h</sub>.

| Object Description |                                |             |           |
|--------------------|--------------------------------|-------------|-----------|
| Index              | Name                           | Object Type | Data Type |
| 6063 <sub>h</sub>  | Position Actual Internal Value | Variable    | SIGNED32  |

Table 289: Object Description (6063<sub>h</sub>)

| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 290: Entry Description (6063<sub>h</sub>)

#### 11.1.5 Object 6064<sub>h</sub>: Position Actual Value

This object provides the actual value of the position measurement device. It always contains the same value as object 6063<sub>h</sub>.

| Object Description |                       |             |           |
|--------------------|-----------------------|-------------|-----------|
| Index              | Name                  | Object Type | Data Type |
| 6064 <sub>h</sub>  | Position Actual Value | Variable    | SIGNED32  |

Table 291: Object Description (6064<sub>h</sub>)



| Entry Description |        |                   |             |               |
|-------------------|--------|-------------------|-------------|---------------|
| Sub-index         | Access | PDO Mapping       | Value Range | Default Value |
| 0                 | ro     | Refer to CiA402-3 | SIGNED32    | no            |

Table 292: Entry Description (6064<sub>h</sub>)

### 11.1.6 Object 6071<sub>h</sub>: Target Torque

This object sets the desired torque value. The value is given in mA.

| Object Description |               |             |           |
|--------------------|---------------|-------------|-----------|
| Index              | Name          | Object Type | Data Type |
| 6071 <sub>h</sub>  | Target torque | Variable    | INTEGER16 |

Table 293: Object Description (6071<sub>h</sub>)

| Entry Description |        |             |                |               |
|-------------------|--------|-------------|----------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range    | Default Value |
| 0                 | rw     | yes         | -32768...32767 | 0             |

Table 294: Entry Description (6071<sub>h</sub>)

### 11.1.7 Object 6077<sub>h</sub>: Torque actual Value

This object provides the actual torque value. The value is given in mA.

| Object Description |                     |             |           |
|--------------------|---------------------|-------------|-----------|
| Index              | Name                | Object Type | Data Type |
| 6077 <sub>h</sub>  | Torque actual Value | Variable    | INTEGER16 |

Table 295: Object Description (6077<sub>h</sub>)

| Entry Description |        |             |                |               |
|-------------------|--------|-------------|----------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range    | Default Value |
| 0                 | ro     | yes         | -32768...32767 | 0             |

Table 296: Entry Description (6077<sub>h</sub>)

### 11.1.8 Object 607D<sub>h</sub>: Software Position Limit

This object indicates the configured maximal and minimal software position limits. These parameters define the absolute position limits for the position demand value and the position actual value. Every



new target position is checked against these limits. The limit positions are always relative to the machine home position. Before being compared with the target position, they are corrected internally by the home offset as follows:

$$\begin{aligned} \text{Corrected\_min\_position\_limit} &= \text{min\_position\_limit} - \text{home\_offset} \\ \text{Corrected\_max\_position\_limit} &= \text{max\_position\_limit} - \text{home\_offset} \end{aligned}$$

| Object Description |                         |             |           |
|--------------------|-------------------------|-------------|-----------|
| Index              | Name                    | Object Type | Data Type |
| 607D <sub>h</sub>  | Software Position Limit | Array       | SIGNED32  |

Table 297: Object Description (607D<sub>h</sub>)

| Entry Description |                        |        |             |             |               |
|-------------------|------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description            | Access | PDO Mapping | Value Range | Default Value |
| 1                 | Minimum Position Limit | rw     | no          | SIGNED32    | -2147483648   |
| 2                 | Maximum Position Limit | rw     | no          | SIGNED32    | 2147483647    |

Table 298: Entry Description (607D<sub>h</sub>)

### 11.1.9 Object 60B2<sub>h</sub>: Torque Offset

This object provides an offset to the torque value. It will be added to the target torque (object 6071<sub>h</sub>, see section 11.1.6).

| Object Description |               |             |           |
|--------------------|---------------|-------------|-----------|
| Index              | Name          | Object Type | Data Type |
| 60B2 <sub>h</sub>  | Offset Torque | Variable    | SIGNED16  |

Table 299: Object Description (60B2<sub>h</sub>)

| Entry Description |        |             |                |               |
|-------------------|--------|-------------|----------------|---------------|
| Sub-index         | Access | PDO Mapping | Value Range    | Default Value |
| 0                 | rw     | yes         | -32768...32767 | 0             |

Table 300: Entry Description (60B2<sub>h</sub>)

### 11.1.10 Object 60C2<sub>h</sub>: Interpolation Time Period

This object indicates the interpolation cycle time. The interpolation time period (sub-index 01<sub>h</sub>) is given in  $10^{\text{interpolation\_time\_index}}$  s. The interpolation time index (sub-index 02<sub>h</sub>) is dimensionless.



| Object Description |               |             |                                                       |
|--------------------|---------------|-------------|-------------------------------------------------------|
| Index              | Name          | Object Type | Data Type                                             |
| 60C2 <sub>h</sub>  | Offset Torque | Vecord      | Interpolation time period record (0080 <sub>h</sub> ) |

Table 301: Object Description (60C2<sub>h</sub>)

| Entry Description |                                 |        |             |             |               |
|-------------------|---------------------------------|--------|-------------|-------------|---------------|
| Sub-index         | Description                     | Access | PDO Mapping | Value Range | Default Value |
| 0                 | Highest sub-index supported     | ro     | no          | UNSIGNED8   | 2             |
| 1                 | Interpolation time period value | rw     | no          | UNSIGNED8   | 1             |
| 2                 | Interpolation time index        | rw     | no          | -3...3      | -3            |

Table 302: Entry Description (60C2<sub>h</sub>)

## 12 Emergency Messages (EMCY)

The module sends an emergency message if an error occurs. The message contains information about the error type. The module can map internal errors and object 1001<sub>h</sub> (error register) is part of every emergency object.

| Emergency Messages (EMCY) of the TMC-1638 |                 |     |   |   |   |                                                                                                                                                                                                      |
|-------------------------------------------|-----------------|-----|---|---|---|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Error code                                | Additional byte |     |   |   |   | Description                                                                                                                                                                                          |
|                                           | 1               | 2   | 3 | 4 | 5 |                                                                                                                                                                                                      |
| 0000 <sub>h</sub>                         | 0               | 0   | 0 | 0 | 0 | <b>Fault reset</b><br>The fault reset command has been executed.                                                                                                                                     |
| 1000 <sub>h</sub>                         | 1               | 0   | 0 | 0 | 0 | <b>Generic error: open load bridge A</b><br>The motor driver indicates open load on bridge A. It is possible that the motor cable is broken or that there is an error in the power amplifier itself. |
| 1000 <sub>h</sub>                         | 2               | 0   | 0 | 0 | 0 | <b>Generic error: open load bridge B</b><br>The motor driver indicates open load on bridge B. It is possible that the motor cable is broken or that there is an error in the power amplifier itself. |
| 2310 <sub>h</sub>                         | 0               | 0   | 0 | 0 | 0 | <b>Overcurrent high side</b><br>The motor driver indicates an overcurrent on the high side. This can be caused by a short circuit in the driver stage.                                               |
| 2311 <sub>h</sub>                         | 0               | 0   | 0 | 0 | 0 | <b>Overcurrent bridge B</b><br>The motor driver indicates that there is overcurrent on bridge B. This can be caused by a short circuit in the motor itself or in the motor driver stage.             |
| 2312 <sub>h</sub>                         | 0               | 0   | 0 | 0 | 0 | <b>Overcurrent bridge A</b><br>The motor driver indicates that there is overcurrent on bridge A. This can be caused by a short circuit in the motor itself or in the motor driver stage.             |
| 3230 <sub>h</sub>                         | 0               | 0   | 0 | 0 | 0 | <b>stallGuard2 error</b><br>The actual load value exceeds the stallGuard2 limit.                                                                                                                     |
| 4310 <sub>h</sub>                         | 1               | 0   | 0 | 0 | 0 | <b>Overtemperature pre-warning</b><br>The temperature in the motor driver exceeds the pre-warning limit.                                                                                             |
| 4310 <sub>h</sub>                         | 2               | 0   | 0 | 0 | 0 | <b>Overtemperature error</b><br>The motor driver has been switched off because the temperature limit has been exceeded.                                                                              |
| 5441 <sub>h</sub>                         | 0               | 255 | 0 | 0 | 0 | <b>Shutdown switch active</b><br>The enable signal is missing (due to the shutdown switch) and the motor driver has been switched off.                                                               |
| 6320 <sub>h</sub>                         | 0               | 255 | 0 | 0 | 0 | <b>Parameter error</b><br>The data in the received PDO is either wrong or cannot be accepted due to the internal state of the drive.                                                                 |
| 8100 <sub>h</sub>                         | 0               | 255 | 0 | 0 | 0 | <b>Communication error</b><br>General CAN bus communication error.                                                                                                                                   |



| Error code        | Additional byte |     |   |   |   | Description                                                                                                                                                                                                                                                                                |
|-------------------|-----------------|-----|---|---|---|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                   | 1               | 2   | 3 | 4 | 5 |                                                                                                                                                                                                                                                                                            |
| 8110 <sub>h</sub> | 1               | 255 | 0 | 0 | 0 | <b>CAN controller overflow</b><br>The receive message buffer of the CAN controller hardware is full and some CAN messages are lost.                                                                                                                                                        |
| 8110 <sub>h</sub> | 2               | 255 | 0 | 0 | 0 | <b>CAN Tx buffer overflow</b><br>The software CAN transmit buffer is full and thus some CAN messages are lost.                                                                                                                                                                             |
| 8110 <sub>h</sub> | 3               | 255 | 0 | 0 | 0 | <b>CAN Rx buffer overflow</b><br>The software CAN receive buffer is full and so some CAN messages are lost.                                                                                                                                                                                |
| 8120 <sub>h</sub> | 0               | 255 | 0 | 0 | 0 | <b>CAN error passive</b><br>The CAN controller has detected communication errors and has entered the CAN Error passive state.                                                                                                                                                              |
| 8130 <sub>h</sub> | 0               | 255 | 0 | 0 | 0 | <b>Heartbeat or lifeguard error</b><br>The module did not receive a heartbeat or lifeguard message in time.                                                                                                                                                                                |
| 8140 <sub>h</sub> | 0               | 255 | 0 | 0 | 0 | <b>CAN controller recovered from bus-off state</b><br>The CAN controller has detected too many errors and has changed into the bus-off state. The drive has been stopped and disabled. This message is sent after the CAN controller has recovered from bus-off state and is bus-on again. |
| 8210 <sub>h</sub> | 0               | 255 | 0 | 0 | 0 | <b>PDO not processed due to length error</b><br>A PDO sent to the module could not be processed because too few bytes were supplied.                                                                                                                                                       |
| 8220 <sub>h</sub> | 0               | 255 | 0 | 0 | 0 | <b>PDO length exceeded</b><br>A PDO sent to the module could not be processed because too many bytes were supplied.                                                                                                                                                                        |
| 8611 <sub>h</sub> | 0               | 0   | 0 | 0 | 0 | <b>Following error</b><br>The deviation between motor position counter and encoder position counter has exceeded the following error window.                                                                                                                                               |
| ff00 <sub>h</sub> | 0               | 0   | 0 | 0 | 0 | <b>Undervoltage</b><br>The supply voltage is too low to drive a motor.                                                                                                                                                                                                                     |
| ff01 <sub>h</sub> | 1               | 0   | 0 | 0 | 0 | <b>Positive software limit</b><br>The actual position is outside the range defined by object 607d <sub>h</sub> .                                                                                                                                                                           |
| ff01 <sub>h</sub> | 2               | 0   | 0 | 0 | 0 | <b>Negative software limit</b><br>The actual position is outside the range defined by object 607d <sub>h</sub> .                                                                                                                                                                           |
| ff01 <sub>h</sub> | 3               | 0   | 0 | 0 | 0 | <b>Positive limit switch</b><br>The positive limit switch has been touched outside of the homing function.                                                                                                                                                                                 |
| ff01 <sub>h</sub> | 4               | 0   | 0 | 0 | 0 | <b>Negative limit switch</b><br>The negative limit switch has been touched outside of the homing function.                                                                                                                                                                                 |



| Error code | Additional byte |   |   |   |   | Description |
|------------|-----------------|---|---|---|---|-------------|
|            | 1               | 2 | 3 | 4 | 5 |             |

*Table 303: Emergency Messages (EMCY)*

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## 15 Supplemental Directives

### 15.1 Producer Information

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## 16 Revision History

### 16.1 Firmware Revision

| Version | Date        | Author | Description    |
|---------|-------------|--------|----------------|
| V1.09   | 2020-JUL-23 | ED/OK  | First release. |

*Table 304: Firmware Revision*

### 16.2 Document Revision

| Version | Date        | Author | Description    |
|---------|-------------|--------|----------------|
| V1.00   | 2020-JUL-23 | OK     | First release. |

*Table 305: Document Revision*

