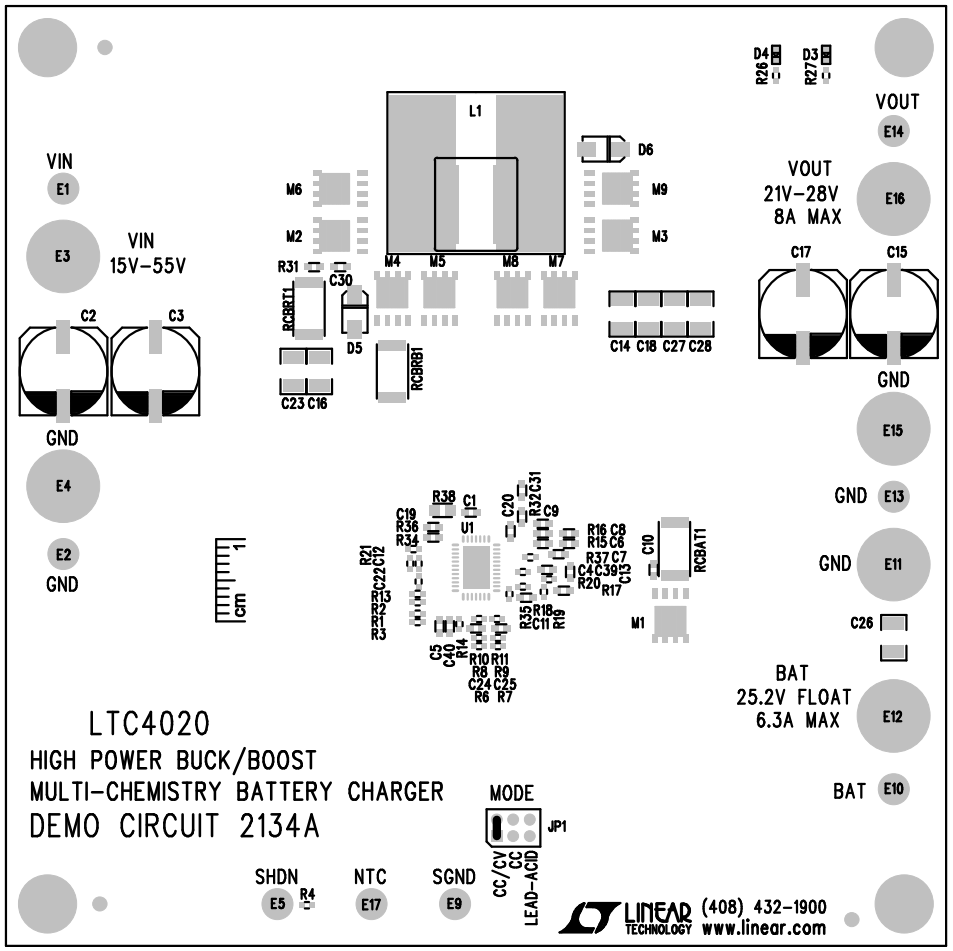
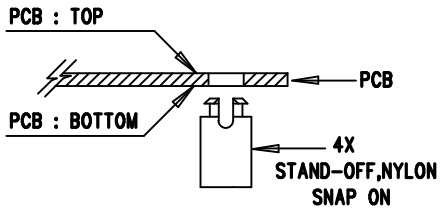
REVISION HISTORY				
ECO	REV	DESCRIPTION	APPR	DATE
–	2	PRODUCTION	CHARLIE Z.	1-29-14



NOTES: UNLESS OTHERWISE SPECIFIED

1. WORKMANSHIP SHALL BE IN ACCORDANCE WITH IPC-A-610.
2. ASSEMBLY PROCESS SHALL INCLUDE: REFLOW SOLDER TOP SIDE SMD.
   MAXIMUM SOLDER TEMPERATURE IS 240 DEGREES CELSIUS.
3. PARTS TO OMIT WILL BE SPECIFIED ON THE BILL OF MATERIALS
   LOCATIONS OF OMITTED PARTS SHALL BE FREE OF SOLDER.
   MASK THE SOLDER STENCIL WHERE SMT PARTS ARE OMITTED.
4. INSTALL SHUNTS AS SHOWN ON ASSY DRAWING.
5. DEPANELIZE BOARDS AFTER ASSEMBLY AND ROUTE-OUT THE BREAKOUT TABS ON FOUR SIDES OF THE BOARD EDGE.
6. DO NOT APPLY ANY KIND OF ASSEMBLY STAMP OR QA STAMP TO ANY BOARD.
7. INSTALL STAND-OFFS AS SHOWN BELOW:



APPROVALS	
PCB DES.	LT
APP ENG.	CHARLIE Z.
SCALE = NONE	

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FOR CUSTOMER USE ONLY

TITLE: TOP ASSEMBLY DRAWING:
HIGH POWER BUCK/BOOST
MULTI-CHEMISTRY BATTERY CHARGER

SIZE	IC NO.	REV.
N/A	LTC4020EUHF DEMO CIRUIT 2134A	2

FILENAME: DC2134A-2.PCB | SHT 1 of 2